

# 40' Sequoia Walk-Through Tree Installation Manual

(Tunnel Section Only)

July 2021



Our Reference: W216010

## **PARTS LISTING**

A. Tree	Top Set and Branches			
ITEM	COMPONENTS	QTY (PCS)	DIAGRAM	
1	Tree Top Set	1		
2	Special Branch	6		
	The metal hook with RED paint			
3	Special Branch for Row I <u>ONLY</u> The metal hook with <u>YELLOW</u> paint	16		
4	Standard Branch	280		
5	Small branch UNLIT	4		



#### **B.** Metal Frame

ITEM	COMPONENTS	QTY (PCS)	DIAGRAM
1.	Standard Metal Frame (Row A to Row K)	27	
2.	Special Row L - Special Frame  - L 1 x 2pcs - L 2 x 2pcs	4	
3.	Special Row M - Special Frame  - M 1 x 2pcs - M 2 x 2pcs	4	
4.	<ul> <li>Special Row N - Special Frame</li> <li>N 1 x 2pcs (have run line for tunnel LED light plug.)</li> <li>N 2 x 2pcs</li> </ul>	4	A A A
5.	Special Row O - Special Frame  - O 1 x 2pcs - O 1 x 2pcs	4	
6.	Row K Supporting Pole	1	
7	Tree Frame Holder	8	



#### C. Door Frame

ITEM	COMPONENTS	QTY (PCS)	DIAGRAM
1.	Tunnel Ceiling with Single Side PVC Mesh	3	1 Market
2.	Tunnel Wall with Single Side PVC Mesh	6	
3.	Door Top Frame with Double Side PVC Mesh  - Left Side - Right Side	2	
4.	Door Frame with double side PVC mesh  - Left Side - Right Side	4	



#### Accessories

ITEM	COMPONENTS	QTY	DIAGRAM
1	U-Clamp Bolt set - M10 x Ø60 x 110MM	166 sets	S S S S S S S S S S S S S S S S S S S
2	U-Clamp Bolt set - M10 x Ø90 x 140MM	60 sets	2 3 4 5 6 7 8 6 4 6 6 7 8 6 7
3	U-Clamp Bolt set (for Door frame) - M10 x Ø90 x 125MM	8 sets	
4	Bolt and Nut set - M10 x Ø90	90 sets	3 5 4 5 6 7 8 9 101
5	Bolt and Nut set - M10 x Ø130	16 sets	3 4 5 6 7 8 9 101 2 3 4 5
6	Metal plate - 25MM x 70MM x 5MM	45 Pcs	15FEET 2 3 8 9
7	Metal plate - 25MM x 110MM x 5MM	8 pcs	3 4 5 6 7 8 9 101 2



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#### Assembly Procedure for Row L to Row O with Tunnel – Upper Section:

#### **Step 1: Tree Frame Installation**

- (1) Install Row O Row L Special Frames Side by Side.
  - a. Start from the ground with Row O special frame; match the alphabet markings and number markings. Place sections together and secure with the provided M10 U-Clamps.



b. Stack up frame section based on the position of BF harness, make sure all frames are in a straight line from top to bottom.



- c. Tighten the bolts and nuts when ALL U-clamps for the specific row have been installed. DO NOT tighten the bolts and nuts until completion of each next level.
- d. . Connect the BF Harness from top to bottom for power connection

