

SARGENT®

ASSA ABLOY

80 Series Parts Manual



For assistance, contact SARGENT at
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ASSA ABLOY, the global leader
in door opening solutions

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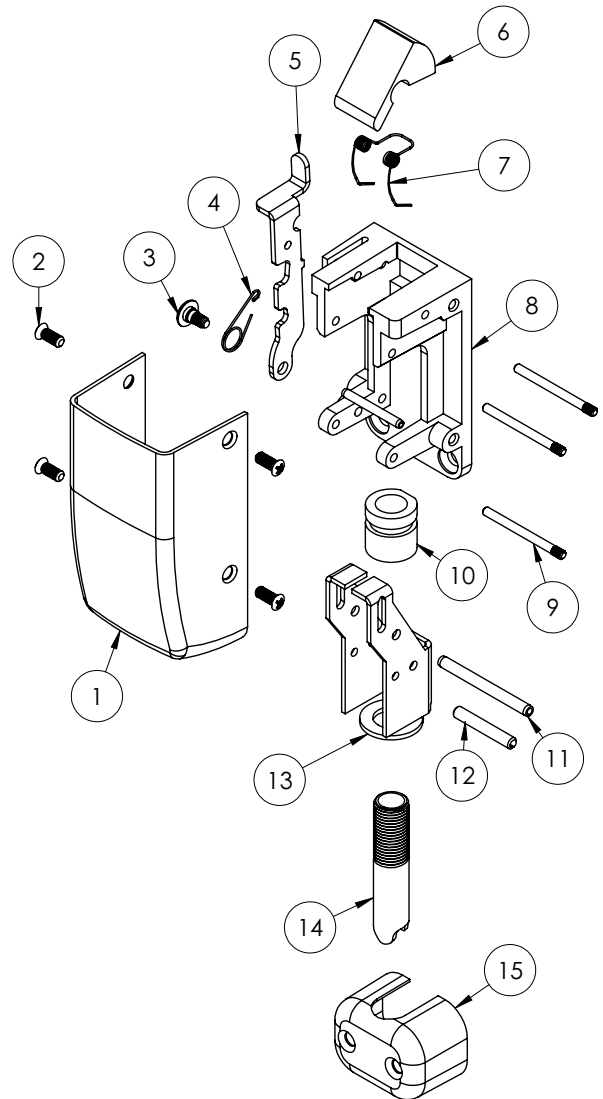
STD	8706	8710	8713	8715
	8728	8740	8743	8746
	8762	8763	8773	8774

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Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2434	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13	N/A	97-0298	Top Slide	1	Yes
14		670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16	N/A	646	Strike Pack	1	Yes

*Specify Finish



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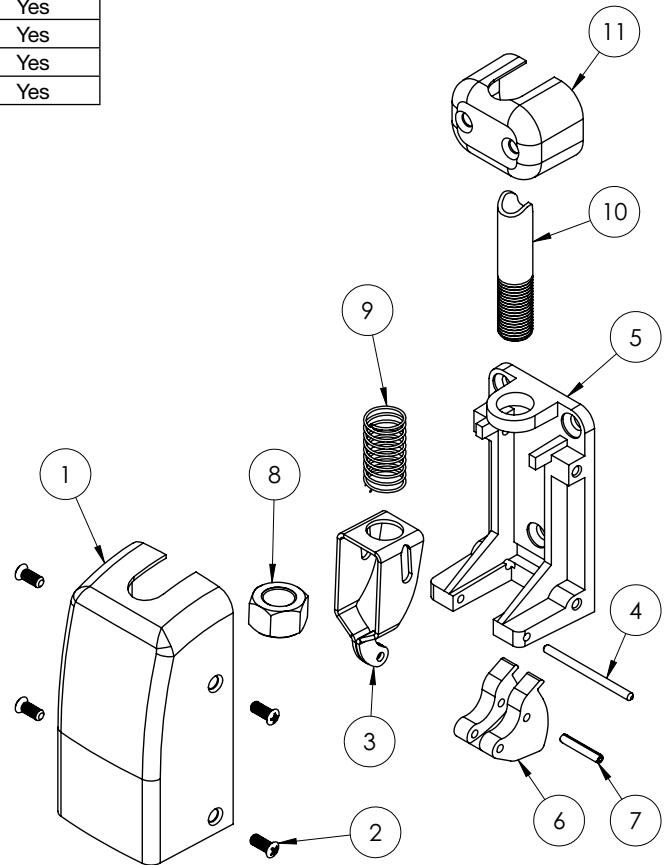
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STD **8706** **8710** **8713** **8715**
 8728 **8740** **8743** **8746**
 8762 **8763** **8773** **8774**

