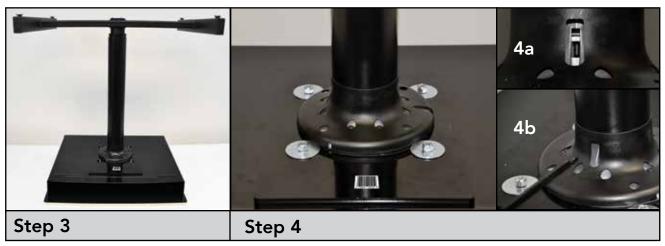


Step 2

Step 1: Attaching the H-Base. Set the lifting column with the flat plate facing down. Place the H-Base on the column, feet facing upwards(as seen in #1). It will be a very tight fit. Make sure to twist and turn the H-Base left and right while pushing down to slide it on. It should appear like photo #1a above with a small gap between the lifting column and H-Base.

Step 2: Securing the H-Base. Using the (2) 12MM screws (E), attach the "O" Bracket (C) to the lifting column (see STEP #2). Tighten the bolts in an alternating pattern, 1-2 rotations at a time, on each side with the 3/16 Allen Wrench (A) provided. This will allow the base to slide with less issues while pull the H-Base and the Lifting Column closer together. Tighten until there is no longer a gap between the two pieces.(picture #2a) Your assembly should now look like picture #2b.



Step 3: Attaching the desk basin to the lifting assembly. Place the desk basin upside down with the open end facing you on a clean non-abrasive surface. Identify the (4) bolts on the bottom of the desk basin. Place the flat plate of the lifting assembly over the exposed desk basin bolts with the bar code sticker facing the opening of the desk basin. (See STEP #3)

Step 4: Securing desk basin. Add (1) Fender Washer (D) and (1) NE Nut (F) to each bolt and tighten with the provided 7/16 combination wrench (B). Tighten the NE Nuts until the washer starts to bend inward (see STEP #4).

Step 5. Adding the brake release. Identify the oblong hole in the plastic cap (picture #4a) of the lifting column and the Handle Key provided. Turn the Handle Key so that the notched area is facing upwards (picture #4b). Push the Handle Key into the oblong hole while slightly moving up and down. You should feel a "click" once the handle is engaged. Now you can flip the entire desk right side up.

How to operate: Disengage brake by raising the Handle Key lever. To raise the desk simply guide in an upward motion with the brake disengaged. To lower the desk, disengage the brake and lean weight onto the desk basin.