

Club Car 4-Passenger Stationary Seat Kit 1981–UP DS Installation Instructions

Notes: Bill of Material is shown on Page 2.
Quick Install Guide is shown on Page 2.

1. Remove top canopy and rear struts.
 - Keep strut hardware at front for 80" top (80" kit required) or older model standard tops (kit required). – OR –
 - Keep strut hardware at front & rear for newer model standard tops.
2. Remove seat back cushions from bag rack/sweater basket assembly and keep hardware for use in Step 12 below.
3. Remove bag rack/sweater basket assembly from vehicle.
4. Remove bumper.
5. Install Seat Back Support 'S' Brackets & Seat Back Support Posts. **See Figure 1.**

Use: **Hardware Bag # 5** with 1/2" socket.

6. Install Footplate & Vertical Supports at the same time, using the bumper mounting holes. **See Figure 2.**

Use: **Hardware Bag # 1** with 17mm sockets. **Note:** Use only half of the hardware from Bag #1, the rest is used in Step 10.

**** TIP **** Use a floor jack to assist in the positioning of the Footplate.

7. Install Seat Bottom Cushion to Seat Frame. **Note:** The Seat Frame has markings to indicate TOP & BOTTOM. You should be looking at the bottom when you are installing the bolts.

Use: **Hardware Bag # 6** with 14mm socket.

8. Install Seat Frame to Seat Back Support 'S' Brackets & Vertical Supports. **See Figure 3** for a view of the final assembly.

Use: **Hardware Bag # 3** with 17mm socket & wrench.

9. Install Hand Rails to the sides of Seat Frame. **See Figure 3.**

Use: **Hardware Bag # 2** with 17mm wrench & #3 Phillips screw driver.

10. Install Hand Rails to the sides of Footplate. **See Figure 3.**

Use: **Hardware Bag # 1** with 17mm sockets.

11. Install Rear Seat Back Bracket between Hand Rails. **See Figure 3.**

Use: **Hardware Bag # 2** with 17mm socket & #3 Phillips screw driver.

12. Install front Seat Back Cushions. **Note:** For older model vehicles, (4) extra bolts are supplied in **Hardware Bag #4.**

Use: Hardware from Step 2 (newer model vehicles).
Hardware Bag # 4 with 10mm socket (older model vehicles).

13. Install rear Seat Back Cushion.

Use: **Hardware Bag # 4** with 10mm socket.

14. Install top canopy using hardware from Step 1. **Note:** Separate instructions are included for installing newer model standard tops.



Figure 1



Figure 2



Figure 3

Club Car 4-Passenger Stationary Seat Kit 1981–UP DS Installation Instructions

Bill of Material

- (2) Seat Back Support 'S' Brackets
- (2) Seat Back Support Posts
- (1) Footplate
- (2) Vertical Supports
- (1) Seat Frame
- (2) Hand Rails
- (1) Rear Seat Back Bracket
- (1) Seat Back Cushion & (1) Seat Bottom Cushion
- (1) Box of Hardware – BOM shown below

	Bag #1	Bag #2	Bag #3	Bag #4	Bag #5	Bag #6
(4) M10-1.5 x 70 shoulder hex bolts	4					
(8) M10-1.5 x 50 Philips truss head bolts		8				
(4) M10-1.5 x 25 hex bolts			4			
(36) M10 washers	8	16	8		4	
(16) M10-1.5 nylon lock nuts	4	8	4			
(8) M6-1.0 x 45 hex bolts				8		
(8) M6 washers				8		
(4) 5/16"-18 x 2.0" hex bolts					4	
(6) M8-1.25 x 25 hex bolts						6

Quick Install Guide

- Hardware Bag #1** Install Footplate & Vertical Supports [Page 1, Step 6]
Install Hand Rails to the sides of Footplate [Page 1, Step 10]
- Hardware Bag #2** Install Hand Rails to the sides of Seat Frame [Page 1, Step 9]
Install Rear Seat Back Bracket between Hand Rails [Page 1, Step 11]
- Hardware Bag #3** Install Seat Frame to Seat Back Support 'S' Brackets & Vertical Supports [Page 1, Step 8]
- Hardware Bag #4** Install front Seat Back Cushions (older model vehicles) [Page 1, Step 12]
Install rear Seat Back Cushion [Page 1, Step 13]
- Hardware Bag #5** Install Seat Back Support 'S' Brackets & Seat Back Support Posts [Page 1, Step 5]
- Hardware Bag #6** Install Seat Bottom Cushion [Page 1, Step 7]