

# EndoTrap<sup>®</sup> HD

## Endotoxin Removal System

Chromatography resin for endotoxin removal  
in biomanufacturing processes



# Package Insert

# EndoTrap<sup>®</sup> HD

- **Cat. No. LET0009 - EndoTrap<sup>®</sup> HD 1/1**
- **Cat. No. LET0010 - EndoTrap<sup>®</sup> HD 5/1**
- **Cat. No. LET0011 - EndoTrap<sup>®</sup> HD 10**
- **Cat. No. LET0012 - EndoTrap<sup>®</sup> HD 50**
- **Cat. No. LET0013 - EndoTrap<sup>®</sup> HD 250**
- **Cat. No. LET0031 - EndoTrap<sup>®</sup> HD Buffer Kit:**
  - **LET0015 - EndoTrap<sup>®</sup> HD Equilibration Buffer 5x, 125 mL**
  - **LET0016 - EndoTrap<sup>®</sup> HD Regeneration Buffer 5x, 125 mL**
  - **LET0017 - EndoTrap<sup>®</sup> HD Storage Buffer 5x, 125 mL**

Distributed by:



Ilex Life Sciences LLC  
1465 Sand Hill Rd, Ste 2018  
Candler, NC 28715  
United States  
Tel: (828) 531-9949  
Email: [info@ilexlife.com](mailto:info@ilexlife.com)  
<https://ilexlife.com/>

For laboratory and research use only. Not for use in diagnostic procedures.

**Store the kits at +2 to 8 °C**

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# 1. General Information

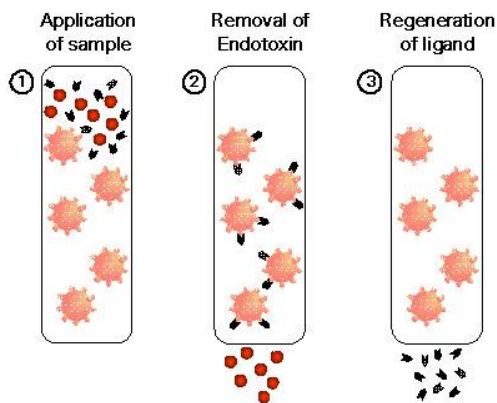
## 1.1 Intended Use

EndoTrap® HD is intended for *in vitro* quantitative removal of lipopolysaccharide (LPS) from biological samples in aquatic solutions such as proteins, antibodies, cell extracts and nucleic acids. EndoTrap® HD can be used in small scale processes for R&D and large scale processes, like manufacturing. It can be applied in early or late biomanufacturing process steps.

EndoTrap® HD is based on hydrophilic, dimensionally stable affinity matrix with excellent pressure/flow characteristics. A EndoTrap® Leakage ELISA is available for the quantitative determination of the EndoTrap® ligand leakage. A Regulatory Support File (RSF) is provided on request.

For laboratory and research use only.

## 1.2 Principle



### Principle of EndoTrap® HD:

1. Endotoxin-contaminated proteins and aqueous solutions are applied
2. Endotoxin is captured, proteins elute
3. Regeneration of ligand by using regeneration buffer

Key: ➤ Endotoxin / LPS  
 ● Target protein  
 ⬤ Ligand attached to methacrylic polymer

## 1.3 EndoTrap® HD Kit Components

Kit Components	
<b>EndoTrap® HD 1/1</b>	<b>EndoTrap® HD 5/1</b>
1x1 mL column	5x1 mL column
25 mL 5x equilibration buffer	125 mL 5x equilibration buffer
25 mL 5x regeneration buffer	125 mL 5x regeneration buffer
25 mL 5x storage buffer	125 mL 5x storage buffer

Related products			
<b>EndoTrap® HD 5</b>	<b>EndoTrap® HD 10</b>	<b>EndoTrap® HD 50</b>	<b>EndoTrap® HD 250</b>
5 mL settled resin	10 mL settled resin	50 mL settled resin	250 mL settled resin

EndoTrap® HD Buffer Kit:
125 mL 5x EndoTrap® HD Equilibration Buffer
125 mL 5x EndoTrap® HD Regeneration Buffer
125 mL 5x EndoTrap® HD Storage Buffer

