POWERHOUSE MACHINING LTD



15802 111th Avenue NW Edmonton, Alberta T5M 2R8 T/ 780.757.0221 E/ info@pml-engines.ca

Warranty - Engine / Diesel & Gas

'BTO' ENGINE SERIES

PML ENGINES 'STOCK' SERIES - BETTER THAN OEM

36 Month / 100,000 km Non-Commercial Warranty - Diesel

24 Month / 60,000 km Non-Commercial Warranty - Gas

All PML's 'BTO' Series engines are remanufactured to exceed factory specifications and are covered by a 36 Month / 100,000 km Non-Commercial Warranty and 24 Month / 60,000 km Gas Non-Commercial Warranty.

'POWER & PULL' ENGINE SERIES

PML ENGINES 'MODIFIED STOCK/TOW' SERIES - POWER & PULL

36 Month / 100,000 km Non-Commercial Warranty - Diesel

24 Month / 60,000 km Non-Commercial Warranty - Gas

All PML's 'Power & Pull' Series engines are remanufactured to exceed factory specifications and are covered by a 36 Month / 100,000 km Diesel Non-Commercial Warranty and 24 Month / 60,000 km Gas Non-Commercial Warranty.

'POWER & PERFORMANCE' ENGINE SERIES

PML ENGINES 'CUSTOM PERFORMANCE' - POWER & PERFORMANCE - Diesel or Gas

PML's 'Power & Performance' Series engines are built to your specifications, to your wants, and needs. Warranty details to be discussed with your PML rep and further noted on your invoice. Warranty is determined by intended use.

PML 'COMMERCIAL' WARRANTY

12 Month / 40,000 km Commercial Warranty - Diesel

12 Month / 20,000 km Gas Commercial Warranty - Gas

All PML's engines are remanufactured to exceed factory specifications, and get the job done.

Commercial applications are covered by a 12 Month / 40,000 km Diesel Commercial Warranty and 12 Month / 20,000km Gas Commercial Warranty.

Extended Warranty Coverage Upgradable-Inquire Within.

PML 'REMANUFACTURED CYLINDER HEADS'

12 Month Warranty

PML's 'Remanufactured Cylinder Heads' are covered by a 12 Month Parts Only Warranty, when sold as a separate unit.



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Warranty - Engine / Diesel & Gas

PowerHouse Machining Ltd. (PML) warranties remanufactured engines to the original purchaser/end user from defects in workmanship and/or material for the applicable warranty period. Liability of PML, is limited to, and at their sole discretion, repair and/or replacement of parts or unit that upon inspection by PML are deemed to be defective. PML reserves the right to determine all repair or replacement of units that qualify for warranty. Units returned for warranty considerations must be intact. Returned units, that have been disassembled, are no longer warrantable. PML reserves the right to amend its warranty coverage at any time.

PML's Engine Warranty Registration Form and core of replaced engine must be returned to PML within 30 days of purchase, to activate warranty.

WARRANTY COVERAGE 'BTO' ENGINE SERIES

36 Month / 100,000 km Non-Commercial Warranty (2000 Hours) - Diesel

0 – 12 Months Gaskets and Leaks, Parts and Labour - on internal mechanical components

12 – 24 Months Parts and Labour Coverage - on internal mechanical components

24 – 36 Months Parts Only Mechanical Coverage

24 Month / 60,000 km Non-Commercial Warranty (500 Hours) - Gas

0 – 12 Months Gaskets and Leaks, Parts and Labour Coverage – on internal mechanical components

12 - 24 Months Parts Only Internal Mechanical Coverage

'POWER & PULL' ENGINE SERIES

36 Month / 100,000 km Non-Commercial Warranty (2000 Hours) - Diesel

0–12 Months Gaskets and Leaks, Parts and Labour Coverage – on internal mechanical components

12 – 24 Months Parts and Labour Coverage – on internal mechanical components

24 – 36 Months Parts Only Coverage - internal mechanical components

24 Month / 60,000 km Non-Commercial Warranty (500 Hours) - Gas 0 – 12 Months Gaskets and Leaks, Parts and Labour 12 – 24 Months Parts Only Internal Mechanical Coverage

'POWER & PERFORMANCE' ENGINE SERIES

Warranty as noted on your PML invoice.

PML 'COMMERCIAL' WARRANTY

12 Month / 40,000 km Commercial Warranty (1000 Hours) - Diesel

Engine units used in commercial vehicles and/or with applications including automotive off-highway use, snow removal, drive services, meal or other delivery service, hotshot services, farm etc. are covered by our commercial warranty. UPGRADEABLE Inquire within

0 – 12 Months Gaskets and Leaks, with Mechanical Coverage

12 Month / 20,000 km Commercial Warranty (500 Hours) - Gas

0 – 12 Months Gaskets and Leaks, With Mechanical Coverage

PML'S 'REMANUFACTURED CYLINDER HEADS'

12 Month Warranty

Remanufactured Cylinder Heads are covered by a 12 Month warranty, when sold as a separate unit.

