

3M Science.
Applied to Life.™



3M Automotive Aftermarket Division.

















Product Catalogue.

For more information go to www.3M.co.uk/bodyshop

3M, as an innovation company, continually strives for solutions to the increasing demands of modern paint systems and repair techniques. Innovations such as Cubitron™ and Trizact™ and the revolutionary 3M™ PPS™ Paint Preparation System endorse 3M's drive to introduce productive solutions in every phase of refinishing.

3M Automotive Aftermarket Division. Product Catalogue.

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Introduction.

3M

Founded in 1902 in St Paul Minnesota USA, 3M are present today in more than 60 countries, with a turnover in excess of \$20 billion.

3M employ 75,000 people worldwide to deliver more than 55,000 products to customers in 200 countries. These products touch nearly every aspect of modern life, serving markets as diverse as consumer and office, personal and traffic safety, electronics and energy, security and protection services, healthcare, and industrial and transportation.

3M UK and Ireland

The UK and Ireland is one of the largest 3M subsidiaries outside the US, employing more than 3,500 people across 15 locations including 10 manufacturing sites. Products manufactured in the UK include coated abrasives, respirators and adhesive tapes.

3M Automotive Aftermarket

From its earliest days, when it invented the first practical sanding abrasives, 3M have pioneered a succession of techniques which enable the professional repairer to undertake every aspect of refinishing with the complete trust and confidence that is synonymous with 3M brands.

Today, 3M brands such as Hookit™, Cubitron™, Scotch® Scotch-Brite™, Roloc™, PPS™ and Perfect-it™ are trusted by thousands of bodyshops to work faster, last longer and eliminate re-working.

3M's extensive aftermarket range, over 600 items in all, is backed by support, advice and award-winning training from a technical team and an ATA-trained salesforce, along with productivity and profitability training and occupational health advice.

Panel Repair



1 Inspect the damaged area and degrease in accordance with paint company recommendations.



2 Remove paint from damaged area using a dual action sander with relevant 3M™ abrasive ranging from P80 to P120.



3 Reshape panel as required. Mix and apply body filler to damaged area, avoiding surrounding paintwork.



4 Apply 3M™ Dry Guide Coat and hand or machine sand the filler to the desired shape.



5 Assess the filled area and apply additional fillers or 3M™ Premium Glaze as required.



6 Apply 3M™ Dry Guide Coat and hand sand the filler or glaze to the required shape and finish using (finer grade abrasive) P180 abrasive.



7 Feather around the repair area ensuring that any deep scratches are removed using finer grade abrasives P180.

Health and Safety

Bodyshop repair processes can produce respiratory, hearing and eye hazards. Control measures (such as PPE) should be considered to protect against such hazards.*

Suggested PPE includes:

- 3M™ Respirators
- 3M™ Hearing Protection
- 3M™ Eye Protection

For more information visit the HSE website www.hse.gov.uk/mvr/bodyshop

*It is ultimately the responsibility of the employer to select the most appropriate control measures, which could include Personal Protective Equipment (PPE) based on a full risk assessment.

Primer Preparation



1 Further key around the repair area using 3M™ abrasive discs, grade P320 and P500.



2 Blow and wipe down with degreaser using 3M™ Professional Panel Wipes.



3 Apply the appropriate 3M™ masking products to suit the repair area and move vehicle into the booth.



4 Apply etch primer on any bare metal areas using 3M™ Accuspray Gun and 1.4mm nozzle.



5 Apply high build primer to repair area using 3M™ Accuspray Gun and 1.8mm nozzle.

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Masking Options



1 Use 3M™ Interior Protection products, including seats, steering wheels and floor coverings, to protect the car interior throughout the repair process.



2 For shallower apertures, use 3M™ Soft Edge Masking Foam Tape PLUS.



3 Use 3M™ Soft Edge Masking Foam tapes for standard aperture masking requirements. Foam tape can also be used to fill voids where trim had been previously attached.



4 Use 3M™ Masking Film to protect those large areas of the car not to be sprayed during the repair.



5 Use 3M™ Scotch® Performance Masking Tape for critical areas and for general masking.



6 Use appropriately sized 3M™ Pre-taped Masking Film to speed up masking operations and for SMART repairs.



Use 3M™ Trim Lifting Cord or Trim Masking Tape under rubber mouldings to prevent hard paint edges.



Use 3M™ Trim Masking Tape on windcreens and components to provide complete protection from overspray.



Use 3M™ Smooth Transition Tape for the prevention of hard edges.



Use 3M™ Fine Line Masking Tape 471 for accurate masking and detailing.

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Primer Sanding



1 Apply 3M™ Dry Guide Coat to primed surface.



2 Hand sand awkward primed areas and panel edges using 3M™ Hookit™ Flexible Abrasive Sheets or 3M™ alternative.



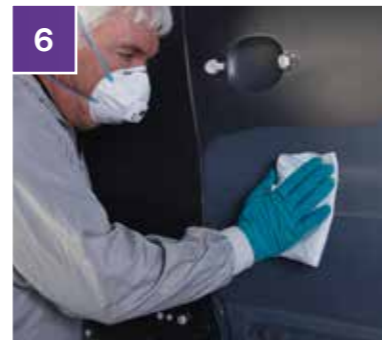
3 Hand block or machine sand the repair area using P320 3M™ Hookit™ Abrasive Sheets.



4 Reapply 3M™ Dry Guide Coat to the panel.



5 Machine sand using fine grade abrasives P400 or P500.



6 Check repair, blow and wipe all surfaces with 3M™ Professional Panel Wipes in preparation for topcoat.

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Topcoat Preparation



1 Mix small amount of paint and generate a spray out card using 3M™ PPS™ Colour Match Film.



2 Check colour match film spray out against vehicle.



3 Mix colour in 3M™ PPS™ Liner, selecting the appropriate size for repair area.




4 Check all masking and tack repair area in preparation for topcoat.





5 Apply paint and bake as per paint company recommendations.

Select the correct size for the repair

 3M™ PPS™ Kit Mini Size, 180 ml full diameter, 200 micron filters
3M™ PPS™ Kit Mini Size, 180 ml full diameter, 125 micron filters

 3M™ PPS™ Kit Midi Size, 400 ml full diameter, 200 micron filters
3M™ PPS™ Kit Midi Size, 400 ml full diameter, 125 micron filters

 3M™ PPS™ Kit Standard Size, 650 ml 200 micron filters 3M™ PPS™ Kit Standard Size, 650 ml full diameter, 125 micron filters

 3M™ PPS™ Kit Large Size, 850 ml 200 micron filters 3M™ PPS™ Kit Large Size, 850 ml full diameter, 125 micron filters

Choose the correct colour for you.


White
Medium Grey
Dark Grey

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Paint Rectification and Compounding Process



1 Remove paint imperfections using 3M™ Hookit™ Purple Finishing Film Discs 260L grades P1200 - P2000 with an interface pad on an appropriate sized sander.



2 Alternatively, to remove paint imperfections, use 3M™ Paint Defect Removal Hand System, selecting appropriate block size and grade.



3 Refine the scratches caused by removing paint imperfections using 3M™ Trizact 3000 Disc wet.



4 To refine scratches further and to achieve a higher quality finish, use 3M™ Trizact 6000 Disc wet.



5 Compound the panel using 3M™ Perfect-it III Fast Cut PLUS Compound and Green Compounding Pad. Wipe off the excess compound using a green high performance cloth.



6 Polish panel using 3M™ Perfect-it III Extra Fine PLUS Compound and Yellow Polishing Pad. This gives a deeper level of shine. Wipe off excess compound using a yellow ultra soft cloth.



7 Remove holograms and swirl marks by using 3M™ Perfect-it III Ultrafina SE Polish on a Blue High Gloss Pad. Wipe off excess compound using a blue ultra soft cloth.

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Plastic Repair – Tab Rebuild



1 Using 3M™ Adhesive Cleaner and 3M™ Professional Panel Wipe, clean the area, removing any oil or grease from surface.



2 Prepare area with a 3M™ Roloc Disc P80 reducing the thickness of the plastic.



3 Drill several holes of 3-6mm in diameter in the remaining part of the tab to increase the strength of the repair.



4 Wipe away residual dust and apply 3M™ Polyolefin Adhesion Promoter to bare plastic area and leave to dry for 10 minutes.



5 Cut the 3M™ Contour Sheet to about 3 times the size of the tab to be repaired. Equalise and extrude the 3M™ Superfast Plastic Adhesive onto the 3M™ Contour Sheet.



6 Place 3M™ Superfast Plastic Adhesive onto damaged area and immediately fold 3M™ Contour Sheet over to cover both sides of the repair. Hold in place for 1 minute. Remove film once cured.



7 After 5 minutes shape tab using a 3M™ Roloc Disc P80. Drill hole if required to create a new fixing point.



8 After 5 minutes shape tab using a 3M™ Roloc Disc P80. Drill hole if required to create a new fixing point.

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Plastic Repair – Edge Repair



1 Using 3M™ Adhesive Cleaner and 3M™ Professional Panel Wipe, clean the area removing any oil or grease from surface.



2 Drill a hole of 4-6mm in diameter at the base of the tear in order to release stress and prevent extension of damage.



3 Prepare the area around the tear with a 3M™ Hookit™ Abrasive Disc P180. Avoid overheating and melting the plastic.



4 Wipe away dust and debris and apply 3M™ Polyolefin Adhesion Promoter to both sides of the repair area. Allow 10 minutes to dry.



5 To achieve maximum strength apply 3M™ Crack Seal Tape and 3M™ Flexible Parts Repair Material to the back side of the repair area.



6 Once rear side is cured, apply 3M™ Flexible Parts Repair Material to front side of repair area.



7 Spread and smooth 3M™ Flexible Parts Repair Material into the tear and allow to dry for 20 minutes.



8 Sand over the repaired area using 3M™ Hookit Abrasive Disc P80 - P180.

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Plastic Repair – Centre Repair



1 Using 3M™ Adhesive Cleaner and 3M™ Professional Panel Wipe, clean the area removing any oil or grease from surface.



2 Prepare the area around the damage using a 3M™ Hookit™ Abrasive Disc P180. Avoid overheating and melting the plastic.



3 Remove excess dust and clean the surface area using 3M™ Professional Panel Wipe and Surface Cleaner.



4 Spray 3M™ Polyolefin Adhesion Promoter on the front side of the bumper around the damaged area. Allow 10 minutes to dry.



5 Prior to the application of 3M™ Instant Plastic Repair Patch, wipe area with supplied adhesion promoter and allow 5 minutes to dry.



6 Apply the pre-shaped 3M™ Instant Plastic Repair Patch to rear side and place firmly over the damaged area.



7 Using 3M Applicator, apply 3M™ Flexible Plastic Repair Materials to the damaged area. Spread and smooth and allow to dry for 20 minutes.



8 Sand the repaired area using 3M™ Hookit Abrasive Disc P80 - 180 and prepare for paint application.

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Paint Preparation System



1 Place 3M™ PPS™ Liner inside a 3M™ PPS™ Cup on paint mixing scales at zero.



2 Measure out paint accordingly for the job.



3 Use a 3M™ PPS™ Mixing Stick to stir the paint thoroughly.



4 Snap a 3M™ PPS™ Lid (with built-in filter) onto the 3M™ PPS™ Cup/Liner. Secure the Lid with the locking 3M™ PPS™ collar.



5 Attach 3M™ PPS™ to gun by aligning the 3M™ PPS™ Lid Legs with the PPS™ adapter and then twist to lock.



6 Upon completion of spraying, invert the gun and pull the trigger to return paint to 3M™ PPS™ before disconnecting. Dispose of the 3M™ PPS™ Lid/Liner and clean the gun and adapter.



7 To store colours for future use, insert a sealing cap in the top of the 3M™ PPS™ Lid.

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Panel Bonding



1 Remove all paint, rust and contamination from surfaces to be bonded using 3M™ Roloc™ Bristle or Clean and Strip™ Discs. Straighten all metal, clamp the part in place and check for fit alignment.



2 Clean all areas to be bonded with 3M™ General Purpose Adhesive Cleaner (08984).



3 Place duo pack cartridge with adhesive in applicator. Unscrew adhesive cap and dispense enough to equalise the adhesive. Attach and lock the mixing nozzle to the duo pack cartridge.



4 Apply adhesive bead on all areas to be bonded (all bare metal surfaces).



5 Apply primer according to paint company recommendations to repairs, keeping spray area to a minimum and avoiding hard edges. Dry to paint company recommendation.



6 Apply additional adhesive bead to either the replacement panel or the inner structure.



7 Spray 3M™ Weld Thru II Coating (50410) to all areas to be welded. Clamp the panel in its proper position.



8 Tool out any 'squeezed out' adhesive to seal the outside of the seam all along the bonded edge of the panel.



9 Weld appropriate areas. You may weld as soon as panel is fixed with clamps.



10 Spray the inside quarter panel and weld the seams with 3M™ Inner Cavity Wax, Amber (08901) or Transparent (08909).



11 Clamps can be removed after 4 hours at 23°C and/or if there is any tension, part needs to remain clamped longer. Curing time may be accelerated by applying heat with applicator or IR lamps (do not exceed 120°C for 45 minutes). Allow 24 hours curing before returning the vehicle to service.

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From preparation to finish, abrasives play a key role in all bodyshop processes. 3M have developed a full range of abrasives to suit every type of application incorporating innovative technologies for superior performance, anti-loading and consistent finish. From small awkward areas to tough e-coat removal, our abrasives are available in a wide variety of sizes and grades to secure the perfect finish.

Hookit™ Cubitron™ II Abrasive Discs



3M™ Hookit™ Cubitron™ II Purple+ Abrasive Discs Multihole 737U

Triangular shaped ceramic grain is electrostatically oriented to form sharp peaks that act like individual cutting tools that slice through paint and body filler, wear evenly and provide long life and consistency.

Applications include paint removal, body filler rough shaping and feather edging.

Part Number	Item	Grade	Units Per Pack	Units Per Case
51221	Abrasive Disc 737U	80+	50	5
51222		120+		
51310		150+		
51311		180+		
51312		220+		

Hookit™ Purple+ Abrasive Discs



3M™ Hookit™ Purple+ Abrasive Discs Multihole 734U

Coarser grades produce coarser dust particles. The unique 51 hole design captures larger particles through larger holes, optimising extraction whilst increasing cut and improving aggression where you need it most. Premium 3M abrasive mineral delivers rapid cut rate. Purple+ discs' unique anti-loading construction allows discs to carry on cutting for longer. Purple+ discs improve productivity, increasing profitability. Used for paint removal and filler sanding.

Part Number	Item	Grit Grade	Units Per Pack	Units Per Case
50524	Abrasive Disc 734U	P80	50	5
50525		P120		
50527		P180		



3M™ Hookit™ Purple+ Abrasive Discs Multihole 334U

Finer grades produce finer dust particles. The unique 177 hole design provides the ultimate in dust extraction for fine particles giving you a cleaner, safer working environment, reducing the need for rework. Premium 3M abrasive mineral delivers rapid cut rate. Purple+ discs' unique anti-loading construction allows discs to carry on cutting for longer. Used for paint removal and primer sanding with the best anti-loading and life seen in fine grades.

Part Number	Item	Grit Grade	Units Per Pack	Units Per Case
50529	Abrasive Disc 334U	P240	50	5
50531		P320		
50532		P360		
50533		P400		
50534		P500		
50913		P600		



3M™ Hookit™ Abrasive Discs Multihole 525U

Fast cut and long life are coupled with spiral multihole technology for superior dust extraction when used with our range of universal Back-up Pads.

Available in a range of grades from P80 to P600. Applications include paint removal, filler flattening and primer sanding.

Part Number	Item	Grit Grade	Units Per Pack	Units Per Case
51143	Abrasive Disc Multihole 525U	P80	100	5
51144		P100		
51145		P120		



3M™ Hookit™ Abrasive Discs Multihole 325U

Part Number	Item	Grit Grade	Units Per Pack	Units Per Case
51371	Abrasive Disc Multihole 325U	P80	100	5
51373		P120		
51374		P150		
51375		P180		
51376		P220		
51377		P240		
51378		P280		
51379		P320		
51380		P360		
51381		P400		
51382		P500		
51383		P600		

Hookit™ Abrasive Discs



3M™ Hookit™ Abrasive Discs 15 Hole 255P+

255P+ 15 hole discs and pads achieve better cut, less loading and a reduction in airborne dust. In particular, there are anti-loading benefits, especially with fine grades on difficult to sand top coats and primers.

Available in a range of grades from P80 to P600. Applications include paint removal, filler flattening and primer sanding.

Part Number	Item	Grit Grade	Units Per Pack	Units Per Case
50443	Abrasive Disc 255P+	P80	110	5
50445		P120		
50446		P150		
50447		P180		
50448		P220		
50449		P240		
50450		P280		
50451		P320		
50452		P360		
50453		P400		
50454		P500		
50455		P600		



3M™ Hookit™ Abrasive Discs 245

These anti-loading discs are available in a wide variety of hole configurations and grades. Coated in aluminium oxide with resin bonding to prevent premature burning, this tough disc is durable for a consistent finish.

Applications include paint removal, shaping and sanding plastic filler, removal of coarser scratches in body filler and scratch refinement of bare metal.

Part Number	Item	Dimension	Grit Grade	Units Per Pack	Units Per Case
01649	Abrasive Disc 245	150mm	P40	50	5
01648			P60		
01647			P80		
00700	Abrasive Disc 245	203mm	P40	25	5
00698			P80		



3M™ Hookit™ Abrasive Discs 7 Hole 245

Part Number	Item	Grit Grade	Units Per Pack	Units Per Case
80350	Abrasive Disc 245	P40	50	5
80351		P60		
80352		P80		
80354		P120		

3M™ Hookit™ Abrasive Discs 8 Hole 245

Part Number	Item	Dimension	Grit Grade	Units Per Case	Units Per Case
00696	Abrasive Disc 245	203mm	P40	25	5
00695			P60		
00694			P80		
00692			P120		



3M™ Hookit™ Abrasive Discs 9 Hole 245

Part Number	Item	Grit Grade	Units Per Pack	Units Per Case
00317	Abrasive Disc 245	P40	50	5
00315		P80		
00313		P120		

Hookit™ E-Coat Abrasive Disc

Automotive E-Coats are electro coated primers providing high protection to new OEM panels. Hookit E-Coat Abrasive Discs were designed to solve the problem of sanding these extremely tough coatings.



3M™ Hookit™ Abrasive Disc 337U

Finish equivalent to P320. No need to use coarser grades. Consistent matt finish. Unique construction.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50535	Abrasive Disc 337U	150mm	25	4

Hookit™ Hard Clear Coat Disc

European vehicle manufacturers are increasingly utilising ultra hard scratch-resistant paints which are very difficult to key and prepare. The 150mm Hookit™ Hard Clear Coat Disc from 3M features a premium abrasive which delivers an enhanced cut on scratch resistant paints. Not only does the new 1000 grade disc deliver the fine finish that is essential for effective blending, its durability means that there is a considerable reduction in the number of discs used per panel.



3M™ Hookit™ Hard Clear Coat Disc

Specially designed to prepare hard, scratch-resistant paints.

- Uniform finish for enhanced keying.
- Use damp for less dust and loading.
- Extended life for increased efficiency and profitability.
- Premium crystal abrasive used in the disc packs a powerful cutting performance. The abrasive lasts much longer than conventional discs.
- It can be used with or without an interface pad, depending upon the colours of the panel or the amount of pressure required.

Part Number	Item	Dimension	Grade	Units Per Pack	Units Per Case
50744	Hard Clear Coat Disc	150mm	1000	10	5

Hookit™ Abrasive Back-up Pads

The innovative design of the 3M™ Hookit™ Multihole Back-up Pad range makes them suitable for all 3M™ 150mm dust extraction disc ranges; 6 to 15 holes as well as the spiral configuration of multihole discs. The unique multihole configuration allows the disc to be fitted to the pad without concern for the hole alignment.



3M™ Hookit™ Multihole Abrasive Disc Accessories

Available in 5/16" and M8 options, both standard and soft, the Back-up Pad Range offers optimum dust removal.