## 1.4 Specifications

LPS Binding Ligand	EndoTrap® HD ligand:	bacteriophage protein
	Protein structure:	homo-trimer
	Molecular weight:	150 kDa (trimer)
	Dissociation constant:	$K_D = 5 \times 10^{-8}$ M
	Isoelectric point:	8.52
Bead Matrix	Matrix:	hydrophilic, cross-linked methacrylic polymer
	Particle size range:	40 – 90 $\mu$ m
	Exclusion limit:	5000 kDa (globular proteins) 1000 kDa (PEG)
	Mean pore diameter:	1000 Å
EndoTrap® HD	Binding capacity:	$> 5 \times 10^6$ EU/mL resin (1 EU = 100 pg LPS)
	Operating pH range:	pH 4 - 10
	Operating flow rate:	automatic systems: maximum 600 to 840 cm/h small columns: 0.2 to 1 ml/min (gravity flow)
	Operating pressure:	up to 0.3 MPa is recommended (maximum pressure drop on column is 0.7 MPa)
	Temperature stability:	4 - 35 °C
	Ligand leakage:	$< 20$ ng/mL (from 10 mg/mL BSA)
	Shipping condition:	ambient temperature
	Shelf life:	EndoTrap® HD (unused material) is stable until the stated expiry date when stored correctly (at 2 - 8 °C).

## 1.5 Precautions

- Custom specific equilibration and sample buffers used for endotoxin removal with EndoTrap® HD must contain **minimum 0.1 mM free Ca<sup>2+</sup>**.
- EndoTrap® HD resin and columns are supplied with ProClin™ as preservative. For further information see the EndoTrap® HD Material Safety Data Sheet.
- All materials used, such as containers or pipette tips and buffers, must be endotoxin-free. Glass ware is preferred, as endotoxins can be destroyed by heat treatment (200 °C, 4 h or 250 °C, 1 h).
- Empty gravity flow columns and funnels are available from LIONEX and supplied **not endotoxin-free**. In order to exclude any co-contamination with LPS, empty columns and funnels should be treated with at least 1 M NaOH overnight (6 - 12 h), subsequently washed with endotoxin-free water and air dried. The protocol "Procedure for packing gel into a column" is available from LIONEX on request.
- Buffers should be prepared from endotoxin-free materials with endotoxin-free water.
- Buffers, resin and sample should have the same temperature (4-35 °C) during the processing steps.
- For proteases see page 11.
- EndoTrap® HD 5x buffers (Cat. No. LET0015, LET0016 and LET0017), also contained in EndoTrap® HD 1/1 (Cat. No. LET0009) and EndoTrap® HD 5/1 (Cat. No. LET0010) must be diluted 1:5 with endotoxin-free water prior to use.

## 2. EndoTrap® HD Protocols

Chromatography is commonly performed in two modes: continuous (column mode) chromatography and discontinuous (batch mode).

EndoTrap® HD can be used in column or batch mode. In general removal of high endotoxin levels is more practical in the column mode. Batch mode may be used for small volumes or to increase contact time. However, parameters such as pH, ionic strength, temperature and contact time may have to be optimized for each application to obtain maximum endotoxin removal with minimum product loss.

Should you want to pack the columns (small / large plastic columns) yourself, a protocol "Procedure for packing gel into a column" is provided. A protocol for HPLC / FPLC automated systems ("Application Protocol for Pilot Scale") is also provided when using own liquid chromatography systems at [www.lionex.de](http://www.lionex.de).

### 2.1 Protocol Batch Mode

#### A. Preparation

- A ratio of 2:1 to 10:1 between sample and resin volume is recommended (up to 50 mL sample per mL resin is possible). All centrifugation steps should be carried out at ~ 3000 x g for 2 min (bench top centrifuge)! Several contact times should be tested to determine the optimal contact time for endotoxin removal. Remove the storage buffer from gel slurry by centrifugation and discard the supernatant. 5x buffers have to be diluted 1:5 with endotoxin-free water prior to use.

