

# **ENDURA HARD PLUS**

# **Product Description**

Silicrete Systems ENDURA HARD PLUS is a non-film forming, low VOC, OC, hydrophobic treatment applied to new concrete during the placement and finishing process. This product is a hydrophobic fixative and is the second of three products, that when used together as part of a process, will result in a refined and subsurface sealed slab. It penetrates and cross-links with ENDURA CONTROL quickly, producing a higher level of initial hardness with minimal downtime.

# **Primary Applications**

- Decorative Concrete
- Concrete that will receive a covering
- Polished Concrete
- Institutional Facilities
- Retail Showroom
- Industrial Floor Slabs

### **Features & Benefits**

- Cross-links with Silicrete Systems Endura Control to a depth of .5 inches (13 mm)
- Excellent water repellence
- Enhances and protects stained, integral color and dyed decorative surfaces
- Superior hardness increases life expectancy of the concrete surface
- Preserves natural look of concrete
- Reduces alkalinity efflorescence

#### **Technical Information**

Color/Odor..... Fragrant smell/dark blue

pH Level..... 11.6

Evaporation Rate..... > 1.0

Vapor Pressure..... > 2.2 torr @ 68° F (20°)

Vapor Density (air = 1) > 1

Wheel Traffic.....6-10 hours

Drying Time.....1 hour@ 70°, 77% RH

Foot Traffic.....1 hour

VOC Content < 50g/L

- Drying time will take longer if concrete or air temperature is low and/or relative humidity is high

#### **Specifications/Compliance**

- ASTM E 96-10, ASTM C 944 ASTM C 779
- ASTM C 1583 USDA Compliant, FDA Approved

## **Packaging**

Pail – 5 Gallon (18.9 Liters) Drum – 55 Gallons (208 Liters)

#### **Storage Instructions**

Do not break seal until product is ready for use. Maintain unused product in the original container. Do not allow Endura Stop to freeze. Store in a well ventilated, cool, dry location and maintain temperatures between  $40^{\circ} - 100^{\circ}$ F ( $4^{\circ}$ –  $38^{\circ}$ C). This product has a shelf life of 18 months in its original unopened container.

#### Coverage

Application Rate 300 sq ft per gallon (28m<sub>2</sub>/L) Applications Required 1

# **DIRECTIONS FOR USE**

**Silicrete Systems** is a process using three separate products: Stage 1, Stage 2 and, Stage 3. The products used together attain the desired results.

**Endura Hard Plus** is designed for use after all mechanical troweling stages of the concrete are complete.

Ready to use and requires no blending or dilution. Mild agitation is recommended before usage.

**Application:** Using a HIGH-VOLUME, LOW-PRESSURE, manual or commercial grade sprayer, apply the product uniformly onto the slab surface at a rate of 300 sq ft per gallon (28 m2/L) as soon as power troweling of the surface has been completed. Work the product into the surface using a clean foxtail broom and keep the surface wet with product for a minimum of 30 minutes. Apply additional product as needed to maintain surface saturation.

Allow the product to air dry.

## Clean-Up

Clean sprayers with warm, soapy water following use.

- · Incompatible with strong oxidizers and strong acids
- The Silicrete Systems process requires three separate products for best results.
- Do not allow the product to freeze. Store between 40° 100°F (4° 38°C)
- Do not dilute or blend with other products.
- Consult MSDS before use.