Part Number	Item	Configuration	Size	Units Per Pack	Units Per Case
51122	Back-up Pad	5/16" Standard	150mm	1	5
51123	Back-up Pad	M8 Standard			
51124	Back-up Pad	5/16" Soft			
51125	Back-up Pad	M8 Soft			
28729	Clean Sand Back-up Pad – for use with 3M Elite DA sanders	5/16" LP			10
51126	Multihole Soft Interface Pad		5mm		
51127	Multihole Soft Interface Pad		10mm		

Hookit™ Cubitron™ II Abrasive Sheets

Our innovative sheet range with chevron multihole extraction combines with a matching accessory range to offer the very best solution for maximum dust extraction and efficient filler sanding.



Hookit™ Cubitron™ II Abrasive Sheets Multihole 737U

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
51386	Abrasive Sheet 737U	P80+	70mm x 127mm	50	6
51387		P120+			
51388		P150+			
51389		P180+			
51390		P220+			
51399		P80+	115mm x 225mm		
51400		P120+			
51401		P150+			
51402		P180+			
51403		P220+			
51411		P80+	70mm x 396mm		
51412		P120+			
51413		P150+			
51414		P180+			
51415		P220+			

Hookit™ Purple+ Abrasive Sheets

Innovative abrasive construction with chevron multihole extraction combines superior lasting cut and performance with efficient dust extraction. The 396mm sheet uses Kiss-cut underscore technology which enables the sheet to be easily converted to two 198mm sheets removing the need for two stock numbers and thus reducing stock holding.



3M™ Hookit™ Purple+ Abrasive Sheets Multihole 734U

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
51036	Abrasive Sheet 734U	P40	70mm x 127mm	25	6
51035		P60		50	
30649		P80			
30647		P120			
30646		P150			
30645		P180	115mm x 225mm		
51034		P40		25	
51033		P60		50	
30636		P80			
30634		P120			
30632		P180			
51032		P40	70mm x 396mm		
51031		P60		25	
30623		P80		50	
30621		P120			
30620	P150				
30619	P180				

3M™ Hookit™ Purple+ Abrasive Sheets Multihole 334U

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
30643	Abrasive Sheet 334U	P240	70mm x 127mm	50	6
30641		P320			
30640		P400			
30639		P500	115mm x 225mm		
30630		P240			
30628		P320			
30627		P400	70mm x 396mm		
30617		P240			
30615		P320			
30614		P400			

Hookit™ Purple+ Multihole Accessories

The new range of accessories has been ergonomically designed to offer the most comfortable lightweight solution for every application.



3M™ Hookit™ Purple+ Multihole Handblocks

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05170	Handblock	70mm x 127mm	1	1
05171		70mm x 198mm		
05172		70mm x 396mm		
05173		115mm x 225mm		
50728	Curved Adapter Set	70mm x 127mm		
50729		70mm x 198mm		

3M™ Accessories



Part Number	Item	Dimension	Units Per Pack	Units Per Case		
09316	Hose and Adapter	3m	1	5		
50772	Multihole Handblock Adjustable	70mm x 396mm				
50773	Multihole Handblock Flexible					
50774	Multihole Baseplate Rupes RE21AL	70mm x 198mm			2	
50775	Multihole Baseplate Rupes SL42A	70mm x 396mm			1	
50776	Multihole Baseplate Rupes	115mm x 225mm				
50777	Multihole Baseplate Rupes SL41A	70mm x 396mm				
50778	Multihole Baseplate Hutchins 800VADF					
50779	Multihole Baseplate Hutchins 2000VADF					
50780	Multihole Baseplate Festo	115mm x 225mm				
50781	Multihole Baseplate Festo S1C RS100C					
50782	Multihole Baseplate Festo LRB-1AS2					
05174	Block Hose	6m				1
05175	Multihole Soft Interface Pad 10mm	70mm x 198mm				
50742		70mm x 127mm				
50727	Blockboard				1	
09920	Replacement Hose	3m				

Dry Sanding

3M™ Production abrasive paper uses an aluminium oxide mineral with a heavy paper backing. Sold in sheets for hand use and in rolls for cutting and attaching to machines.



3M™ Abrasive Rolls 255P

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
04494	Abrasive Roll 255P	P40	115mm x 50m	1	2
04493		P60			
04400		P80			
04399		P100			
04398		P120			

3M™ Abrasive Sheets 255P

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
05292	Abrasive Sheet 255P	P40	115mm x 280mm	50	10
05290		P80		20	
05283		P40	230mm x 280mm	25	10
05282		P60			
05281		P80			
05280		P100			
05279		P120			

3M™ Abrasive Sheets 10 Hole 255P

Plain dust extraction sheets for half sheet type machines in grade range P40 – P400.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
05209	Abrasive Sheet 255P	P40	115mm x 280mm	50	10
05300		P60			
05299		P80			
05298		P100			
05297		P120			
05296		P150			
05295		P180		100	10
05294		P220			
05293		P240			
05292		P280			

3M™ Hookit™ Flexible Abrasive Sheets

For use wet or dry, Flexible Abrasive Sheets have the cut and feel of conventional abrasives with the added benefit of high flexibility in order to access those hard to reach areas such as bumpers, door shuts and panel edges.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
34337	Flexible Abrasive Sheet	P400	139mm x 172mm	1	5
34339		P600			
34340		P800			
34341		P1000			
34342		P1200			
34343		P1500			10



3M™ Hookit™ Flexible Abrasive Sheet Accessories

Part Number	Item	Units Per Pack	Units Per Case
05742	Handblock	1	1
34352	Flexible Abrasive Foam Pad	2	10



3M™ Softback Sanding Sponges

For awkward areas, shaping and feather edging. Ideal for hand sanding applications, for critical or awkward areas and for final finish before topcoat application. Ultrafine/microfine for critical colours; superfine for finishing primers; medium and fine for sanding before primer applications.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
03808	Softback Sanding Sponge	Medium	115mm x 140mm	20	10
03809		Fine			
03810		Superfine			
02601		Ultrafine			6
02600		Microfine			



3M™ Soft Hand Rolls Perforated 216U

Part Number	Item	Colour	Grit Grade	Dimension	Selling Unit	Units Per Pack	Units Per Case
50331	Soft Hand Roll 216U	Gold	P180	114mm x 25m	Roll	1	4
50333			P240				
50335			P320				
50337			P400				
50338			P500				
50339			P600				
50340			P800				

Plain Sheets

3M™ Fre-Cut™ Tri-M-ite™ abrasive paper is intended to be used by hand, often as a dry sanding alternative to Wetordry™ abrasive paper.



3M™ Fre-Cut™ Tri-M-ite™ Abrasive Sheets 618

Sheets designed for durable sanding of polyester filler in a repair. With Hookit™ attachment, which can be used on a 3M™ block.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
02631	Abrasive Sheet 618	P80	230mm x 280mm	50	10
02565		P100			
02564		P120			
02563		P150			
02562		P180			
02561		P220			
02560		P240			
02559		P280			
02558		P320			
02556		P400			
02636		P500			

Wet Sanding

Coated in sharp abrasive mineral silicon carbon for long product life and good surface quality, 3M™ Wetordry™ can be used for both wet or dry applications. The lightweight, water resistant backing provides flexibility and conformability with a wide range of grades to enable an ultrafine finish to be achieved.



3M™ Wetordry™ Abrasive Papers 734

3M™ Wetordry™ 734 abrasive paper utilises silicon carbide mineral which gives a particularly sharp cut.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
01989	Abrasive Paper 734	P60	230mm x 280mm	25	10
01988		P80			
01987		P100			
01986		P120			
01982		P150			
01981		P180			
01980		P220			
01979		P240			
01978		P280			
01977		P320			
01976		P360			
01975		P400			
01974		P500			
01973		P600			
01972		P800			
01971		P1000			
01970		P1200			



3M™ Perfect-it™ III Microfine Abrasive Paper 314

3M™ 314 production abrasive paper utilises aluminium oxide mineral for a superior finish. Areas affected by paint imperfections are removed using our highest quality Perfect-it™ Microfine Wetordry™ abrasive paper.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
01967	Microfine Abrasive Paper 314	P1200	138mm x 230mm	50	10



3M™ Perfect-it™ III Microfine Abrasives

Abrasive denib and blemish removal. Improvements in paint technology and the demand for ever higher levels of finish quality achieved by the painter has led to superfine Wetordry™ abrasive papers such as Perfect-it™ Microfine Abrasive.

Part Number	Item	Grit Grade	Dimension	Configuration	Units Per Pack	Units Per Case
02048	Microfine Abrasive	P2000	138mm x 230mm	401Q WOD	50	10
02049		P1500				



3M™ Rubber Rubbing Block

Flexible block which holds abrasive sheets securely during wet or dry sanding operations.

Part Number	Item	Units Per Pack	Units Per Case
05519	Rubber Rubbing Block	6	1



3M™ Rubber Squeegee

Flexible rubber pad for removing slush created when wet sanding.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05517	Rubber Squeegee	21/4" x 41/4"	50	1

Cubitron™ II

3M™ Cubitron™ II Panel Shop products feature triangular shaped ceramic grain which is electrostatically oriented to form sharp peaks that:

- Cut 30% faster than premium abrasives.
- Last up to twice as long.
- Deliver finer, more uniform finish.
- Require less pressure, helps reduce operator fatigue.
- Remain cooler to reduce metal deformation.



3M™ Cubitron™ II Abrasive Fibre Discs – Slotted

Designed for cutting off welds and door skin removal. When used for stripping paint its unique construction resists loading whilst generating less heat.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
33407	Abrasive Fibre Disc – Slotted	36+	115mm x 22mm	5	5
33409		60+			
33410		80+			
33419		36+			
33421	Abrasive Fibre Disc – Slotted	60+	125mm x 22mm	5	5
33422		80+			
33431		36+			
33433	Abrasive Fibre Disc – Slotted	60+	180mm x 22mm	5	5
33434		80+			



3M™ Cubitron™ II Abrasive Fibre Discs – Standard

Designed for cutting off welds and door skin removal. When used for stripping paint its unique construction resists loading whilst generating less heat.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
33395	Abrasive Fibre Disc – Standard	36+	100mm x 16mm	5	5
33397		60+			
33398		80+			



3M™ Cubitron™ II Roloc™ Fibre Discs

Designed for heavy duty metalworking applications such as weld grinding and clean up. Features a rigid fibre backing for increased cut performance.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
33377	Fibre Disc	36+	50mm	15	6
33379		60+			
33380		80+			
33389		36+	75mm		
33391		60+			
33392		80+			



3M™ Cubitron™ II File Belts

A great alternative to spot weld drilling, giving more control and ease of use. Ideal for hard to reach areas.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
33437	File Belt	36+	10mm x 330mm	10	5
33439		60+			
33440		80+			
33443		36+	12.7mm x 457.2mm		
33445		60+			
33446		80+			
33449		36+	20mm x 520mm		
33451		60+			
33452	80+				



3M™ Cubitron™ II Cut-Off Wheels

Used for cutting autobody sheet metal, frame rails, exhaust pipes, clamps and rusted bolts.

Must not be used without guards.

Part Number	Item	Centre Hole	Dimension	Units Per Pack	Units Per Case
33456	Cut-Off Wheel	9.53mm	75mm x 1mm	5	6
33455		9.53mm	75mm x 1.6mm		
33467		22.23mm	115mm x 1mm		

Scotch-Brite™

Scotch-Brite is a 3-dimensional nylon web, resistant to tearing and loading. It is impregnated with an aluminium oxide mineral attached with resin. Used for cleaning and preparation work including scuffing before applying paint or primer.



3M™ Scotch-Brite™ Pre-Cut Rolls

Pre-perforated, ready to use 3M™ Scotch-Brite™ Hand Pads, in a choice of three grades, using super sharp 3M abrasives for more aggressive cut without increased coarseness.

- Extra Fine Copper pads for water based and critical colours.
- Longer lasting, more economical.
- Faster, easier scuffing.
- Improved abrasive, ultimate finish.
- Choice of three grades for all scuffing applications.

Part Number	Item	Colour	Grit Grade	Dimension	Units Per Pack	Units Per Case
07903	Pre-Cut Roll	Purple	Very Fine	115mm x 150mm	35	4
07904		Grey	Ultra Fine			
07905		Copper	Extra Fine			



3M™ Scotch-Brite™ Multi-Flex Rolls

Super flexible 3M™ Scotch-Brite™ sheets, supplied on a centre pull roll with easy-tear perforations. Multi-Flex sheets are ideal for scuffing contours and difficult to reach areas, for scuffing up to mouldings and lock cylinders and for blending in, especially basecoat and clear finishes.

Part Number	Item	Colour	Grit Grade	Dimension	Units Per Pack	Units Per Case
07521	Multi-Flex Roll	Purple	Very Fine	100mm x 200mm	60	4
07522		Grey	Ultra Fine			
07906		Copper	Extra Fine			



3M™ Scotch-Brite™ PRO Handpads

Ideal for every day uses like blend panel preparation, keying new panels for wet on wet primer and general scuffing and prepping of flat or contoured surfaces. Centre perforated for convenience and available in two grades, these pads are flexible enough to get to hard to reach areas and give a more consistent scratch. Specially coated to resist loading.

Part Number	Item	Colour	Grit Grade	Dimension	Units Per Pack	Units Per Case
64926	PRO Handpad	Red	Very Fine	100mm x 200mm	20	3
64935		Grey	Ultra Fine			



3M™ Scotch-Brite™ Rolls

Rolls of 3M™ Scotch-Brite™ are 10 metres long in grey or red construction which can be torn to the required length.

Part Number	Item	Colour	Grit Grade	Dimension	Units Per Pack	Units Per Case
07612	Roll	Red	Very Fine	100mm x 10m	1	4
07611		Grey	Ultra Fine			



3M™ Scotch-Brite™ Abrasive Discs

Disc version for machine application.

Part Number	Item	Colour	Grit Grade	Dimension	Units Per Pack	Units Per Case
07614	Abrasive Disc	Red	Very Fine	150mm	10	4
07613		Grey	Ultra Fine			



3M™ Scotch-Brite™ Scuff Sponges

Sponge Pad laminated with outer layer of 3M™ Scotch-Brite™.

Part Number	Item	Colour	Grit Grade	Dimension	Units Per Pack	Units Per Case
07615	Scuff Sponge	Red	Very Fine	108mm x 128mm	6	6
07616		Grey	Ultra Fine			
07619		Copper	Extra Fine			



3M™ Scotch-Brite™ Multi-Flex Dispenser

Part Number	Item	Units Per Pack	Units Per Case
07912	Multi-Flex Dispenser	1	1

Surface Conditioning

Reinforced 3-dimensional non-woven synthetic material that provides a consistent finish. Ideal for cleaning light oxidation and to reduce sanding scratches on aluminium, steel, iron or stainless steel. (NB: Medium grade is recommended for use on aluminium.) Also for cleaning of spot welding and gasketing residue. Can be used with electric mini-grinders, attached using a 3M™ M14 115mm Back-up Pad.

3M™ Roloc™ Surface Conditioning Discs

Roloc™ Surface Conditioning Discs for smaller areas with the quick Roloc™ attachment system. Ideal for plastic repair and E-Coat removal. Suitable for fast, safe gasket removal and general cleaning applications.

Part Number	Item	Colour	Grit Grade	Dimension	Units Per Pack	Units Per Case
07480	Surface Conditioning Disc	Brown	Coarse	50mm	25	4
07481		Red	Medium			
07515		Blue	Very Fine			
07516		Grey	Superfine			
07485		Brown	Coarse	76mm		
07486		Red	Medium			
07513		Blue	Very Fine			

3M™ Roloc™ Holder No 3

Part Number	Item	Dimension	Selling Unit	Units Per Pack	Units Per Case
09987	Holder No 3	50mm	Each	1	5

Bristle Discs

Abrasive impregnated plastic made as a 3-dimensional bristle disc brush, used on a high speed tool to remove paint, sealer and rust. It wears down as it works, continually exposing new abrasive, and doesn't load.



3M™ Roloc™ Bristle Discs

Part Number	Item	Colour	Grit Grade	Dimension	Units Per Pack	Units Per Case
07526	Bristle Disc	Green	Coarse	75mm	5	4
07524				50mm	10	
07536		Purple	Medium	75mm	4	6
07527		Yellow		50mm	5	
07525		White	Fine	50mm	10	4
07528						



3M™ Roloc™ Bristle Disc Holders

Part Number	Item	Dimension	Configuration	Units Per Pack	Units Per Case
45101	Bristle Disc Holder	25mm	With 6.4mm shaft	1	5
05539		50mm			
05540		75mm			
85000		75mm Holder	M10		
84998			M14		

Scotch-Brite™ Clean & Strip™ Discs

Abrasive impregnated and virtually non-loading, open web, providing a paintable metal surface. Perfect alternative to wire brushes for tough removal of rust, paints, sealers and body coatings. Gives a finer finish and is easily controlled. Flexible for awkward areas. It is non-clogging and fast. Clean and Strip™ discs are suitable for air or electric machines (3,500 to 4,500 rev/min). Clean and Strip™ discs are available for use on a mandrel, with a shaft, or on Roloc™+.

The Clean and Strip™ Purple Disc is a long life and high-edge resistance product. The tough construction gives the ultimate performance.

*The Purple Colour is a Trademark of 3M.



3M™ Clean and Strip™ XT Purple Disc Mandrels

Clean and Strip discs which attach by way of a mandrel (07947/07948) to an air or electric tool.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
07933	Purple Disc Mandrel	Purple	100mm x 13mm	2	15
07934			150mm x 13mm		10



3M™ Clean and Strip™ XT Purple Disc Roloc™+

Clean and Strip™ disc with a pre-attached Roloc™+ fastening which, using a Roloc™+ holder (09884), allows it to be attached to an air or electric tool. This then allows easy attachment and removal of the disc by the Roloc™+ quick release twist.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05814	Purple Disc Roloc™+	100mm x 13mm x R+	1	10



3M™ Clean and Strip™ XT Purple Discs Fibre

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05816	Fibre Disc	115mm x 22mm	1	10
05817		178mm x 22mm		



3M™ Clean and Strip™ GP Blue Disc Mandrel

A highly flexible disc alternative to wire brushes for tough removal of rust, paint, sealers, body coatings and other general purpose applications. Immediately identifiable by its blue colour, its greatly improved flexibility is achieved without sacrificing any of Clean and Strip's™ renowned performance characteristics, allowing the operator to access difficult areas with ease, and delivering 'best-in-class' cleaning and stripping performance to create a smooth and consistent finish.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
57013	GP Blue Disc Mandrel	Blue	100mm	2	15



3M™ Clean and Strip™ GP Blue Disc Roloc™+

Clean and Strip™ discs with a pre-attached Roloc™+ fastening which, using a Roloc™+ holder (09884), allows it to be attached to an air or electric tool. This then allows easy attachment and removal of the disc by the Roloc™+ quick release twist.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
57018	GP Blue Disc Roloc™+	Blue	100mm	1	10



3M™ Clean and Strip™ High Performance Discs

Discs designed for removing decals, striping tape and double sidefoam tapes. To be used on machines with speed of 500 – 4000rpm.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
07499	Stripe Off Wheel	100mm x 16mm	1	5
07501	Stripe Removal Disc	100mm		
07498	Stripe Off Wheel	100mm x 16mm		



3M™ Clean and Strip™ Mandrels

Mandrel for use with (07933/4) and (57013).

Part Number	Item	Dimension	Units Per Pack	Units Per Case
07947	Mandrel	100mm – 6mm shaft	1	5
07948		150mm – 8mm shaft		



3M™ Clean and Strip™ Holder No 1 for Roloc™

Part Number	Item	Units Per Pack	Units Per Case
09884	Holder No 1 for Roloc™	1	5

Fine Grade Finishing Films

Fine grade film backed discs with aluminium oxide mineral. Long lasting and anti-loading. Applications P600 for primer sanding, P800/P1000 for blending and P1200/P1500 for removing orange peel and denibbing.

