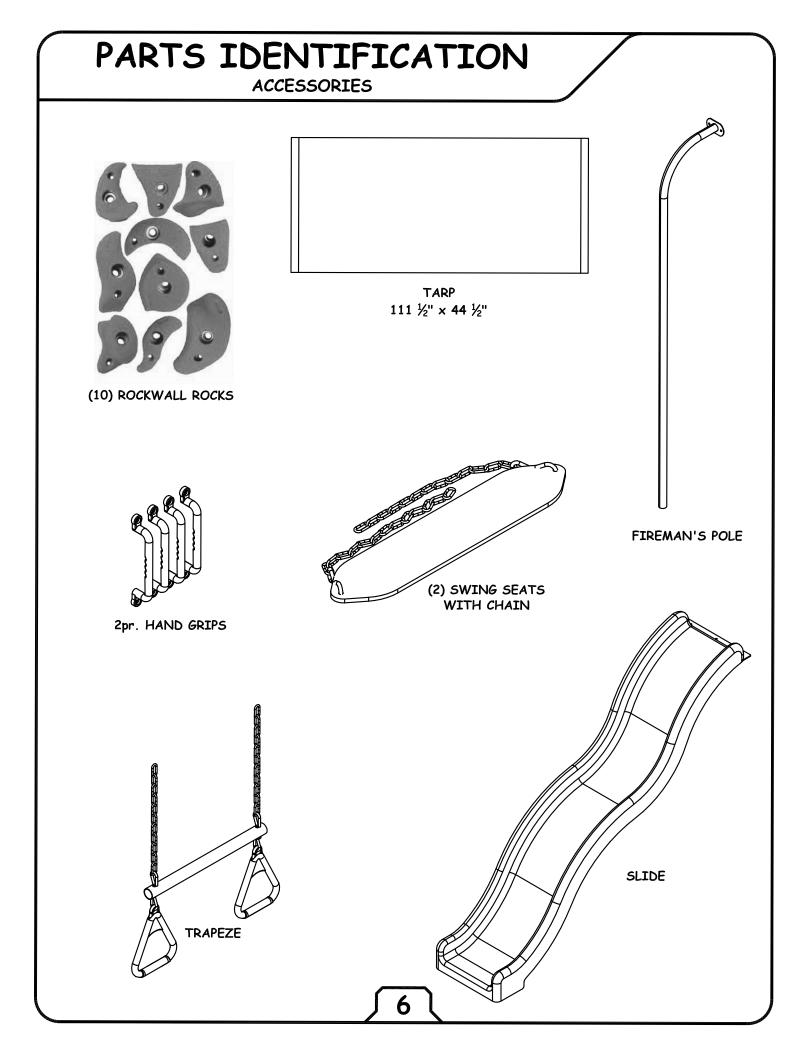


MONKEY PLAYSYSTEM FORT

ASSEMBLY INSTRUCTIONS



PARTS IDENTIFICATION WOOD COMPONENTS

ID LETT	TER DESCRIPTION	QUANTITY
packag	are assembling ne 2 and 4, Il not receive this	
	FORT DECK LADDER ASSEMBLY	
A	•	• 4
	4"x4"x96" - FORT UPRIGHT	
В	•	. 2
	4"x4"x96" - FORT UPRIGHT	
c		• 1
	2"x6"x93" - FORT GROUND BEAM	
A1 [4"x4"x96" - SWING BEAM UPRIGHT	2
ввв [4"x6"x108" - SWING BEAM	1
000	2"x4"x48" - SWING BEAM BRACE	1
FA	2"x4"x47 1/2" - VERTICAL TARP SUPPORT	2
MA	2"x4"x15 5/8" - TARP SUPPORT	2

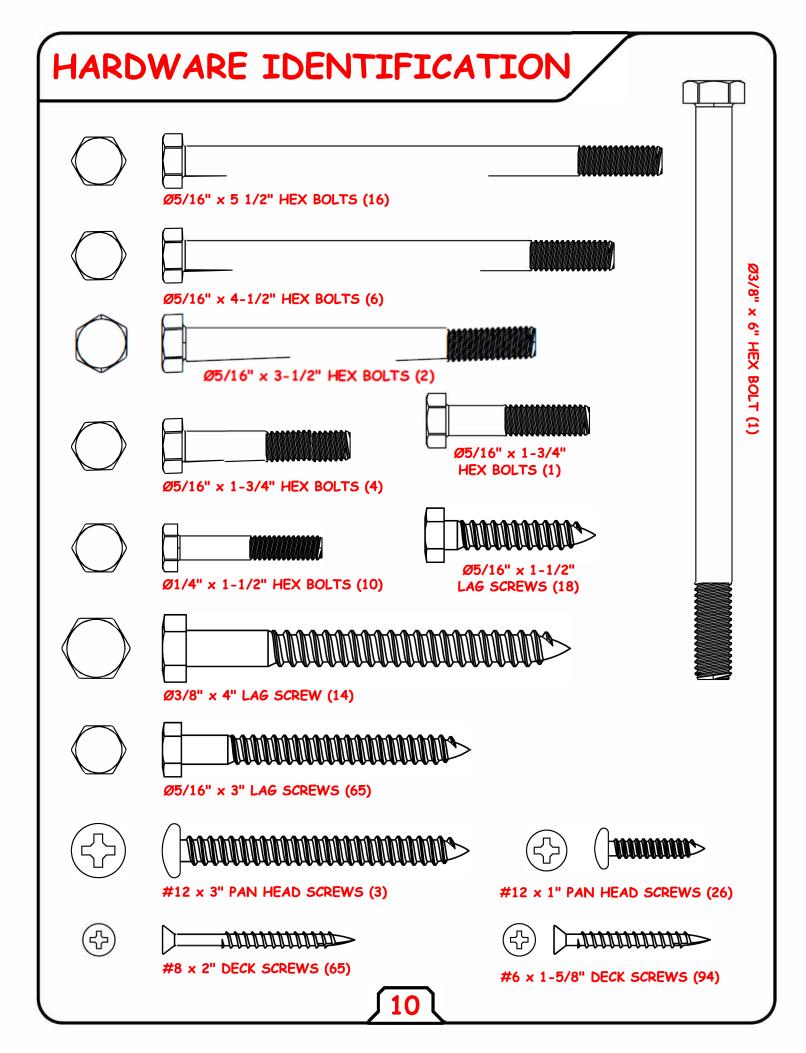
PARTS IDENTIFICATION

WOOD COMPONENTS cont.

ID LETTER	DESCRIPTION	QUANTITY
E :	• • • • • • • • • • • • • • • • • • •	1 2
F .	• • • • • • • • • • • • • • • • • • •	2
G	• • • • • • • • • • • • • • • • • • •	2
н	2"x6"x45" - SANDBOX BOARD	1
I •	• • • • • • • • • • • • • • • • • • •	2
J	2"x4"x86-3/4" - WALL RAIL	2
K	2"x4"x86-3/4" - MIDDLE FLOOR JOIST	1
N	2"x4"x69-1/2" - TARP SUPPORT	1
0	2"x4"x58" - FORT ANGLE BRACE/ROCKWALL SUPPORTS	4

PARTS IDENTIFICATION WOOD COMPONENTS cont.

ID LETTER	DESCRIPTION	QUANTITY
Р	2"x4"x45" - WALL RAIL	8
Q	- 2"x4"x20 ¾" - WALL RAIL	2
R	2"x4x12" - WALL RAIL	4
S	1"x6"x45 1/8" - FLOOR BOARD	12
Т	1"x6"x37 3/8" - END FLOOR BOARD	3
U	1"x6"x37 3/8" - ROCKWALL BOARD	10
W	1"x4"x48" - TARP END CAP	2
×	1"x4"x45" - TARP SUPPORT	1
y	1"x4"x36" - TARP UPRIGHT	1
z 24	1"x4"x24" - WALL SLAT	21



HARDWARE IDENTIFICATION

CONT.