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
3	68-4549	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0572	Rod Adjustment Nut	1	Yes
9	N/A	97-0101	Spring, Compression	1	Yes
10		670B	Bottom Rod	1	Yes
11		97-0020	Rod Guide*	1	Yes
12		624	Bottom Strike Pack	1	Yes

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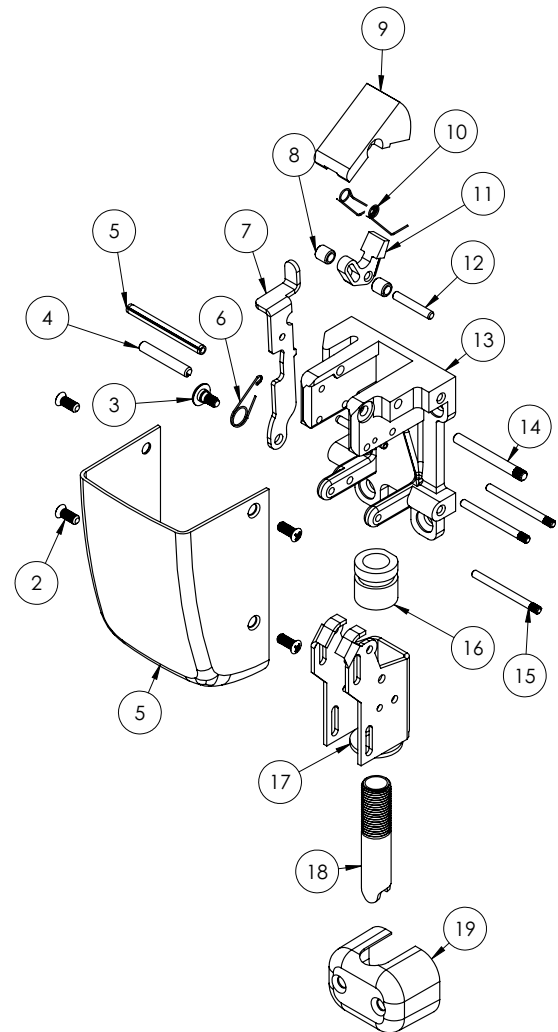
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12-	8706	8710	8713	8715
	8728	8740	8743	8746
	8762	8763	8773	8774

Function	Assembly No.	Description	Sellable
(All Functions)	97-2693	Top Case Assembly	Yes
	Manufactured Before 11/11/2002		
	68-4559		Yes
	Manufactured After 11/11/2002		

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4559	97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16		68-1455	Top Rod Adjuster	1	Yes
17	97-0397	Slide	1	Yes	
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14	97-0394	Latch Bolt Pivot Pin	1	Yes	
15	97-0294	Pivot Pin	3	Yes	
17	97-0397	Slide	1	Yes	
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