Technically advanced abrasives for paint rectification applications. Used with a Soft Interface Pad (50396 or 50397 – see Hookit™ abrasive accessories), these products offer excellent conformability to the curved surfaces of the automobiles of today.



3M™ Hookit™ Purple 260L Finishing Film Disc

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
51156	Finishing Film Disc	P600	150mm	50	5
51155		P800			
51157		P1000			
51158		P1200			
51154		P1500			
51304		P2000			



3M™ Hookit™ Abrasive Discs 7 Hole 260L

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
50242	Abrasive Disc 260L	P600	150mm	50	5
50241		P800			
50240		P1000			
50239		P1200			
50238		P1500			



3M™ Hookit™ Abrasive Discs 15 Hole 260L

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
51057	Abrasive Disc 260L	P600	150mm	50	5
51099		P800			
51055		P1000			
51054		P1200			
51053		P1500			



3M™ Hookit™ Soft Interface Pads

For use with 260L Hookit abrasives for outstanding finish and conformability.

Part Number	Item	Colour	Dimension	Configuration	Units Per Pack	Units Per Case
50396	Soft Interface Pad 10mm	Purple	150mm	15 hole	1	10
50397	Soft Interface Pad 5mm					
50544	Soft Interface Pad 10mm	Grey	150mm			
50545	Soft Interface Pad 5mm					

Trizact™ Discs

Discs made with a pyramid structure which contains multiple layers of fine grade abrasive mineral particles. New mineral is continuously exposed resulting in long life with a consistent finish.



3M™ Trizact™ Blending Discs

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
50341	Blending Disc	1000	150mm	15	4
50413			75mm		



3M™ Trizact™ Fine Finishing Discs

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
51131	Fine Finishing Disc	6000	75mm	15	4
51130		6000	150mm		
50415		3000	75mm		
50414		3000	150mm		
50079		3000	32mm		



3M™ Trizact™ Hand Pads

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05791	Hand Pad	150mm	1	20
05792	Half Hand Pad			



3M™ Hookit™ Trizact™ Clear Coat Sanding Discs

The Trizact™ P1500 abrasive disc is designed to be used as a first step in the denibbing process. After using the Trizact™ P1500, we recommend the current finishing process, with Trizact™ P3000 and the colour coded polishing system.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
05600	Clear Coat Sanding Disc	P1500	150mm	25	4
05601			75mm		

SMART Repair Products

Available in 50mm and 75mm, these discs are designed to enable a fast and effective SMART repair, minimising wastage. Constructed of a high performance aluminium oxide mineral that resists loading a consistent finish can be achieved. For use with a 3M™ Elite Central-Vacuum-Ready Random Orbital Sander (28505) or 3M™ Hookit™ Hand Pad (01908), applications include small to medium area paint removal, filler flattening and primer sanding.



3M™ Hookit™ Purple+ Abrasive Discs 734U

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
51030	Abrasive Disc 734U	P80	75mm	50	10
51029		P120			
51027		P180			

3M™ Hookit™ Purple+ Abrasive Discs 334U

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
51025	Abrasive Disc 334U	P240	75mm	50	10
51023		P320			
51021		P400			
51020		P500			



3M™ Hookit™ Abrasive Discs 255P+ Plain

Part Number	Item	Grit Grade	Dimension	Configuration	Units Per Pack	Units Per Case
60354	Abrasive Disc 255P+	P80	50mm	Plain	25	10
60356		P120				
60357		P150				
60358		P180				
60360		P240				
60362		P320				
60364		P400				
60365		P500				



3M™ Hookit™ Abrasive Discs 255P+ 3 Hole

Part Number	Item	Grit Grade	Dimension	Configuration	Units Per Pack	Units Per Case
50726	Abrasive Disc 255P+	P80	75mm	3 Hole	50	10
50725		P120				
50724		P150				
50723		P180				
50721		P240				
50719		P320				
50717		P400				
50716		P500				



3M™ Hookit™ 260L Finishing Film Disc

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
00909	Finishing Film Disc 260L	P1000	76mm	50	4
00908		P1200			
00907		P1500			



3M™ Accessories

Part Number	Item	Dimension	Units Per Pack	Units Per Case
01908	Hand Pad	76mm	1	10
05726	High Gloss Polishing Pad		10	4
05771	Soft Interface Pad	75mm	1	10
02700	Disc Pad			5
20427	Universal Back-up Pad	76mm		

Paint Preparation Pads



3M™ Paint Preparation Pads

Applications:

Grade 1000

- Preparing panels for blending basecoat prior to the application of clear coat.
- For keying alloy wheel prior to refinishing.
- For keying bumpers prior to refinishing.

Grade 2000

- For denibbing water-based base coat whilst in the spray booth.

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
50591	Paint Preparation Pad	1000	150mm	20	10
50590		2000			

Masking Tape is used in all types of applications, some very demanding and some not so critical. 3M are one of the world's largest manufacturers of tapes. Through intensive research and development in laboratories throughout the world, we have created a range of innovative products that provide fast and effective solutions for every masking situation. From fine line painting and detailing to general protection, 3M Masking Systems are able to meet all demands.

Masking Tapes

Designed to protect large areas – the rest of the car, wheels and windows from paint overspray if these areas are adjacent to painted parts. Static attracts dust too, preventing the dust from going onto the fresh paint causing contamination.



3M™ Scotch® High Performance Masking Tapes 3434

High performance tape designed to meet the most demanding of paint masking situations. Excellent solvent and water resistance, suits both modern 2-pack and water-based paint products.

- Water and solvent resistant.
- Superior holding power even through repeat bake cycles.
- Excellent paint line.
- Conformable.
- Colour enables easy identification.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
07895	Masking Tape 3434	Blue	18mm x 50m	48	1
07897			24mm x 50m	36	
07898			36mm x 50m	24	
07899			48mm x 50m	20	



3M™ Scotch® Premium Auto Refinish Masking Tape 3030

- Excellent solvent and water resistance.
- Good conformability with easy hand tear and controlled unwind.
- Surface smoothness promotes good clean paint line and prevents paint bleed-through.
- Improved paint flaking and wetting performance.
- Good instant adhesion and superior holding power.
- Excellent adhesive transfer and removability performance.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
50977	Premium Auto Refinish Masking Tape 3030	Green	18mm x 50m	48	1
50978			24mm x 50m	36	
50980			36mm x 50m	24	
50981			48mm x 50m		
50982			72mm x 50m	16	
50983			100mm x 50m	12	



3M™ Scotch® Masking Tapes 2328

Secure grip, clean removal and excellent edge definition. Available in all popular widths from 18mm to 72mm.

- Secure adhesion.
- Clean 'lift off' without adhesive residue.
- Good conformability.
- High edge tear resistance.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
06304	Masking Tape 2328	Beige	18mm x 50m	48	1
06309			24mm x 50m	36	
06311			36mm x 50m	24	
51286			48mm x 50m	20	
51287			72mm x 50m	16	



3M™ Scotch® Masking Papers

Part Number	Item	Dimension	Units Per Pack	Units Per Case
06516	Masking Paper (1000')	305mm	1	4
06517		457mm		2
06518		915mm		1
06519		1218mm		

Specialist Masking

Flexible and narrow masking tapes for masking difficult contours and areas more accurately, giving a clean masking edge.



3M™ Precision Masking Tape

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
06525	Precision Masking Tape	Green	6mm x 55m	1	12
06529			19mm x 55m		



3M™ Smooth Transition Tape

Designed to be used in conjunction with SEMFT+ for single step masking on primer repairs across any aperture or wherever a feather edge is required.

- Very fine flip edge.
- Great for SMART repairs.
- Suitable for style lines.
- No residue.
- Plastic dispenser.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
06800	Smooth Transition Tape	0.25" x 30'	5	12

Soft Edge Masking Foam Tapes

An effective solution to time-consuming masking of vehicles prior to painting. The tape is used to mask vehicle apertures such as door, bonnet, and filler cap. As well as achieving the required 'soft edge', this tape ensures that the interior of the vehicle is kept free of paint and dust.



3M™ Soft Edge Masking Foam Tapes

- Rapid and efficient masking of car apertures.
- Eliminates unwanted definite paint edges.
- Impermeable to paint and dust, eliminating need to protect interior door trim.
- Reduces rework to a minimum.
- Prevents moisture imprinting and ghosting on painted vehicle surfaces.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09678	Soft Edge Masking Foam Tape	10 x 13mm strips x 5m	1	1
09973		7 x 19mm strips x 5m		



3M™ Soft Edge Foam Masking Tape PLUS

3M Soft Edge Foam Masking Tape PLUS achieves significant improvements in meeting today's aperture masking requirements, meaning you now have a solution to mask the widest range of vehicle closures, including the narrower gaps found in many of today's modern car designs.

- For use on the moving part.
- Fits broadest range of modern aperture widths.
- Great for use on A-post gaps.
- Can be fitted to the moving part.

The tubular design will deform to expand or compress to fill the majority of apertures whilst the offset adhesive bead allows the product to be placed away from the paint edge to optimise the soft edge.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50421	Soft Edge Masking Foam Tape PLUS	7 x 21mm strips x 7m	1	1

Specialist Masking Films



3M™ Purple Premium PLUS Clear Masking Films

The translucent material makes the repair area highly visible for simple trim guidance and because the film is easy to cut the required area can be removed with maximum speed and accuracy, and finished efficiently with narrow masking tape. The static cling properties of both the 4 and 5 metre versions, allow a rapid one-person application.

- Easy to reposition and easy to cut.
- Premium PLUS film clings to the vehicle.
- Can be used with IR dryers up to 120°C.
- Avoids moisture staining and resulting rework.
- Masking Tape easily removed and repositioned on the film.
- Prevents moisture imprinting and ghosting on painted vehicle surfaces.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50988	Purple Premium PLUS Clear Masking Film	4m x 150m	1	1
50989		5m x 120m		
50293	Premium Cutter		25	



3M™ Clear Masking Films

A high density, clear polyethylene sheeting designed to protect the vehicle from paint overspray. Vehicles must be dry to prevent the risk of rework on clear and economy films.

- No paint or primer flaking.
- Static cling ensures complete masking.
- Simple one-person application.
- Easy to cut.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
07838	Clear Masking Film	4m x 150m	1	1
80110		5m x 120m		
51061		6m x 100m		
07813	Cutter		25	

3M™ Economy Clear Masking Films

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50676	Masking Film	4m x 150m	1	1
51018		5m x 120m		

3M™ Mobile Dispenser

For use with the premium clear masking film products: (50988), (50989), (07838) and (80110).

Part Number	Item	Units Per Pack	Units Per Case
50872	Mobile Dispenser	1	1





3M™ Taped Masking Films

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05967	Taped Masking Film	40cm x 25m	1	30
05968		60cm x 25m		24
05969		90cm x 25m		24
05970		110cm x 25m		22
05971		180cm x 25m		22



3M™ Booth Coating

A water-based liquid designed to temporarily protect the interior of spray booths and rooms from paint and primer overspray.

- Non tacky.
- Excellent solvent resistance.
- Easy application.
- Dries to a clear film.
- Fast, convenient removal.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
06839	Booth Coating	1 US Gal/3.78 litres	1	4



3M™ Overspray Masking Liquids

An overspray masking liquid that is an alternative to plastic sheeting. Protects vehicle surfaces throughout the repair process, from paint overspray, light scratches, and even weld splatter. Applied by spray applicator, dries to the touch trapping dust under the film even in areas such as wheel arches. After use, simply wash away.

- Totally protects bodywork from overspray and eliminates rectification.
- Protects vehicles from most minor damage e.g. welding sparks.
- One coat – saves labour time.
- Traps dirt and dust – stops contamination.
- Easy disposal – just washes off.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
06847	Overspray Masking Liquid	1 US Gal/3.78 litres	1	4
06851		5 US Gal/8.92 litres		1
06856		15 US Gal/56.78 litres		1

Dirt Trap Protection System

3M has taken the simple concept of surface protection and revolutionised it to enhance your painting process. Not only is the 3M™ Dirt Trap Protection System great for surface protection, but a closer look reveals a breakthrough innovation in the protection material that actually traps dust, dirt and overspray in a unique non-woven construction.

- Reduce paint booth maintenance.
- Protect your investment.



3M™ Dirt Trap Protection Material

- This is a 28" (70cm) x 300ft (91m) roll wall/floor protection material.
- Protects paint booth walls and floors - reducing paint nibs.
- Traps dust, dirt and overspray.
- Brightens work areas.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
36852	Dirt Trap Protection Material	70cm x 91m	1	1



3M™ Dirt Trap Protection Film – Clear

18" (45cm) x 100ft (30m) roll window and light protection film.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
36856	Dirt Trap Protection Film – Clear	45cm x 30m	1	1



3M™ Dirt Trap Protection Film Dispenser

Magnetic metal dispenser for Dirt Trap Protection Film.

Part Number	Item	Units Per Pack	Units Per Case
36863	Dirt Trap Protection Film Dispenser	1	1



3M™ Dirt Trap Protection Material Wall Applicator

Extendable wall applicator for protection material.

Part Number	Item	Units Per Pack	Units Per Case
36866	Dirt Trap Protection Material Wall Applicator	1	1



3M™ Dirt Trap Protection Material Floor Applicator

Versatile floor applicator for protection material.

Part Number	Item	Units Per Pack	Units Per Case
36865	Dirt Trap Protection Material Floor Applicator	1	1

Specialist Detail Masking Tapes



3M™ Fine Line Masking Tapes 471+

A highly flexible fine detail masking tape with excellent adhesion to plastic and rubber mouldings.

- No adhesion transfer.
- Excellent flexibility around curves.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
06404	Fine Line Masking Tape 471+	Indigo	3mm x 33m	1	48
06405			6mm x 33m		36
06408			12mm x 33m		24
06409			19mm x 33m		



3M™ Fine Line Masking Tapes 218

A more specialised tape, for applications requiring fine two-tone or paint striping work.

- Sharp paint lines.
- Less edge build-up.
- Excellent curvability without edge tear or wrinkling.
- Virtual elimination of imprint even on fresh paint surface, due to low tack adhesive.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
06520	Fine Line Masking Tape 218	Beige	3mm x 55m	1	48
06521			6mm x 55m		24
06522			12mm x 55m		12
06523			19mm x 55m		8



Scotch® Fine Line Striping Tape

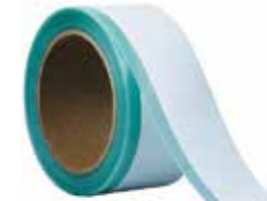
A more specialised tape, for applications requiring fine two-tone or paint striping work.

- Sharp paint lines.
- Less edge build-up.
- Consists of 8 x 1.5mm pullouts for creating a combination of stripes.
- Virtual elimination of imprint even on fresh paint surface, due to low tack adhesive.

Part Number	Item	Configuration	Size	Units Per Pack	Units Per Case
06314	Fine Line Striping Tape	25.4mm x 13.9m	8 x 1.6mm strips	1	12

Windscreen Masking

Preventing overspray on trim around bonded screens, side glasses and mouldings – eliminating glass and trim removal while allowing better vehicle masking.



3M™ Trim Masking Tapes

Developed for masking the rubber trim on bonded screens and sealed windows. A small plastic strip is pushed behind the rubber and a 38mm self-adhesive tape is folded back and stuck to the window to hold the rubber clear of the paintwork.

- Protects rubber from overspray.
- Easy to mask around corners.
- Excellent temperature performance.
- Available in 4 widths from 5mm – 15mm to cover all different types of rubber trim.



Part Number	Item	Dimension	Configuration	Units Per Pack	Units Per Case
06345	Trim Masking Tape	50.8mm x 10m	5mm strips	1	6
06347			7mm strips		
06349			10mm strips		
06348			15mm strips		
06342	Starter Kit		Mixed		1



3M™ Trim Lifting Cord

Eases the problems when painting up to a rubber moulding such as around a windscreen. A flexible 6mm diameter foam cord is slid under the moulding using a clever applicator tool. Quick to apply, the cord ensures no edge build up and no visible evidence of repair work, thus eliminating the need to remove the glass. Applicator tool is supplied free with each box.

- Speeds vehicle painting.
- Eliminates need to remove glass.
- No visible evidence of repair.



Part Number	Item	Dimension	Units Per Pack	Units Per Case
09529	Trim Lifting Cord	6mm x 40m	1	1

Interior Protection Products

This range of premium quality products is designed to protect the interior of your vehicles throughout the duration of a repair. Our one-size-fits-all seat covers, floor mats and steering wheel covers don't move or tear, with the intention of eliminating the cost of interior valeting. A wall mountable plastic dispenser is available to neatly and cleanly store the whole system.



3M™ Interior Seat Cover

Protects vehicle interior during repairs.

- High friction underside 'grips' the seat.
- Slippery top surface allows user to slide from seat.
- One size cover fits all vehicles.
- Seat Covers resist water, oil and grease.
- Also ideal during final detailing and valeting.

Part Number	Item	Colour	Units Per Pack	Units Per Case
50588	Interior Seat Cover	Purple	250	1



3M™ Interior Floor Mat

- Protects vehicle interior during repairs.
- High friction underside 'grips' the floor.
- One size mat fits all the vehicles.
- Mats resist water, oil and grease.
- Also ideal during final detailing and valeting.

Part Number	Item	Units Per Pack	Units Per Case
80308	Interior Floor Mat	250	1



3M™ Steering Wheel Cover

Part Number	Item	Colour	Units Per Pack	Units Per Case
50595	Steering Wheel Cover	Clear	100	1



3M™ Interior Protection System Dispenser

Part Number	Item	Units Per Pack	Units Per Case
50592	Interior Protection System Dispenser	1	1

The high quality resin in our filler range gives you a better quality of repair and can be used on multiple substrates.

Our body filler products require fewer skims, reduce risk of re-work due to bleaching or bubbling and create less waste when used with a wall dispenser.

Body Filler Range

3M™ General Purpose Body Filler

A general purpose filler that allows easy sanding and shaping for all automotive repairs.

3M™ Heavy General Purpose Body Filler

A heavier weight filler that allows easier filling of deep panel damage and can be used prior to finishing with a light filler such as 3M™ General Purpose Body Filler.



Cartridge System

Part Number	Item	Format	Dimension	Units Per Pack	Units Per Case
51078	General Purpose Body Filler – Heavy	Cartridge	1.65 litre	1	6
51079	General Purpose Body Filler	Cartridge	1.65 litre		12
51080	Hardener	Cartridge	55g		
51081	Wall Dispenser	Dispenser			1



Tins

Part Number	Item	Format	Dimension	Units Per Pack	Units Per Case
51072	General Purpose Body Filler – Heavy	Can	3 litre	1	4
51073	General Purpose Body Filler	Can	3 litre	1	
51074	Hardener	Tube	100g	1	12
51075	General Purpose Body Filler – Heavy	Can	1 litre	1	6
51076	General Purpose Body Filler	Can	1 litre	1	
51077	Hardener	Tube	40g	1	24



3M™ Dynamic Mixing System

Our 3M™ Dynamic Mixing Applicator works as part of a system to dispense fillers, glazes, adhesives, sealers and plastic repair products in a convenient and controlled manner that eliminates messy mixing and significantly reduces waste. Its precise delivery helps you use the correct amount of product, saving both time and materials.

- Reduce rework through virtual elimination of pinholes.
- Reduce waste levels through 'filler on demand' system.
- Increase productivity using the 3M advanced nozzle to mix as-you-go.

Part Number	Item	Format	Dimension	Units Per Pack	Units Per Case
51002	DMS General Purpose Body Filler	Cartridge	276ml	1	6
51003	DMS Heavy General Purpose Body Filler				
51004	DMS Fine General Purpose Body Filler				
50600	DMS Applicator				1
50601	DMS Nozzle			50	6

3M™ Premium Glaze

Provides the perfect finish, leaving a smooth and level surface ideal for sanding and primer application.

Part Number	Item	Format	Dimension	Units Per Pack	Units Per Case
51212	Premium Glaze	Bottle	910ml	1	8



Dry Guide Coats

3M™ Dry Guide Coat is a revolutionary method for applying a guide coat to a repair area. This system offers considerable advantages over current working practices. In particular, ease of use and achieving a better quality job every time.

