Installation Instructions Club Car Precedent 4-Passenger Stationary Seat Kit

- Notes: Bill of Material is shown on Page 2. Quick Install Guide is shown on Page 2.
- Remove top canopy using 8mm/10mm tooling at front (4 bolts) & Torx T40/13mm tooling at rear (2 bolts). If reinstalling top canopy (<u>rear struts sold</u> <u>separately</u>), save hardware for use in Step 19.
- 2. Remove front seat back cushion using 10mm tooling (2 bolts); save hardware for use in Step 7.
- 3. Remove plastic bag rack assembly (4 bolts) & then (2) canopy support brackets (1 bolt each) using 10mm tooling; save hardware (4 bolts only) for use in Step 5.
- 4. Remove (2) Torx screws from bag well area using Torx T40 tooling; save hardware for use in Step 5.
- 5. Loosely install Main Brackets using hardware from Steps 3 & 4. See Figure 1.
- 6. Attach Front Seat Back Cover to front seat back cushion.
- 7. Install Front Seat Back Cushion Assembly to Main Brackets using hardware from Step 2; <u>center Main Brackets to bolts before tightening.</u>
- Install Horizontal Alignment Bar between Main Brackets using Hardware Bag #3 (2 bolts) & 17mm tooling. See Figure 2.
- 9. Tighten hardware (6 places) from Step 5.
- 10. Install Vertical Support Bracket in bag well using Hardware Bag #1 (2 bolts & 2 spacers) & 17mm tooling; *use spacers underneath vehicle.*
- 11. Install Rear Seat Bottom Cushion to Seat Frame using Hardware Bag #6 & 14mm tooling; *mount to side of frame that contains rear plastic piece.*
- 12. Install Seat Frame Assembly to Main Brackets (2 bolts) & Vertical Support Bracket (2 bolts) using Hardware Bag #4 & 17mm tooling.
- 13. Attach Footplate to Vertical Support Bracket using Hardware Bag #3 & 17mm tooling.
- 14. Attach Hand Rails to Seat Frame using Hardware Bag #2 (4 bolts) & 17mm/Philips #3 tooling.
- 15. Attach Hand Rails to sides of Footplate using Hardware Bag #1 & 17mm tooling.
- 16. Attach Rear Seat Back Cushion to Rear Seat Back Bracket using Hardware Bag #5 & 10mm tooling. See Figure 3.
- 17. Install Rear Seat Back Bracket Assembly between Hand Rails using Hardware Bag #2 & 17mm/Philips #3 tooling.
- 18. Install Rear Struts (sold separately) using 17mm tooling; cups face rearward.
- 19. Install top canopy (*rear struts sold separately*) using hardware from Step 1.



Figure 1

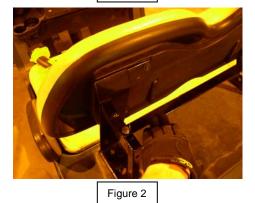




Figure 3



Figure 4

Installation Instructions Club Car Precedent 4-Passenger Stationary Seat Kit

Bill of Material

- (2) Main Brackets Driver & Passenger
- (1) Front Seat Back Cover
- (1) Horizontal Alignment Bar
- (1) Vertical Support Bracket
- (1) Seat Frame
- (1) Footplate
- (2) Hand Rails
- (1) Rear Seat Back Bracket
- (1) Rear Seat Back Cushion & (1) Rear Seat Bottom Cushion
- (1) Box of Hardware BOM shown below

	Bag #1	Bag #2	Bag #3	Bag #4	Bag #5	Bag #6
(4) M10-1.5 x 70 shoulder hex bolts	4					
(8) M10-1.5 x 50 Philips truss head bolts		8				
(4) M10-1.5 x 35 hex bolts			4			
(4) M10-1.5 x 25 hex bolts				4		
(40) M10 washers	8	16	8	8		
(20) M10-1.5 nylon lock nuts	4	8	4	4		
(2) M10 x 13mm spacers (ø20mm OD)	2					
(4) M6-1.0 x 45 hex bolts					4	
(4) M6 washers					4	
(6) M8-1.25 x 25 hex bolts						6
(6) M8 washers						6
(6) M8 lock washers						6

Quick Install Guide

Hardware Bag #1	Install Vertical Support Bracket [Page 1, Step 10] Attach Hand Rails to sides of Footplate [Page 1, Step 15]
Hardware Bag #2	Attach Hand Rails to Seat Frame [Page 1, Step 14] Install Rear Seat Back Bracket Assembly between Hand Rails [Page 1, Step 17]
Hardware Bag #3	Install Horizontal Alignment Bar between Main Brackets [Page 1, Step 8] Attach Footplate to Vertical Support Bracket [Page 1, Step 13]
Hardware Bag #4	Install Seat Frame Assembly to Main Brackets & Vertical Support Bracket [Page 1, Step 12]
Hardware Bag #5	Attach Rear Seat Back Cushion to Rear Seat Back Bracket [Page 1, Step 16]
Hardware Bag #6	Install Rear Seat Bottom Cushion to Seat Frame [Page 1, Step 11]