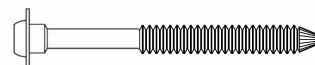


(1) HYBRID A-FRAME SAFETY BRACKET



ACORN NUTS, USE AS NEEDED TO COVER PROTRUDING HEX BOLTS AFTER INSTALL





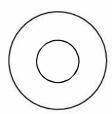
Ø1/4" x 3-1/2" RSS LAG SCREWS (4)



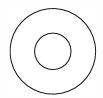
Ø3/8" T-NUTS (1)



Ø5/16" T-NUTS (22)



Ø3/8" FLAT WASHERS (15)



Ø5/16" FLAT WASHERS (119)



Ø1/4" T-NUTS (10)



Ø1/4" FLAT WASHERS (18)



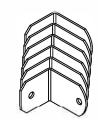
Ø5/16" SPLIT WASHERS (28)



Ø5/16" LOCK NUTS (6)



(2) BEAM BRACKETS



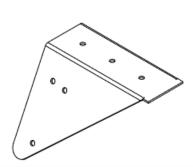
(8) L - BRACKET



(6) SWING HANGERS



#20 STAR DRIVE BIT (1)



(1) HYBRID A-FRAME BRACKET

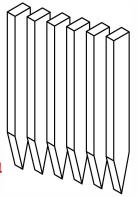


(1) CAN BOESHIELD

**APPLY TO ALL BRACKETS, DURING

INSTALL AND ONCE EVERY 6 MONTHS-1

YEAR DEPENDING ON LOCATION**



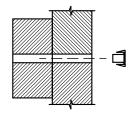
(6) STAKES

THROUGH BOLTING INSTRUCTIONS

The following instructions apply to all through-bolting through out the instruction manual. This does no apply to lag screws.

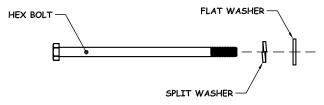


1. Hammer the t-nut into the backside of the pre-drilled hole.



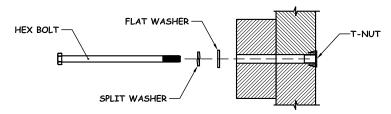
2. Place a split washer and a flat washer onto the bolt.

NOTE: The split washer always goes on the bolt before the flat washer.



3. Insert the bolt into the pre-drilled hole, opposite the side of the installed t-nut and start the bolt by hand.

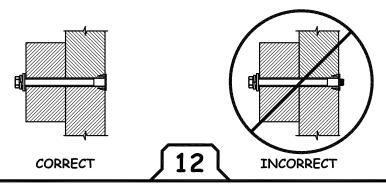
Note: If you can't start the bolt by hand remove the bolt and t-nut and clear any debris from the hole and t-nut.



4. Finish tightening down the bolt with the appropriate tool.

Note: Make sure that you do not overtighten the bolt.

The end of the bolt should never protrude past the t-nut.



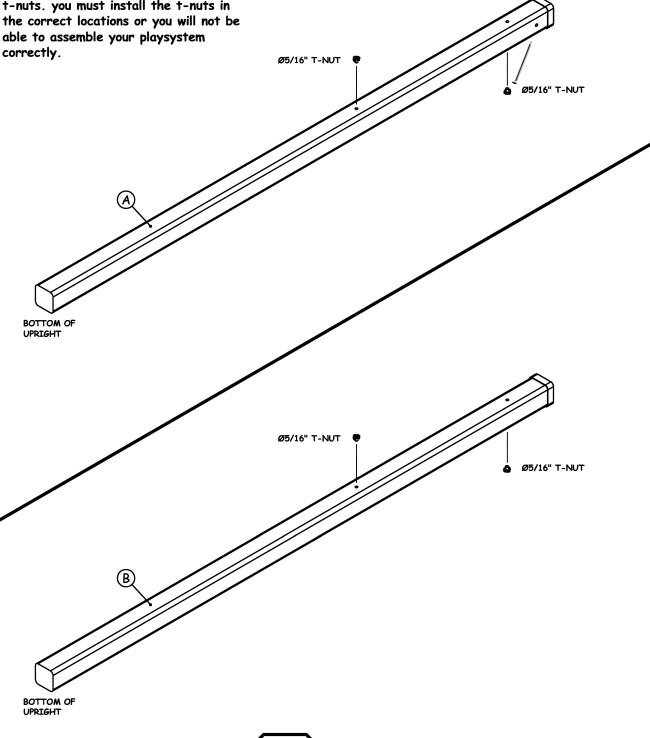
FRAME ASSEMBLY

STEP 1: Gather parts and hardware shown in table 1.

STEP 2: Hammer Ø5/16" t-nuts into (4)fort uprights 'A' and (2)fort uprights 'B'.

NOTE: Pay close attention to the orientation of the fort uprights when installing the t-nuts. you must install the t-nuts in the correct locations or you will not be able to assemble your playsystem

TABLE 1 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QΤΥ
A	FORT UPRIGHTS	4
В	FORT UPRIGHTS	2
	Ø5/16" T-NUTS	16



FRAME ASSEMBLY

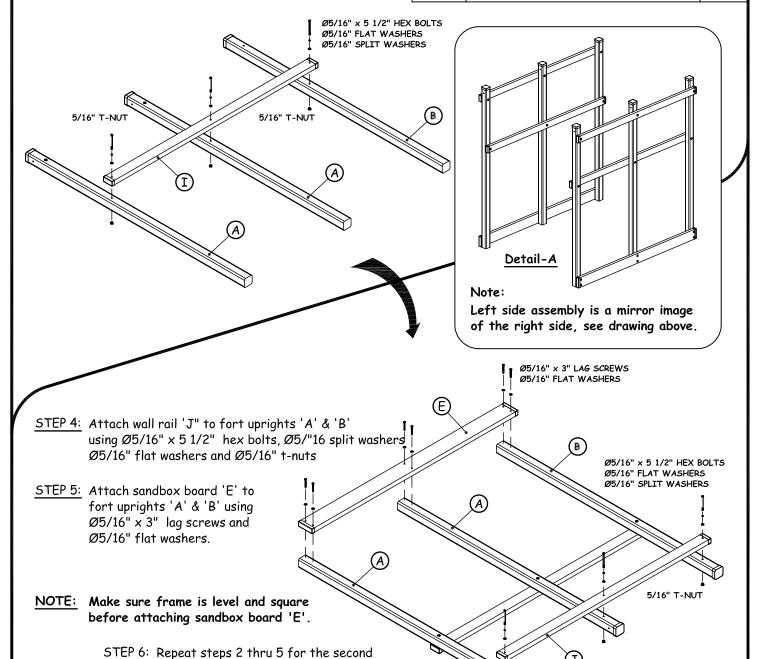
STEP 1: Gather parts and hardware shown in table 2.

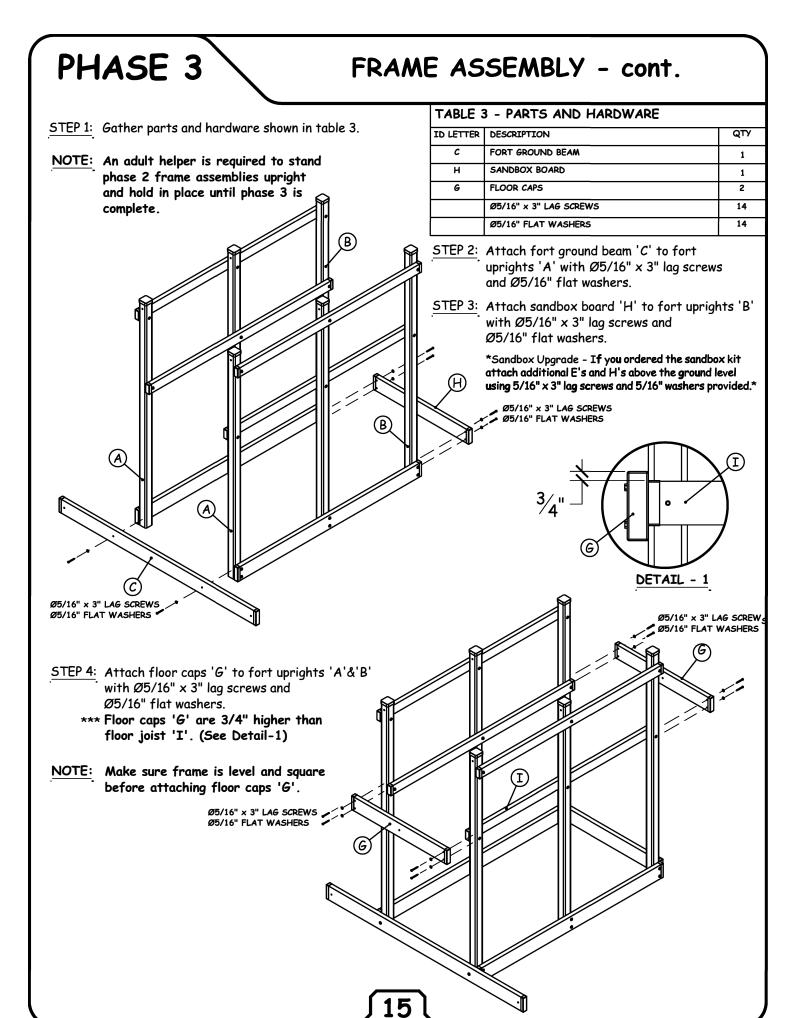
STEP 2: Lay fort upright flat on the ground with top t-nut facing up. attach floor joist 'I" to fort uprights 'A' & 'B' using Ø5/16" x 5 1/2" hex bolts, Ø5/16" split washers Ø5/16" flat washers.