- Contains no solvents.
- Requires no masking.
- Gives total coverage of surface.
- Applicator requires no cleaning.
- Ideal for both wet and dry sanding systems.



3M™ Dry Guide Coats

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
09560	Dry Guide Coat	Black	50g	1	10
50416		Orange			
09561	Dry Guide Coat Applicator				5
51362	Dry Guide Coat - Black Kit (2 cartridges & applicator)	Black			6

Putties



3M™ Acryl Putty – Green

An auto body repair putty designed with very easy sanding and fast drying characteristics for use in filling pinholes and scratches.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
05096	Acryl Putty	Green	409g	1	12



3M™ Acryl Putty – Red

An auto body repair putty designed with good filling, sanding and drying characteristics for general purpose use in filling slightly larger pinholes and scratches.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
05098	Acryl Putty	Red	409g	1	12

This revolutionary product allows you to have a brand new spray gun on demand. The innovative technology was designed from the inside out for the efficient and economical application of material. These atomising heads deliver a large usable pattern, with very low overspray and exceptional atomisation.

Accuspray™ Spray Gun HG14



3M™ Accuspray™ Spray Gun HG14

The HG14 has been designed for the application of coatings that require a 1.4mm atomising head. This HVLP system provides exceptional results through excellent atomisation resulting in high transfer efficiency with low overspray.

Used with 3M™ PPS™ Paint Preparation System, the Accuspray™ System minimises clean up time and disposal costs whilst gaining maximum productivity and profitability improvements.

Part Number	Item	Units Per Pack	Units Per Case
16577	HG14 Spray Gun with 1.4mm Atomising Heads	1	1

Accuspray™ Pressurised HGP Spray Gun



3M™ Accuspray™ Pressurised HGP Spray Gun

The new Accuspray™ Pressurised HGP Spray Gun and PPS™ Pressure Cups are designed for high viscosity coatings.

The HGP spray gun quickly achieves many textured finishes within the automotive repair market. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part Number	Item	Units Per Pack	Units Per Case
16587	Pressurised HGP Spray Gun with 2 x 2.0mm and 2 x 1.8mm Atomising Heads and an Air Control Valve	1	1
16124	Large Pressure Cup 28 oz	1	2
16121	Mini Pressure Cup 6 oz	1	4



3M™ Accuspray™ Atomising Heads

Replacement atomising heads for use with HG14.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
16612	Atomising Heads	Orange	1.4mm	4	6
16611		Clear	1.8mm		
16609		Red	2.0mm		

Accuspray™ Spray Atomising Head Dispenser



3M™ Accuspray™ Storage System

Contains atomising head/applicator rack and 8 atomising heads.

Part Number	Item	Units Per Pack	Units Per Case
16610	Accuspray™ Storage System	1	1

Paint Preparation System.

3M™ PPS has the ability to meet all of the painter's requirements for the mixing, preparation and application of primers, basecoats and clearcoats in both large and small applications. This disposable mixing system eliminates the need for traditional spray applicator mixing pots and paper filters, saving time and increasing efficiency. The liners and lids with built in filters form a closed system allowing the spray applicator to function at any angle. When used in conjunction with our recommended process, a safe and high quality result is guaranteed.

Large Size

Large size Paint Preparation System.

- For 650ml to 850ml.
- For the larger job.
- Saves refilling the pot.

3M™ PPS™ Lids & Liners

Each unit contains 25 lids and liners and 12 sealing caps.



Part Number	Item	Configuration	Units Per Pack	Units Per Case
16024	Lids & Liners	200 micron filter	25	1
16740		125 micron filter		

3M™ PPS™ Mixing Cups & Collars



Part Number	Item	Dimension	Units Per Pack	Units Per Case
16023	Mixing Cup & Collar	Large	1	4

Standard Size



3M™ PPS™ Lids & Liners

Standard PPS™ – for up to 650ml. The original size PPS™ solution. Suits most applications. Each unit contains 50 lids and liners and 24 sealing caps.

Part Number	Item	Configuration	Units Per Pack	Units Per Case
16000	Lids & Liners	200 micron filter	50	1
16026		125 micron filter		

3M™ PPS™ Extra Lid Kit

Extra lids may be required for re-use of paint after storage. Each unit contains 75 lids, 50 liners and 36 sealing caps.



Part Number	Item	Configuration	Units Per Pack	Units Per Case
16758	Extra Lid Kit	125 micron filter	75	1

Paint Preparation System.



3M™ PPS™ Mixing Cups & Collars

Each unit contains 2 mixing cups and collars.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
16001	Mixing Cups & Collars	Standard	2	4

Midi Size



3M™ Midi PPS™

Midi size is 400ml. Each kit contains 50 Lids and Liners (with pre-welded filters) for Paint: mixing, filtering and spraying of coatings (Primer, Sealer, Base-Coat, and Clear-Coat along with other coatings). It also comes with a free re-useable Midi size Cup and Collar.

Part Number	Item	Configuration	Dimension	Units Per Pack	Units Per Case
16112	Lids & Liners	200 micron	400ml	50	1
16312	Lids & Liners	125 micron			
16122	Mixing Cups & Collars			2	4
16155	Mix Ratio Inserts			10	10
16154	Dispenser Adaptor Flange Insert				

Mini Size

Offering all the features and advantages of the standard PPS™ Paint Preparation System, mini cups are ideal when less material is required.

- For spraying up to 170ml of material.
- Ideal for all small and SMART repairs.
- Ideal for accessing awkward areas.



3M™ Mini PPS™ Lids & Liners

Each unit contains 50 lids and liners and 24 sealing caps.

Part Number	Item	Configuration	Units Per Pack	Units Per Case
16114	Mini Lids & Liners	200 micron filter	50	1
16752		125 micron filter		

3M™ Mini PPS™ Mixing Cups & Collars

2 Mixing cups and collars per unit.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
16115	Mixing Cups & Collars	Mini	2	4



3M™ PPS™ Type H/O Pressure Cups

The 3M™ PPS™ Pressure Cups are designed to be used with the Accuspray™ Pressurised HGP Spray Gun.

The HGP spray gun quickly achieves many textured finishes. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part Number	Item	Units Per Pack	Units Per Case
16124	Large 828ml Cup & Collar	1	2
16121	Mini 177ml Cup & Collar		4

Accessories

A full range of accessories to facilitate the use of the Paint Preparation System™.



3M™ PPS™ 6-Cup Carrier

A sturdy, lightweight construction which allows multiple materials to be taken into booths.

Part Number	Item	Units Per Pack	Units Per Case
16010	6-Cup Carrier	1	1



3M™ PPS™ Lid & Liner Dispensers

3M™ PPS™ Dispenser is a wall-mountable unit that makes supplies such as lids and liners for the 3M™ Paint Preparation System (PPS™) readily available. This storage accessory conveniently dispenses supplies one at a time, while keeping the remaining supply clean and safe from contamination. For Large, Standard, Midi and Mini.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
16299	Lid Dispenser	Std, Midi & Large	1	1
16219	Liner Dispenser	Std, Midi & Large		
16298	Lid & Liner Dispenser	Mini only		



3M™ PPS™ Mixing Sticks

Specially 'sculpted' edges scrape all paint from liner wall to ensure accurate colour mix.

Part Number	Item	Units Per Pack	Units Per Case
16022	Mixing Stick	25	10
16755	Mini Mixing Stick		



3M™ PPS™ Spray Applicator Holder

Holds applicator with or without PPS™ cup attached.

Part Number	Item	Units Per Pack	Units Per Case
16025	Spray Applicator Holder	1	12



3M™ PPS™ Wash Bottle

The neck of the applicator is simply flushed through with the cleaning fluid.

Part Number	Item	Units Per Pack	Units Per Case
16012	Wash Bottle	5	4

PPS™ Adapters

PPS™ Adapters can be used on virtually all spray applicators. Conversion of the applicator takes seconds and is a one-time requirement.

A full range of PPS™ adaptors for most spray applicators, including suction-fed and mini is available from 3M (see the Reference Charts overleaf).



3M™ PPS™ Adaptor

Part Number	Item	Units Per Pack	Units Per Case
16759	Adaptor	5	5

Designed to make the colour matching and refinishing process faster and easier.



3M™ PPS™ Colour Check Light II

The 3M™ PPS™ Colour Check Light Kit II is used by painters to reproduce the day light.

- Hand held light source that replicates natural sunlight.
- Reduces the chance of costly re work or comebacks related to colour mismatch, lack of coverage, uneven metallic layout, and prepaint and post paint imperfections due to inadequate shop lighting.
- Can reduce the time it takes cars to get through the paint process; increasing cycle times.

Part Number	Item	Units Per Pack	Units Per Case
16550	Kit		1
16551	Bulb	1	4
16552	Diffuser		
16553	Bezel kit	2	4
16555	Battery pack	1	1
16556	Battery charger		

Whether it's simple denibbing or a more serious defect, 3M offer a wide range of rectification products designed to help bodyshops achieve a perfect finish quickly and efficiently. With award-winning colour coded compounds and polishes, virtually all paint defect rectification work can be undertaken with ease and confidence.

Panel Preparation



3M™ Prep and Blend Liquid

Prep and Blend Liquid is a combination scuffing and cleaning liquid to prepare original or refinished paint surfaces for blending base coat or clear coat. Recommended to be used with 3M™ Scotch-Brite™ Ultrafine (Grey), or Extra Fine (Copper) products.

- Fast.
- Uniform matt finish.
- Cleaning agent removes grease, waxes, resins, silicones, etc.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09308	Prep and Blend Liquid	500g	1	12



3M™ Scuff-it™ Matt Gel

An advanced scuffing and cleaning gel which uses a unique combination of minerals and speciality treated abrasive micro crystals to abrade original or refinish paint surfaces in the final stage of preparation prior to paint spraying.

- Degreases, cleans and scuffs in a single process.
- Water-based formula.
- Complete abrasion for optimum paint adhesion.
- More aggressive than Prep and Blend Liquid (09308).

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50018	Matt Gel	700g	1	12



3M™ Perfect-it™ III Cleaner Clay

Part Number	Item	Dimension	Units Per Pack	Units Per Case
38070	Cleaner Clay	200g	1	6



3M™ Tack Cloth

Cloths that use a 3-dimensional web structure to absorb dust particles prior to spraying. A wall mounted dispenser is available to store both new and partly used cloths.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
07910	Tack Cloth	10	6	6
07909	Tack Cloth Dispenser	1	1	



3M™ Tack Cloth Aqua

A tack cloth with light adhesive, ideal for use in the spray booth prior to final coat application. Removal of lighter dust from fine sanding, light overspray from basecoats and final cleaning of air dried water-based coats prior to clearcoat application.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50401	Tack Cloth Aqua	43cm x 30cm	10	18

Perfect-it™ III Abrasives

The acclaimed Perfect-it™ III Paint Rectification and Polishing System provides the complete solution for removal of imperfections in vehicle topcoat refinish. Defects and blemishes are removed rapidly without the need for reworking or repainting. The Perfect-it™ III System provides a rectification answer for every likely requirement – fresh or aged paints, small to large areas. See individual listings for detailed product descriptions.



3M™ Perfect-it™ III Microfine Abrasives

Abrasive denib and blemish removal. Improvements in paint technology and the demand for ever higher levels of finish quality achieved by the painter has led to superfine Wetordry™ abrasive papers such as Perfect-it™ Microfine Abrasive.

Part Number	Item	Grit Grade	Dimension	Configuration	Units Per Pack	Units Per Case
02048	Microfine Abrasive	P2000	138mm x 230mm	401Q WOD	50	10
02049		P1500				



3M™ Hookit™ 260L Finishing Film Disc

Abrasive denib and blemish removal. Technically advanced abrasives for machine paint rectification applications. Use with a soft interface pad (05771) to add conformability.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
00909	Finishing Film Disc 260L	P1000	76mm	50	4
00908		P1200			
00907		P1500			



3M™ Trizact™ Discs

Discs made with a pyramid structure which contains multiple layers of fine grade abrasive mineral particles. New mineral is continuously exposed resulting in long life with a consistent finish.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
50413	Blending Disc	1000	75mm	15	4
50341			150mm		
50414	Fine Finishing Disc	3000	75mm		
50415					



3M™ Trizact™ Accessories

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05791	Hand Pad	150mm	20	1
05792	Half Hand Pad			

Perfect-it™ III Quick Connect System

A new range of double sided Buffing Pads that, when used with new Quick Connect Adaptor technology and with 3M™ compounds and polishes, offers an unparalleled refinish rectification system.



3M™ Perfect-it™ III Quick Connect System

- Long lasting, double sided buffs.
- Easy, fast changeover.
- One connector fits all.
- Perfect balance.

Part Number	Item	Colour	Dimensions	Units Per Pack	Units Per Case
50874	Double Sided Convuluted Foam Compounding Pad	Green	216mm	1	6
50878	Double Sided Flat Foam Compounding Pad		150mm		
50875	Double Sided Convuluted Foam Polishing Pad	Yellow	216mm		
50879	Double Sided Convuluted Foam Polishing Pad		150mm		
50708	Double Sided High Gloss Convuluted Foam Polishing Pad	Blue	216mm		
50880	Double Sided High Gloss Convuluted Foam Polishing Pad		150mm		
50881	Double Sided Wool Compounding Pad	White	150mm		
33279	Double Sided Low Linting Wool Compounding Pad		229mm		
33271	Adaptor		M14		10

Colour Coded Polishing System

The comprehensive range of 3M™ Perfect-it™ III products enables virtually all paint defect rectification work to be undertaken with ease and confidence.

- Colour code co-ordination to ease product selection.
- For all paint including hard and scratch resistant.
- Optimum high gloss and hologram removal.

3M™ Perfect-it™ III Fast Cut XL Compound

New formulation compound with benefits including greater coverage, reduced dusting, easier clean up.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
51052	Fast Cut XL Compound	1 kg	1	12



3M™ Perfect-it™ III Fast Cut PLUS Compound

A fast acting liquid abrasive that removes sanding scratches from refinished or original paintwork and helps achieve a superior high gloss finish.

- Fast cut-rate performance.
- Superior high gloss finish.
- Quick and easy clean up.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
50417	Fast Cut PLUS Compound		1 litre	1	12
50487	Compounding Pad	Green	150mm	2	10
50499			75mm	4	20
60671	High Performance Cloth				3



3M™ Perfect-it™ III Extra Fine PLUS Compound

Extra Fine Plus is an integral part of the 3M™ Perfect it™ III colour coded system. Especially designed to help achieve a perfect finish on modern clear coats, it gives a high gloss finish on all refinish paints after compounding.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
80349	Extra Fine PLUS Compound		1 litre	1	12
50488	Extra Fine Compounding Pad	Yellow	150mm	2	5
50536	Polishing Pad		75mm	4	
50400	Ultra Soft Cloth				1



3M™ Perfect-it™ III Ultrafina SE Polish

Polish for rotary swirl and hologram elimination.

- Ultimate high gloss finish.
- Quick and easy clean up.
- Minimal sling.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
50383	Ultrafina SE Polish		1 litre	1	12
50388	Ultrafina High Gloss Pad	Blue	150mm	2	5
50457	High Gloss pad		75mm	4	
50486	Ultrafina Soft Polishing Cloth				1



3M™ Polish Rosa

Fast final wax protection coating.

- Easy to apply by hand or machine and very durable.
- Does not stain automotive plastics or rubber.
- Contains non-volatile silicones for high gloss and easy clean up.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
80345	Polish Rosa	Pink	1 litre	1	12
50489	Ultra Soft Polishing Cloth				20





3M™ Perfect-it™ III Finishing Glaze

Apply by hand or using the D/A Glazing Pad (05729) to remove with High Performance Cloths (60668).

- Ultimate 'showroom' gloss.
- Cost-effective new improved.
- Low VOC.
- Improved easy clean up.
- Non-silicone content product produces a lustrous 'showroom' finish and deeper, longer gloss.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05729	D/A Glazing Pad	170mm	2	12
09377	Finishing Glaze	1 litre	1	

Headlight Lens Restoration System

A new, innovative system for refinishing weathered and scratched plastic lenses. It removes scratches and haziness from plastic headlights used on the majority of modern cars that are often caused by minor damage in collisions, general wear and tear, sunlight discolouration and cleaning mishaps.



3M™ Headlight Lens Restoration System

A complete Headlight Lens Restoration System kit including the following items:

- 3M™ Hookit™ Abrasive Disc 255P Gold P500 (50080).
- 3M™ 260L Abrasive Disc 76mm P800 (00910).
- 3M™ Trizact™ Fine Finishing Disc 75mm P1000 (50413).
- 3M™ Trizact™ Fine Finishing Disc 75mm P3000 (50415).
- 3M™ Perfect-it™ III Fast Cut PLUS Compounding Pad (50499).
- 3M™ Perfect-it™ III Extra Fine PLUS Polishing Pad (50536).
- Sander 75mm (28353).
- Polisher 75mm (28354).

Part Number	Item	Units Per Pack	Units Per Case
50663	Headlight Lens Restoration System	1	1

3M™ Compound

Part Number	Item	Dimension	Units Per Pack	Units Per Case
59015	Plastic Restorer	500ml	1	12
59016	Plastic Polish			

Perfect-it™ Denib System

It's time to revolutionise your paint shop productivity with the Perfect-it™ Denib System. Unlike anything else available in the industry, it's designed to remove dirt nibs faster and easier, resulting in a better finish. Reduces paint finishing areas down to less than the size of a Euro. Pinpoint micro-sanding saves time by allowing you to sand dirt nibs away while minimising flat spots. Pinpoint micro-polishing allows you to quickly deliver a high gloss finish while reducing time-consuming clean up. Faster denibbing and faster clean up lets you do more in less time.



3M™ Perfect-it™ Denib System Kit

System kit includes Denib Tool, Charging Station, Abrasive Stems, Polisher, Foam Pads and Cloth (polish ordered separately).

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50666	Denib System Kit		1	1
51086	Denib Tool			
28363	Polisher	75mm		
07652	Polishing Back-up Pad			



3M™ Perfect-it™ Denib Polish

Denib Polish Bottle.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50665	Denib Polish	500ml	1	12



3M™ Perfect-it™ Denib Abrasive

1000 and 1500 Grade Trizact™ Abrasive Stem, 20 stems per inner pack.

Part Number	Item	Grit grade	Units Per Pack	Units Per Case
02047	Denib Abrasive	1000	20	4
02080		1500		4

Perfect-it™ III



3M™ Perfect-it™ III Fast Cut Compound

A fast acting, coarse grade compound for rapid removal of fine sanding scratches. Effective in achieving a high gloss finish on both fresh and aged paint systems.

- Fast, effective action.
- Fine, high gloss finish.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09374	Fast Cut Compound	1 kg	1	12



3M™ Perfect-it™ III Fine Compound

A fast acting, finer compound sharing the same 3M formulation chemistry as Perfect-it™ III Fast Cut Compound. Ideal for removing light oxidation, overspray, minor scratches and blend lines.

Apply using Perfect-it™ III Compounding Pad (09550).

- Removes fine scratches faster.
- For HS, MS or OEM paints.
- Minimal sling, high gloss finish.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09375	Fine Compound	1 litre	1	12



3M™ Imperial™ Machine Glaze

Imperial™ Machine Glaze has similar characteristics to Imperial™ Hand Glaze but is specifically designed for machine application. Ideal for filling scratches and swirl marks on large areas. Apply using 3M™ Perfect-it™ III High Gloss Polishing Pad (09378).

- Silicone and wax free.
- Deep shine and high gloss.
- Allows larger areas to be worked.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05991	Machine Glaze	500ml	1	12
09378	High Gloss Polishing Pad	150mm	2	5

Perfect-it™ III Additional Accessories



3M™ Perfect-it™ III High Performance Cloths

Advanced 3M materials technology achieves high standards of surface cleaning and polishing efficiency.

- Non scratching, low linting.
- Durable – resistant to chemicals.
- Re-usable – washable up to 95°C.
- Three colours for job differentiation.
- High cleaning power with or without solvent.

