

## **80 Series Parts Manual**





04/21 which is known to the state of California to cause cancer and birth defects or other to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov.

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STD	8706	8713
12-		
HC-		
12-HC-		

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Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)	Chassis Assembly	Yes

ltem	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2	N/A	97-2563	Auxillary Screw Pack*	1	Yes
3		68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB	י ך	No
8	(0,2201/1100)	68-0323	Chassis Pin	2	Yes
9	68-2201(LHRB) 68-2202(RHRB)	68-0241	Lift Arm	1	Yes
10	00-2202(KHKD)	97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17		97-0049	Top Rod Adjustment Pin	1	Yes
18	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

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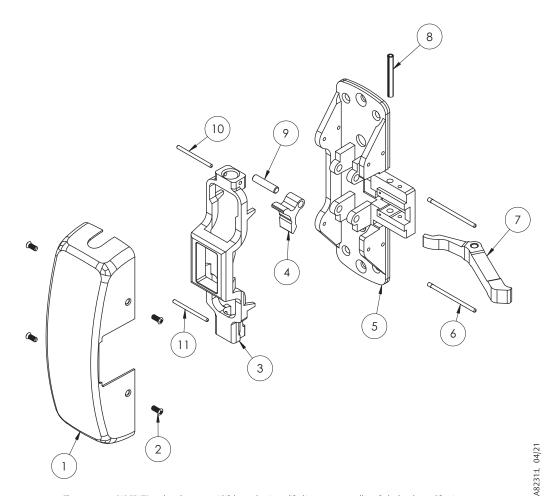
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F	unction	Assembly No.		ly No. Description		Sellable
10.40		68-2163 (LHRB)		Changin Assessible		Yes
	10, 40	68-2164 (Rł	HRB)	Chassis Assembly		Yes
ltem	Assy No.	Part No.		Description	Qty	Sellable
1	NI/A	68-0405		Chassis Cover*	1	Yes
2	N/A	68-2113		Screw Pack*	1	Ves

2		68-2113	Screw Pack*	1	Yes
3		68-0327	Main Slide	1	Yes
4	]	68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6	68-2163(LHRB) 68-2164(RHRB)	68-0323	Chassis Pin	2	Yes
7	00-2104(KHKD)	68-0241	Lift Arm	1	Yes
8	]	01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10		97-0049	Top Rod Adjustment Pin	1	Yes
11	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
12	]	68-5991	Mounting Screw Pack	1	Yes



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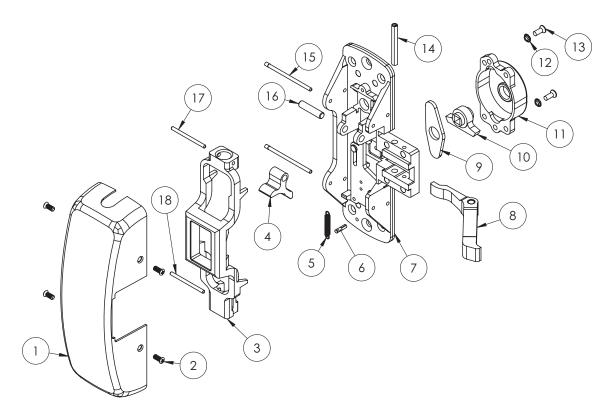
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STD	8715	8743	8746	8773	8774
12-					
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Function	Assembly No.	Description	Sellable	
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assambly	Yes	
	68-2208 (RHRB)	Chassis Assembly	Yes	

ltem	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2	IN/A	97-2563	Cover Screw Pack*	1	Yes
3		68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	- 1	No
1		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9	68-2207(LHRB) 68-2208(RHRB)	97-0043	Knob Hub Retainer	1	Yes
10	00-2200(KHKD)	97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17		97-0049	Top Rod Adjustment Pin	1	Yes
18	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes



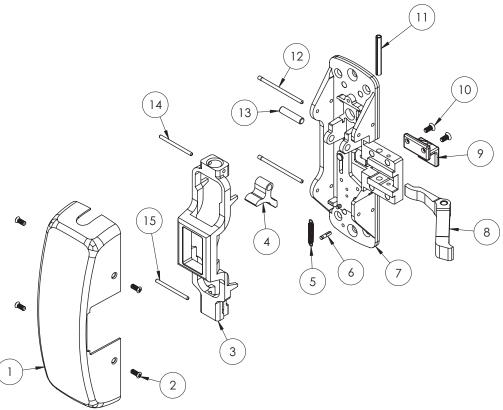
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Function	Assembly No.	Description	Sellable
20	68-2210 (LHRB)	Chassis Assembly	Yes
28	68-2211 (RHRB)	Chassis Assembly	Yes

ltem	Assy No.	Part No.	Description	Qty	Sellable
1	N1/A	68-0405	Chassis Cover*	1	Yes
2	N/A	68-2113	Screw Pack*	1	Yes
3		68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
	68-2210(LHRB)	68-2416	Chassis and Slide Assembly, RHRB	יך	No
8	68-2211(RHRB)	68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14		97-0049	Top Rod Adjustment Pin	1	Yes
15	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

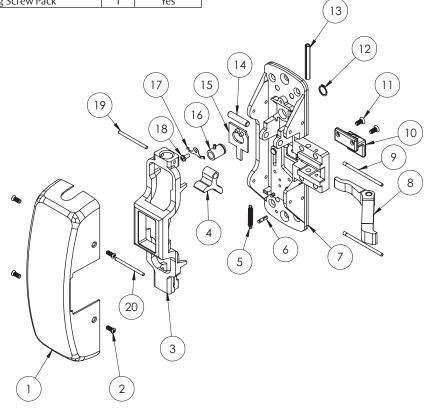


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	Function	Assembly N	No.	Description	Sella	able
62,63		68-2204 (LH	RB)	Chassis Assembly	Yes	
	02,03	68-2205 (RHRB)			Ye	es
Item	Assy No.	Part No.		Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*		1	Yes
2		68-2113		Screw Pack*	1	Yes
3		68-0327		Main Slide	1	Yes
4		68-1090		Lift Lever	1	Yes
5		97-0050		Knob Return Spring	1	Yes
6		01-0749		Groove Pin	1	No
7		68-2415	Cha	assis and Slide Assembly, LHRB	- 1	No
'		68-2416 Chassis and Slide Assembly, RHRB		assis and Slide Assembly, RHRB	י ך	No
8		68-0241		Lift Arm	1	Yes
9		68-0323	Chassis Pin Thumb Piece Lever		2	Yes
10	C0 2204(11100)	97-0089			1	Yes
11	68-2204(LHRB) 68-2205(RHRB)	01-1146	8	-32x3/8 PH FH U'CUT Screw	2	Yes
12	08-2205(KI KD)	01-0005	Retaining Ring		1	Yes
13		01-4512	Spirol Pin		1	Yes
14		68-0324	Lift Lever Pivot Pin		1	Yes
15		68-2198	L	ocking Slide Assembly, LHRB	1	Yes
15		68-2199	Lo	ocking Slide Assembly, RHRB		Yes
16		97-2048	Су	linder Hub and Pin Assembly	1	Yes
17		68-0368		Locking Slide Spring, LHRB	1	Yes
17		97-0006		Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap		1	Yes
19		97-0049		Top Rod Adjustment Pin	1	Yes
20	N/A	97-0048	E	Bottom Rod Adjustment Pin	1	Yes
21		68-5991		Mounting Screw Pack	1	Yes



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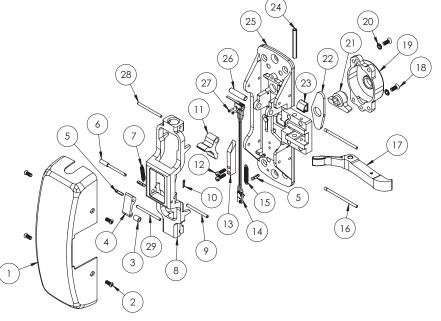
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12-53-	12-53-HC	8706	8713
53-	53-HC		
12-53-HC4	53-HC4		