STEP 3: Carefully flip the frame assembly over.

frame. (mirror)

TABLE 2	2 - PARTS AND HARDWARES	
ID LETTER	DESCRIPTION	QTY
Α	FORT UPRIGHTS	4
В	FORT UPRIGHTS	2
E	SANDBOX BOARDS	2
I	FLOOR JOISTS	2
J	WALL RAILS	2
	Ø5/16" x 3" LAG SCREWS	12
	Ø5/16" x 5 1/2" HEX BOLTS	12
	Ø5/16" FLAT WASHERS	24
	Ø5/16" SPLIT WASHERS	12



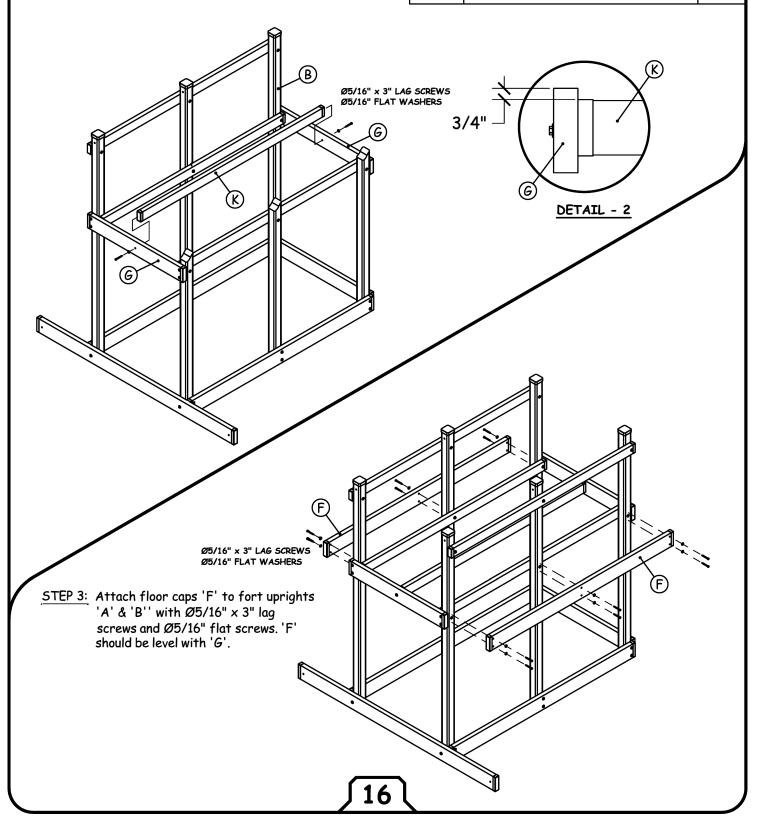


FLOOR JOIST AND FLOOR BOARDS ATTACHMENT

STEP 1: Gather parts and hardware shown in table 4.

STEP 2: Attach floor joist 'K' to floor caps 'G' with $\emptyset 5/16$ " \times 3" lag screws and $\emptyset 5/16$ " flat washers, 3/4" below the top of floor caps 'G' (See Detail - 2).

TABLE 4 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
K	FLOOR JOIST	1
F	FLOOR CAPS	2
	Ø5/16" x 3" LAG SCREWS	14
	Ø5/16" FLAT WASHERS	14

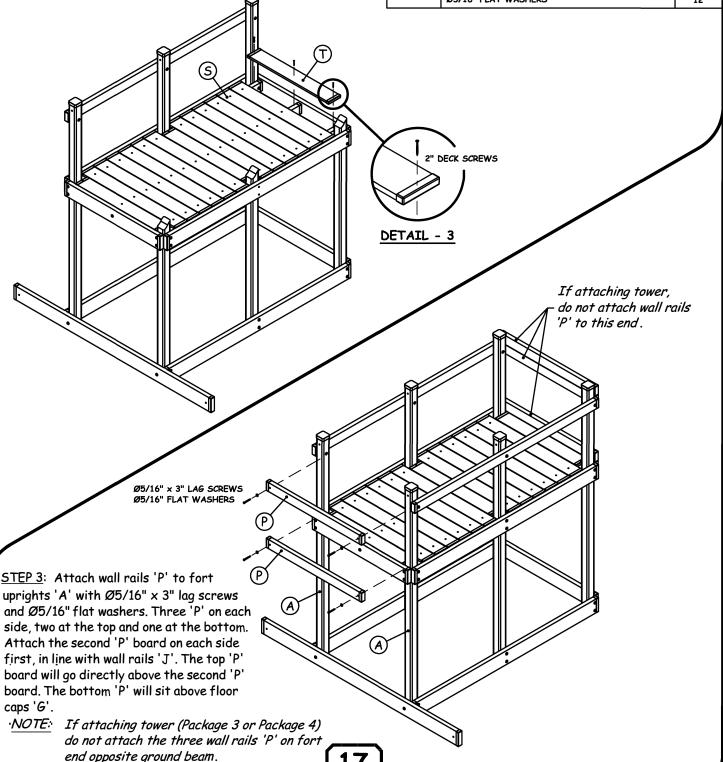


FLOOR BOARDS AND FLOOR CAPS ATTACHMENT

STEP 1: Gather parts and hardware shown in table 5.

STEP 2: Attach floor boards 'S' and end floor boards 'T' to floor joist 'I' and 'K' with 2" deck screws.

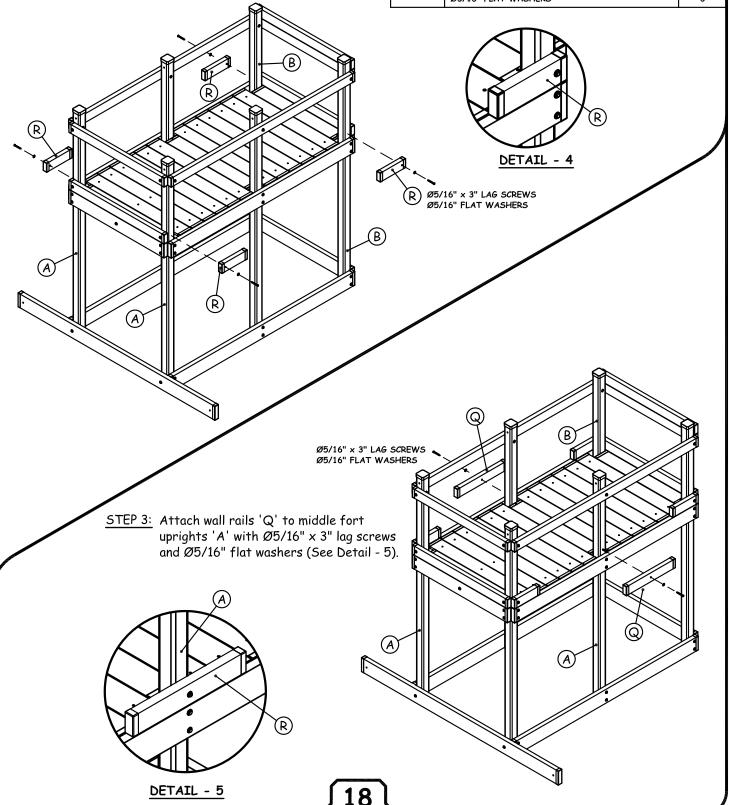
TABLE 5 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
5	FLOOR BOARDS	12
Т	END FLOOR BOARDS	3
Р	WALL RAILS	6
	2" DECK SCREWS	45
	Ø5/16" x 3" LAG SCREWS	12
	Ø5/16" FLAT WASHERS	12

