

## Safety Data Sheet

### PERMABOND MT3809 B

Revision Number: 1

Issue date: 08/03/15

#### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product Name:** PERMABOND MT3809 B  
**Product Type:** Epoxy Hardener

Telephone: 732-868-1372 or 800-640-7599  
Website: www.permabond.com

**Company:** PERMABOND LLC  
14 Robinson Street  
Pottstown, PA 19464  
USA

Emergency Telephone:

Medical: Poison Control Center 866-827-6282 (toll free)  
or 303-389-1109  
Transport: CHEMTREC 800-424-9300

#### 2. HAZARDS IDENTIFICATION

**DANGER:** CAUSES SEVERE SKIN BURNS AND EYE DAMAGE  
MAY CAUSE AN ALLERGIC SKIN REACTION

HAZARD CLASS	HAZARD CATEGORY
EYE DAMAGE	1
SKIN CORROSION	1A
SKIN SENSITIZATION	1

#### PICTOGRAM(S)



#### Precautionary Statements

- Prevention:** Do not breathe vapors, mist or spray. Wash thoroughly after handling. Wear protective gloves and eye protection. Contaminated clothing should be laundered separately.
- Response:** IF SWALLOWED: Rinse mouth. DO NOT induce vomiting.  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
IF IN EYES: Immediately rinse cautiously with plenty of water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison control center or a physician.  
IF ON SKIN: Immediately remove contaminated clothing. Rinse with plenty of soap and water. If skin irritation occurs: Get medical attention. Wash contaminated clothing before reuse.
- Storage:** Not prescribed.
- Disposal:** Dispose of according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

**See Section 11 for additional toxicological information.**

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	CONCENTRATION (%)*
2,4,6 Tris(dimethylaminomethyl)phenol	90-72-2	10 – 25
Polyoxypropylenediamine	9046-10-0	5 – 10
Bis[(dimethylamino)methyl]phenol	71074-89-0	1 – 5

\*Exact concentration is a trade secret. Concentration ranges are provided to assist user in determining appropriate protection.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult give oxygen. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately wash with soap and water. Remove contaminated clothing and shoes. Get medical attention if symptoms develop and persist. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Immediately flush with large amounts of water for at least 15 minutes. Get immediate medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Keep individual calm and get medical attention. Never give anything by mouth to an unconscious person.
<b>Symptoms:</b>	See section 11

### 5. FIRE-FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray or fog, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	Wear self-contained breathing apparatus and protective clothing. In case of fire keep container cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Keep container cool with water spray. Uncontrolled polymerization may occur at high temperature resulting in explosions or rupturing containers.
<b>Hazardous combustion products:</b>	Toxic and/or irritating organic vapors may be generated. Oxides of carbon. Oxides of nitrogen. Amines.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection equipment recommended in section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Remove sources of ignition. Prevent product from entering drains or waterways.
<b>Clean-up methods:</b>	Dyke spill to prevent from entering water ways. Ventilate area. Wear protective equipment to clean up. Soak up spill using absorbent material such as sand, silica gel, acid binder, universal binder or saw dust. Scrape as much material as possible and store in partially filled container until disposal. Refer to section 8 (Exposure Controls/ Personal Protection) before clean up.

## 7. HANDLING AND STORAGE

- Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container tightly closed. Keep away from heat, sparks and flames.
- Storage:** Store in original container in a cool well ventilated area away from heat, sparks, and flames. For safe storage, store below 37.8(100°F). For shelf life information contact Permabond customer service at (800)714-0170

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employees should complete an assessment of all workplaces to determine the need for and selection of proper exposure controls and protective equipment before each task is started.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2,4,6 Tris(dimethylaminomethyl)phenol	None	None	None	None
Polyoxypropylenediamine	None	None	None	None
Bis[(dimethylamino)methyl]phenol	None	None	None	None