Function	Assembly No.	Description	Sellable
06 13	68-3714 (LHRB)	Chassis Assembly	Yes
06, 13	68-3715 (RHRB)	Chassis Assembly	Yes

ltem	Assy No.	Part No.	Description	Qty	Sellable
1		68-0405	Chassis Cover*	1	Yes
2	N/A	97-2563	Auxillary Screw Pack*	1	Yes
3		68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6	]	68-1128	Slide Pivot Pin	1	No
7	]	68-1123	Lock Lever Spring	1	No
8	]	68-1671	Main Slide	1	No
9	]	68-1127	Roll Pin	1	No
10	]	98-0238	Guard Bracket Hairpin	1	Yes
11	1	68-1090	Lift Lever	1	Yes
12	1	01-4396	59-80 Machine Screw	2	No
13	]	68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15	68-3714(LHRB)	97-0050	Knob Return Spring	1	Yes
16	68-3715(RHRB)	68-0323	Chassis Pin	2	Yes
17	1 ` ´	68-1137	Lift Arm	1	Yes
18	1	01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20	]	01-0930	CS Lock Washer	2	Yes
21	1	97-0042	Knob Hub	1	Yes
22	1	97-0043	Knob Hub Retainer	1	Yes
23	]	01-0150	Wire Clip	1	Yes
24	]	01-4512	Spirol Pin	1	Yes
25	]	68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
26		68-0324	Lift Lever Pivot Pin	1	Yes
27		01-4381	Machine Screw	2	No
28		97-0049	Top Rod Adjustable Pin	1	Yes
29	N/A	97-0048	Bottom Rod Adjustable Pin	1	Yes
30	] '	68-5991	Mounting Screw Pack	1	Yes



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## 12-53-53-12-53-HC 53-HC

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Func	unction Assembly No		nbly No.		Description		Sellable
10	40	68-382	23 (LHRB)		Changin Annanghu		Yes
10,	40	68-382	24 (RHRB)	1	Chassis Assembly		Yes
ltem	As	sy No.	Part No.		Description	Qty	Sellable
1			68-0405		Chassis Cover*	1	Yes
2	]	N/A	97-2563		Auxillary Screw Pack*	1	Yes
3			68-1123		Spring, Locking Lever	1	No
4			68-1087		Locking Lever	1	No
5	]		68-1768		Spacer	1	No
6	]		68-1671		Main Slide	1	No
7	]		68-1127		Roll Pin	1	No
8			98-0238		Guard Bracket Hairpin	1	Yes
9		68-1294 Stop Pin		1	Yes		
10			68-1113 Chassis, LHRB		1	No	
-	CO 20	(ממנדו/כב	68-1114		Chassis, RHRB		No
11		23(LHRB)	68-0323		Chassis Pin	2	Yes
12	68-38.	24(RHRB)	68-1137		Lift Arm	1	Yes
13			01-0150		Wire Clip	1	Yes
14			01-4512		Spirol Pin	1	Yes
15			68-0324		Lift Lever Pivot Pin	1	Yes
16			52-2217		Switch Assembly	1	Yes
17			01-4381		Machine Screw	2	No
18			68-1090		Lift Lever	1	Yes
19			68-1128		Slide Pivot Pin	1	No
20	]		01-0749		Groove Pin	2	No
21			97-0049		Top Rod Adjustment Pin	1	Yes
22		N/A	97-0048		Bottom Rod Adjustment Pin	1	Yes
23			68-5991		Mounting Screw Pack	1	Yes

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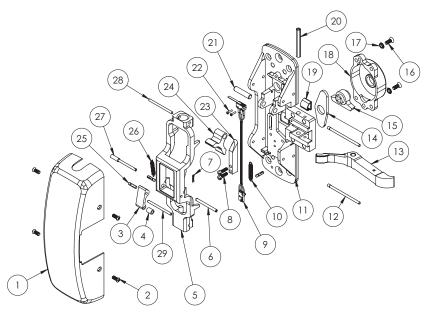
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12-53- 53-	12-53-HC 53-HC	8715 8773	8743 8774	8746	SARGENT
12-53-HC4	53-HC4				ASSA ABLOY