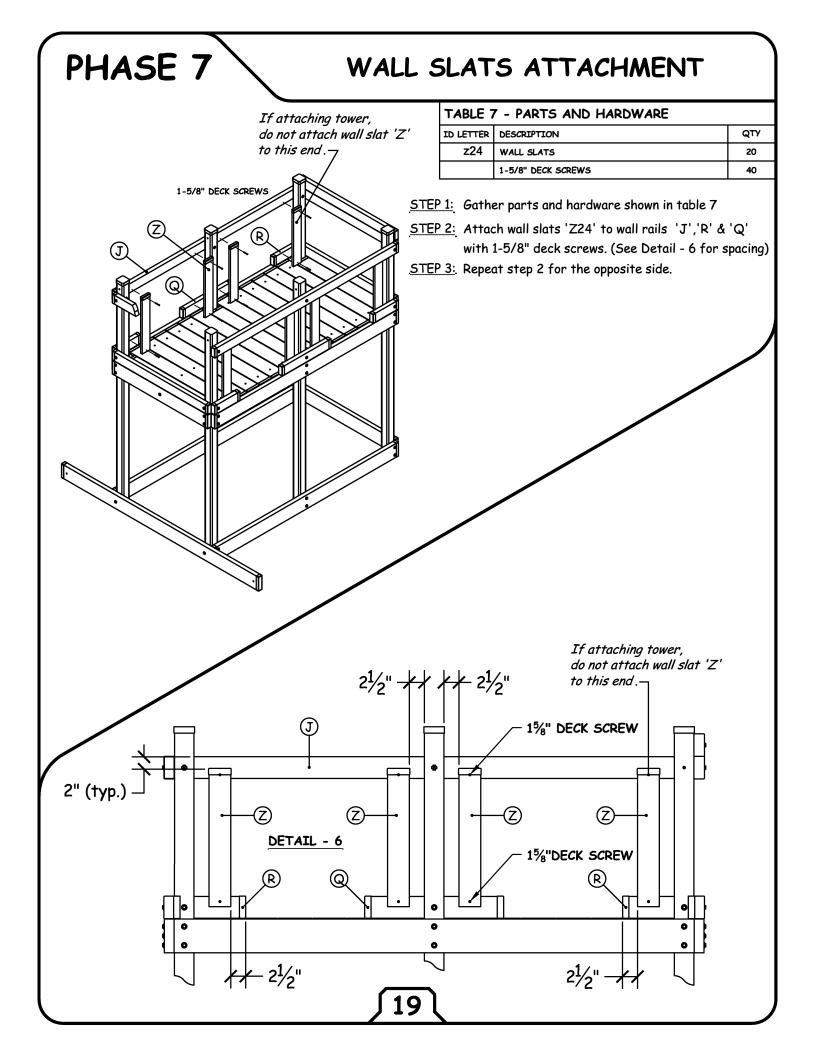


WALL RAILS ATTACHMENT

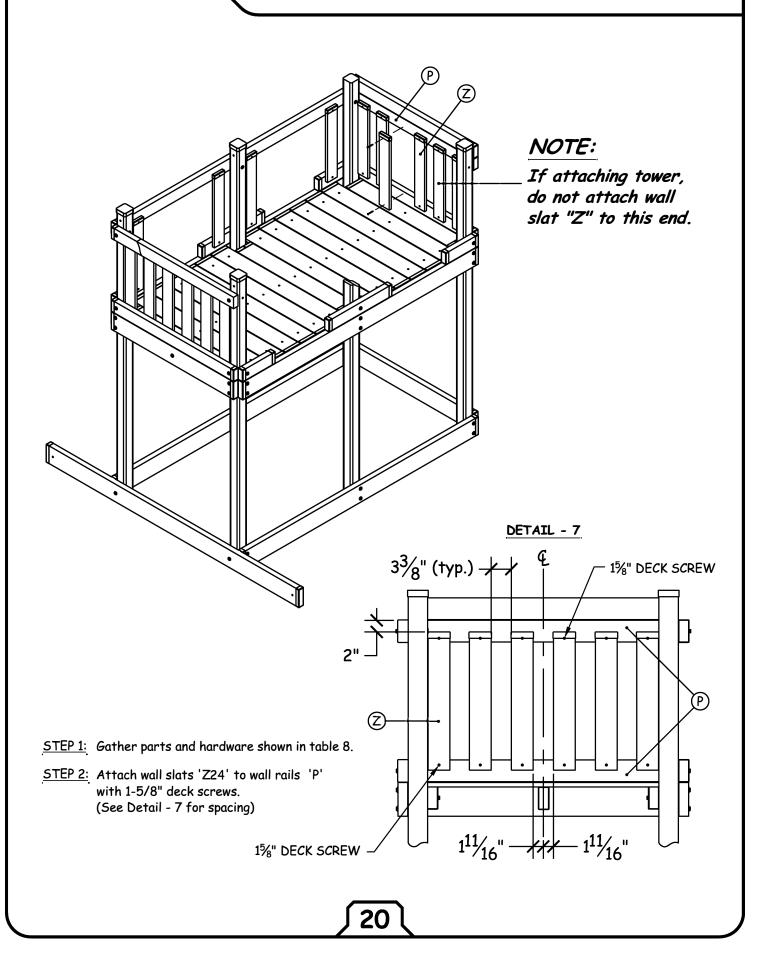
STEP 1: Gather parts and hardware shown in table 6.

TABLE 6 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
R	WALL RAILS	4
Q	WALL RAILS	2
	Ø5/16" x 3" LAG SCREWS	6
	Ø5/16" FLAT WASHERS	6





WALL SLATS ATTACHMENT - cont.



TARP SUPPORT ASSEMBLY

STEP 1: Gather parts and hardware shown in table 9.

STEP 2: Attach tarp support 'N' to fort upright 'A' with Ø5/16" x 5 1/2" hex bolt and Ø5/16" split washer Ø5/16" flat washer.

STEP 3: Attach tarp support 'MA' to fort upright 'A' with \emptyset 5/16" x 5 1/2" hex bolt and \emptyset 5/16" split washer and \emptyset 5/16" flat washer.

***Make sure roof support 'MA' are square and level before tigthening the hex bolts and moving to the next step.

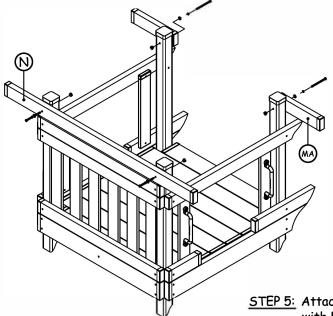
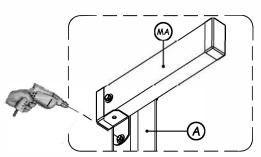


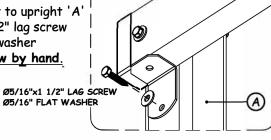
TABLE 9	9 - PARTS AND HARDWARE	
ID LETTER	DESCRIPTION	QTY
N	END TARP SUPPORTS (WITH 4 HOLES) TARP	1
MA	SUPPORTS	2
	Ø5/16" x 5 1/2" HEX BOLTS	4
	Ø5/16" FLAT WASHERS	6
	Ø5/16" SPLIT WASHERS	4
	Ø5/16" T-NUTS	4
	L-BRACKET or L and R WOOD ROOF SUPPORTS	2
	Ø5/16" x 1 1/2" LAG SCREW	4



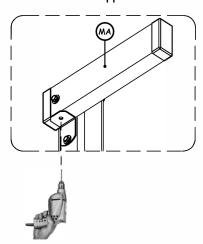
STEP 4: Place L-bracket as shown above.,
mark the center of the hole and using a
drill with a Ø3/16" drill bit, drill a pilot
hole to port upright 'A'. ***If you have
the wood roof upgrade use the roof support
bracket in place of the L bracket.***

STEP 5: Attach L-bracket to upright 'A' with 5/16" x 1 1/2" lag screw and Ø5/16" flat washer

Tighten lag screw by hand.