- Engineering controls:** Use local exhaust ventilation to maintain worker exposure below established exposure limits.
- Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
- Skin protection:** Use chemical resistant/ impermeable gloves and protective clothing to prevent skin contact.
- Eye/face protection:** Safety goggles or safety glasses with side shields.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Paste
<b>Color:</b>	Yellow
<b>Odor:</b>	Ammoniacal
<b>Odor threshold:</b>	Not Available
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	Not available
<b>Boiling point/range:</b>	Not available
<b>Melting point/range:</b>	Not available
<b>Specific gravity:</b>	1.1
<b>Vapor density:</b>	Not available
<b>Flash point:</b>	>100°C (>212°F )
<b>Flammable/Explosive limits – Lower:</b>	Not available
<b>Flammable/Explosive limits – upper:</b>	Not available
<b>Autoignition Temperature:</b>	Not available
<b>Evaporation rate:</b>	Not available
<b>Solubility in water:</b>	Slight
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>Decomposition temperature:</b>	Not available
<b>VOC content:</b>	<2 %, 20 grams/liter (Estimated) (for resin and hardener mixed together)

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable when stored under the recommended storage conditions
<b>Hazardous reactions:</b>	None under normal processing conditions. In the presence incompatible materials or high temperature polymerization may occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Amines Irritating organic vapors.
<b>Incompatible materials:</b>	Strong oxidizing agents. Strong bases. Strong acids.
<b>Conditions to avoid:</b>	Contact with incompatible materials which may cause polymerization. Excessive heat.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Inhalation of vapors may cause allergic respiratory reaction. Inhalation of vapor or mist may cause mild respiratory tract irritation.
<b>Skin contact:</b>	May cause skin burns. Allergic skin reaction.
<b>Eye contact:</b>	Causes serious eye damage.
<b>Ingestion:</b>	Causes burns. May cause burns of the mouth and throat.

Hazardous components	LD50	LC50	Immediate and delayed Health Effects
2,4,6 Tris(dimethylaminomethyl)phenol	LD50 – ORAL (RAT) 2,169 mg/Kg	None	Irritant
Bis[(dimethylamino)methyl]phenol	None	None	Irritant, Allergen
Polyoxypropylenediamine	LD50 – ORAL (RAT) >500 mg/Kg LD50 – DERMAL (RABBIT) 1,000 – 2,000 mg/Kg	None	Irritant, Allergen

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
2,4,6 Tris(dimethylaminomethyl)phenol	No	No	No
Polyoxypropylenediamine	No	No	No
Bis[(dimethylamino)methyl]phenol	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not Available

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State/Provincial and local governmental regulations. Refer to section 8 (Exposure Controls/Personal Protection) before handling.

## 14. TRANSPORT INFORMATION

### U.S. Department of Transportation Ground (49 CFR):

**Proper shipping name:** Polyamines, liquid, corrosive, n.o.s. (contains 2,4,6 Tris(dimethylaminomethyl)phenol)  
**Hazard class or division:** 8  
**Identification number:** 2735  
**Packing group:** III  
**Exceptions:**

### International Air Transportation (ICAO/IATA):

**Proper shipping name:** Polyamines, liquid, corrosive, n.o.s. (contains 2,4,6 Tris(dimethylaminomethyl)phenol)  
**Hazard class or division:** 8  
**Identification number:** 2735  
**Packing group:** III

### Water Transportation (IMO/IMDG):

**Proper shipping name:** Polyamines, liquid, corrosive, n.o.s. (contains 2,4,6 Tris(dimethylaminomethyl)phenol)  
**Hazard class or division:** 8  
**Identification number:** 2735  
**Packing group:** III  
**Marine pollutant:** No

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above the reporting limits.  
**CERCLA/SARA Section 302 EHS:** None above the reporting limits.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health, Fire, Reactive  
**CERCLA/SARA 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372).  
**CERCLA Reportable quantity:**  
**California Proposition 65:** No chemical listed on the California Proposition 65 are known to be present.

### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous one: **New format**

**Issue date:** 08/03/15

ADDITIONAL INFORMATION: The information given and the recommendations made herein apply to our product(s) alone and are not combined with other product(s). Such are based on our research and on data from other reliable sources and are believed to be accurate. No guaranty of accuracy is made. It is the purchaser's responsibility before using any product to verify this data under their own operating conditions and to determine whether the product is suitable for their purposes.