Function	Assembly No.	Description	Sellable
15 42 46 72 74	68-3717 (LHRB)	Chassis Assembly	Yes
15, 43, 46, 73, 74	68-3718 (RHRB)	Chassis Assembly	Yes

ltem	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2	NJA	97-2563	Auxillary Screw Pack*	1	Yes
3		68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14	68-3717(LHRB)	97-0043	Knob Hub Retainer	1	Yes
15	68-3718(RHRB)	97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28		97-0049	Top Rod Adjustment Pin	1	Yes
29	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes



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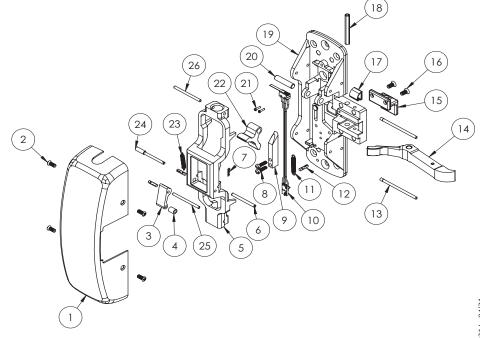
12-53-HC
53-HC



Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)	Chassis Assembly	Yes

ltem	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2	N/A	68-3905	Auxillary Screw Pack*	1	Yes
3		68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6	-	68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13	68-3829(LHRB) 68-3830(RHRB)	68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	- 1	No
19		68-2414	Chassis w/ Locking Slide Assembly, RHRB	י ך	No
20		68-0324	Lift Lever Pivot Pin	1	Yes
21		01-4381	Machine Screw	2	No
22	]	68-1090	Lift Lever	1	Yes
23		68-1123	Spring, Locking Lever	1	No
24		68-1128	Slide Pivot Pin	1	No
25		97-0048	Bottom Rod Adjustable Pin	1	Yes
26	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

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97-2048

68-1123 68-1128

01-0749

97-0049

97-0048

68-5991

12-53-53-12-53-HC 53-HC



Fu	nction	A	ssembly No.		Description	Sell	able
6263		68	8-3826 (LHRB)			Y	es
62,63		68	3-3827 (RHRB)		- Chassis Assembly		es
ltem	Assy No		Part No.		Description	Qty	Sellabl
1	1		68-0405		Chassis Cover*	1	Yes
2	N/A		97-2563		Auxillary Screw Pack*	1	Yes
3			68-1087		Locking Lever	1	No
4	]	Γ	68-1768		Spacer	1	No
5	]	Γ	68-1671		Main Slide	1	No
6	1	-	68-1127		Roll Pin	1	No
7	1	Г	98-0238		Guard Bracket Hairpin	1	Yes
8	1	Г	68-1090		Lift Lever	1	Yes
9	]	Γ	01-4396		59-80 Machine Screw	2	Yes
10	]	Γ	52-2217		Switch Assembly	1	Yes
11	1		68-1092		Lift Block	1	Yes
12	1		97-0050		Knob Return Spring	1	Yes
12	]	-		Ch	assis and Locking Slide Assembly, LHRB	1	No
13				Ch	assis and Locking Slide Assembly, RHRB	- 1	No
14	]				Chassis Pin	2	Yes
15	1		68-1137		Lift Arm	1	Yes
16	68-3826(LHRB)		97-0089		Thumb Piece Lever	1	Yes
17	68-3827(RF	irb) [	01-1146		8-32x3/8 PH FL U'CUT W/NY	1	Yes
18	] `	ΎΓ	01-0150		Wire Clip	1	Yes
19	1	Γ	01-0005		Retaining Ring	1	Yes
20	1	Γ	01-4512		Spirol Pin	1	Yes
21	1	Γ	68-0324		Lift Lever Pivot Pin	1	Yes
22	]	F	68-2198		Locking Slide Assembly, LHRB	1	Yes
22		F	68-2199		Locking Slide Assembly, RHRB	- 1	Yes
23	1		01-4381		Machine Screw	2	Yes
24	1	F	68-0368		Locking Slide Spring, LHRB	1	Yes
24		F	97-0006		Locking Slide Spring, RHRB	- 1	Yes
25	1	F	01-1190		6-32x5/16 PH PNHD Self Tap Screw	1	Yes
76	1	F	07 2049		Cylinder Hub and Din Assembly	1	Vac