Part Number	Item	Colour	Units Per Pack	Units Per Case
60668	High Performance Cloth	Mixed	3	10
60669		Yellow	1	
60670		Blue		
60671		Green		



3M™ Perfect-it™ III Polishing Wipes

Ideal for 3M™ Perfect-it™ polishes.

- Soft and supple.
- Good absorbency.
- Low linting.
- Static-free wiping.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
34568	Polishing Wipes	37cm x 38cm	275	1



3M™ Professional Panel Wipes

- Excellent absorbency.
- Super strength when wet or dry.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
34567	Panel Wipes	37cm x 29cm	400	1



3M™ General Purpose Sponge

Part Number	Item	Units Per Pack	Units Per Case
C31	Large Commercial Sponge	1	24



3M™ Perfect-it™ III Superbuff Adaptors

A double sided buffing pad with a unique flexing action: this reduces swirl marks and minimises the risk of burn on working surfaces.

- Adaptors available in Imperial or Metric sizes.
- Extremely durable.
- Easily cleaned by raking or washing.
- Dual purpose pad for compounding and polishing.
- Soft, protected edge which offers conformability for contour polishing.
- Balanced, double-sided construction with quick change fixing.

Part Number	Item	Dimension	Configuration	Units Per Pack	Units Per Case
05704	Buffing Pad	203mm dia	Adaptor	1	1
05710	Superbuff Adaptor	5/8"	Adaptor		10



3M™ Perfect-it™ III Additional Accessories

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09550	Compounding Pad	150mm	2	5
09378	High Gloss Polishing Pad			
09552	Polishing Back-up Pad	125mm M14	1	
09553		125mm 5/8"		
01927	Wool Buffing Pad	133mm	2	
05729	D/A Glazing Pad	170mm		12
M05717	Polishing Back-up Pad	203mm 5/8" attachment	1	1
05717M		203mm M14 attachment		
05711	SBS Plus (Wool) Compounding Pad		1	24
05512	Superbuff Adaptor	14mm	10	
09637	Compounding Sponge Pad			
09638		5/8"		

Finesse-it™

The Finesse-it™ system is recommended for rectifying paint defects, e.g. dust nibs, on small areas. Ideal on fresh or aged refinish paint.



3M™ Finesse-it™ Finishing Material Easy Clean Up

Designed for use on both fresh or aged refinish paint to remove minor imperfections such as dust nibs. Machine-applied, the compound rapidly achieves high gloss and for best results should be applied using a 1500 – 2500 rev/min polisher fitted with the appropriate Finesse-it™ accessory.

- Easy application.
- Deep gloss.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09639	Finishing Material Easy Clean Up	1 litre	1	12

3M™ Finesse-it™ System Accessories

The Finesse-it™ system is quick and easy to use. Best results are achieved by using the following recommended accessories depending on the type of machine being used.

Part Number	Item	Dimension	Configuration	Units Per Pack	Units Per Case
14736	Finishing Pad	75mm		1	10
09996	Sponge Mop			5	5
50016	Buffing Pad			5	10
09552	Back-up Pad	125mm	14mm thread	1	5
09553			5/8" Thread		
13441	Hand Sanding Pad				10
09988	Holder No 4	75mm			5



3M products are trusted by the professionals. Now you can restore and protect that showroom finish with the range of 3M™ Car Care Products.

From a quick clean with 3M™ Car Wash Soap through to the ultimate treatment of 3M™ Performance Finish, each of our products does a superbly professional job. But they can of course be used independently to suit your needs and the time available.

Car Wash Soap



3M™ Car Wash Soap

A concentrated formula producing long lasting, natural suds and a pleasant cherry aroma. Tough on dirt and grime, yet gentle on paintwork and wax finishes.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
39000	Car Wash Soap	473ml	1	6

Scratch & Swirl Remover



3M™ Scratch & Swirl Remover

The easy way to remove fine scratches and swirls at home, using professional repair technology to restore the showroom shine. For use by hand or machine, the refined formula prepares the surface prior to waxing.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50970	Scratch & Swirl Remover	473ml	1	6

Performance Finish



3M™ Performance Finish

For the ultimate long-lasting, high gloss finish, with synthetic polymers providing maximum paint protection. Easy on, easy off formulation.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
39030	Performance Finish	473ml	1	4

Quick Wax



3M™ Quick Wax

Treat your car to a professional high gloss finish in a matter of minutes with the added bonus of Carnauba wax protection. Ideal to top up shine and protection in between using 3M™ Performance Finish.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
39034	Quick Wax	473ml	1	6

Microfibre Detail Cloth



3M™ Microfibre Detail Cloth

The super-soft, non-linting microtexture is ideal for all surfaces. Easily removes wax and polish residue and fingermarks, and is ideal for use with 3M™ Glass Cleaner.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
39016	Microfibre Detail Cloth	1	12	6

Wheel & Tyre Cleaner



3M™ Wheel & Tyre Cleaner

Remove brake dust, tar, grease and grime in one easy step; cleaning sidewall scuffs and giving wheels a brilliant shine. The water-based citrus degreaser is tough on dirt yet gentle on wheels.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
39036	Wheel & Tyre Cleaner	473ml	1	6

Tyre Restorer



3M™ Tyre Restorer

The perfect finishing touch to your car care regime, 3M™ Tyre Restorer brings back a natural, long-lasting satin sheen for a new tyre look.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
39042	Tyre Restorer	473ml	1	6

Glass Cleaner



3M™ Glass Cleaner

For a sparkling finish, 3M™ Glass Cleaner features a non-drip foaming action that clings to vertical surfaces to create a streak-free shine. Safe for tinted windows.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50586	Glass Cleaner	562ml	1	12

Leather & Vinyl Restorer



3M™ Leather & Vinyl Restorer

Treat your car's interior. Removes dirt and grime from leather, vinyl, rubber and plastic without leaving a residue. Restore a natural satin finish and protect in one simple step.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
39040	Leather & Vinyl Restorer	473ml	1	6

3M provide innovative solutions for automotive and plastic repair with a range of adhesives. Used in conjunction with our applicators and recommended repair processes, structures can be rebuilt, repaired or bonded to recreate the original finish.

Double Sided Adhesive Tapes



3M™ Acrylic Plus Tapes PT1100

Offering high adhesive strength, these high density acrylic foam tapes with acrylic adhesive on both sides are ideally suited to critical fixing applications such as body side mouldings, badges and bumper trims.

- High performance.
- Used by vehicle manufacturers.
- Suitable on OEM and refinish paint.
- Good conformability.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
80318	Acrylic Plus Tape PT1100	Black	6mm x 20m	2	12
80319			9mm x 20m	1	
80320			12mm x 20m		
80322			19mm x 20m		
80323			25mm x 20m		

Transfer Adhesives

Double sided, lightweight tape for bonding plastic and trim in automotive applications. Apply to one surface, remove liner then join surfaces together.

3M™ Refix Tape 950

A double sided tape wound on a roll so that the adhesive can be applied by hand.

- Sticks instantly, will not lift.
- No mess or waste.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
06506	Refix Tape 950	12mm x 10m	4	12



3M™ Press In Place™ Emblem Adhesive

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08069	Emblem Adhesive	2" x 12" Strip	10	6

Contact Adhesive

Aerosol adhesives for bonding lightweight internal trim, e.g. headlinings and plastics.



3M™ Aerosol Adhesive

High performance neoprene contact adhesive with exceptional plasticiser resistance. The aerosol features high strength performance normally associated with bulk sprayable or brushable contact adhesives. Suitable for bonding rubbers, non-supported vinyls, metal, some plastics and flexible foams to themselves or to other substrates.

Aerosol has controlled, lace-like spray pattern which minimises overspray. Quick drying – bonds can be made after 4 and up to 30 minutes. Clog-resistant nozzle. Useful where high heat resistance is required.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08090	Spray 80 Aerosol Adhesive	Amber	500ml	1	12

General Purpose Adhesive



3M™ Aerosol Adhesive

A specially designed, general purpose aerosol adhesive for bonding trim fabrics, headings, floor carpets and cloth-backed vinyls. Also for bonding upholstery foam to metal, wood and other surfaces.

- No wastage of dried up adhesive through lids being left off.
- Non-clog aerosol head will adjust to give wide or narrow lace spray pattern.
- Large areas covered quickly, compared to hand application e.g. headlinings.
- Fast drying.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08080	Aerosol Adhesive	Clear	500ml	1	12

Panel Bonding Adhesives

Designed to provide an alternative method of attaching panels to welding. Offering time savings, a quality repair and a safe method.



3M™ Panel Bonding Adhesive

An innovative and cost-effective two-part cartridge system for bonding replacement body panels. Seals and bonds steel, aluminium and SMC securely in a single operation. Reduces welding time, protects against corrosion and gives excellent adhesion to a variety of substrates. Recommended for application with 3M™ manual applicator (08117) or 3M™ pneumatic applicator (09930).

- Enables easy accessibility in awkward to reach areas.
- Maintains integrity of substrate.
- Cures on demand.
- Bonds steel, aluminium, SMC.
- Not for use on structural components.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08115	Panel Bonding Adhesive	200ml	1	6
08193	Nozzle		6	

3M™ Structural Adhesive

A two-component epoxy, 3M™ Structural Adhesive (08122) offers some 8 times the shear strength of its polyurethane-based rivals, for bonding of panels and doorskins. This product is packed in a 50ml twin cartridge. Apply using 3M™ Manual Applicator (08190) with 2-1 Plunger.

- Fast drying.
- Consistent mixing ratio from twin cartridge.
- Efficient mixing nozzle gives controlled flow with no air bubbles.
- Resealable cartridge means minimal adhesive waste.
- Lightweight, maintenance-free Applicator.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08122	Structural Adhesive	50ml	1	12
08197	Nozzle		6	

Plastic Repair

A method for repairing cosmetic defects (scratches and dents) and structural repairs (tears, cracks and holes) in plastic bumpers.



3M™ Instant Plastic Repair Patch

Fast solution to repair cracks and holes in plastic bumpers without the need for replacing the original part. Prepare the area, mount patch onto the backside of the crack and reshape the front side easily with FPRM or Flexible Plastic Filler.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05888	Instant Plastic Repair Patch	101mm x 203mm	3	6
06396	Adhesion Promoter Sachet		25	4

3M™ Polyolefin Adhesion Promoter

3M™ Polyolefin Adhesion Promoter is specially designed to be used in conjunction with 3M™ Adhesives for the repair of polypropylene and ethylene propylene interior and exterior parts, usually designated by the initials PP, EP, TPO, or EPDM.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05917	Polyolefin Adhesion Promoter	200ml	1	12



3M™ Flexible Plastic Filler

Flexible plastic filler and front repair material, it is fast drying (15 mins) two component repair material for front side bumper repair. Can also be used for scuffs and light damage for flexible plastic parts.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05887	Flexible Plastic Filler	200ml	1	6
08193	Nozzle		6	



3M™ Flexible Parts Repair Material

3M™ Flexible Parts Repair Material is a two-part epoxy filler used to repair most of the plastic parts on today's vehicles. It is flexible and easy to sand. Available in two tubes (A and B), allowing for easy measuring and mixing.

- Easy to use.
- Excellent feather edging.
- Excellent sag resistance.

3M™ Flexible Parts Repair Material is also available in a duopack cartridge. For easy and safe application with 3M™ manual applicator (08190). Each box includes four duopack cartridges and eight mixing nozzles.



Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
05900	Flexible Parts Repair Material	Grey	150ml	1	6
05901			2 x 150ml	4	3
08198	Nozzle			5	12

3M™ Superfast Plastic Adhesives

3M™ Superfast Plastic Adhesive is a two-part urethane adhesive suitable to repair, rebuild, reshape and bond all kinds of plastic. Fast to cure, it can be sanded and overpainted. Work with Contour Sheet (04904) to shape.



Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
55045	Superfast Plastic Adhesive	Clear	50ml	1	12
04748	Superfast Adhesive	Black	50ml		12
04904	Contour Sheet with reinforcement tape		127mm x 3.6m		
04908	Adhesive Nozzle			50	1

3M™ Structural Plastic Adhesive

Two part urethane adhesive in a 200ml cartridge, designed for bonding, back side reinforcing and some cosmetic filling of many plastic parts. Bonds to plastic, fiberglass, ceramic, metal and most substrates. This adhesive gives a longer working time and longer drying time than 3M™ Superfast Adhesive to give more flexibility for users needing extra time.



Part Number	Item	Dimension	Units Per Pack	Units Per Case
55047	Structural Plastic Adhesive	200ml		6

3M™ Crack Seal Tape

3M Crack Seal Tape is a self-adhesive glass fibre tape to reinforce any repair.



Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
03020	Crack Seal Tape	White	50mm x 5m	1	6



3M™ Plastic Filler

A polyester-based filler specifically designed for plastic repairs. A smooth, flexible product which is easy to spread and has good sandability.

Part Number	Item	Format	Dimension	Units Per Pack	Units Per Case
51009	Plastic Filler	Can	500g	1	6



3M™ Plastic Repair Kit

Use 3M™ Plastic Repair Kit to quickly repair plastic parts such as bumper cracks or scratches. Our introductory kit is a part of our plastic repair range and includes all the materials you need to carry out a professional grade repair to most defects, to many plastic car parts.

Part Number	Item	Colour	Units Per Pack	Units Per Case
50537	Plastic Repair Kit	Black	1	1

Surface Cleaning



3M™ Adhesive Cleaner

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08984	Adhesive Cleaner	1 litre	1	12

Bonded Windscreens



3M™ Primers

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
58012	Single Step Primer	Black	30ml	1	6
08617	Clear Primer		30ml	1	12



3M™ PU Windscreen Adhesive

A one-part moisture-curing PU adhesive for windscreen and rear window bonding. Available in cartridge and sachet.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08603	Adhesive Cartridge	Black	310ml	1	12
08616	Windscreen Adhesive		415ml		9



3M™ Glass Cleaner

To clean windscreens, rear and side windows, and mirrors. Also automotive vinyl, interior plastic trim and clear plastic. Will not affect painted surfaces.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08631	Glass Cleaner	500ml	1	12

Direct Glaze



3M™ Direct Glaze Adhesive Strips

High tack, non-curing strip of sealer for installing direct glaze (gasketless) windscreens.

- Instant bond.
- Excellent adhesion.
- Weatherproof.
- Controlled compressibility allows easy installation.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08610	Direct Glaze Adhesive Strip	Black	6mm x 4.5m	12	1
08611			8mm x 4.5m		
08612			10mm x 4.5m		

Rubber Gasket



3M™ Windscreen Sealer

Non-hardening non-shrinking sealer for the installation of rubber gasket windcreens. Excellent water and weather resistance. Remains flexible permanently. Can be applied in wet weather. Easy clean up with dry rag. Non-damaging plastic nozzle. Apply using either 3M™ Manual Applicator (08013) or 3M™ Pneumatic Applicator (08012).

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08509	Windscreen Sealer	Black	310ml	1	12

Anti-Chip

Anti-chip coatings are used to protect vulnerable, painted parts of the vehicle such as sills, wings, wheel arches and valances.

Most body corrosion results from stone chips to susceptible exposed paintwork. Stone chips can penetrate the paint and underlying protective coatings to allow corrosion to eat into the substrate from the surface. 3M supply rubberised anti-chip coatings with a wide range of finishes. All are overpaintable, flexible, fast drying and weather, stone chip and corrosion resistant.



3M™ Body Gard™ Textured Coatings

This rubber-based coating was developed to enable most manufacturers' stone chip finishes to be reproduced in the bodyshop. Black, white and grey coatings are available for application to any part of the car requiring stone chip protection. Medium to heavy textures can be obtained depending on the application method used.

- Excellent stone chip resistance.
- High solids.
- Can be used with the 3M™ Accuspray™ Pressurised HGP Spray Gun (16587) to replicate OEM finishes.
- Coating becomes tack free in 10–15 minutes. Can be painted with air drying and low bake paints after two hours at normal temperatures. The application of a primer is recommended.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08868	Textured Coating	Black	1 kg	1	12
08878		White			
08879		Grey			
08881	Water Based Coatings		1kg	1	12
08882					



3M™ Body Gard™ Flat Coatings

Featuring the same benefits as Spray Schutz coating, the Body Gard Aerosol has the added benefit of reproducing the flat finish that is so popular.

- Excellent stone chip resistance.
- Quick drying.
- Coating becomes tack free in 10–15 minutes. Can be painted with air drying and low bake paints after two hours drying at normal temperatures. The application of a primer is recommended.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08158	Flat Coating Aerosol	Black	500ml	1	6
08159		Grey			

Inner Cavity Wax



3M™ Inner Cavity Wax – Amber

Designed to give a protective coating to the inside of vehicle body panels. The product will seep, by capillary action, into gaps and along welded joints to give long lasting rust-proofing.

- Remains flexible when dry.
- Water repellent – can be applied to damp surfaces.
- Excellent rust-proofing against road salt.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08901	Inner Cavity Wax	Amber	500ml	1	12
08911			1 litre		
08921			10 litre		



3M™ Inner Cavity Wax – Transparent

Inner cavity protection for the small repair or difficult to reach areas is made quicker and easier.

- Easy to use.
- Quick.
- Convenient.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08909	Inner Cavity Wax	Transparent	500ml	1	12
08919			1 litre		
08929			10 litre		

Underbody Protection



3M™ Body Schutz™

A thick, asphalt-based product ideal for vehicle underbody coating to give both rust-proofing and sound-deadening properties.

- Flexible when dry.
- Excellent one-coat coverage.
- Touch dry in 1 hour.
- Does not sag.
- Not overpaintable.
- Various textures can be achieved by altering spray technique.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08861	Body Coating	Black	1 litre	1	12



3M™ Aerosol Spray Schutz™

Fast drying, rubberised protective coating, which dries to a textured finish, suitable for quick repairs to wheel arches and underbody.

- Rubberised for extra toughness and flexibility.
- Fast drying.
- Non-clog valve for even spray pattern.
- Weather resistant.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08877	Aerosol Spray	Black	500ml	1	12

Weld Coating



3M™ Weld Thru II Spray

Weld Thru II is a zinc-rich weldable primer for MIG and Spot Welds.

- Easy and consistent sprayability.
- Superior coverage.
- Fast drying.
- Easy to weld through.
- Minimal weld spatter.
- Excellent corrosion protection.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
50410	Weld Thru II Coating	Grey	377ml	1	6

Sound Deadening



3M™ Sound Deadening Pad

Easily shaped to offer noise suppression on many parts of the vehicle, such as doors, wings and boots/floor plans.

- Self-adhesive.
- Easy to apply.
- Paintable.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08840	Sound Deadening Pad	500mm x 500mm	1	10



3M™ Abrasion Resistant Film

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08219	Abrasion Resistant Film	19mm x 11m	6	1
08210		100mm x 2.5m		

Polyurethane Sealer Range

Extruded Sealers



3M™ Polyurethane Sealer in Cartridges

A high-solids, non-shrinking adhesive sealer, which cures to a tough, permanently flexible material after 24 hours (depending on bead thickness and environmental conditions), when exposed to atmospheric moisture. To be used with a 3M™ Pneumatic Applicator (08012). Ideal for medium/wide seam sealing.

- Excellent adhesion.
- Paintable with commonly used paint systems.
- Non-shrinking, non-flow.
- Excellent weathering properties.
- Water, oil and petrol resistant.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08694	Polyurethane Sealer	Black	310ml	1	12
08684		Grey			
08689		White			
08705	Nozzle			50	1

3M™ Polyurethane Sealer in Sachets

General purpose polyurethane seam sealer in collapsible aluminium foil sachets. Available in black, white or grey. To be used with the 3M™ Pneumatic Applicator (08007) or (08006 – 310ml only).

- Easy extrusion with no bubbles.
- Easy disposal of squashed sachet.
- Over-paintable in less than 30 mins.
- Lightweight, well-balanced applicators.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08789	Polyurethane Sealer	Black	310ml	12	1
08787		White			
08782		Grey			
08793		Black	600ml		
08788		White			
08783	Grey				
08704	Sachet Sealer Nozzle				

Sprayable Sealers



3M™ Two Part Sprayable Sealers

A unique 2-pack polyurethane-based product packaged in an aluminium sachet, allowing reproduction of the original appearance of body joint seals. Pre-measured protection from the toxic emission of isocyanate. Avoids the necessity of applicator cleaning, by a divided Unipack bag fitted with a disposable nozzle. Can be used for restoring stone chip coatings.