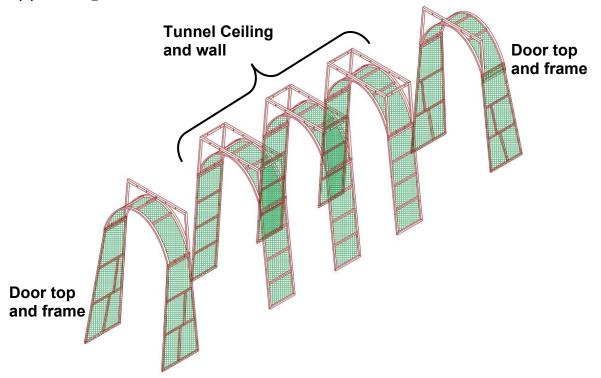




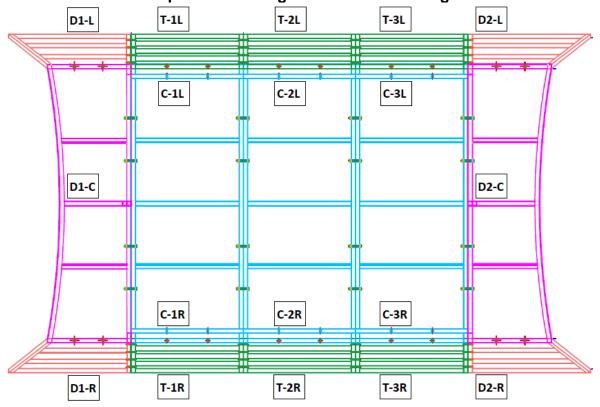
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#### Step 2: Tunnel Frame assembly

#### (1) Drawing reference



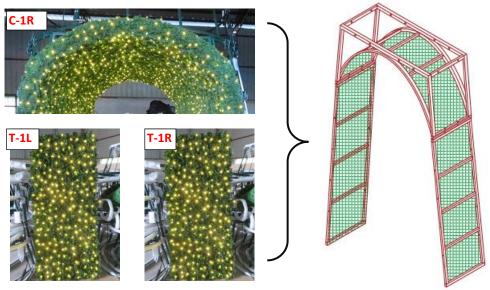
(2) The Tunnel frame's alphabet marking and number marking.





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- (3) Combine the Tunnel Ceiling and Tunnel Wall, total of three pieces.
  - a. Put the tunnel ceiling on top of both tunnel walls.

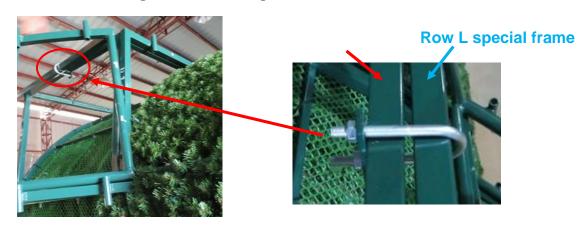


**Tunnel Ceiling and wall** 

b. Use M10 screws to secure tunnel ceiling and wall set.



c. Attach the tunnel ceiling and wall configuration to the tree frame





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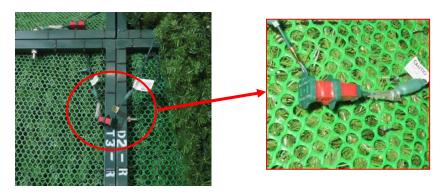
e. Connect the tunnel, ceiling, and wall sets together using M10 x Ø 90 bolt and nut.

M10 x Ø90



f. Connect the Lead Cable

Lead cables have been marked by the RED tape on the plug and connect the plug.



g. The light Lead Cable of tunnel was fixed on Row M special frame, total 2 pcs (Right and Left)

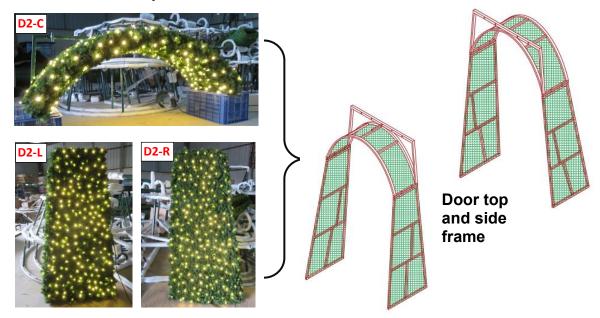
**Row M special frame** 





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- (4) Combine the door top and side frames (for a total of two sets).
  - a. Put the door top on both side frames.