Cylinder Hub and Pin Assembly

Lock Lever Spring Slide Pivot Pin

Groove Pin

Top Rod Adjustable Pin

Bottom Rod Adjustable Pin

Mounting Screw Pack

1

1 1

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Yes

No

No

No

Yes

Yes

Yes

\*Specify Finish

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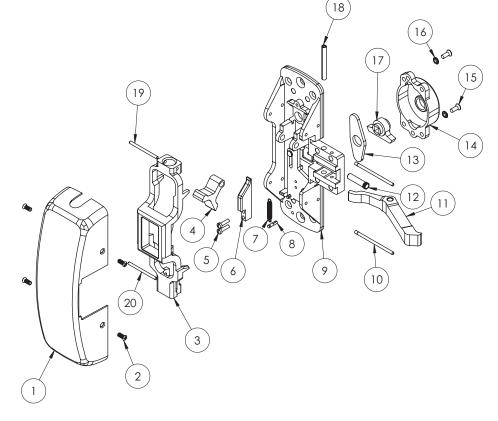
N/A

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Function Assembly No.		Description		Sellable			
06.1			8-7306 (LHRB)	)	Chassis Assembly		Yes
06, 1	6		8-7307 (RHRB)		Chassis Assembly		Yes
ltem	Assy No	).	Part No.		Description	Qty	Sellable
1			68-0405		Chassis Cover*	1	Yes
2	N/A		97-2563		Auxillary Screw Pack*	1	Yes
3			68-1664		Main Slide	1	Yes
4			68-1656		Lift Lever	1	Yes
5			01-4396		59-80 Machine Screw	2	Yes
6			68-1655		Lift Block	1	Yes
7					Knob Return Spring	1	Yes
8	68-7306(LHRB) 68-7307(RHRB)		01-0749		Groove Pin	1	No
9			68-7310		Chassis and Slide Assembly, LHRB	1	No
9			68-7311	(	Chassis and Slide Assembly, RHRB		No
10			68-0323		Chassis Pin	2	Yes
11	68-7307(RHRB)	IKD)	68-0241		Lift Arm	1	Yes
12			01-9372		Lift Lever Pivot Pin	1	Yes
13			97-0043		Knob Hub Retainer	1	Yes
14			68-0367		Knob Hub Cover	2	Yes
15			01-3384		8-32x7/16 PH FH MS	2	Yes
16			01-0930		Countersunk Lock Washer	2	Yes
17			97-0042		Knob Hub	1	Yes
18			01-4512		Spirol Pin	1	Yes
19			97-0049		Top Rod Adjustment Pin	1	Yes
20	N/A		97-0048		Bottom Rod Adjustment Pin	1	Yes
21			68-5991		Mounting Screw Pack	1	Yes



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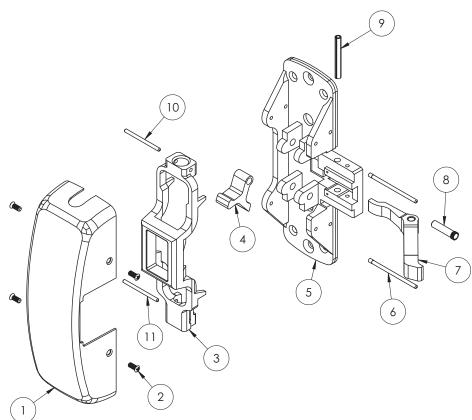
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## SARGENT ASSA ABLOY

Function	Assembly No.	Description	Sellable
(10,40)	68-7308 (LHRB)	Chassis Assembly	Yes
(10, 40)	68-7309 (RHRB)	Chassis Assembly	Yes

ltem	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2	NA	97-2563	Auxillary Screw Pack*	1	Yes
3		68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5	68-7308(LHRB)	68-1660	Chassis	1	Yes
6	68-7309(RHRB)	68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9		97-0049	Top Rod Adjustment Pin	1	Yes
10	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