- Simple, quick and clean.
- Rippled appearance achieved by changing angle of spray.
- No direct contact during mixing.
- Paintable in 30 minutes.
- Application of heat speeds curing.
- No shrinkage.
- No applicator cleaning.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08801	Pneumatic Applicator			1	1
08823	Two Part Sprayable Sealer	Grey	150ml		6
08800			250ml		

Multi-Purpose Sealer Range



3M™ Multi-Purpose Sealer

- Creates a variety of seam sealing finishes including sprayed, extruded and brushed seams.
- Can be used as a stonechip coating to match a variety of finishes found on today's vehicles.
- Overpaint almost immediately with water based paint systems*.
- Efficient process time and productivity gains.
- Isocyanate-free.
- This sealer is available in 310ml cartridge.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
50740	MS One Part Sprayable Sealer	Beige	290ml	1	12

Hybrid Sealer Range

A range of one part MS moisture-curing, high solid general purpose seam sealer in cartridge. Provides a permanent firm and flexible seal. Can be used to restore original equipment manufactures seals.



3M™ MS One-Part Sprayable Sealer

One part MS moisture-curing high solid sprayable sealer in a cartridge. Provides a permanent firm and flexible seal. Restores original spray finish in engine compartment, on all overlap joints, floor pans. Use with applicator (08992).

- May be painted over immediately.
- Cures to provide hard surface.
- Can also be extruded and brushed.
- Flexible as anti-chip coating.
- No shrinkage.
- Isocyanate free.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08851	MS One Part Sprayable Sealer	Grey	290ml	1	12

3M™ MS Caulkable Sealer

Designed to seal interior and exterior automotive body joints. Restores original finish of door hemming flange, overlapped floor panels, etc.

- To be applied with 3M™ Pneumatic Applicator (08012) or 3M™ Manual Applicator (08013).
- Can paint over immediately with water-based paints.
- Needs to be painted over within 2 hours.
- Highest final hardness.
- Fast tack-free time.
- Excellent brushability.
- No shrinkage.
- Isocyanate free.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08855	MS Caulkable Sealer	White	290ml	1	12

Body Caulking



3M™ Body Caulking

A pre-formed thumbing compound, for sealing all large openings and cracks in the car. Easily smoothed and tooled.

- Good adhesion.
- Non-staining.
- Water resistant.
- Remains flexible.
- Can be over-painted immediately.

Part Number	Item	Dimension	Configuration	Units Per Pack	Units Per Case
08568	Body Caulking	6mm x 300mm	Round (Cords)	60	12

Brushable Sealer



3M™ Super Seam Sealer

A brushable sealer which recreates original appearance on all overlap joints: e.g. inside boots, around wheel arches and shock absorber mountings, on bulkheads and floor pans around tailgates.

- Easily applied by brush.
- Dries to leave visible brush marks.
- Does not snag.
- Quick drying.
- Petrol, oil and water resistant.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08537	Super Seam Sealer	1 kg	1	6



3M™ Super Seam Application Brush

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08540	Nylon Brush	1	30	6

Narrow Joint Sealers

3M™ Drip-Check Body Sealers

For narrow vertical seams or cracks of 2mm–3mm wide, to give a firm but flexible seal which will not harden, shrink or crack. Self-levelling and self-seeking, but will not slump on vertical surfaces. Can be smoothed with a wet finger, and painted.

- Easy to apply.
- Quick drying.
- Remains flexible but firm.
- Petrol, oil and water resistant.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08401	Drip-Check Body Sealer	Clear	150ml	1	12

3M™ Drip-Check Seam Sealer Tapes



Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
08475	Drip-Check Sealer Tape	Green/Grey	9.5mm x 9.1m	1	12
08476			22.5mm x 9.1m		

3M™ Polyolefin Adhesion Promoter



Part Number	Item	Dimension	Units Per Pack	Units Per Case
05917	Adhesion Promoter	200ml	1	12

Manual Applicators



3M™ Manual Applicator for Cartridge and Sachet

Designed for hand application of sealer from 310ml cartridge or sachet where an air-line is not available.

Part Number	Item	Units Per Pack	Units Per Case
08013	Manual Applicator	1	1



3M™ Manual Applicator for 2-Part Adhesive

50ml twin cartridge applicator for super fast plastic adhesive, 2-part structural adhesive and flexible parts repair material.

Part Number	Item	Units Per Pack	Units Per Case
08190	Manual Applicator	1	10



3M™ Manual Applicator for 200ml Duopack Cartridge

Part Number	Item	Units Per Pack	Units Per Case
08117	Manual Applicator	1	1

Pneumatic Applicators (Extrudable Sealer)



3M™ Pneumatic Applicator for Sachets

Lightweight, well-balanced pneumatic applicator, fitted with an air-flow regulator 'dump valve' which instantly exhausts the air when the trigger is released. Designed to extrude 310ml, 415ml and 600ml collapsible aluminium foil sachets.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08006	Pneumatic Applicator	310ml and 415ml	1	1
08007		310ml and 600ml		



3M™ Pneumatic Applicators for Cartridges

Lightweight pneumatic applicator fitted with an air-flow regulator 'dump valve' which instantly exhausts the air when the trigger is released.

Part Number	Item	Units Per Pack	Units Per Case
08012	Pneumatic Applicator	1	1



3M™ Pneumatic Applicators for 200ml Duopack Cartridge

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09930	Pneumatic Applicator	200ml	1	1



3M™ Pneumatic No-Clean-Up Applicator

This cast-aluminium hand applicator is designed to accept the disposable nozzle fitted to Sprayable Sealer Sachets or 1 kg can. When the sachet and nozzle are disposed of, the applicator remains clean and ready for the next job.

Part Number	Item	Units Per Pack	Units Per Case
08801	Pneumatic Applicator	1	1

Pneumatic Applicators for Anti-Chip and Underbody Coating



3M™ Air-Line Fed Applicator

Air-line fed applicator for applying 1 litre or 1 kg Schutz and stone chip coatings.

Part Number	Item	Units Per Pack	Units Per Case
08996	Air-Line Fed Applicator	1	1



3M™ Pressurised Air-Line Fed Applicator

Pressurised air-line fed applicator for 1 kg coatings, offering a very fine flat finish according to the pressure adjustment.

Part Number	Item	Units Per Pack	Units Per Case
08991	Pressurised Air-Line Fed Applicator	1	1



3M™ Accuspray™ Pressurised HGP Spray Gun

The new Accuspray™ Pressurised HGP Spray Gun and PPS™ Pressure Cups are designed for high viscosity coatings.

The HGP spray gun quickly achieves many textured finishes within the automotive repair market. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part Number	Item	Units Per Pack	Units Per Case
16587	Pressurised HGP Spray Gun with 2 x 2.0mm and 2 x 1.8mm Atomising Heads and an Air Control Valve	1	1
16124	Large Pressure Cup 28 oz	1	2
16121	Mini Pressure Cup 6 oz	1	4

Pneumatic Applicator for Inner Cavity Waxes



3M™ Air-Powered Applicator

For use with 1 litre or 1 kg cans of 3M™ Inner Cavity Wax coating. This special air-powered Applicator allows deeper penetration of product in inaccessible areas.

Part Number	Item	Units Per Pack	Units Per Case
08997	Air-Powered Applicator	1	1
08998	Refill Applicator		

Pneumatic Applicator for Sprayable and Extrudable Sealer



3M™ Universal Applicator

This new system allows the extrusion of all kinds of single-component sealants. By using the different nozzles supplied and easily adjusting the two regulators, it sprays the product in various finishes and creates ridges of various widths. Cartridges and sachets are used with the standard nozzles supplied with the products.

Part Number	Item	Units Per Pack	Units Per Case
08993	Universal Applicator	1	1

Pneumatic Applicator for Sprayable Sealer

3M™ Lightweight Applicator

Lightweight, easy to use pneumatic applicator for one-part sprayable sealer in a cartridge. By easily adjusting the air and product regulator, it allows various spray and coating finishes from very fine to textured. Ready to use, it does not require an additional nozzle.

Part Number	Item	Units Per Pack	Units Per Case
08992	Lightweight Applicator	1	1

Air Pressure Regulator



3M™ Valve

An air pressure regulator valve that can be fitted to any 3M pneumatic applicator to allow pre-selection of air pressure as required.

Part Number	Item	Units Per Pack	Units Per Case
08804	Valve	1	6

At 3M we don't take safety for granted. The health and welfare of your workforce depends on it. So by working in association with skilled safety practitioners, partners and customers, our people are committed to ensuring that we help you create an environment that protects your workforce – effectively, efficiently and economically. 3M offer respiratory, eye, hearing and skin protection- numerous, innovative products that not only offer optimal protection but excel in comfort too.

Disposable Dust Respirators

Filter protection factors for Dust Respirators

- FFP1 Up to 4 x WEL Particulates.
- FFP2 Up to 10 x WEL Particulates.
- FFP3 Up to 20 x WEL Particulates.

Terminology

- FFP = Filtering Face Piece.
- WEL = Workplace Exposure Limit.



3M™ Cup Shaped Respirators

Features: Lightweight, pre-formed design with nose foam and adjustable nose clip.

Typical Applications: Hand and machine sanding operations.

Approvals: Meets EN149:2001. CE Marked.

Part Number	Item	Type	Classification	Units Per Pack	Units Per Case
06983	Cup Shaped Particulate Respirator	Unvalved	FFP1	15	6
06988			FFP2		



3M™ Cup Shaped Valved Respirator

Protection: Provides effective protection from lung damaging fine dusts up to 10 x WEL.

Features: Lightweight, collapse-resistant design with unique high efficiency exhalation valve, nose foam and adjustable nose clip which provides added comfort and heat reduction.

Typical Applications: Hand and machine sanding and grinding operations, especially in hot or humid conditions.

Approvals: Meets EN149:2001. CE Marked.

Part Number	Item	Type	Classification	Units Per Pack	Units Per Case
06922	Cup Shaped Valved Respirator	Valved	FFP2	10	12



3M™ Aura™ Particulate Respirators

Protection: Provides effective protection from lung damaging fine dusts.

Features: Unique three panel design providing optimal soft and secure feel on face, excellent compatibility with eyewear, well balanced pressure of head straps, soft nose foam and adjustable nose clip. The valved version has a one-way exhalation valve which provides added comfort and heat reduction for hot and humid work environments.

Typical Applications: Hand and machine sanding and grinding operations. Valved versions especially in hot or humid conditions.

Approvals: Meets EN149:2001. CE Marked.

Part Number	Item	Type	Classification	Units Per Pack	Units Per Case
06910+	Flat Fold Particulate Respirator	Unvalved	FFP1	20	6
06923+		Valved	FFP2	10	
06933+			FFP3		

Disposable Speciality Respirators



3M™ Disposable Respirator 06920

Protection: Provides effective protection from fine lung damaging dusts and ozone up to 10 x WEL.

Features: Activated carbon layers to protect against ozone. Collapse resistant design with flame retardant shell. Robust design with adjustable straps.

Approvals: Meets EN149:2001. CE Marked.

Part Number	Item	Type	Classification	Units Per Pack	Units Per Case
06920	Disposable Respirator	Valved	FFP2	5	4

3M™ Nuisance Odour Respirators



Part Number	Item	Type	Classification	Units Per Pack	Units Per Case
06998	Nuisance Odour Respirator	Unvalved	FFP1	15	6
09914		Valved			

Reusable Respirators

Filter protection factors for Half Mask Respirators.

- P1 Up to 4 x WEL Particulates.
- P2 Up to 10 x WEL Particulates.
- P3 Up to 20 x WEL Particulates.
- A1 Up to 10 x WEL or 1000 ppm organic vapours with good warning properties and boiling point greater than 65 degrees Celsius (whichever is lower).
- A2 Up to 10 x WEL or 5000 ppm organic vapours with good warning properties and boiling point greater than 65 degrees Celsius (whichever is lower).



3M™ Maintenance Free Respirators

Protection: Against organic vapours and particulates.

Features: Maintenance free, low profile, comfortable design integrated filters and high efficiency exhalation valve. Face Seal Cleaner (105) available for hygiene.

Typical Applications: Mixing of paints. Application of coatings, adhesives and sealers, degreasing.

Approvals: Meets EN405 2001. CE Marked.

Part Number	Item	Type	Classification	Units Per Pack	Units Per Case
06941	Maintenance Free Half Mask Respirator	FFA1P2 R D	A1 P2	10	4
06942		FFA2P3 R D	A2 P3		4



3M™ Low Maintenance Half Mask 6000 Series

Features: Lightweight, low maintenance and comfortable to wear.

Typical Applications: Paint mixing, degreasing, application of coatings, adhesives and sealers, when worn with applicable filters.

Approvals: Meets EN140 and 141/143 with bayonet filters. CE Marked. Selection of filters available.

Part Number	Item	Size	Units Per Pack	Units Per Case
06962	Low Maintenance Half Mask	Medium	1	8
06963		Large		



3M™ Full Face Masks

Soft, hypo-allergenic elastomeric face piece. Extremely lightweight (400 grams) for high comfort (excludes filters). Broad field of vision. Polycarbonate lens, scratch and impact resistant to EN166:B. Selection of filters available.

Part Number	Item	Colour	Size	Units Per Pack	Units Per Case
6700	Full Face Mask	Light Grey	Small	1	4
6800		Grey	Medium		
6900		Dark Grey	Large		

3M™ Spare Parts 6000 Series

Part Number	Item	Units Per Pack	Units Per Case
6885	Lens Cover Peel Offs	25	4



3M™ Paintshop Respirator Kit

Protection: Against organic vapours and particulates.

Features: Premium quality, durable paint spray respirator with bayonet filter attachment system. Spare parts available for maintenance. Face Seal Cleaner (105) available for hygiene.

Typical Applications: Paint mixing, degreasing, application of coatings, adhesives and sealers.

Approvals: Meets EN140 and 141/143 with bayonet filters. CE Marked.

Starter pack contains 1 Face Piece; 2 x each Organic Vapour Cartridges (06915); 2 x each Particulate Filters – P2 (06925); 2 x each Filter Retainers (501) and 10 x Face Seal Cleaners (06775).

Part Number	Item	Size	Classification	Units Per Pack	Units Per Case
06782	Starter Pack	Medium	A2P2	1	4
06783		Large			

Replacement Filters and Accessories



3M™ Filters

The reliable Bayonet Filter Fixing System allows for filters to be clicked into place quickly and securely. Depending on the filter you select, your respirator can protect you against particulates, gases and vapours or a combination of both. If combination of Organic Vapour and Particulate filters is required the 501 filter retainer will be required.

Part Number	Item	Classification	Units Per Pack	Units Per Case
06911	Organic Vapour Filter A1	A1	8	8
06915	Organic Vapour Filter A2	A2	4	4
5911	Particulate Filter P1	P1	30	
06925	Particulate Filter P2	P2	20	10
501	Filter Retainer		2	



3M™ Accessories

Overspray Guard (400) is for use with Maintenance Free Half Face Respirators (06941 and 06942).

Part Number	Item	Type	Units Per Pack	Units Per Case
400	Overspray Guard	Particulate pre filter	10	50
105	Face Seal Cleaner		40	10



3M™ Fit Testing

Fit Test kits can be used with any particulate respirator, or gas and vapour respirator with a particulate filter, to test face seal fit.

Part Number	Item	Volume	Units Per Pack	Units Per Case
FT10	Fit Test Kit Sweet (Complete)		1	1
FT11	Spare Sensitivity Solution (Sweet)	55ml		6
FT12	Spare Fit Test Solution (Sweet)			1
FT30	Fit Test Kit Bitter (Complete)			1
FT31	Spare Sensitivity Solution (Bitter)	55ml		6
FT32	Spare Fit Test Solution (Bitter)			1

Supplied Air System



3M™ Supplied Air System

An innovative system for protection against respiratory hazards during paint spray applications. Compatible and approved for use with a range of 3M™ half and full face masks to suit your application. Dual-mode facility provides optional filter protection when air supply is disconnected.

- Very comfortable.
- Meets EN14594.
- A low maintenance design.
- CE marked.
- Eye protection should be worn.

To order the complete kit use part number (06972).

Contains: Belt (C-326), Regulator (06778), Breathing Tube (06779), Overflow Valves (C-340) and Spray Applicator Hose kit (06781). Compatible with 6000 series Full Face Mask and 7500 series Half Mask.

Part Number	Item	Units Per Pack	Units Per Case
06972	Supplied Air System	1	1

Storage System

Paintshop respirators should always be stored safely and hygienically when not in use.



3M™ Respirator Storage System

3M supplies single and double clear fronted storage cases plus filters and accessories for both 6000 and 7000 respirators.

- Wall mounted.
- Personal hygiene.
- Sealed storage system.
- 'Hours-of-use' counter.

Part Number	Item	Configuration	Units Per Pack	Units Per Case
06966	Storage System	For 6000 and 7500 Series	1	1
06950				

Paint Shop Coveralls



3M™ Protective Coverall 50198

Disposable paintshop coverall, suitable for protection from paintspray, solvent, dust etc. Breathable back panel, elasticated waist, lint free, covered 2-way zip and knitted cuffs. Not washable. Certified to CE category III to Type 5/6 standards.

Part Number	Item	Size	Units Per Pack	Units Per Case
50198M	Paintshop Coverall	Medium	1	25
50198L		Large		
50198XL		Extra Large		
50198XXL		Extra Extra Large		



3M™ Protective Coverall 4532+

Made from highly breathable and lightweight material, providing the wearer with CE category III Type 5/6 protection, these coveralls have been specially treated, providing anti-static protection and enhanced liquid repellency against certain oils and alcohols.

Part Number	Item	Size	Units Per Pack	Units Per Case
4532WM	Protective Coverall	Medium	1	20
4532WL		Large		
4532WXL		Extra Large		
4532W2XL		Extra Extra Large		



3M™ Protective Coverall 4535

Made from high quality laminated material with a large breathable back panel to improve air ventilation and reduce heat build up, these coveralls provide barrier protection against light liquid splashes and hazardous dust. Certified to CE category III to Type 5/6 standards.

Part Number	Item	Size	Units Per Pack	Units Per Case
4535WM	Protective Coverall	Medium	1	20
4535WL		Large		
4535WXL		Extra Large		
4535WXXL		Extra Extra Large		



3M™ Reusable Coveralls

Very comfortable, lightweight breathable coverall for general workshop tasks, requiring non-hazardous protection.

Washable, lint free, knitted cuffs, knee pads for comfortable kneeling with a 2 and 3 pocket design.

Part Number	Item	Size	Units Per Pack	Units Per Case
50425M	Reusable Coverall	Medium	1	10
50425L		Large		
50425XL		Extra Large		
50425XXL		Extra Extra Large		

Ear Plugs

Hearing protection must be right for you and your working environment. For safety, productivity and comfort, it must reduce noise by the right amount, not too little, not too much. 3M can provide solutions for different individuals and applications, with products ranging from disposable ear plugs to ear muffs.



3M™ Disposable Foam Ear Plugs

Protection: Against harmful noise, but especially where noise levels are a continuous problem.

Features: These disposable ear plugs are made from a soft non-allergenic foam, giving a comfortable and effective fit. The tapered shape is specifically designed to self-adjust to most ear canals, which provides greater worker convenience and comfort.

Applications: Particularly convenient when safety glasses/goggles are also being worn.

Approvals: Complies with European Standard EN 352-2:2002 SNR = 37dB. CE Marked.

Part Number	Item	Units Per Pack	Units Per Case
1100	Disposable Foam Ear Plugs	200	5



3M™ Disposable E-A-R™ Classic™ Ear Plugs

Made from expandable slow-recovery foam providing the best combination of comfort and protection for most users. Once in the ear the foam expands to provide a snug and secure fit.

Approvals: Complies with European Standard EN 352-2:2002 SNR = 28dB. CE Marked.