#### B. Activation and Endotoxin Removal

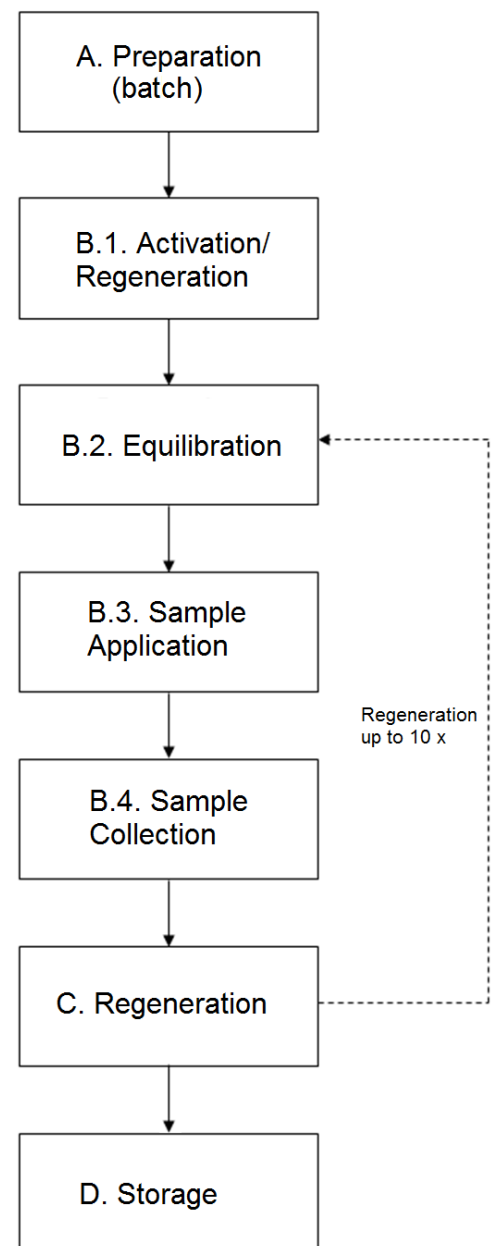
- 1. Add 2 gel volumes of **regeneration buffer (RB)**<sup>\*</sup>, mix by gently shaking the tube for 5 sec; centrifuge, and discard the supernatant. Repeat twice.
- 2. Add 2 gel volumes of **equilibration buffer (EB)**<sup>1</sup> or customer specific buffer, mix by gently shaking the tube for 5 sec; centrifuge and discard the supernatant. Repeat twice.
- 3. Add the sample (either in **equilibration buffer (EB)** or in customer specific buffer) and incubate for at least 5 min. gently shake or rotate the tube while incubating.
- 4. Centrifuge at ~ 3000 x g for 2 min (bench top centrifuge) and transfer the supernatant (= sample) to an endotoxin-free tube.

#### C. Regeneration

Resuspend the EndoTrap® HD gel pellet in 2 gel volumes of **regeneration buffer (RB)**, mix by gently shaking the tube for 5 sec; centrifuge and discard the supernatant. Repeat twice. Continue with **step B.2**

#### D. Storage

Resuspend the EndoTrap® HD gel pellet in 1 gel volume of **storage buffer (SB)**, supplemented with **2.5 ppm ProClin™** or **0.02% sodium azide** and store at 2-8 °C (shelf life until the indicated expiry date). Alternatively 20% ethanol can be used as storage buffer; the storage time will then be reduced to 4 weeks.



\* The regeneration substance is NOT (sodium) deoxycholate! DOC would have cytotoxic effects on cell culture and also influence the cell growth and the morphology of the cells. It is reported that DOC induces DNA damage.

<sup>1</sup> **Equilibration buffer HD Table 2 – Page 9**



## 2.3 Operating EndoTrap® HD on Large Scale

Column dimension<sup>1</sup>      The column dimension to be applied in a process depends largely on sample composition and volume. The following constraints have to be considered:

1. Endotoxin content of the sample
2. Time-on-the-column (minimum time required for exchange)
3. Volume to be processed (flow rate)

### Endotoxin content of the sample

- For optimal results, total LPS units applied should not exceed 30-50% of the maximum column capacity ( $5 \times 10^6$  EU/mL resin).

### Time-on-the-column

- Time-on-the-column should be minimum 30 seconds.  
*Example: A 10 mL column should be processed with a maximum flow rate of 20 mL/min.*  
Please note that this is not the optimal flow rate for every sample.