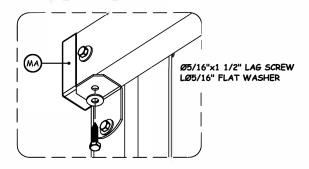


STEP 6: Using a drill with Ø3/16" drill bit, drill a pilot hole 2" deep to roof support 'MA'.



STEP 7: Attach L-bracket to roof support 'MA' with Ø5/16" x 1 1/2" lag screw and Ø5/16" flat washer.

Tighten lag screw by hand.



PHASE 9B

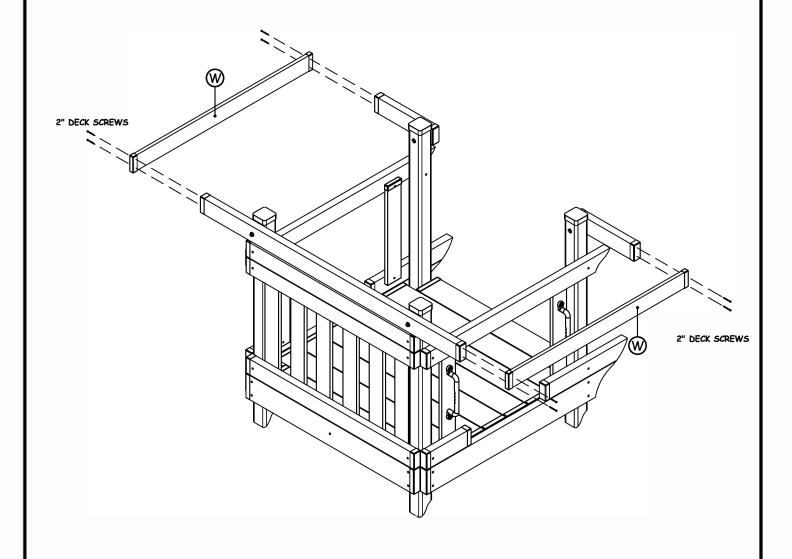
TARP SUPPORT ASSEMBLY

Skip phase 9B through phase 12 step 3 if you have a wood roof upgrade

STEP 1: Gather parts and hardware shown in table 9.

STEP 2: Attach tarp end caps 'W' to end tarp support 'N' and 'MA' with 2" deck screws.

TABLE 9 - PARTS AND HARDWARE			
ID LETTER	DESCRIPTION	QTY	
w	TARP END CAPS	2	
	#8 x 2" DECK SCREW	8	

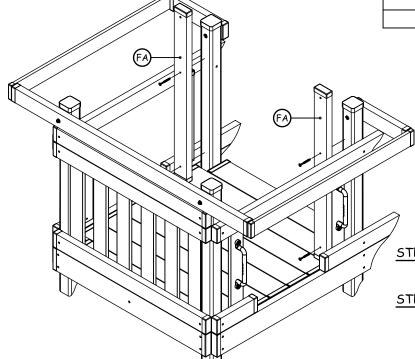


TARP SUPPORT ASSEMBLY

STEP 1: Gather parts and hardware shown in table 10.

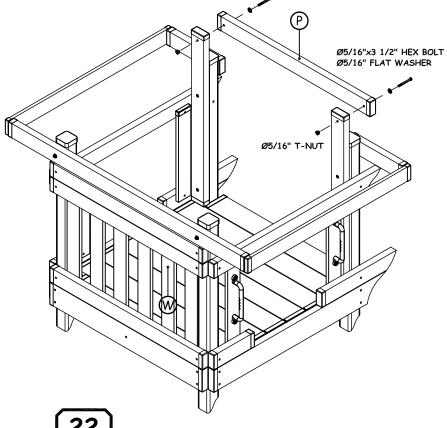
STEP 2: Attach tarp support 'FA' to fort upright 'A' with \emptyset 1/4" x 3 1/2" RSS lag screw. (Use #20 star bit)

TABLE 10 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QΤΥ
FA	VERTICAL TARP SUPPORTS	2
Р	WALL RAIL	1
	Ø5/16" x 3 1/2" HEX BOLTS	2
	Ø5/16" FLAT WASHERS	2
	Ø5/16" T-NUTS	2
	Ø1/4" x 3 1/2" RSS LAG SCREWS	4



STEP 3: Hammer Ø5/16" t-nut into tarp suppport 'FA'.

STEP 4: Attach wall rail 'P' to tarp suppport 'FA' with Ø5/16" x 3 1/2" and Ø5/16" flat washer.

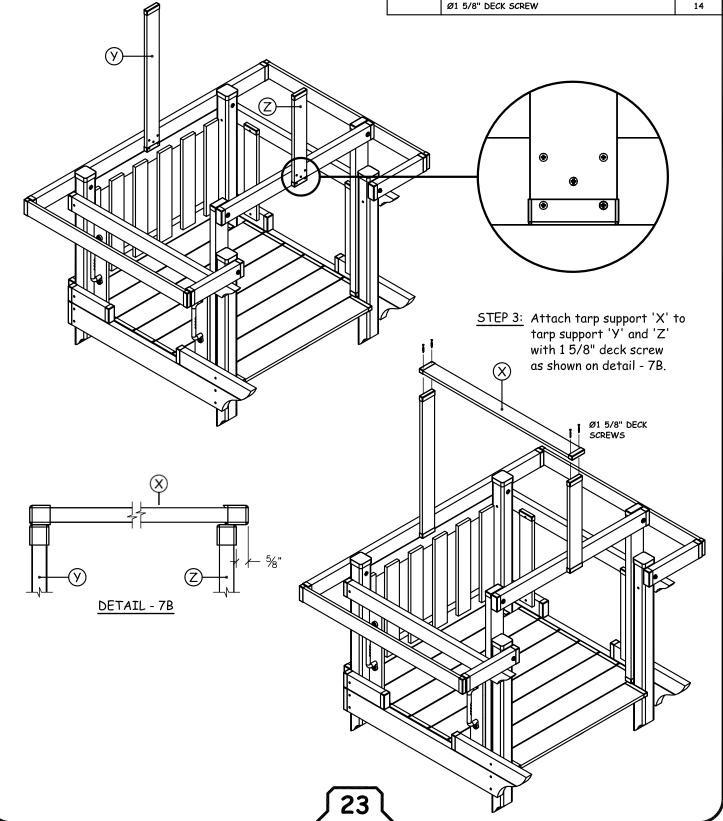


TARP SUPPORT ASSEMBLY

STEP 1: Gather parts and hardware shown in table 11.

 $\frac{\text{STEP 2:}}{\text{and wall rail 'P' and attach with 1 5/8" deck screw.}}$

TABLE 11 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
У	TARP SUPPORT	1
z	WALL SLAT/TARF SUPPORT	1
×	TARP SUPPORT	1
	Ø1 5/8" DECK SCREW	14

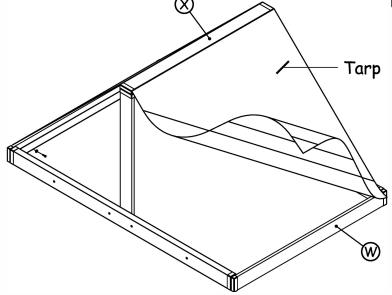


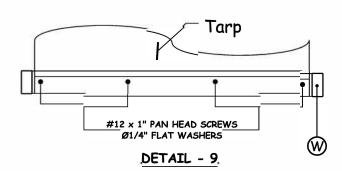
TARP AND FORT BRACE ATTACHMENT

- STEP 1: Gather parts and hardware shown in table 12.
- STEP 2: Drape tarp over tarp support 'X' and end caps 'W'.

 Attach the tarp to the inside of one end
 cap 'W' with #12 x 1" pan head screws and
 Ø1/4" flat washers (See Detail 9)
- <u>STEP 3:</u> Pull the tarp tight and attach it to the other end cap 'W' with #12 \times 1" pan head screws and \emptyset 1/4" flat washers (Detail 9).