0 – 12 Months Parts Only

INSTALLATION OF UNIT

Please refer 'Important Installation Information – Engine / Diesel & Gas' section of this warranty.

SUSPECTED FAILURE OF UNIT

Should your PML unit experience a failure, you need to contact PML before any diagnostic or repair. Warranty claim and any related documentation will need to be completed and instructions followed to activate the warranty. After receipt of Warranty Claim Form and related, PML will contact you with further instructions. PML has the right to inspect any unit that has been submitted for warranty. Costs for delivery or shipment of unit to PML is the responsibility of the purchaser. Receipt of a disassembled unit by PML, will void all warrantable claims.

PML prefers to deal with all warranty issues at our facility. If we are unable to or you choose to use another shop for warranty, PML will pay a warranty shop labour of \$70.00 per hour, based on Mitchell Labour Guide, to a maximum of \$2000.00 CDN. PML does not cover the cost for Shop Supplies, or parts not supplied with the original purchase that require replacement with the installation of the new unit. PML may cover the cost of fluids in some warrantable situations. The owner is responsible for any remaining balance with their chosen shop.

SUSPECTED FAILURE OF UNIT CONT'D

If time is a factor - a replacement unit may be purchased from PML at full MSRP with core charge. The defective unit will be assessed when it arrives, and the core charge will be returned. If the returned unit failure is covered under warranty the full purchase price for the replacement unit will be refunded. If the cause of failure is not covered by warranty PML may choose to refund the purchase price minus the cost of repairs, required to bring the failed unit to PML standards. Repairs do not extend the warranty and warranty ceases completely after the time or mileage expires.

TRANSFERABILITY OF WARRANTY

Warranty is void if unit is sold privately, including by an unauthorized PML product dealer, or vehicle is sold or traded in without following warranty transfer procedure.

Transfer of warranty does not extend warranty coverage. Original date and/or KM of warranty remains the same.

Warranties that have reached 75% of maximum, either month or KM are non-transferable.

Power and Performance Engine units are non-transferable.

To Transfer a PML Warranty -

Contact PML for a Warranty Transfer Request Form

Warranty Transfer Request Form signed by original purchaser and secondary purchaser.

- PML is in receipt of Warranty Transfer Request Form, along with all required documentation, and \$350.00 Warranty Transfer Fee.
- Transfer of PML's Warranty Engine Unit, needs to be completed with 15 day of sale and/or transfer of vehicle.

LIMITATIONS OF WARRANTY

- Low fluid conditions, and any resulting damage are not covered under this warranty. Please refer 'Maintenance Schedule Engines' section of this warranty
- Damages resulting from towing above manufacturers GVWR, are not covered by this warranty. PML is in no way liable for your error in judgement.
- Flat tappet camshaft failure resulting from improper break in procedures or failure to use correct engine oil rated for flat tappet camshafts, is not covered by warranty

Improper calibration or tuning, may result in failures not covered under this warranty.

Competition, performance, or race use, and resulting damages from such, including, and not limited to drag or track
racing, sled pulling, street or strip etc., including off-roading conditions are not covered under this warranty. Any
exclusive coverage for "Power and Performance Transmission Assemblies' will be noted on your invoice from PML.

Broken crankshafts, and resulting damages are not covered under this warranty.

• This warranty is void to any product deemed to have been abused, altered, damaged, fractured, improperly installed, improperly repaired, in lack of required maintenance or tampered with because of accident or neglect, by the owner or any agent/tech of the owner.

 Motor Vehicle Accidents and Theft of Vehicle and resulting damages are an insurance issue. PML does not warranty, nor is liable for warrantable conditions is cases of MVA's or Theft of Vehicle.

- PML will not be liable for any expense claim resulting from consequential, indirect, or special damages that may arise
 under the provisions of this warranty. This includes expenses related to towing & recovery, rental car, lodging, travel,
 etc.
- PML is not liable for any experienced or possible loss of income. This includes employment income, self-employment income or any commercial loss. We sell remanufactured engine units not 'Income Assurance' insurance.

DIY Installation – No shop labour rate coverage.

- Installed for \$0.00 PML warrantable labour is \$0.00.
- Engine units purchased under our reseller/wholesale program pay a labour rate of \$50.00 per hour, based on Mitchell Labour Guide.

Damage caused by the following will void warranty

- Not using API certified engine oil and following recommended service intervals
- Unauthorized operation or alteration from OEM specifications

• Incorrect installation or incorrect application

Accessory failure; injector or injector pump failure (failed or poor-quality components)

Engine dusting, melted or cracked pistons due to injectors or tuning

- Damage due to overheating from cooling system failure, towing excessive weight, fan or fan clutch failure
- Damage caused by external failures (transmission, computer, engine mounts, harmonic damper etc.).
- Oil, coolant, fuel, or any fluid contamination

Fuel quality and condition.

- Any damage from abnormal combustion process, detonation, pre-ignition, etc.
- Not following PML maintenance specifications, or providing maintenance records from a licensed facility
- Failure to inspect all intake, vacuum line, charge air and PCV systems for leaks and or improper function
- Customer supplied parts, new or used and any damage resulting from the use of said parts.