### Volume to be processed

- In order to process a certain volume in a certain time, the column dimension (diameter vs. length) must allow a reasonable flow rate
  - The flow rate could be in the range of 60 to 840 cm/h
  - The column size ratio should be between 1:1 and 1:3 (diameter:length)
- To ensure **low ligand leakage** starting the protocol with a regeneration step followed by an equilibration step is recommended, therefore the concentration of leaked ligand in fractions should be in the range of 300 ng/mL to 20 ng/mL.
  - **The first column volume** of sample has a higher ligand leakage than the rest of the purified sample. To ensure the lowest ligand concentration in collecting the first column volume separately is recommended.
  - When applying **concentrated sample solutions** (e.g. > 5 mg/mL), the concentration of leaked ligand could be higher than 10 ng/mL in the very first fraction.
  - Leakage of minor amounts of ligand is typical for all affinity materials. We recommend controlling the leakage of the LPS-binding ligand with LIONEX' EndoTrap® Leakage ELISA

### Packing procedure

Use equilibration buffer for packing the column. Packing velocity should be in the range of 800 to 1000 cm/h. The operating pressure should not exceed 0.3 MPa (43.5 psi).

<b>Equilibration</b>	The Equilibration buffer (EB) should be identical with the sample buffer used for the process and has to contain 0.1 mM Ca <sup>2+</sup> (e.g. CaCl <sub>2</sub> ).
	Protocol: <ul style="list-style-type: none"> <li>- Pre-equilibrate the column with 3 column volumes equilibration buffer plus 1 M NaCl</li> <li>- Equilibrate the column with 3 column volumes equilibration buffer.</li> </ul>
	Max. flow rate: 600 to 840 cm/h
<b>Endotoxin removal</b>	EndoTrap® HD works under a broad range of conditions, there are nearly no limits regarding pH, ionic strength and additives.
	Sample buffer: Customer defined
	Volume: Customer defined
	Max. flow rate: 600 to 840 cm/h
<b>Regeneration</b>	EndoTrap® HD can be regenerated under mild conditions by complexing Ca <sup>2+</sup> with EDTA at increased ionic strength.
	Regeneration buffer: 20 mM HEPES, 1 M NaCl, 2 mM EDTA, pH 7.5
	Volume: 6 column volumes
	Max. flow rate: 600 to 840 cm/h

<sup>1</sup> For examples see table 1 "Column dimension" on page 9.

<b>Cleaning in Place (CIP)</b>	CIP removes tightly bound, precipitated or denatured substances from the purification system.
	CIP buffer: 20 mM Tris, pH 8.0 supplemented with 6 M Urea or 2 M GdnHCl
	Protocol: <ul style="list-style-type: none"> <li>- Clean the column with 6 column volumes CIP buffer.</li> <li>- Wash immediately with at least 5 column volumes of equilibration buffer. Use reversed flow direction.</li> </ul>
	Max flow rate: 600 to 840 cm/h
<b>Sanitisation</b>	Sanitisation reduces microbial contamination of the resin to a minimum.
	Sanitisation buffer: 0.1 M Acetic acid + 20% Ethanol
<b>Protocol</b>	Incubate the column with sanitisation buffer for 2 to 12 hours
<b>Storage</b>	Unused resin can be stored in the container. Ensure that the container is densely closed. EndoTrap® HD is supplied in 20 mM sodium phosphate, 150 mM NaCl, 2 mM EDTA, pH 7.4, 2.5 ppm ProClin™.
	Unused material: at 2-8 °C
	Regenerated material: at 2-8 °C in storage buffer, supplemented with 2.5 ppm ProClin™ or 0.02% sodium azide.
	Note: <b>Do not freeze!</b>
<b>Scaling-up</b>	After optimizing at laboratory-scale, the process can be scaled up. For this purpose some parameters have to be changed while others remain constant.
	- Select bed volume according to required LPS binding capacity.
	- Select column dimension so that high flow rates can be used.
	- Select linear flow rate during sample application to ensure that the contact time is not shorter than established in the small scale study.
	- Keep the sample concentration constant

## **2.4 Optional Steps (Column / Batch Mode)**

### **Endotoxin / LPS detection:**

- Control the LPS removal efficiency using an endotoxin detection assay. If the LPS contamination is still too high, perform a second LPS removal step.

### **Protein polishing / recovery:**

- Combine the fractions and filtrate the solution over 0.2 µm membranes to ensure sterile conditions.
- Measure the protein concentration with appropriate methods or measure the absorption at 280 nm.