*Specify Finish

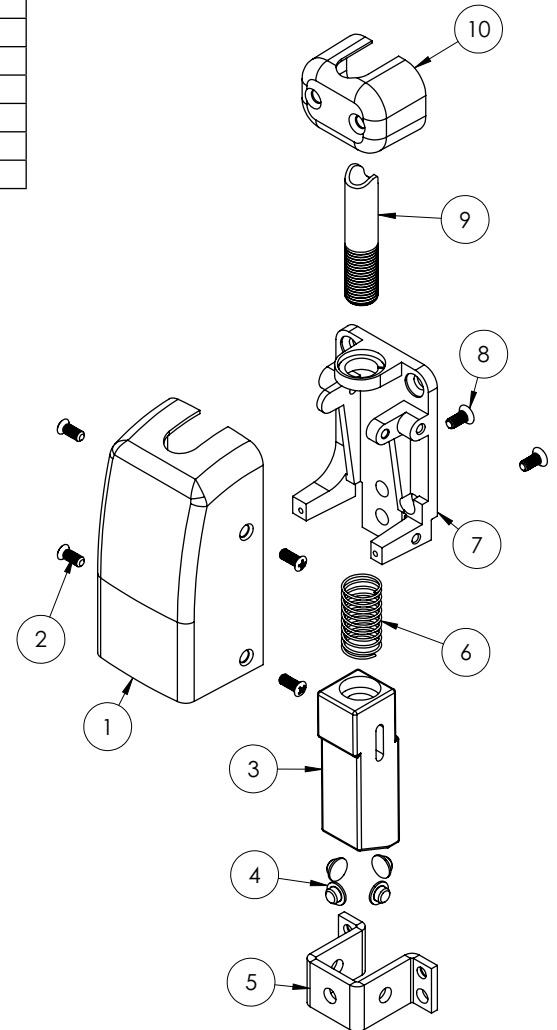


FM, 12-FM	12-	8706	8710	8713	8715
12-HC	12-HC4	8728	8740	8743	8746
HC	HC4	8762	8763	8773	8774

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2002	97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8	01-4404	CR-FH #6 Head 8-32 Screw	2	Yes	
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
	653	Bottom Strike Pack (FM)	1	Yes	

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12-(FM, HC, HC4)
(FM, HC, HC4)

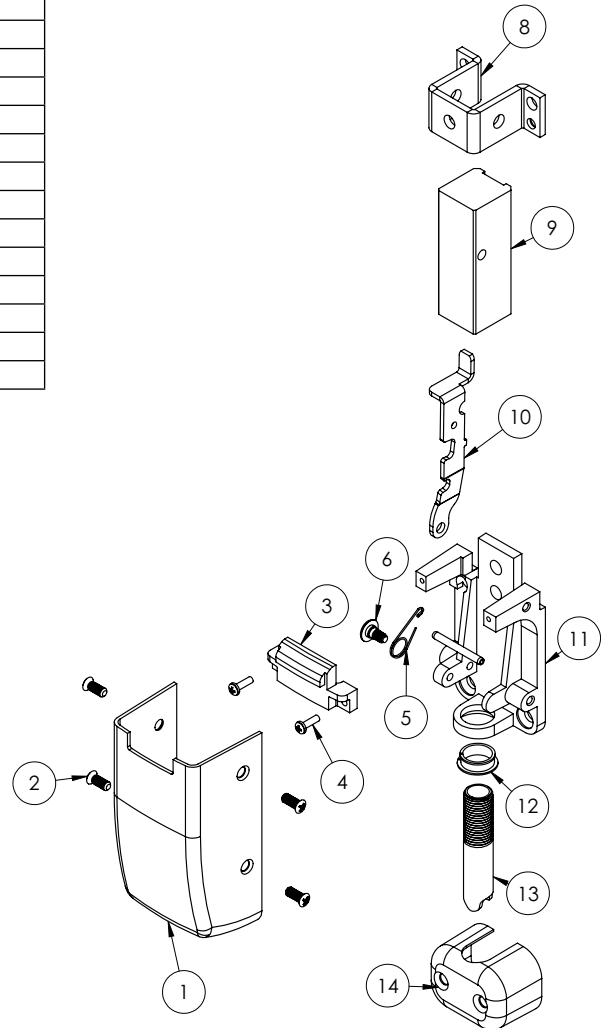
8706	8710	8713	8715
8728	8740	8743	8746
8762	8763	8773	8774

