



Headset & Bearing Press

PN 6450920
Made in Taiwan
Specifications subject to
change without notice.

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Pressing Bottom Brackets

1. Read through documentation provided by the bottom bracket manufacturer and follow any specific installation instructions. Bottom bracket bushings and spacer referenced here are sold separately.
2. Inspect bottom bracket shell for any damage or cracks, and on new frames, check for any unwanted dried paint on the mating surfaces. Make sure all surfaces are clean of any grease or contamination.
3. Use TABLE 2 to determine appropriate bushings and press setup. Install press, adapters, and bottom bracket as shown in figures. Check that adapters press only on upper press plate and do not contact handle mount or retainer ring.
4. Slowly turn handles clockwise paying close attention to alignment. Continue pressing until fully seated. Do not overtighten. If press jams before BB is fully seated, STOP PRESSING. Remove press and check setup before continuing. To remove press, release tension and remove lower press module with quick release pin.

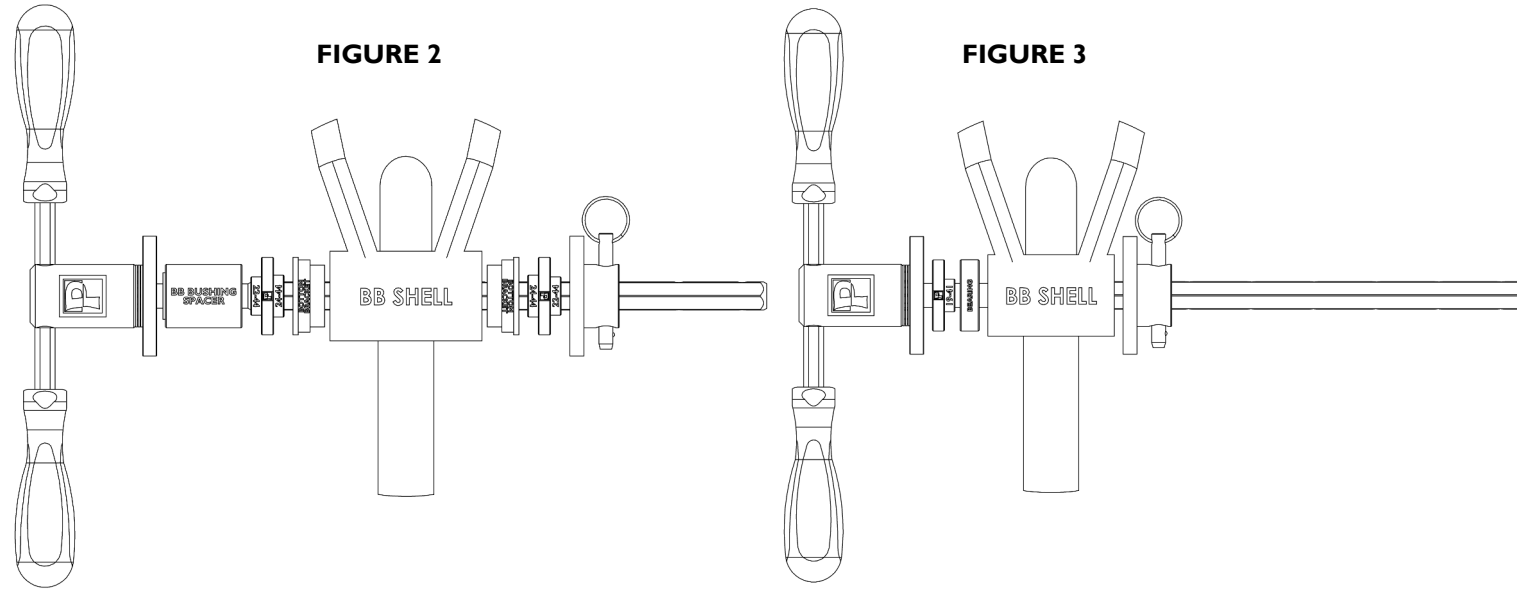


TABLE 2

BB TYPE	NOTES	ADAPTERS	PRESS SETUP
Shimano® Press Fit, Press Fit 24 (Chris King®), Press Fit GXP® (SRAM®), PF41, BB86/89.5/92/107/121/132	Style: Cup w/ Bearing pressed into frame together. Frame Shell ID: 41mm Widths: 86.5, 89.5, 92, 107, 121, 132 Notes: 22-44-24 bushing cannot interface directly with upper press plate. Use BB Bushing Spacer. Both cups may be pressed at the same time.	2x 22-44-24 Bushing 1x BB Bushing Spacer	See Figure 2 Lower Module Position 86.5-107: Hole 5, 121-132: Hole 6
BB30, BBright™ Direct Fit, Specialized® OSBB (68, 73), BB30a (Cannondale®), SRAM® DUB™ **	Style: 6806 cartridge bearing pressed directly into frame up to c-clip. Frame Shell ID: 42mm Widths: 68, 73, 79 Notes: Use of BB Bushing Spacer recommended. Both bearings may be pressed in at the same time.	2x 30-42 Bushing 1x BB Bushing Spacer	See Figure 2 Lower Module Position All Widths: Hole 4
Trek® BB90, Trek® BB95	Style: Cartridge bearing pressed directly into molded frame cup. Light interference fit. Frame Shell ID: 37mm Widths: 90, 95 Notes: 22-37-24 bushing cannot interface directly with upper press plate. Use BB Bushing Spacer. Both bearings may be pressed at the same time.	2x 22-37-24 Bushing 1x BB Bushing Spacer	See Figure 2 Lower Module Position 90: Hole 4, 95: Hole 5
PF30, PF30a (Cannondale®) BBright™ Press Fit Specialized® OSBB (61, 73)	Style: Cup w/ Bearing pressed into frame together. Frame Shell ID: 46mm Widths: 61, 68, 73, 79, 86.5 Notes: Use of BB Bushing Spacer recommended. Both bearings may be pressed in at the same time.	2x 30-50 Bushing 1x BB Bushing Spacer	See Figure 2 Lower Module Position All Widths: Hole 4
BMX Mid	Style: Cartridge bearings pressed directly into frame with spacer in between. Frame Shell ID: 41.2mm Widths: 68 Notes: 19-41.2 Bushing fits over threaded portion of press only. Press one side at a time.	1x 19-41.2 Bushing	See Figure 3 Lower Module Position 68: Hole 2
BMX Spanish	Style: Cartridge bearings pressed directly into frame with spacer in between. Frame Shell ID: 37mm Widths: 68 Notes: 19-37 Bushing fits over threaded portion of press only. Press one side at a time.	1x 19-37 Bushing	See Figure 3 Lower Module Position 68: Hole 2

** For all SRAM® DUB™ press fit bottom brackets, follow BB30 guidance from table but use the 30-42 bushings with flat side pushing on the bottom bracket cup.