TABLE 12 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
0	FORT ANGLE BRACE	2
	TARP	1
	#12 x 1" PAN HEAD PHILLIPS SCREWS	8
	Ø1/4" FLAT WASHERS	8
	Ø5/16" x 3" LAG SCREWS	2
	Ø5/16" x 1-1/2" LAG SCREWS	4
	Ø5/16" FLAT WASHERS	6
	L-BRACKETS	2

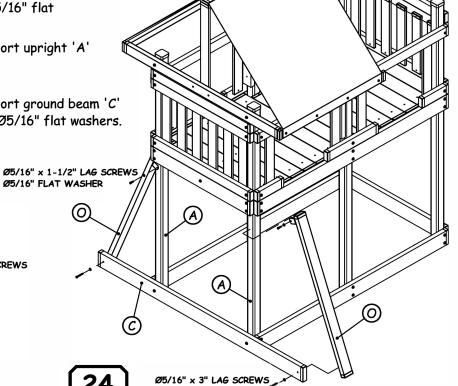




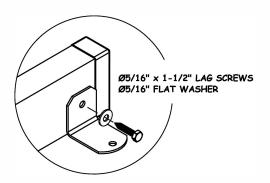
STEP 4: Attach L-brackets to fort angle braces 'O' with Ø5/16" x 1-1/2" lag screw and Ø5/16" flat washer (See Detail - 10).

<u>STEP 5:</u> Attach fort angle braces 'O' to fort upright 'A' with \emptyset 5/16" x 1-1/2" lag screws and \emptyset 5/16" flat washers.

<u>STEP 6:</u> Attach fort angle braces 'O' to fort ground beam 'C' with \emptyset 5/16" x 3" lag screws and \emptyset 5/16" flat washers.



Ø5/16" FLAT WASHER



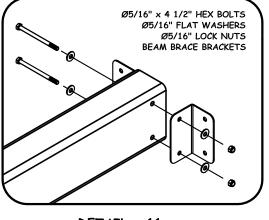
DETAIL - 10

SWING HANGERS ATTACHMENT

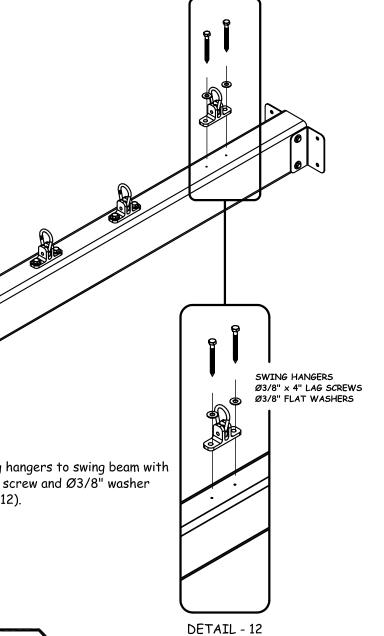
STEP 1: Gather parts and hardware shown in table 13.

STEP 2: Attach beam brace bracket to swing beam with Ø5/16" x 4 1/2" hex bolts and Ø5/16" flat washers. (See Detail - 11)

TABLE :	13 - PARTS AND HARDWARE	
ID LETTER	DESCRIPTION	QTY
BBB	SWING BEAM	1
	SWING HANGERS	6
	BEAM BRACE BRACKETS	2
	Ø3/8"x4" LAG SCREWS	12
	Ø3/8" FLAT WASHERS	12
	Ø5/16"x4 1/2" HEX BOLTS	2
	Ø5/16" FLAT WASHERS	4
	Ø5/16" LOCK NUTS	2
	Ø3/8" T - NUTS	1



DETAIL - 11



STEP 5: Attach swing hangers to swing beam with Ø3/8"x4" lag screw and Ø3/8" washer (See Detail - 12).

Ø3/8" T-NUT

A-FRAME and SWING BEAM ATTACHMENT

STEP 1: Gather parts and hardware shown in table 14.

STEP 2: Hammer Ø5/16" t-nut to a-frame leg as shown.

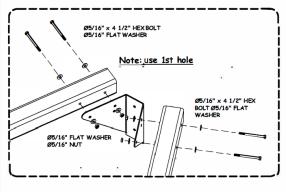
STEP 3: Attach a-frame leg to swing beam a-frame bracket with hex bolt assembly.
Note: Hex bolt assembly consists of

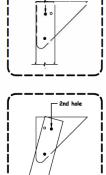
(1) Ø5/16" x 4 1/2" Hex Bolt

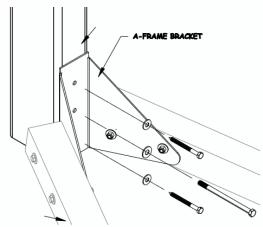
(2) Ø5/16" Flat Washer

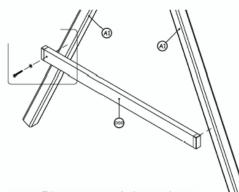
(1) Ø5/16" Nut

TABLE	14 - PARTS AND HARDWARE	
ID LETTER	DESCRIPTION	QTY
A1	A-FRAME UPRIGHT	2
000	A-FRAME BRACE	1
	Ø5/16" x 3" LAG SCREWS	3
	Ø5/16" FLAT WASHERS	13
	Ø3/8" x 4" LAG SCREWS	2
	Ø3/8" FLAT WASHERS	3
	Ø3/8" × 6" HEX BOLT	1
	Ø5/16" x 4 1/2" HEX BOLTS	4
	Ø5/16" LOCK NUTS	4
1.5411		





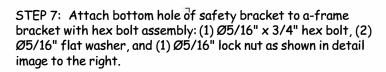




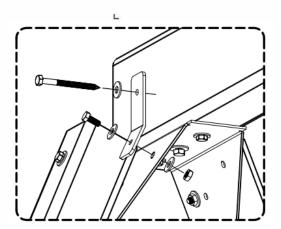
STEP 4: Attach '000' board to A-Frame legs 'A1' with Ø5/16" x 3" lag screw and Ø5/16" flat washer as shown above.

STEP 5: Attach swing beam to a-frame bracket with $\emptyset 3/8$ "x4" lag screw and $\emptyset 3/8$ " flat washer in the top and bottom holes as shown above.

<u>STEP 6</u>: Finish attaching swing beam to a-frame bracket with $\emptyset 3/8$ " x 6" hex bolt and $\emptyset 3/8$ " flat washer through the center hole as shown above.



STEP 8: Attach top hole of safety bracket to swing beam with (1) \emptyset 5/16" x 3" lag screw and (1) \emptyset 5/16" flat washer as shown in detail image to the right..



SWING BEAM ATTACHMENT

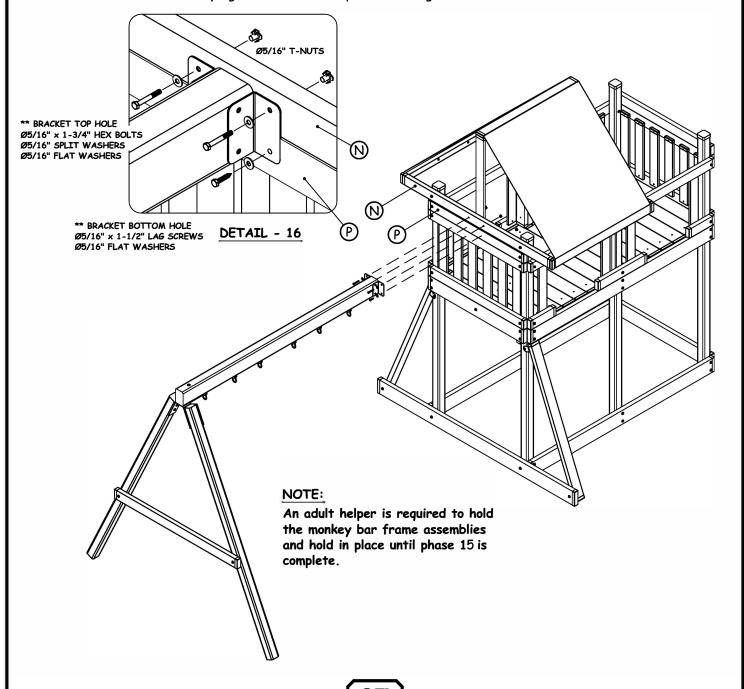
STEP 1: Gather parts and hardware shown in table 15.

