E-Z-Go RXV 4-Passenger Flip Flop Seat Kit Installation Instructions

- 1. Remove top canopy using 15mm tooling. If re-installing top canopy, keep front strut installed and prop rear of top; save hardware.
- 2. Remove front seat back cushion using Torx tooling; save hardware.
- 3. Remove seat back support brackets using 15mm tooling; save hardware. Remove boots, discard.
- 4. Remove access panel; save hardware.
- 5. Remove 2 bolts from rear bag well area using Torx tool; save hardware.
- 6. Install new Seat Back Brackets using existing hardware from Step 3; do not tighten.
- 7. Install new Seat Back Assembly Boots.
- 8. Install access cover removed in Step 4.
- 9. If reinstalling top canopy, install rear top struts removed in Step 1.
- 10. Attach front seat back cushion to new Seat Back Brackets using Torx tooling and hardware from Step 2. Tighten hardware from Step 6. See Figure 1.
- 11. Install Vertical Support Bracket into bagwell using Torx tooling, reusing hardware from Step 5. See Figure 2.
- 12. Install Flip Flop frame to Rear Seat Back Brackets. See Figure 3.
 - Use: **Hardware Bag # 1** with 17mm tooling. M10-1.5x50 hex bolts, washers and nuts.
- 13. Attach Vertical Support Bracket to Flip Flop Frame.
 - Use: **Hardware Bag # 2** with 17mm tool. M10-1.5x25 hex bolts, washers and nuts.
- 14. Attach Footplate to the Vertical Support Bracket. See Figure 4.
 - Use: **Hardware Bag # 2** with 17mm tool. M10-1.5x25 hex bolts, washers and nuts.
- 15. Attach Hand Rails to Flip Flop Frame.
 - Use: **Hardware Bag #3** with #3 Phillips screw driver. M10-1.5x50 Phillips truss head bolts, washers and nuts.
- 16. Attach Hand Rails to Footplate.
 - Use: **Hardware Bag #4** with 17mm tool. M10-1.5x70 shoulder hex bolts, washers and nuts.
- 17. Attach Rear Seat Back Cushion to Seat Kit Seat Back Bracket.
 - Use: **Hardware Bag #5** with 10mm tool. M6-1.0x45 hex bolts with washers.
- 18. Install Seat Kit Seat Back Bracket between Handrails. See Figure 5.
 - Use: **Hardware Bag #6** with Phillips Head tool. M8-1.5x50 Phillips head bolts, washers and nuts.
- 19. Install Rear Seat Bottom Cushion.
 - Use: **Hardware Bag #6** with #2 Phillips head tool. M5.5x38 wood screws.



Figure 1



Figure 2



Figure 3



Figure 4



Figure 5

Bill of Material

(2) Rear Seat Supports – Driver & Passenger

- (2) Rear Seat Support Boots
- (1) Vertical Support Bracket
- (1) Flip Flop Frame
- (1) Footplate
- (2) Handrails
- (1) Rear Seat Back Bracket
- (1) Rear Seat Back Cushion
- (1) Rear Seat Bottom Cushion
- (1) Box of Hardware

Box of Hardware

(2) M10-1.5x50 hex bolts
(2) M10-1.5x25 hex bolts
(4) M10-1.5x50 Phillips head bolts
(2) M10-1.5x70 shoulder hex bolts
(2) M10-1.5 nyloc nuts
(4) M6-1.0x45 hex bolts
(4) M6-1.0x45 hex bolts
(4) M8-1.5x45 Phillips head bolts
(8) M8 washers
(4) M8-1.25 nyloc nuts
(8) M5.5x38 wood screws

Box of Hardware	Bag #1	Bag #2	Bag#3	Bag#4	Bag#5	Bag#6
(2) M10-1.5x50 hex bolts	2					
(4) M10-1.5x25 hex bolts		4				
(4) M10-1.5x50 Phillips Head Bolts			4			
(2) M10-1.5x70 shoulder hex bolts				2		
(24) M10 washers	4	8	8	4		
(12) M10-1.5 nyloc nuts	2	4	4	2		
(4) M6-1.0x45 hex bolts					4	
(4) M6 washers					4	
(4) M8-1.5x50 Phillips Head Bolts						4
(8) M8 Washers						8
(4) M8-1.25 Nyloc Nuts						4
(8) M5.5x38 wood screws						8

Quick Install Guide

Hardware Bag #1	Install Flip Flop Frame to Rear Support Struts. [Page 1, Step 12]
Hardware Bag #2	Attach Vertical Support Bracket to Flip Flop Frame. [Page 1, Step 13] Attach Footplate to Vertical Support Bracket. [Page 1, Step 14]
Hardware Bag #3	Attach Hand Rails to Flip Flop Frame. [Page 1, Step 15]
Hardware Bag #4	Attach Hand Rails to Footplate. [Page 1, Step 16]
Hardware Bag #5	Attach Rear Seat Back Cushion to Seat Kit Seat Back Bracket. [Page 1, Step 17]
Hardware Bag #6	Install Seat Kit Seat Back Bracket between Handrails. [Page 1, Step 18] Install Seat Bottom Cushion. [Page 1, Step 19]