### 3. Supplementary Information

#### 3.1 Column Dimension

**Table 1: Column dimension:** We recommend a column size ratio between 1:1 and 1:3 (diameter:length). The maximum flow rate should not exceed 1000 cm/h (please note that this is not the optimal flow rate for every sample).

Resin volume	10 mL	50 mL	250 mL	250 mL
Column dimension	1.6 cm x 5 cm	3 cm x 7 cm	5 cm x 12 cm	6 cm x 9 cm
Max. flow rate [mL/min]	20 mL/min	100 mL/min	275 mL/min	396 mL/min
Max. flow rate [cm/h]	600 cm/h	840 cm/h	840 cm/h	840 cm/h
Time-on-the-column (Max. flow)	0.5 min	0.5 min	0.9 min	0.6 min
Process volume	1.2 litre/h	6 litre/h	16.5 litre/h	23.8 litre/h

#### 3.2 Custom Specific Equilibration Buffer

**Table 2: Custom specific equilibration buffer:** Some of the possible additives may interfere with the LAL assay.

Equilibration buffer	The column should be equilibrated with the same buffer which is used for the sample; the pH and different additives can be adjusted to the concentrations indicated in this table.
pH:	4-10
Ionic strength:	50-1000 mM NaCl
Calcium conc.:	0.1-10 mM Ca <sup>2+</sup>
Ca <sup>2+</sup> (e.g. CaCl <sub>2</sub> ) has to be	added freshly to <b>your</b> customer specific buffer
Possible additives:	up to 10 mM DTT (Dithiothreitol) 0.005% Tween20® max. 0.005% NaDOC max. 0.5 M GdnHCl 10% DMSO 20% Isopropanol 20% Methanol 20% Ethanol 10% Glycerol 2 M Urea 300 mM Imidazole
Interfering substances:	> 10 mM NaOH SDS Ammoniumsulphate Citrate, ETDA and other Calcium chelators (possible when compensated equally with Ca <sup>2+</sup> )

#### 3.3 Sample Application

**Table 3: Samples to be applied to EndoTrap® HD.**

Applied samples	All kind of complex biological solutions and purified components can be processed on EndoTrap® HD.
Sample materials:	proteins, peptides, antibodies, antigens, plant extracts, plasmid DNA/RNA
Sample concentration:	1-20 mg/mL
Sample volume:	50 mL per mL resin or 2.5*10 <sup>6</sup> EU LPS load per mL resin

#### 3.4 Tested LPS Sources

**Table 4: Tested LPS sources:** Efficiency of LPS removal has been tested for various gram-negative bacteria strains.

Evaluated spectrum of EndoTrap® HD towards various LPS sources	<i>Escherichia coli</i> K12, R1, R2, R3, R4	<i>Pseudomonas stutzeri</i>
	<i>Salmonella enterica</i>	<i>Enterobacter aerogenes</i>
	<i>Citrobacter freundii</i>	<i>Enterobacter asburiae</i>
	<i>Citrobacter amalonaticus</i>	<i>Enterobacter cloacae</i>
	<i>Citrobacter koseri</i>	<i>Aeromonas hydrophila</i>
	<i>Pseudomonas aeruginosa</i>	