STEP 2: Install Ø5/16" t-nuts into fort tarp support board 'N'.

STEP 3: Attach swing beam assembly to fort assembly with \emptyset 5/16" \times 1-3/4" hex bolts, \emptyset 5/16" split washers, \emptyset 5/16" flat washers and \emptyset 5/16" \times 1-1/2" lag screws, \emptyset 5/16" washers (See Detail - 16).

TABLE 15 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
	Ø5/16" x 1-3/4" HEX BOLTS	2
	Ø5/16" SPLIT WASHERS	2
	Ø5/16" FLAT WASHERS	4
	Ø5/16" T-NUTS	2
	Ø5/16" x 1-1/2" LAG SCREWS	2

**Note: Secure bracket on each side with hex bolt assembly first. Leave bolts finger tight. Then attach lag screws to the bottom hole. Fully tighten hex bolts in top hole after lag screws have been installed.

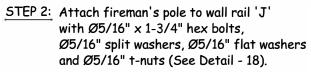


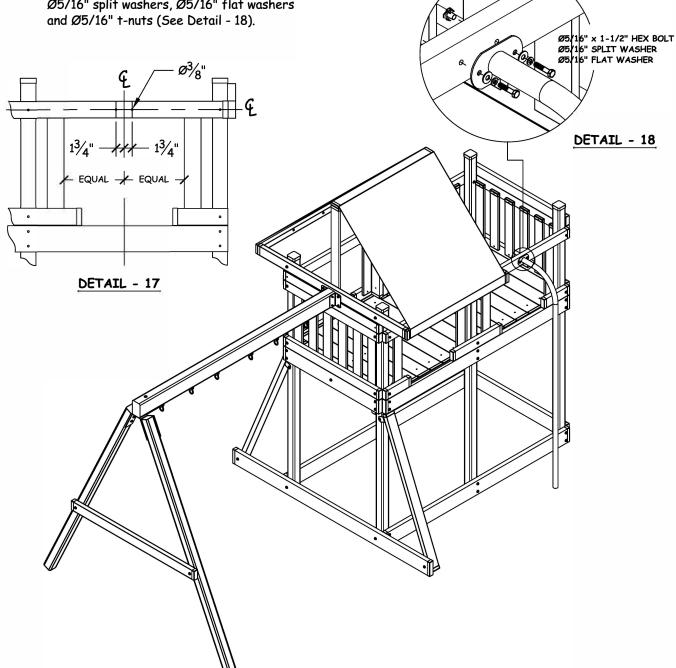
FIREMAN'S POLE ATTACHMENT

STEP 1: Gather parts and hardware shown in table 16.

NOTE: Customer must drill (2) Ø3/8" holes for fireman's pole (See Detail - 17). Holes are not pre-drilled because the fireman's pole changes location depending on add-ons.

TABLE 16 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
	FIREMAN'S POLE	1
	Ø5/16" SPLIT WASHERS	2
	Ø5/16" FLAT WASHERS	2
	Ø5/16" T-NUTS	2
	Ø5/16" x 1-3/4" HEX BOLT	2





ROCKWALL ASSEMBLY

STEP 1: Gather parts and hardware shown in table 17.

STEP 2: Install Ø1/4" t-nuts into the backside of each rockwall board 'U'.

STEP 3: Attach rockwall rocks to rockwall boards 'U' with $\emptyset1/4$ " x 1-1/2" hex bolts , $\emptyset1/4$ " split washers and #12 x 1" pan head screw (See Detail - 19).

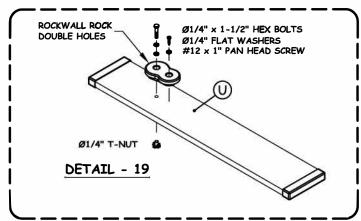
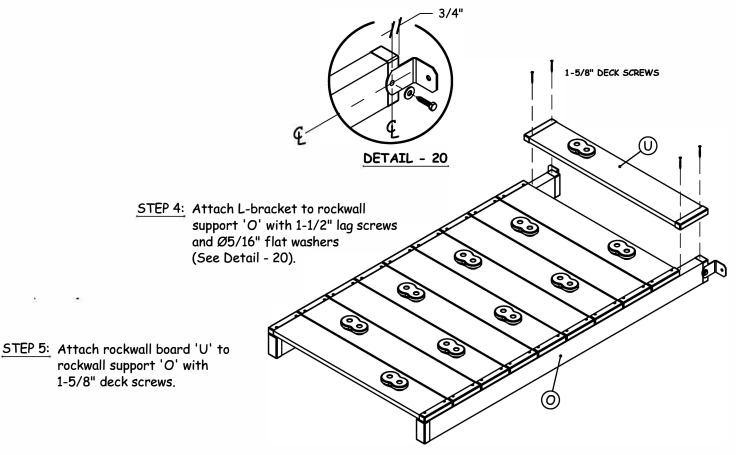


TABLE 17 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
U	ROCKWALL BOARDS	10
0	FORT ANGLE BRACE/ROCKWALL SUPPORTS	2
	L-BRACKETS	2
	ROCKWALL ROCKS	10
	Ø1/4" x 1-1/2" HEX BOLTS	10
	Ø5/16" FLAT WASHERS	2
	Ø1/4" T-NUTS	10
	Ø5/16" x 1-1/2" LAG SCREWS	2
	Ø1/4" FLAT WASHERS	10
	1-5/8" DECK SCREWS	40
	#12 x 1 " PAN HEAD SCREW	10

Note - Holes in U board are not predrilled. This allows you to select the placement of the rocks.



ROCKWALL ATTACHMENT

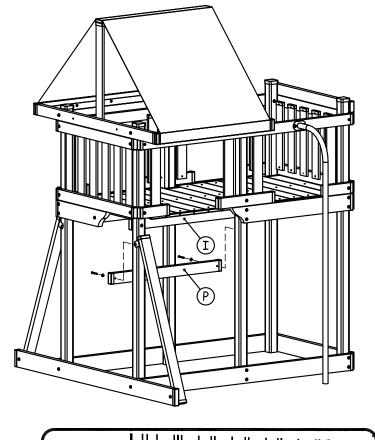
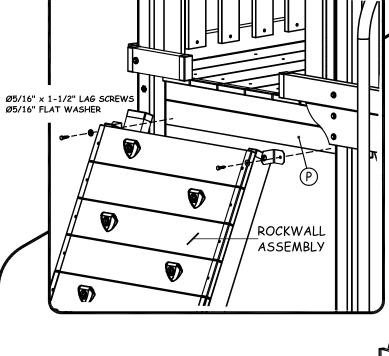


TABLE 18 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
Р	WALL RAILS	1
	Ø5/16" x 3" LAG SCREWS	2
	Ø5/16" FLAT WASHERS	4
	Ø5/16" x 1-1/2" LAG SCREWS	2

STEP 1: Gather parts and hardware shown in table 18.

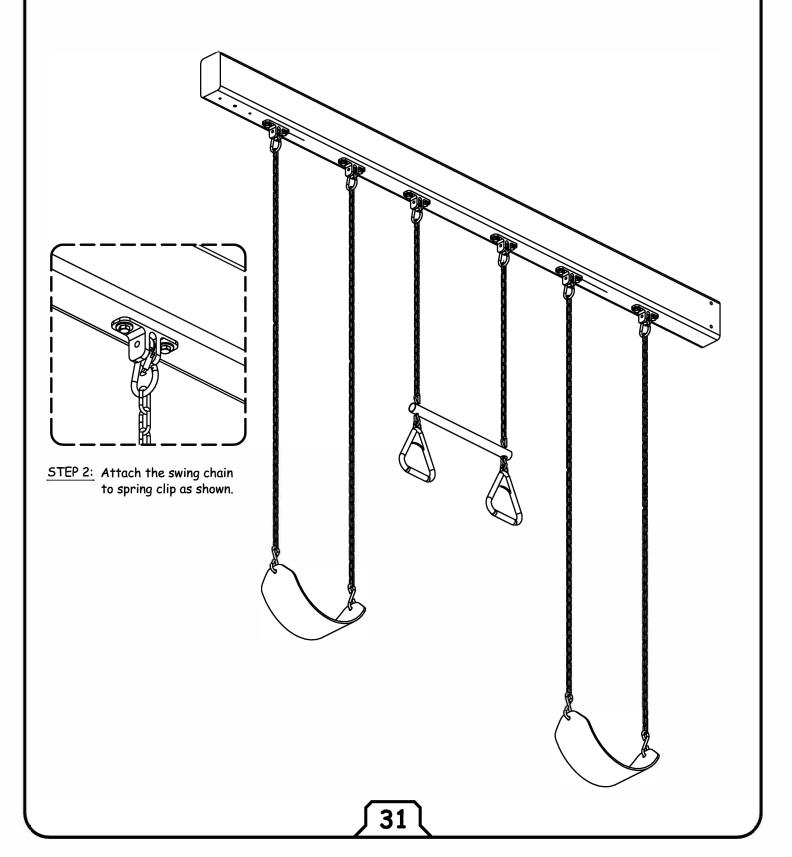
STEP 2: Attach wall rail 'P' to fort uprights 'A' directly under floor joist 'I' with Ø5/16" x 3" lag screws and Ø5/16" flat washers.