\*Specify Finish

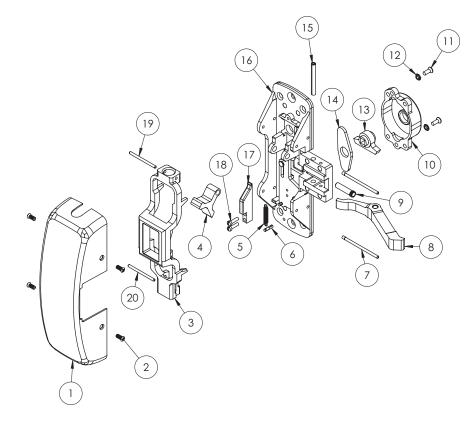


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58-7312 (LHRB)	Chassis Assembly	Yes
(15, 73, 74) 68-7313 (RHRB) Chassis Assembly		Yes
	· /	(hassis Assembly

Item	Assy No.	Part No.			Sellable
1	NI/A	68-0405	Chassis Cover*	<b>Qty</b> 1	Yes
2	N/A	97-2563	Auxillary Screw Pack*	1	Yes
3		68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover		Yes
11	68-7312(LHRB) 68-7313(RHRB)	01-3384	8-32x7/16 PH FH MS	2	Yes
12	08-7313(KI IKD)	01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
10		68-7311	Chassis and Slide Assembly, RHRB		No
17		68-1655	Lift Block	1	Yes
18		01-4396	Machine Screw #6-32x1/2	2	Yes
19		97-0049	Top Rod Adjustment Pin	1	Yes
20	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes



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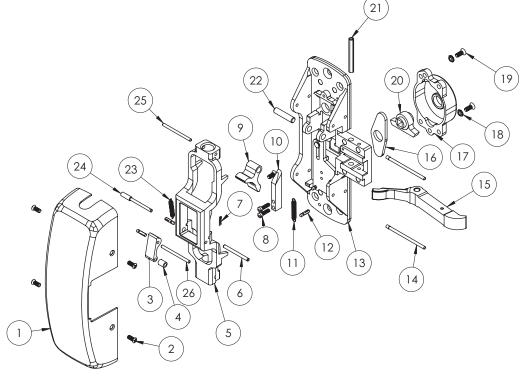
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12-HC4-	8706	8710	8713	8740
HC4-				



Function	Assembly No.	Description	Sellable
06 10 12 40	68-6042 (LHRB)	Chassis Assambly	Yes
06, 10, 13, 40	68-6043 (RHRB)	Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3		68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7	68-6042(LHRB) 68-6043(RHRB)	98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
12		68-2413	Chassis and Slide Assembly, LHRB	- 1	No
13		68-2414	Chassis and Slide Assembly, RHRB		No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spirol Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes



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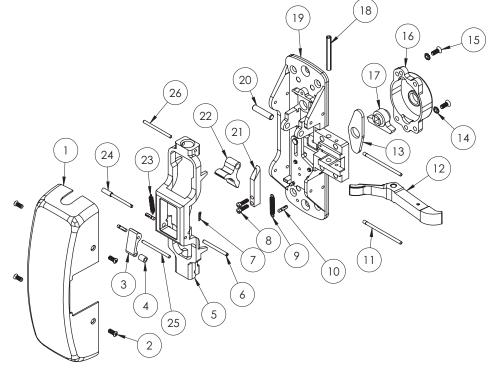
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## 12-HC4-87: 15, 43, 46, 73, 74 HC4-87: 15, 43, 46, 73, 74

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Function		Assembly No	D. Description		Sellable
		68-6044 (LHR	3) Charais Assembly		Yes
		68-6045 (RHRI	B) Chassis Assembly	ſ	Yes
		·			
ltem	Assy No.	Part No.	Description	Qty	Sellable
1	Ň/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3		68-1087	Locking Lever	1	No
4	]	68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9	]	97-0050	Knob Return Spring	1	Yes
10	1	01-0749	Groove Pin	3	Yes
11	68-6044(LHRB) 68-6045(RHRB)	68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14			Countersunk Lock Washer	2	Yes
15		<sup>KB</sup> 01-3384	8-32x7/16 PH FH MS	2	Yes
16	1	68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spirol Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
20		68-0324	Lift Lever Pivot Pin	2	Yes
21		68-1092	Lift Block	1	No
22		68-1090	Lift Lever	1	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

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