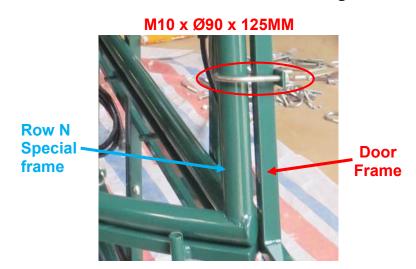
b. Use M10 bolt and nut to fix the door top frame and sides.



The Screw hole was behind PVC



c. Combine the door frame and tunnel frame together.

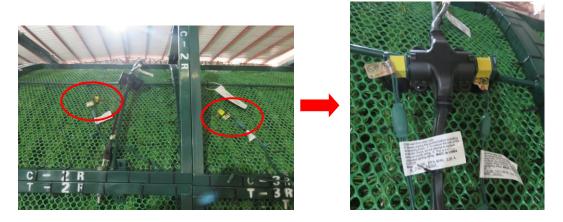




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#### d. Connect the Lead Cable

Lead cables have been marked by the YELLOW tape on the plug, and plug the cable to power supply.



#### (5) Finished the tunnel assembly







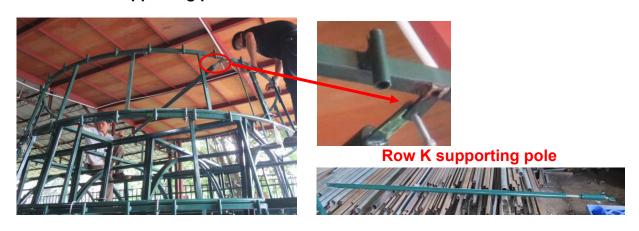


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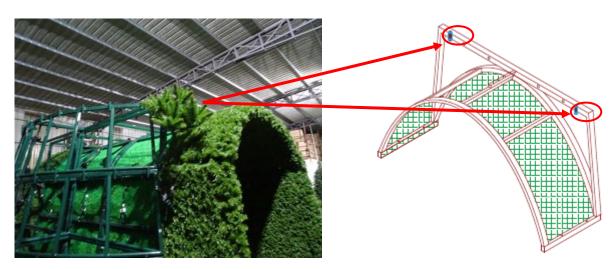
Step 3: Assemble Row K on top of tunnel.



Step 4: Affix Row K supporting pole on Row K tree frame.



Step 5: Put the small branch on the door top frame branch holder.





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Step 6: Put on the Special Branches on Door Top.



The Special branches with Yellow paint on the metal hook are used for Row K, each side has 8 pcs.





Step 7: Put on the standard branches from Row K to Row O.





Step 8: Fluff the branches and PVC on Tunnel Frames

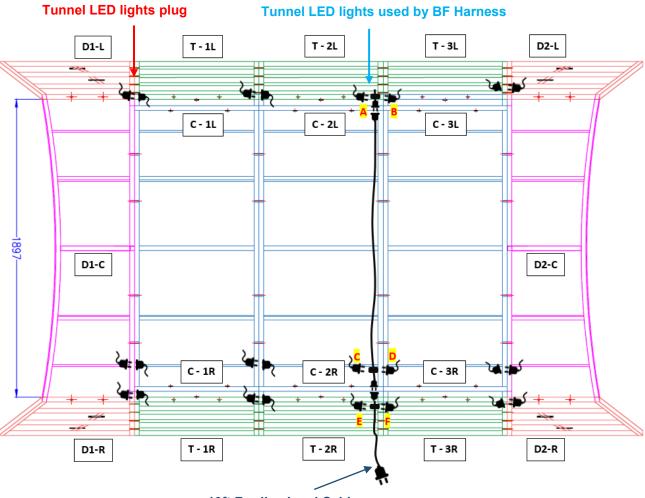






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# The LED lights' plug location:



10ft Runline Lead Cable

Component	QTY	LED lights QTY / pcs	Total LED lights
Tunnel Ceiling	3	200L	600L
Tunnel Wall	6	200L	1200L
Door Top Frame (Double side PVC)	2	400L	800L
Door Frame (Double side PVC)	4	200L	800L



# **Finished Assembly:**



