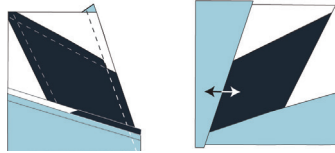


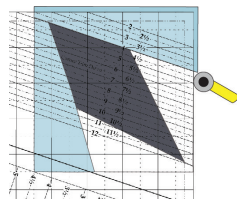
## Popped Corner Beam

10. Stitch with the Corner Beam unit on top, with an accurate  $\frac{1}{4}$ " seam. **Repeat to make (36,48, 80) Type 2 units. Press the seams open.**

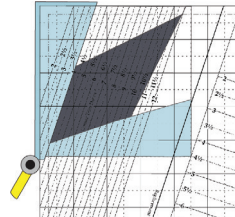


10. *Stitch and Press*

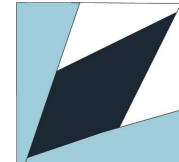
11. Place the Finished unit **Right Side Up** for trimming. Locate the **Corner Trim Down** section of the **Corner Pop® III tool** and find the **4" diagonal line**. Place the Corner Trim Down line on the diagonally sewn seam and line up the cutting edge of the tool with the raw edges of the Corner Beam. **Trim away the excess Replacement Triangle.** **Repeat to make (36, 48, 80) Type 2 Popped Corner Beam units.**



11. *Right Handed*



11. *Left Handed*

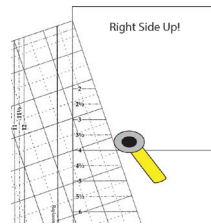


Make 36, 48, 80 -  
Corner Beam Popped

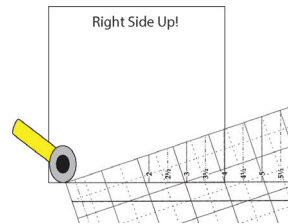
## Double Pop Square Units

### Type 1 – Light Side

1. Gather (52, 72, 128)  $4\frac{1}{2}$ " Background squares / (52,72,128) Light Type 1 Replacement Triangles.
2. Place (1)  $4\frac{1}{2}$ " BG square **Right Side Up** for cutting. See Diagram.
3. Position the **Corner Pop® III tool Cut Away 4" line over the square**, carefully aligning the lines on the tool with the raw edge of the square and trim. **Repeat for all (52,72,128) BG squares.**

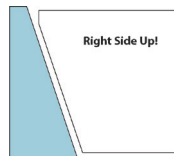


3. *Right Handed*



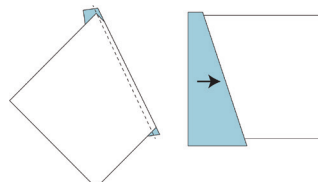
3. *Left Handed*

4. Layout (1) Light Replacement Triangle and (1)  $4\frac{1}{2}$ " Background square. Align the longest diagonal edge of the Replacement Triangle with the Newly trimmed edge of the Background square.



4. *Layout*

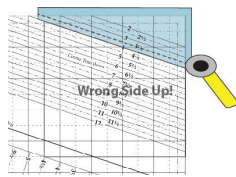
5. **Stitch with the square on top**, with an accurate  $\frac{1}{4}$ " seam. **Repeat to make (52, 72, 128) Type 1 units. Press the seams toward the BG square.**



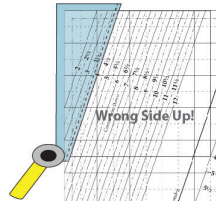
5. *Stitch and Press*

## Double Pop Square Units

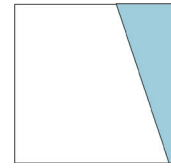
6. **Place the Finished unit Wrong Side Up for trimming.** Locate the **Corner Trim Down section of the Corner Pop® III tool and find the 4" diagonal line.** Place the Corner Trim Down line on the diagonally sewn seam and line up the cutting edge of the tool with the raw edges of the square. **Trim away the excess Replacement Triangle. Repeat to make (52,72,128) Type 1 units.**



