





# Protective & Marine Coatings

# ACROLON 7300 ACRYLIC URETHANE FINISH

Revised 04/2019 Issue 9

## PRODUCT INFORMATION

### **SURFACE PREPARATION**

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt and other foreign material to ensure adequate adhesion.

### **APPLICATION EQUIPMENT**

#### **Airless Spray**

Nozzle Size : 0.28 - 0.33mm (11-13 thou)  
Fan Angle : 65°  
Operating Pressure : 210kg/cm<sup>2</sup> (3000 psi)

The airless spray details given above are intended as a guide only. Details such as fluid hose length and diameter, paint temperature and job shape and size all have an effect on the spray tip and operating pressure chosen. However, the operating pressure should be the lowest possible consistent with satisfactory atomisation. For application by airless spray at temperatures less than 20°C it may be necessary to thin 10% with Cleanser/Thinner No.15. Wet film thickness should be adjusted accordingly. As conditions will vary from job to job, it is the applicators' responsibility to ensure that the equipment in use has been set up to give the best results. If in doubt Sherwin-Williams should be consulted.

#### **Conventional Spray**

Nozzle Size : 1.27mm (50 thou)  
Atomising Pressure : 3.5kg/cm<sup>2</sup> (50 psi)  
Fluid Pressure : 0.7kg/cm<sup>2</sup> (10 psi)

The details of atomising pressure, fluid pressure and nozzle size are given as a guide. It may be found that slight variations of pressure will provide optimum atomisation in some circumstances according to the set up in use. Atomising air pressure depends on the air cap in use and the fluid pressure depends on the length of line and direction of feed i.e. horizontal or vertical.

For application by conventional spray thin up to 10% with Cleanser/Thinner No.15 Wet film thickness should be adjusted accordingly.

**NB** - Thinning will affect VOC compliance.

#### **Brush**

The material is suitable for brush application. Application of more than one coat may be necessary to give equivalent dry film thickness to a single spray applied coat.

#### **Roller**

The material is suitable for roller application using a short pile roller. Application of more than one coat may be necessary to give equivalent dry film thickness to a single spray applied coat.

### **APPLICATION CONDITIONS AND OVERCOATING**

This material should preferably be applied at temperatures in excess of 5°C. In conditions of high relative humidity, ie 80-85% good ventilation conditions are essential. Substrate temperature shall be at least 3°C above the dew point and always above 0°C.

At application temperatures below 5°C, drying and curing times will be significantly extended, and spraying characteristics may be impaired.

Application at ambient air temperatures below 0°C shall not take place.

If it is desired to overcoat outside the times stated on the data sheet, please seek advice of Sherwin-Williams.

### **ADDITIONAL NOTES**

Drying times, curing times and pot life should be considered as a guide only.

The curing reaction of the material commences immediately the two components are mixed, and since the reaction is dependent on temperature, the curing time and pot life will be approximately halved by a 10°C (16°F) increase in temperature and doubled by a 10°C (16°F) decrease in temperature.

Storage at high temperatures will affect build properties. Certain shades for example, yellows and reds may require additional coats to achieve full opacity.

The application by brush and roller of the aluminium shade of Acrolon 7300 may result in an uneven finish and shade variation compared to spray application.

Numerical values quoted for physical data may vary slightly from batch to batch

### **HEALTH AND SAFETY**

Consult Product Health and Safety Data Sheet for information on safe storage, handling and application of this product.

### **WARRANTY**

Any person or company using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk, and Sherwin-Williams can accept no liability for the performance of the product, or for any loss or damage arising out of such use.

The information detailed in this Data Sheet is liable to modification from time to time in the light of experience and of normal product development, and before using, customers are advised to check with Sherwin-Williams, quoting the reference number, to ensure that they possess the latest issue.