### 3.5 Sanitisation Test

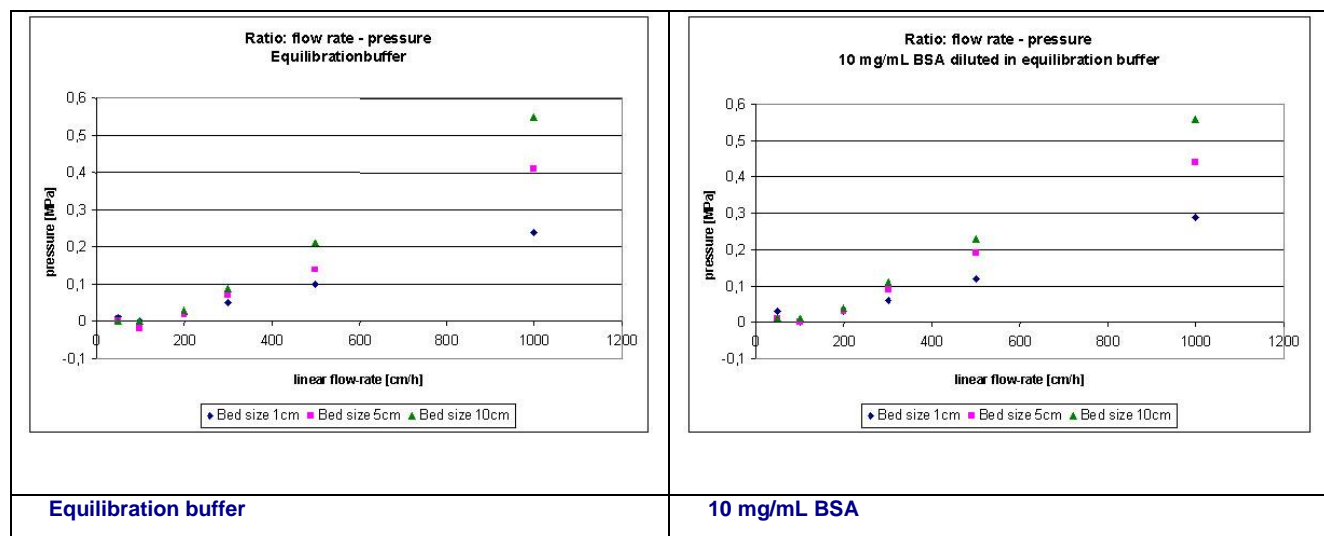
**Table 5: Sanitisation test:** Batch mode: Endotoxin removal of 1.5 mL endotoxin spiked BSA (20 mg/mL, 600 EU/mL) with 0.1 mL EndoTrap® HD resin. The indicated sanitisation buffer provides 100% reduction of bacterial contamination ( $10^7$  CFU incubated for indicated time). Endotoxin removal is not affected when resin is exposed to the same buffers for 24 hours.

Sanitisation buffer	Incubation time	Endotoxin removal efficiency [%]	Factor of reduction [CFU]	
			<i>Listeria</i>	<i>E.coli</i>
0.1 M Acetic acid + 20% EtOH	4 hours	99.89	$10^7$	$10^7$
70% EtOH	6 hours	99.82	$10^7$	$10^7$
0.1 M HCl	6 hours	99.87	$10^7$	$10^7$

### 3.6 Pressure / Flow Comparison

**Table 6: Pressure / flow comparison:** The pressure / flow comparison between buffer (20 mM Hepes, pH 7.4; 150 mM NaCl, 0.1 mM  $\text{CaCl}_2$ ) and BSA (10 mg/mL dissolved in buffer). The pressure / flow data were determined in Millipore Vantage column (diameter 16 mm, height 250 mm) packed to a bed height as indicated using equilibration buffer as the mobile phase at 20 °C.

Flow rate [cm/h]	Bed size: 1 cm		Bed size: 5 cm		Bed size: 10 cm	
	Pressure [MPa]: buffer	Pressure [MPa]: BSA	Pressure [MPa]: buffer	Pressure [MPa]: BSA	Pressure [MPa]: buffer	Pressure [MPa]: BSA
50	0.01	0.03	0	0.01	0	0.01
100	0	0	0	0	0	0.01
200	0.02	0.03	0.02	0.03	0.03	0.04
300	0.05	0.06	0.07	0.09	0.09	0.11
500	0.1	0.12	0.14	0.19	0.21	0.23
1000	0.24	0.29	0.41	0.44	0.55	0.56



### 3.7 EndoTrap® HD Buffer Composition

**Table 7: EndoTrap® HD buffer composition:** This table shows the composition of the non-concentrated EndoTrap® HD buffers. EndoTrap® HD 5x buffers have to be diluted 1:5 with endotoxin-free water prior to use.

Buffer	Composition
EndoTrap® HD Equilibration Buffer	20 mM HEPES, 150 mM NaCl, 0.1 mM $\text{CaCl}_2$ , pH 7.5
EndoTrap® HD Regeneration Buffer	20 mM HEPES, 1 M NaCl, 2 mM EDTA, pH 7.5
EndoTrap® HD Storage Buffer*	20 mM Sodium Phosphate, 150 mM NaCl, 2 mM EDTA, pH 7.4

\* EndoTrap® HD resin is delivered in storage buffer supplemented with 2.5 ppm ProClin<sup>(TM)</sup>. EndoTrap® HD Storage Buffer has to be supplemented with 2.5 ppm ProClin<sup>(TM)</sup> or 0.02% Na-Azide prior to use.