6. Right Handed



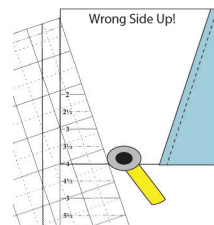
6. Left Handed



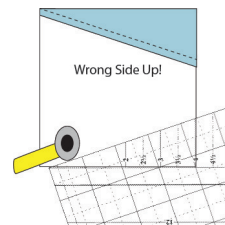
Make 52, 72, 128 -  
Type 1 squares

### Type 2 – Light Side

7. **Place (1) 4 ½" Type 1 square Wrong Side Up for cutting.** See Diagram.
8. **Position the Corner Pop® III tool Cut Away 4" line** over the square, carefully aligning the lines on the tool with the raw edge of the square and trim. Repeat for all the units.

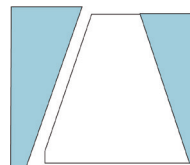


8. Right Handed



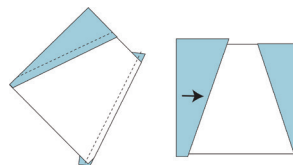
8. Left Handed

9. **Layout (1) Type 2 Light Replacement Triangle and (1) Type 1 unit.** Align the longest diagonal edge of the Replacement Triangle with the Newly trimmed edge of the square.



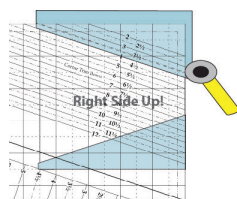
9. Layout

10. **Stitch with the squares on top,** with an accurate ¼" seam. **Repeat to make (52, 72, 128) Type 2 units. Press the seams toward the Type 1 square.**

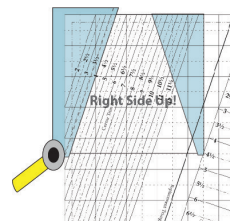


10. Stitch and Layout

11. **Place the Finished unit Right Side Up for trimming.** Locate the **Corner Trim Down section of the Corner Pop® III tool and find the 4" diagonal line.** Place the Corner Trim Down line on the diagonally on sewn seam and line up the cutting edge of the tool with the raw edges of the square. **Trim away the excess Replacement Triangle.**



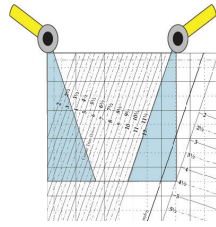
11. Right Handed



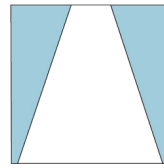
11. Left Handed

## Double Pop Square Units

12. **Rotate** the unit 90° and trim the remaining side of the unit. Make sure that you line up the **4 ½" guidelines**. **Repeat to make (52,72,128) Light popped squares.**



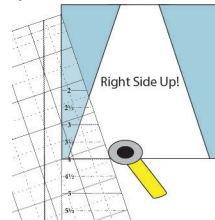
12. Right Handed / Left Handed



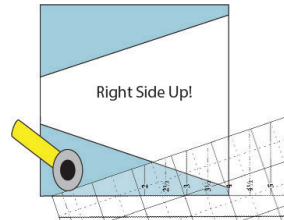
Make 52, 72, 128 - Light popped units

### Type 1 – Dark Side

13. **Gather (52, 72, 128) 4 ½" Light popped unit / (52,72,128) Dark Type 1 Replacement triangles.**
14. **Place (1) 4 ½" Light popped square** Right Side Up for cutting. See Diagram.
15. **Position the Corner Pop® III tool Cut Away 4" line over the square**, carefully aligning the lines on the tool with the raw edge of the square and trim. Repeat for all the units.