Part Number	Item	Container	Units Per Pack	Units Per Case
PP-01-002	Ear Plugs	1 pair in pillow pack	250	4



3M™ Reusable Ear Plugs with Storage Case

Protection: Against harmful noise, but especially where noise levels are a continuous problem.

Features: 3-flange design helps to ensure good fit, improving wearer comfort and assured protection. Soft formulation for added comfort. New finger grip design improves ease of insertion making the plug more convenient. Storage case with belt clip helps keep plug convenient, clean and protected in between use, saving time and reducing cost. Washable to allow for re-use.

Applications: Particularly convenient when glasses/goggles are being worn.

Approvals: Complies with European Standard EN 352-2:1993 SNR = 25dB. CE Marked.

Part Number	Item	Units Per Pack	Units Per Case
1261	Reusable Ear Plugs with Storage Case	50	5



3M™ E-A-R™ Ultrafit™ Earplugs

The 3M™ E-A-R™ Ultrafit™ are unique one size earplugs which fits most ear canals comfortably and provides a high level of attenuation.

Approvals: Complies with European Standard EN 352-2:2002 SNR = 32dB. CE Marked.

Part Number	Item	Units Per Pack	Units Per Case
UF-01-000	Ear Plugs	50	10



3M™ Banded Ear Plugs

Protection: Against harmful noise, especially in hot/humid conditions.

Features: Innovative flexible band concept, designed to provide optimum fit and greater comfort. Easy to put on, can be worn under the chin or behind the head for increased convenience. The plugs, which can be reordered with 3M part number (1311), are made from soft non-allergenic material. The band is designed to adjust to head and jaw movement.

Applications: When frequently entering/exiting noisy areas, or intermittent noise is present.

Approvals: Complies with European Standard EN 352-2:1993 SNR = 26dB. CE Marked.

Part Number	Item	Units Per Pack	Units Per Case
1310	Banded Ear Plugs	10	5
1311	Replacement Plugs	20	

Passive Ear Muffs

Ear muffs consist of rigid cups with soft cushions that seal around the ears to reduce noise. They are a popular choice in hearing protection due to their ease of use and comfortable fit. These products may be available in headband, neckband, helmet mounted and foldable version to meet the needs of most common applications – check individual product specifications for details.



3M™ PELTOR™ Optime™ I Ear Muffs

The 3M™ PELTOR™ Optime™ I Ear Muffs offer versatile protection that is very lightweight providing high wearer comfort. The product features a low profile design which minimises obtrusiveness, thus making it more compatible when used with other PPE.

Part Number	Item	Attenuation Rating	Ear Plug Type	Ear Protection Style
H510A	Ear Muffs	SNR = 27dB	Passive Ear Muff	Standard Headband Ear Muffs



3M™ PELTOR™ Optime™ II Ear Muffs

The 3M™ PELTOR™ Optime™ II Ear Muffs have been developed for demanding noisy environments, particularly suited for noise levels dominated by low to medium frequencies. The sealing rings are filled with a unique combination of liquid and foam. The result is an optimum seal with low contact pressure, which provides agreeable comfort even during long-term use.

Part Number	Item	Attenuation Rating	Ear Plug Type	Ear Protection Style
H520A	Ear Muffs	SNR = 31dB	Passive Ear Muff	Standard Headband Ear Muffs



3M™ PELTOR™ X Series Ear Defenders

Lightweight and slimline design makes these ear defenders comfortable to wear. Offering protection against most industrial noise and colour coded to identify the different levels of protection.

Part Number	Item	Colour	SNR	Units Per Pack	Units Per Case
X1A	Ear Defenders	Green	27dB	1	10
X2A		Yellow	31dB		
X3A		Red	33dB		
X4A		Bright Green	33dB		



3M™ G500 Headgear

Provides a versatile and comfortable solution for wearers who require both face and hearing protection. The G500V5FH combines a PELTOR™ Optime I Ear Muff with a clear PC faceshield for B rated impact protection (EN166) with a wide field of view.

Part Number	Item	Colour	SNR	Units Per Pack	Units Per Case
G500V5FH	Combination Headgear	Hi-Viz Yellow	27dB	1	10

Safety Spectacles and Goggles

3M™ Safety Spectacles and Safety Goggles provide quality eye protection that offers an optimal balance of comfort, protection and design. All safety spectacles and safety goggles by 3M offer reliable UV protection and are all approved to EN166 and are CE marked.



3M™ Classic Line Safety Spectacles

Protection: For high speed particles at low energy (F rated). Features: Polycarbonate lens, lightweight, comfortable with a modern design.

Approvals: EN 166:2001. CE Marked.

- Anti-fog coating improves vision.
- Anti-scratch coating.

Part Number	Item	Lens Colour	Units Per Pack	Units Per Case
2720S	Classic Line Safety Spectacles	Clear	1	20



3M™ SecureFit™ 200 Series Protective Eyewear

Featuring 3M™ Pressure Diffusion Technology; the spectacle temples naturally adjust to individuals' head shapes and sizes without increasing pressure on the face, giving noticeably improved levels of comfort and security of fit.

Approvals: EN 166:2001. CE Marked.

Part Number	Item	Lens Colour	Units Per Pack	Units Per Case
SF201AF	Protective Spectacles	Clear	20	1
SF202AF		Grey		
SF203AF		Amber		



3M™ Classic Line Overspectacles

Lightweight overspectacles designed to fit over most prescription spectacles with minimal interference.

Approvals: 2001, F Rated. CE Marked.

Part Number	Item	Units Per Pack	Units Per Case
2800S	Classic Line Overspectacles	1	20

Comfort Line Safety Goggles

With superior comfort, fit, field of view and a modern ergonomic design, these goggles offer a high level of protection, making them ideal for use in extreme conditions against a range of hazards.



3M™ Comfort Safety Goggles

The Comfort Safety Goggles feature a modern, slim design and are available with two different lens options using either an acetate or polycarbonate lens. They are suitable for a number of different applications where a versatile, comfortable goggle is required.

Part Number	Item	Units Per Pack	Units Per Case
2890S	Polycarbonate Goggles for grinding and sanding (B rated, EN 166)	1	10
2890SA	Acetate Goggles for paint mixing and spraying (F rated, EN 166)		

3M™ Speedglas™ Welding Safety Products

Comfortable protection for safer welding.



3M™ Speedglas™ SL Shield with Auto Darkening Filter

Made from strong lightweight material with excellent protection and featuring an auto darkening welding filter with outstanding optical quality.

- For most welding processes – including MMA, MIG/MAG, TIG and plasma welding.
- Variable (8–12) dark shade.
- Four sensitivity settings.
- Auto ON/OFF.

Part Number	Item	Units Per Pack	Units Per Case
701120	SL Shield with Auto Darkening Filter	1	1



3M™ Speedglas™ 100 Series Graphic Welding Shield

Part Number	Item	Units Per Pack	Units Per Case
751220	BLAZE Shield with Speedglas™ 100V	1	1
751620	TROJAN WARRIOR Shield with Speedglas™ 100V		
750020	Auto Darkening Variable 3/(8–12) Filter		
776000	Outer Protection Plate Standard		
772000	Silver Front Frame		
772001	Black Front Frame		
171017	Holder for Magnifier		



3M™ Speedglas™ Consumables

Part Number	Item	Filter Type	Units Per Pack	Units Per Case
700020	Auto Darkening Filter	Variable (8–12)	1	1
167520	Sweatband Towelling		2	
422000	Welding Filter Batteries		5	
428000	Inside Protection Plate (ADF)		1	
705010	SL Welding Shield Head band incl. Assembly Parts		5	
706000	SL assembly parts for headband		1	
726000	Outside protection plate basic		5	
727000	Outside protection plate hard coated and painted		1	
731000	Welding Filter Battery Holder		1	

Skin Care System



3M™ Paintshop Handwipes

Handwipes for the paint and bodyshop, impregnated with moisturiser and designed for paint and oil removal.

- Removes most wet and dry paints, oils, sealants and adhesives.
- Contains skin conditioner.
- Double layered, textured material creates gentle scrubbing effect and excellent absorbency.
- Come in a handy, easy to close container.

Part Number	Item	Units Per Pack	Units Per Case
80347	Paintshop Handwipes	1	4

Vehicle Protection



3M™ High Performance Welding Drape

The High Performance Welding Drape will provide protection to the exterior and interior of vehicles during welding, torching and grinding. It is constructed using a carbon fibre material, which means it is lighter and more heat resistant than conventional welding blankets. Will protect surfaces up to 1000°C.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05919	High Performance Welding Drape	1.5m x 2m	1	1

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00313	3M™ Hookit™ Abrasive Disc 245	16	01979	3M™ Wetordry™ Abrasive Paper 734	22	04398	3M™ Abrasive Roll 255P	19
00315	3M™ Hookit™ Abrasive Disc 245	16	01980	3M™ Wetordry™ Abrasive Paper 734	22	04399	3M™ Abrasive Roll 255P	19
00317	3M™ Hookit™ Abrasive Disc 245	16	01981	3M™ Wetordry™ Abrasive Paper 734	22	04400	3M™ Abrasive Roll 255P	19
00692	3M™ Hookit™ Abrasive Disc 245	16	01982	3M™ Wetordry™ Abrasive Paper 734	22	04493	3M™ Abrasive Roll 255P	19
00694	3M™ Hookit™ Abrasive Disc 245	16	01986	3M™ Wetordry™ Abrasive Paper 734	22	04494	3M™ Abrasive Roll 255P	19
00695	3M™ Hookit™ Abrasive Disc 245	16	01987	3M™ Wetordry™ Abrasive Paper 734	22	04748	3M™ Superfast Adhesive	67
00696	3M™ Hookit™ Abrasive Disc 245	16	01988	3M™ Wetordry™ Abrasive Paper 734	22	04904	3M™ Contour Sheet with reinforcement tape	67
00698	3M™ Hookit™ Abrasive Disc 245	16	01989	3M™ Wetordry™ Abrasive Paper 734	22	04908	3M™ Adhesive Nozzle	67
00700	3M™ Hookit™ Abrasive Disc 245	16	02047	3M™ Perfect-it™ Denib Abrasive P1000	57	05096	3M™ Acryl Putty – Green	42
00907	3M™ Perfect-it™ III Microfinishing Disc 260L	31	02080	3M™ Perfect-it™ Denib Abrasive P1500	57	05098	3M™ Acryl Putty – Red	42
00908	3M™ Perfect-it™ III Microfinishing Disc 260L	31	02210	3M™ Abrasive Sheet 10 Hole 255P	20	05170	3M™ Hookit™ Purple+ Handblock	18
00909	3M™ Perfect-it™ III Microfinishing Disc 260L	31	02556	3M™ Abrasive Sheet 618	21	05171	3M™ Hookit™ Purple+ Handblock	18
01647	3M™ Hookit™ Abrasive Disc 245	16	02558	3M™ Abrasive Sheet 618	21	05172	3M™ Hookit™ Purple+ Handblock	18
01648	3M™ Hookit™ Abrasive Disc 245	16	02559	3M™ Abrasive Sheet 618	21	05173	3M™ Hookit™ Purple+ Handblock	18
01649	3M™ Hookit™ Abrasive Disc 245	16	02560	3M™ Abrasive Sheet 618	21	05174	3M™ Multihole Block Hose 6m	19
01908	3M™ Hookit™ Hand Pad	31	02561	3M™ Abrasive Sheet 618	21	05175	3M™ Hookit™ Purple+ Multihole Soft Interface Pad 10mm	19
01927	3M™ Perfect-it™ III Wool Buffing Pad	60	02562	3M™ Abrasive Sheet 618	21	05209	3M™ Abrasive Sheet 10 Hole 255P	20
01967	3M™ Perfect-it™ III Microfine Abrasive Paper 314	22	02563	3M™ Abrasive Sheet 618	21	05279	3M™ Abrasive Sheet 255P	19
01970	3M™ Wetordry™ Abrasive Paper 734	22	02564	3M™ Abrasive Sheet 618	21	05280	3M™ Abrasive Sheet 255P	19
01971	3M™ Wetordry™ Abrasive Paper 734	22	02565	3M™ Abrasive Sheet 618	21	05281	3M™ Abrasive Sheet 255P	19
01972	3M™ Wetordry™ Abrasive Paper 734	22	02600	3M™ Softback Sanding Sponge	20	05282	3M™ Abrasive Sheet 255P	19
01973	3M™ Wetordry™ Abrasive Paper 734	22	02601	3M™ Softback Sanding Sponge	20	05283	3M™ Abrasive Sheet 255P	19
01974	3M™ Wetordry™ Abrasive Paper 734	22	02631	3M™ Abrasive Sheet 618	21	05290	3M™ Abrasive Sheet 255P	19
01975	3M™ Wetordry™ Abrasive Paper 734	22	02636	3M™ Abrasive Sheet 618	21	05292	3M™ Abrasive Sheet 255P	19
01976	3M™ Wetordry™ Abrasive Paper 734	22	02700	3M™ Hookit™ Disc Pad	31	05293	3M™ Abrasive Sheet 10 Hole 255P	20
01977	3M™ Wetordry™ Abrasive Paper 734	22	03020	3M™ Crack Seal Tape	67	05294	3M™ Abrasive Sheet 10 Hole 255P	20
01978	3M™ Wetordry™ Abrasive Paper 734	22	03125	3M™ Air-Powered Nib Removal Sander	92	05295	3M™ Abrasive Sheet 10 Hole 255P	20
			03808	3M™ Softback Sanding Sponge	20	05296	3M™ Abrasive Sheet 10 Hole 255P	20
			03809	3M™ Softback Sanding Sponge	20	05297	3M™ Abrasive Sheet 10 Hole 255P	20
			03810	3M™ Softback Sanding Sponge	20	05298	3M™ Abrasive Sheet 10 Hole 255P	20

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05299	3M™ Abrasive Sheet 10 Hole 255P	20	05970	3M™ Taped Masking Film	36	06847	3M™ Overspray Masking Liquid	36
05300	3M™ Abrasive Sheet 10 Hole 255P	20	05971	3M™ Taped Masking Film	36	06851	3M™ Overspray Masking Liquid	36
05512	3M™ Superbuff Adaptor	60	06304	3M™ Scotch® Masking Tape 2328	33	06856	3M™ Overspray Masking Liquid	36
05517	3M™ Rubber Squeegee	23	06309	3M™ Scotch® Masking Tape 2328	33	06910+	3M™ Aura™ Flat Fold Particulate Respirator	82
05519	3M™ Rubber Rubbing Block	22	06311	3M™ Scotch® Masking Tape 2328	33	06911	3M™ Organic Vapour Filter A1	84
05539	3M™ Roloc™ Bristle Disc Holder	27	06314	3M™ Scotch® Fine Line Striping Tape	38	06915	3M™ Organic Vapour Filter A2	84
05540	3M™ Roloc™ Bristle Disc Holder	27	06342	3M™ Starter Kit	39	06920	3M™ Premium Welding Fume Respirator	82
05600	3M™ Hookit™ Trizact™ Clear Coat Sanding Disc	30	06345	3M™ Trim Masking Tape	39	06922	3M™ Cup Shaped Valved Respirator	81
05601	3M™ Hookit™ Trizact™ Clear Coat Sanding Disc	30	06347	3M™ Trim Masking Tape	39	06923+	3M™ Aura™ Flat Fold Particulate Respirator	82
05704	3M™ Buffing Pad	59	06348	3M™ Trim Masking Tape	39	06925	3M™ Particulate Filter P2	84
05710	3M™ Superbuff Adaptor	59	06349	3M™ Trim Masking Tape	39	06933+	3M™ Aura™ Flat Fold Particulate Respirators	82
05711	3M™ Perfect-it™ III SBS Plus (Wool) Compounding Pad	60	06396	3M™ Adhesion Promoter	66	06941	3M™ Maintenance Free Half Mask Respirator	83
05717M	3M™ Perfect-it™ III Polishing Back-up Pad	60	06404	3M™ Fine Line Masking Tape 471+	38	06942	3M™ Maintenance Free Half Mask Respirator	83
05726	3M™ High Gloss Polishing Pad	31	06405	3M™ Fine Line Masking Tape 471+	38	06950	3M™ Storage System	85
05729	3M™ Perfect-it™ III Foam D/A Glazing Pad	56	06408	3M™ Fine Line Masking Tape 471+	38	06962	3M™ Low Maintenance Half Mask	83
05742	3M™ Hookit™ Flexible Abrasive Handblock	20	06409	3M™ Fine Line Masking Tape 471+	38	06963	3M™ Low Maintenance Half Mask	83
05771	3M™ Soft Interface Pad	31	06506	3M™ Refix Tape 950	68	06966	3M™ Storage System	85
05791	3M™ Trizact™ Hand Pad	30	06516	3M™ Scotch® Masking Paper (1000ft)	33	06972	3M™ Supplied Air System	85
05792	3M™ Trizact™ Half Hand Pad	30	06517	3M™ Scotch® Masking Paper (1000ft)	33	06983	3M™ Cup Shaped Particulate Respirator	81
05814	3M™ Clean and Strip™ XT Purple Disc Roloc+	27	06518	3M™ Scotch® Masking Paper (1000ft)	33	06988	3M™ Cup Shaped Particulate Respirator	81
05816	3M™ Clean and Strip™ Fibre Disc	27	06519	3M™ Scotch® Masking Paper (1000ft)	33	06998	3M™ Nuisance Odour Respirator	82
05817	3M™ Clean and Strip™ Fibre Disc	27	06520	3M™ Fine Line Masking Tape 218	38	07480	3M™ Roloc™ Surface Conditioning Disc	26
05887	3M™ Flexible Plastic Filler	66	06521	3M™ Fine Line Masking Tape 218	38	07481	3M™ Roloc™ Surface Conditioning Disc	26
05888	3M™ Instant Plastic Repair Patch	66	06522	3M™ Fine Line Masking Tape 218	38	07485	3M™ Roloc™ Surface Conditioning Disc	26
05900	3M™ Flexible Parts Repair Material	67	06523	3M™ Fine Line Masking Tape 218	38	07486	3M™ Roloc™ Surface Conditioning Disc	26
05901	3M™ Flexible Parts Repair Material	67	06525	3M™ Precision Masking Tape	33	07498	3M™ Clean and Strip™ Stripe Off Wheel	28
05917	3M™ Polyolefin Adhesion Promoter	66	06529	3M™ Precision Masking Tape	33	07499	3M™ Clean and Strip™ Stripe Off Wheel	28
05919	3M™ High Performance Welding Drape	91	06782	3M™ Starter Pack Medium	84	07501	3M™ Clean and Strip™ Stripe Removal Disc	28
05967	3M™ Taped Masking Film	36	06783	3M™ Starter Pack Large	84	07513	3M™ Roloc™ Surface Conditioning Disc	26
05968	3M™ Taped Masking Film	36	06800	3M™ Smooth Transition Tape	33			
05969	3M™ Taped Masking Film	36	06839	3M™ Booth Coating	36			