SWING AND TRAPEZE ASSEMBLY

STEP 1: Gather parts and hardware shown in table 19.

TABLE :	TABLE 19 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY	
	SWING SEATS WITH CHAIN	2	
	TRAPEZE BAR	1	



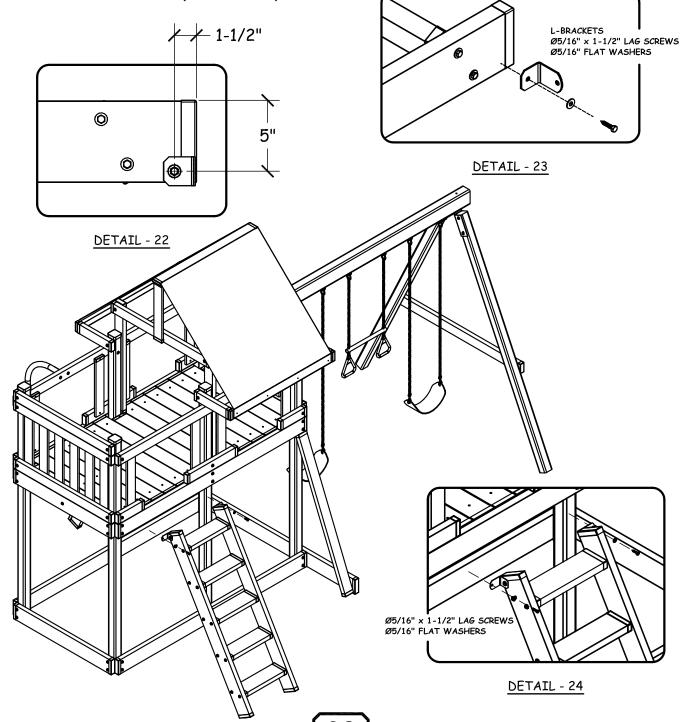
FORT LADDER ATTACHMENT

STEP 1: Gather parts and harware shown in table 20

STEP 2: Attached L-brackets to ladder assembly with \emptyset 5/16" x 1-1/2" lag screws and \emptyset 5/16" flat washers (See Detail - 23).

STEP 3: Center fort ladder assembly in wall opening and attach ladder assembly to floor caps "F" with Ø5/16" x 1-1/2" lag screws and Ø5/16" flat washers (See Detail - 24).

TABLE 20 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
	FORT DECK LADDER ASSEMBLY	1
	L-BRACKETS	2
	Ø5/16" x 1-1/2" LAG SCREWS	4
	Ø5/16" FLAT WASHERS	4



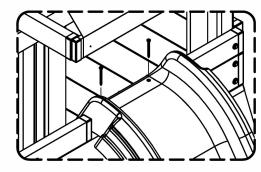
SLIDE ATTACHMENT

STEP 1: Gather parts and harware shown in table

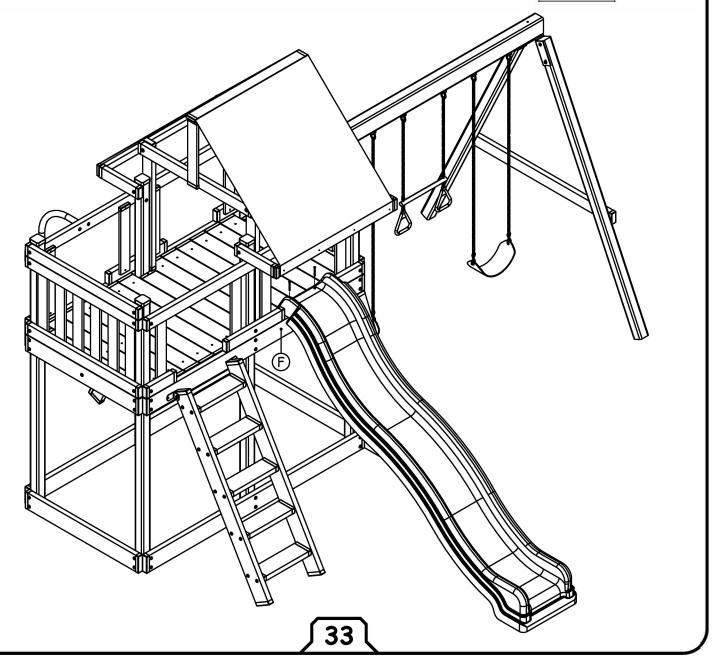
STEP 2: Center slide in wall opening

STEP 3: Attach slide with #12 \times 3" panhead screws to floor cap 'F'.

TABLE 21 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
	SLIDE	1
	#12 x 3" PANHEAD SCREWS	2 -3



DETAIL - 25



HAND GRIPS ATTACHMENT

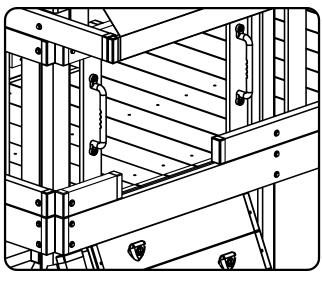
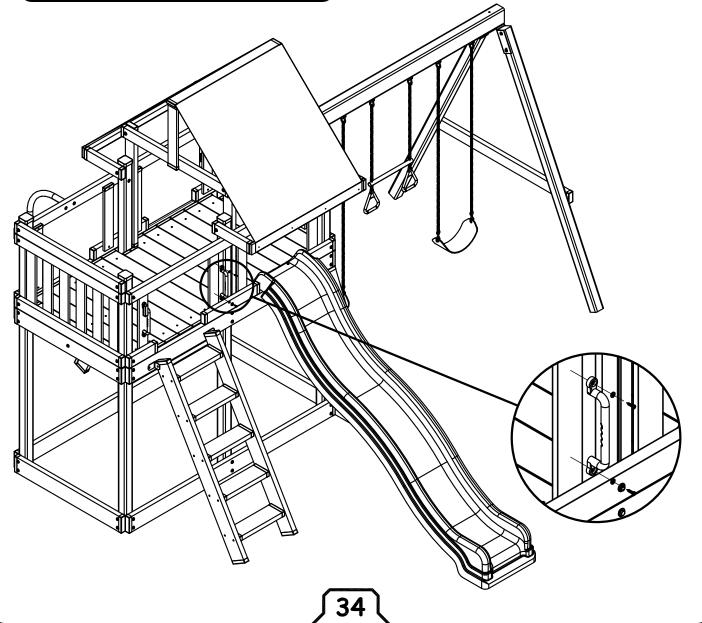


TABLE 22 - PARTS AND HARDWARE		
ID LETTER	DESCRIPTION	QTY
	HAND GRIPS	2 pr.
	#12 x 1 TAPPING SCREWS	8
	Ø5/16" SPLIT WASHERS	8

- STEP 1: Gather parts and hardware shown in table 22.
- STEP 2: Attach hand grip for sundeck fort entry to wall slats 'Z' with #12 x 1" pan head screws and Ø5/16" split washers.
- STEP 3: Attach hand grips for rockwall-fort entry to wall slats 'Z' with #12 x 1" pan head screws and Ø5/16" split washers.



ANCHORING INSTRUCTION

Failure to use stakes can void warranty, cause injury.