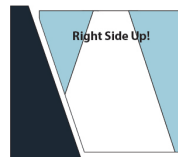


15. Right Handed



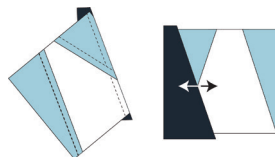
15. Left Handed

16. **Layout Replacement Triangle and square.** Align the longest diagonal edge of the Replacement Triangle with the Newly trimmed edge of the square.



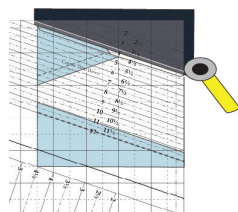
16. Layout

17. **Stitch with the square on top**, with an accurate ¼" seam. **Repeat to make (52,72,128) Dark Type 1 units. Press the seams open.**

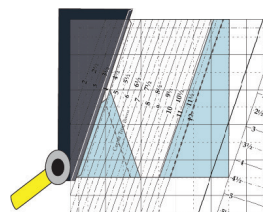


17. Stitch and Press

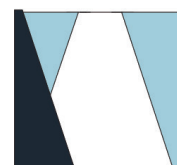
18. **Place the Finished unit Wrong Side Up for trimming.** Locate the **Corner Trim Down section of the Corner Pop® III tool and find the 4" diagonal line**. Place the Corner Trim Down line on the diagonally on sewn seam and line up the cutting edge of the tool with the raw edges of the square. **Trim away the excess Replacement Triangle. Repeat to make (52,72,128) Dark Type 1 unit.**



18. Right Handed



18. Left Handed



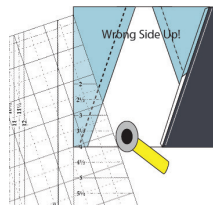
Make 52, 72, 128 - Dark Type 1 unit

## Double Pop Square Units

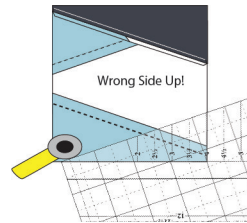
### Type 2– Dark Side

19. Place (1) 4 ½" Dark Type 1 square Wrong Side Up for cutting. See Diagram.

20. Position the Corner Pop® III tool Cut Away 4" line over the square, carefully aligning the lines on the tool with the raw edge of the square. Repeat for all (52,72,128) Dark Type 1 units.



20. Right Handed



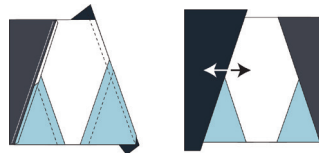
20. Left Handed

21. Layout Replacement Triangle and Dark Type 1. Align the longest diagonal edge of the Replacement Triangle with the Newly trimmed edge of the square.



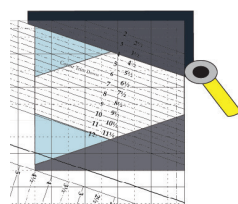
21. Layout

22. Stitch with the square on top, with an accurate ¼" seam. Press the seams open. Repeat to make (52, 72, 128) Type 2 units.

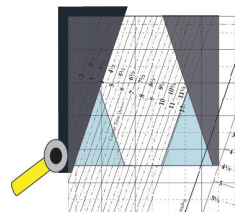


22. Stitch and Press

23. Place the Finished unit Right Side Up for trimming. Locate the Corner Trim Down section of the Corner Pop® III tool and find the 4" diagonal line. Place the Corner Trim Down line on the diagonally sewn seam and line up the cutting edge of the tool with the raw edges of the square. Trim away the excess Replacement Triangle. Repeat to make (52, 72, 128) Double Popped Squares.

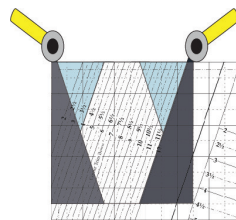


23. Right Handed



23. Left Handed

24. Rotate the unit 90° and trim the remaining side of the unit. Make sure that you line up the 4 ½" guidelines. Repeat to make (52,72,128) Double Popped Squares.



12. Right Handed



Make 52, 72, 128 -  
Double Popped square