### 3.8 Trouble Shooting Guide

Please consider the chemical characteristics of the used sample before choosing one improvement step.

Issue	Action
<b>...low sample recovery rate...</b>	
- due to <b>ionic interactions</b>	Increase the NaCl concentration of the equilibration / sample buffer. 150 to 250 mM NaCl should be sufficient.
- due to <b>interactions with lipopolysaccharides</b>	Hydrophobic interaction of samples with LPS may occur. As lipopolysaccharides form aggregates, it might also be possible that your sample arranges within these aggregates. It may help to disintegrate the aggregates or to reduce their size. For that purpose Triethylamine (combined with 15 min ultrasonic treatment) or detergents can be used.  Note: Detergents may interfere with endotoxin detection in the LAL assay.
<b>...low LPS removal rate...</b>	
- due to <b>depletion of calcium</b>	When working with calcium binding proteins, ensure that your equilibration / sample buffer contains at least 0.1 mM free Ca <sup>2+</sup> . If using phosphate-based buffers add 1 mM Ca <sup>2+</sup> and 1 mM Citrate pH7.
- due to interference with <b>buffer additives</b>	Chelators of divalent cations (like EDTA, EGTA, Acetat- or Citrate buffers) have to be avoided or compensated equally with free Ca <sup>2+</sup> .
- due to limiting <b>contact time</b>	Increase contact time on the column. Time-on-the-column should be at least 30 seconds.
- due to limiting <b>LPS binding capacity</b>	To achieve best results, total LPS units applied should not exceed 30 to 50% of the maximum column capacity (5 x 10 <sup>6</sup> EU/mL resin).
<b>...low up-scaling results...</b>	
- due to the <b>change of parameters</b>	Check, if parameters in "Operating EndoTrap® HD on Large Scale" (page 7 & 8) like endotoxin capacity, time-on-the-column and volume to be processed become limiting.
<b>...slow flow through rate...</b>	
- due to <b>viscous solutions</b>	For viscous solutions EndoTrap® HD is recommended in batch mode.

#### How to deal with proteases when using EndoTrap® HD?

Proteases may destroy the EndoTrap® ligand during LPS removal. Please perform the cleaning steps at conditions where the protease is less active, e.g. 4 °C, or change the buffer composition if possible.

Example: When using pepsin, work above pH 6 since pepsin is an acidic protease.

## 4. Technical Support and Further Product Information

### 4.1 Inquiries and Technical Support

**Internet** Visit EndoTrap® on LIONEX' website [www.lionex.de](http://www.lionex.de).  
For following details contact LIONEX GmbH:  
  
Technical resources including manuals, application notes, Certificates of Analysis, Material Safety Data Sheets (MSDS), FAQs and references  
Complete technical service contact information

**Contact us** For more information or technical assistance, call, write, fax or e-mail.

**Corporate Headquarters:**  
LIONEX GmbH  
Salzdahlumer Strasse 196, D-38126 Braunschweig,  
Germany  
Tel: +49 (0) 531 260 12 66  
Fax: +49 (0) 531 6180 654  
E-mail: [purchase@lionex.de](mailto:purchase@lionex.de) or [info@lionex.de](mailto:info@lionex.de)

### 4.2 Legal Statements and Patent Information

**Trademarks** EndoTrap® and EndoGrade® are licensed registered trademarks of LIONEX GmbH  
ProClin™ is a registered trademark of Rohm and Haas Company  
Tween20® is a registered trademark of ICI America, Inc.

**Patent information** Parts of this product are protected under the following patents: EP1516188 and EP1695085

### 4.3 Related Products by LIONEX

#### **EndoTrap® Leakage ELISA**

- **EndoTrap® Leakage ELISA** for determination of EndoTrap® HD binding ligand

#### **EndoGrade® Endotoxin-free Accessories**

- **EndoGrade® Glass Test Tubes** - Endotoxin-free borosilicate glass test tubes with screw cap

#### **EndoGrade® Endotoxin-free Reagents**

- **EndoGrade® Ovalbumin** - Ultra-pure Ovalbumin for immunology and allergology research  
- Less than 0.1 EU/mg.

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Candler, NC 28715  
United States  
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