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07515	3M™ Roloc™ Surface Conditioning Disc	26	07934	3M™ Clean and Strip™ XT Purple Disc Mandrel	27	08612	3M™ Direct Glaze Adhesive Strip	69
07516	3M™ Roloc™ Surface Conditioning Disc	26	07947	3M™ Clean and Strip™ Mandrel	28	08616	3M™ Windscreen Adhesive – Black	69
07521	3M™ Scotch-Brite™ Multi-Flex Roll	25	07948	3M™ Clean and Strip™ Mandrel	28	08631	3M™ Glass Cleaner	69
07522	3M™ Scotch-Brite™ Multi-Flex Roll	25	08006	3M™ Pneumatic Applicator	78	08684	3M™ Polyurethane Sealer – Grey	75
07524	3M™ Roloc™ Bristle Disc	26	08007	3M™ Pneumatic Applicator	78	08689	3M™ Polyurethane Sealer – White	75
07525	3M™ Roloc™ Bristle Disc	26	08012	3M™ Pneumatic Applicator	78	08694	3M™ Polyurethane Sealer – Black	75
07526	3M™ Roloc™ Bristle Disc	26	08013	3M™ Manual Applicator	78	08704	3M™ Sachet Sealer Nozzle	76
07527	3M™ Roloc™ Bristle Disc	26	08069	3M™ Press In Place™ Emblem Adhesive	68	08705	3M™ Nozzle	75
07528	3M™ Roloc™ Bristle Disc	26	08080	3M™ Aerosol Adhesive	65	08782	3M™ Polyurethane Sealer – Grey	76
07536	3M™ Roloc™ Bristle Disc	26	08090	3M™ Spray 80 Aerosol Adhesive	64	08783	3M™ Polyurethane Sealer – Grey	76
07611	3M™ Scotch-Brite™ Roll	25	08115	3M™ Panel Bonding Adhesive	65	08787	3M™ Polyurethane Sealer – White	76
07612	3M™ Scotch-Brite™ Roll	25	08117	3M™ Manual Applicator	78	08788	3M™ Polyurethane Sealer – White	76
07613	3M™ Scotch-Brite™ Disc	25	08122	3M™ Structural Adhesive	66	08789	3M™ Polyurethane Sealer – Black	76
07614	3M™ Scotch-Brite™ Disc	25	08150	3M™ Brushable Adhesive	65	08793	3M™ Polyurethane Sealer – Black	76
07615	3M™ Scotch-Brite™ Scuff Sponge	25	08158	3M™ Body Gard Flat Coating Aerosol	71	08800	3M™ Two Part Sprayable Sealer – Grey	74
07616	3M™ Scotch-Brite™ Scuff Sponge	25	08159	3M™ Body Gard Flat Coating Aerosol	71	08801	3M™ Pneumatic Applicator	74
07619	3M™ Scotch-Brite™ Scuff Sponge	25	08190	3M™ Manual Applicator	78	08804	3M™ Valve	80
07652	3M™ Polishing Back-up Pad	57	08193	3M™ Nozzle	65	08823	3M™ Two Part Sprayable Sealer – Grey	74
07813	3M™ Cutter	35	08197	3M™ Nozzle	66	08840	3M™ Sound Deadening Pads	73
07838	3M™ Clear Masking Film	35	08198	3M™ Nozzle	67	08851	3M™ MS One Part Sprayable Sealer – Grey	74
07895	3M™ Scotch® Masking Tape 3434	32	08210	3M™ Abrasion Resistant Film	73	08855	3M™ MS Caulkable Sealer – White	76
07897	3M™ Scotch® Masking Tape 3434	32	08219	3M™ Abrasion Resistant Film	73	08861	3M™ Body Schutz™ Coating – Black	72
07898	3M™ Scotch® Masking Tape 3434	32	08401	3M™ Drip-Check Body Sealer	76	08868	3M™ Body Gard™ Textured Coating – Black	71
07899	3M™ Scotch® Masking Tape 3434	32	08475	3M™ Drip-Check Sealer Tape	77	08877	3M™ Spray Schutz™ Aerosol – Black	73
07903	3M™ Scotch-Brite™ Pre-Cut Roll	24	08476	3M™ Drip-Check Sealer Tape	77	08878	3M™ Body Gard™ Textured Coating – White	71
07904	3M™ Scotch-Brite™ Pre-Cut Roll	24	08509	3M™ Windscreen Sealer	70	08879	3M™ Body Gard™ Textured Coating – Grey	71
07905	3M™ Scotch-Brite™ Pre-Cut Roll	24	08537	3M™ Super Seam Sealer	75	08881	3M™ Water Based Coatings	71
07906	3M™ Scotch-Brite™ Multi-Flex Roll	25	08540	3M™ Nylon Brush	65	08882	3M™ Water Based Coatings	71
07909	3M™ Tack Cloth Dispenser	51	08568	3M™ Body Caulking	77			
07910	3M™ Tack Cloth	51	08603	3M™ Adhesive Cartridge – Black	69			
07912	3M™ Scotch-Brite™ Multi-Flex Dispenser	26	08610	3M™ Direct Glaze Adhesive Strip	69			
07933	3M™ Clean and Strip™ XT Purple Disc Mandrel	27	08611	3M™ Direct Glaze Adhesive Strip	69			

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08909	3M™ Inner Cavity Wax – Transparent	72	09639	3M™ Finesse-it™ Finishing Material Easy Clean Up	60	16124	3M™ PPS™ Large 828ml Cup & Collar	46
08911	Inner Cavity Wax – Amber	72	09678	3M™ Soft Edge Masking Foam Tape	34	16154	3M™ Midi PPS™ Dispenser Adaptor Flange Insert	45
08919	3M™ Inner Cavity Wax – Transparent	72	09884	3M™ Clean and Strip™ Holder No 1 for Roloc™	28	16155	3M™ Midi PPS™ Mix Ratio Inserts	45
08921	3M™ Inner Cavity Wax – Amber	72	09914	3M™ Nuisance Odour Respirator	82	16219	3M™ Liner Dispenser	46
08929	3M™ Inner Cavity Wax – Transparent	72	09920	3M™ Hookit™ Replacement Hose	19	16298	3M™ Lid & Liner Dispenser	46
08984	3M™ Adhesive Cleaner	68	09930	3M™ Applicator	79	16299	3M™ Lid Dispenser	46
08991	3M™ Pressured Air-Line Fed Applicator	79	09973	3M™ Soft Edge Masking Foam Tape	34	16312	3M™ Midi PPS™ Lids & Liners	45
08992	3M™ Lightweight Applicator	80	09987	3M™ Roloc™ Holder No 3	26	16417	3M™ Colour Match Film	50
08993	3M™ Universal Applicator	80	09988	3M™ Finesse-it™ Holder No 4	60	16418	3M™ Colour Match Film	50
08996	3M™ Air-Line Fed Applicator	79	09996	3M™ Finesse-it™ Sponge Mop	60	16419	3M™ Colour Match Film	50
08997	3M™ Air Powered Applicator	79	105	3M™ Face Seal Cleaner	84	16550	3M™ PPS™ Colour Check Light II Kit	50
08998	3M™ Refill Applicator	79	1100	3M™ Disposable Foam Ear Plugs	87	16551	3M™ PPS™ Colour Check Light II Bulb	50
09308	3M™ Prep and Blend Liquid	51	1261	3M™ Reusable Ear Plugs with Storage Case	87	16552	3M™ PPS™ Colour Check Light II Diffuser	50
09316	3M™ Hookit™ II Hose and Adapter	19	1310	3M™ Banded Ear Plugs	88	16553	3M™ PPS™ Colour Check Light II Bezel kit	50
09374	3M™ Perfect-it™ III Fast Cut Compound	57	1311	3M™ Replacement Plugs	88	16555	3M™ PPS™ Colour Check Light II Battery Pack	50
09375	3M™ Perfect-it™ III Fine Compound	58	13441	3M™ Finesse-it™ Hand Sanding Pad	60	16556	3M™ PPS™ Colour Check Light II Battery Charger	50
09376	3M™ Perfect-it™ III Machine Glaze	58	14736	3M™ Finesse-it™ Finishing Pad	60	16577	3M™ Accuspray™ HG14 Spray Gun with 1.4mm Atomising Heads	43
09377	3M™ Perfect-it™ III Finishing Glaze	58	16000	3M™ PPS™ Lids & Liners	44	16587	3M™ Pressurised HGP Spray Gun with 2.x 2.0mm and 2.x 1.8mm Atomising Heads and an Air Control Valve	43
09378	3M™ Perfect-it™ III High Gloss Polishing Pad	58	16001	3M™ PPS™ Mixing Cups & Collars	45	16609	3M™ Accuspray™ Atomising Heads	43
09529	3M™ Trim Lifting Cord	39	16010	3M™ PPS™ 6-Cup Carrier	46	16610	3M™ Accuspray™ Storage System	43
09545	3M™ Perfect-it™ III Microfine Abrasive	22	16012	3M™ PPS™ Wash Bottle	47	16611	3M™ Accuspray™ Atomising Heads	43
09546	3M™ Perfect-it™ III Microfine Abrasive	22	16022	3M™ PPS™ Mixing Sticks	46	16612	3M™ Accuspray™ Atomising Heads	43
09550	3M™ Perfect-it™ III Compounding Pad	60	16023	3M™ PPS™ Mixing Cups & Collars	44	16740	3M™ PPS™ Lids & Liners	44
09552	3M™ Perfect-it™ III Polishing Back-up Pad	60	16024	3M™ PPS™ Lids & Liners	44	16752	3M™ Mini PPS™ Lids & Liners	45
09553	3M™ Perfect-it™ III Polishing Back-up Pad	60	16025	3M™ PPS™ Spray Applicator Holder	46	167520	3M™ Speedglas™ Sweatband Towelling	91
09560	3M™ Dry Guide Coat – Black	42	16026	3M™ PPS™ Lids & Liners	44	16755	3M™ PPS™ Mini Mixing Stick	46
09561	3M™ Dry Guide Coat Applicator	42	16112	3M™ Midi PPS™ Lids & Liners	45	16758	3M™ PPS™ Extra Lid Kit	44
09637	3M™ Perfect-it™ III Compounding Sponge Pad	60	16114	3M™ Mini PPS™ Lids & Liners	45	16759	3M™ PPS™ Adaptor	47
			16115	3M™ PPS™ Mixing Cups & Collars	45			
			16121	3M™ PPS™ Mini 177ml Cup & Collar	46			

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171017	3M™ Speedglas™ 100 Holder for Magnifier	90	33271	3M™ Perfect-it™ III Quick Connect Adaptor	54	33445	3M™ Cubitron™ II File Belt	24
2720S	3M™ Classic Line Safety Spectacles – Clear	89	33279	3M™ Perfect-it™ III Quick Connect Double Sided Compounding Wool Pad	54	33446	3M™ Cubitron™ II File Belt	24
2800S	3M™ Classic Line Overspectacles	90	33377	3M™ Cubitron™ II Roloc™ Fibre Disc	23	33449	3M™ Cubitron™ II File Belt	24
28363	3M™ Polisher	57	33379	3M™ Cubitron™ II Roloc™ Fibre Disc	23	33451	3M™ Cubitron™ II File Belt	24
28729	3M™ Hookit™ Multihole Clean Sand Back-up Pad	17	33380	3M™ Cubitron™ II Roloc™ Fibre Disc	23	33452	3M™ Cubitron™ II File Belt	24
2890S	3M™ Polycarbonate Comfort Safety Goggles	90	33389	3M™ Cubitron™ II Roloc™ Fibre Disc	23	33455	3M™ Cubitron™ II Cut-Off Wheel	24
2890SA	3M™ Acetate Comfort Safety Goggles	90	33391	3M™ Cubitron™ II Roloc™ Fibre Disc	23	33456	3M™ Cubitron™ II Cut-Off Wheel	24
30614	3M™ Abrasive Sheet 334U	18	33392	3M™ Cubitron™ II Roloc™ Fibre Disc	23	33467	3M™ Cubitron™ II Cut-Off Wheel	24
30615	3M™ Abrasive Sheet 334U	18	33395	3M™ Cubitron™ II Abrasive Fibre Disc – Standard	23	33888	3M™ Paint Defect Removal System	53
30617	3M™ Abrasive Sheet 334U	18	33397	3M™ Cubitron™ II Abrasive Fibre Disc – Standard	23	33889	3M™ Paint Defect Removal Abrasive Circle Sheet	53
30619	3M™ Abrasive Sheet 734U	18	33398	3M™ Cubitron™ II Abrasive Fibre Disc – Standard	23	33890	3M™ Paint Defect Removal Abrasive Rectangle Sheet	53
30620	3M™ Abrasive Sheet 734U	18	33407	3M™ Cubitron™ II Abrasive Fibre Discs – Slotted	23	33891	3M™ Paint Defect Removal Abrasive Card	53
30621	3M™ Abrasive Sheet 734U	18	33409	3M™ Cubitron™ II Abrasive Fibre Discs – Slotted	23	33892	3M™ Paint Defect Removal Abrasive Circle Sheet	53
30623	3M™ Hookit™ Purple+ Abrasive Sheet 734U	18	33410	3M™ Cubitron™ II Abrasive Fibre Discs – Slotted	23	33893	3M™ Paint Defect Removal Abrasive Rectangle Sheet	53
30627	3M™ Abrasive Sheet 334U	18	33419	3M™ Cubitron™ II Abrasive Fibre Discs – Slotted	23	33894	3M™ Paint Defect Removal Abrasive Card	53
30628	3M™ Abrasive Sheet 334U	18	33421	3M™ Cubitron™ II Abrasive Fibre Discs – Slotted	23	33895	3M™ Paint Defect Removal Abrasive Circle Sheet	53
30630	3M™ Abrasive Sheet 334U	18	33422	3M™ Cubitron™ II Abrasive Fibre Discs – Slotted	23	33896	3M™ Paint Defect Removal Abrasive Rectangle Sheet	53
30632	3M™ Abrasive Sheet 734U	18	33431	3M™ Cubitron™ II Abrasive Fibre Discs – Slotted	23	33897	3M™ Paint Defect Removal Abrasive Card	53
30634	3M™ Abrasive Sheet 734U	18	33433	3M™ Cubitron™ II Abrasive Fibre Discs – Slotted	23	33898	3M™ Paint Defect Removal Abrasive Circle Sheet	53
30636	3M™ Abrasive Sheet 734U	18	33434	3M™ Cubitron™ II Abrasive Fibre Discs – Slotted	23	33899	3M™ Paint Defect Removal Abrasive Rectangle Sheet	53
30639	3M™ Abrasive Sheet 334U	18	33437	3M™ Cubitron™ II File Belt	24	33900	3M™ Paint Defect Removal Abrasive Card	53
30640	3M™ Abrasive Sheet 334U	18	33439	3M™ Cubitron™ II File Belt	24	33901	3M™ Paint Defect Removal Abrasive Circle Sheet	53
30641	3M™ Abrasive Sheet 334U	18	33440	3M™ Cubitron™ II File Belt	24	33902	3M™ Paint Defect Removal Abrasive Rectangle Sheet	53
30643	3M™ Abrasive Sheet 334U	18	33443	3M™ Cubitron™ II File Belt	24	33903	3M™ Paint Defect Removal Abrasive Card	53
30645	3M™ Abrasive Sheet 734U	18				33909	3M™ Paint Defect Removal Hand Sanding Cylinder	53
30646	3M™ Abrasive Sheet 734U	18						
30647	3M™ Abrasive Sheet 734U	18						
30649	3M™ Abrasive Sheet 734U	18						

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Terms and Conditions of Sale of Goods and Services.

- 1. Application**
 - 1.1 These conditions apply to all contracts between the Seller and the Buyer referred to in the order and override all conditions stipulated by the Buyer (even if submitted in a later document); any other agreements between the parties relating to the subject matter of this order are terminated (except an agreement into which these conditions are incorporated).
 - 1.2 No variation of these conditions is permitted unless agreed in writing by a director of the Seller.
- 2. Price**
 - 2.1 The price to be paid for the goods or the services will be the Seller's price at the date when the goods are despatched or the services are provided.
 - 2.2 The price of goods includes the cost of Seller's standard packaging and delivery within the UK and Ireland by Seller's normal transportation; the price does not include VAT.
- 3. Payment**
 - 3.1 Payment for the goods or services must be made within thirty days of the date of the invoice, unless otherwise specified on the invoice.
 - 3.2 The Seller reserves the right to charge interest on overdue sums at the rate of 4% per annum above the Base Rate for the time being of Lloyds Bank plc calculated on a daily basis from the due date of payment in Clause 3.1 until the date upon which payment is made.
 - 3.3 The Seller may at any time require the Buyer to make payment in advance of delivery or require security for payment.
 - 3.4 If the Buyer fails to make payment by the due date or when required, the Seller may (without prejudice to any other remedy which it may have) cancel this contract and/or any other contract between the Buyer and the Seller and/or suspend delivery under this or any other contract until payment is made.
 - 3.5 The Buyer will have no statutory or other right of set off.
- 4. Delivery**
 - 4.1 Delivery dates are approximate only and the Seller shall not be responsible for any loss or damage arising from any delay in delivering all or part of any goods ordered or delay in the provision of any services.
 - 4.2 Without prejudice to Clause 4.1, the Seller will not be liable for any delay in delivery or non-delivery of goods or services or any other breach of these conditions caused by any circumstances beyond the Seller's control including without limitation, any Act of God, explosion, fire, flood, war, hostilities, accident, delay in delivery or non-delivery by the Seller's suppliers, breakdowns or accidents to machinery, labour strike or dispute, order or decree of any court or action of any governmental authority, or any other causes or any circumstances beyond the Seller's control; on the occurrence of any of the above events the Seller reserves the right to cancel or suspend the whole or part of any delivery.
 - 4.3 In the case of any order for goods of a type or description not normally held in stock by the Seller, and therefore specially made ordered or imported by the Seller to meet such order, the Buyer will accept goods 10% more or 10% less than ordered, the total price of the order being correspondingly adjusted.
- 5. Risk**
 - 5.1 Risk in all goods supplied to the Buyer will pass to the Buyer on delivery.
- 6. Inspection**
 - 6.1 If the goods or any of them are damaged or lost while in the custody of a carrier, the Seller will (at its option) either replace such goods or refund to the Buyer the cost or price of them, but the Seller's liability in connection with any such goods will not exceed the cost of replacement of them or the price paid by the Buyer for them.
 - 6.2 The Seller will not be under any liability under 6.1 above unless the following conditions are strictly complied with:
 - 6.2:1 In the event of nondelivery of a whole consignment of goods the Buyer must inform the Seller in writing within ten days of the date of the invoice.
 - 6.2:2 In the case of damage to goods or loss of part of a consignment, the consignment must be inspected in the presence of the carrier. If any goods are damaged or lost the consignment note must be endorsed accordingly and the Buyer must notify the Seller within forty eight hours of delivery, such notification to be confirmed in writing within the following five days.
- 7. Liabilities and Warranties**
 - 7.1 Nothing in this clause will be deemed to exclude or restrict the Seller's liability for death or personal injury resulting from the Seller's negligence.

Terms and Conditions of Sale of Goods and Services.

- 7.2 If any goods supplied or processed or any services supplied or provided by or on behalf of the Seller prove on inspection to be defective in material or workmanship, the Seller will (at its option) replace the same or refund to the Buyer the price of the goods or services.
 - 7.3 The Buyer will determine the suitability of the goods for its intended use and will not rely upon any representations made by or on behalf of the Seller.
 - 7.4 The Seller's liability under these conditions shall never exceed the cost of replacement or the price paid by the Buyer for the goods or services.
 - 7.5 The Seller will not be liable for any consequential or indirect loss or damage (whether for loss of profit or otherwise) costs, expenses or other claims for consequential compensation whatsoever suffered by the Buyer whether this loss or damage arises from a breach of duty, in contract or in tort or in any other way (including loss or damage arising from the Seller's negligence).
 - 7.6 Except as set out in these conditions, all warranties and conditions, whether express or implied, statutory or otherwise are excluded to the fullest extent permissible at law.
- 8. Termination**
- If there is appointed a Receiver, Administrator or Administrative Receiver of the Buyer's property or assets or any part of them, or a court order is made or a resolution is passed for the winding up of the Buyer (except for the purpose of amalgamation or reconstruction) or if the Buyer commits any act of bankruptcy, or any bankruptcy petition is presented against the Buyer (or any analogous proceedings under the law of any country outside the United Kingdom are commenced), the Seller may by notice in writing to the Buyer cancel all orders and contracts between the Seller and the Buyer or any part of them remaining unfulfilled.
- 9. Jurisdiction**
- 9.1 All contracts between the Seller and the Buyer where the goods are shipped to or services are provided in the Republic of Ireland shall be governed and construed in accordance with the Laws of the Republic of Ireland, and the Buyer agrees to submit to the jurisdiction of the Courts of law in the Republic of Ireland in respect of them.
 - 9.2 Except as provided above, all contracts between the Seller and the Buyer shall be governed and construed in accordance with the Laws of England, and the Buyer agrees to submit to the jurisdiction of the Courts of law in England in respect of them.

Effective 1/7/1996.

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Aftermarket Products for the Automotive Industry

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