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Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2003	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

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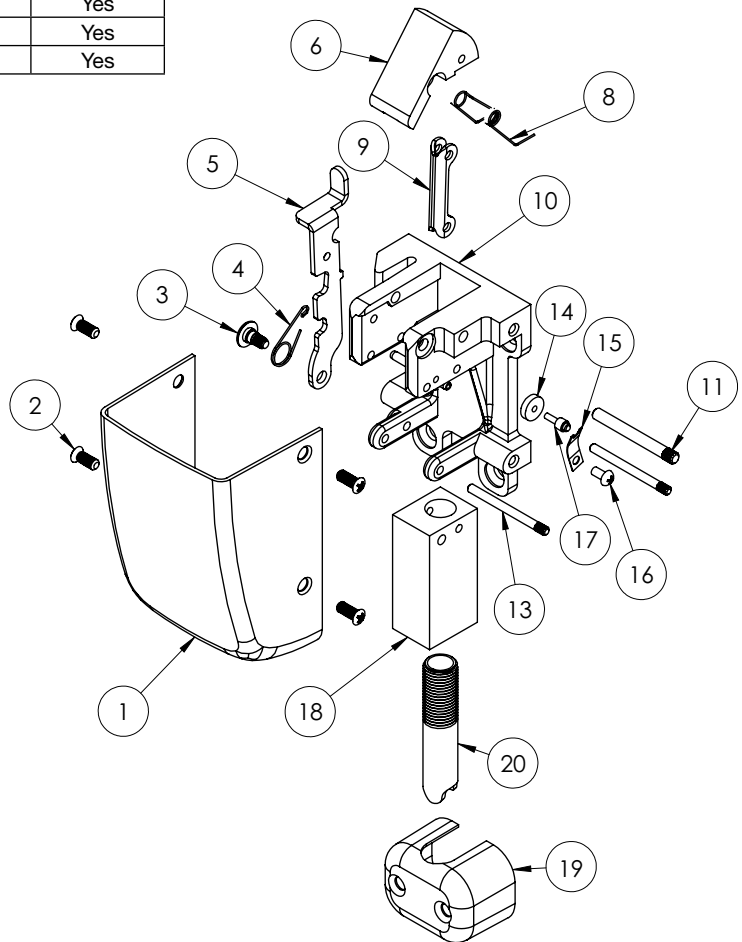
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12-NB	8706	8710	8713
NB	8715	8740	8743
	8746	8773	8774

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable	
1	N/A	97-0392	Top Cover*	1	Yes	
2		68-3905	Screw Pack (B)*	1	Yes	
3	68-3933	97-0065	Latch Release Lever Pin	1	Yes	
4		97-0579	Spring, Torsion	1	Yes	
5		68-1155	Latch Retracting Lever	1	Yes	
6		68-1153	Top Case Latch Bolt	1	Yes	
7		01-0697	Spirol Pin	2	Yes	
8		97-0400	Top Case Spring	1	Yes	
9		68-1460	Link, Pivot	1	Yes	
10		97-0402	Top Chassis	1	Yes	
11		97-0394	Pivot Pin, Latch Bolt	1	Yes	
12		01-0461	Spirol Pin	1	Yes	
13		97-0294	Pivot Pin	2	Yes	
14		68-0991	Fusible Link	1	No	
15		68-0419	Guide Spring	1	No	
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No	
17		68-0420	Pin, Fire Stop	1	No	
18		68-1458	Top Rod Link	1	Yes	
19		N/A	97-0020	Rod Guide*	1	Yes
20		N/A	670T	Top Rod	1	Yes
21	N/A	646	Strike Pack	1	Yes	

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