

80 Series Parts Manual



For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

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 **WARNING**

This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov.

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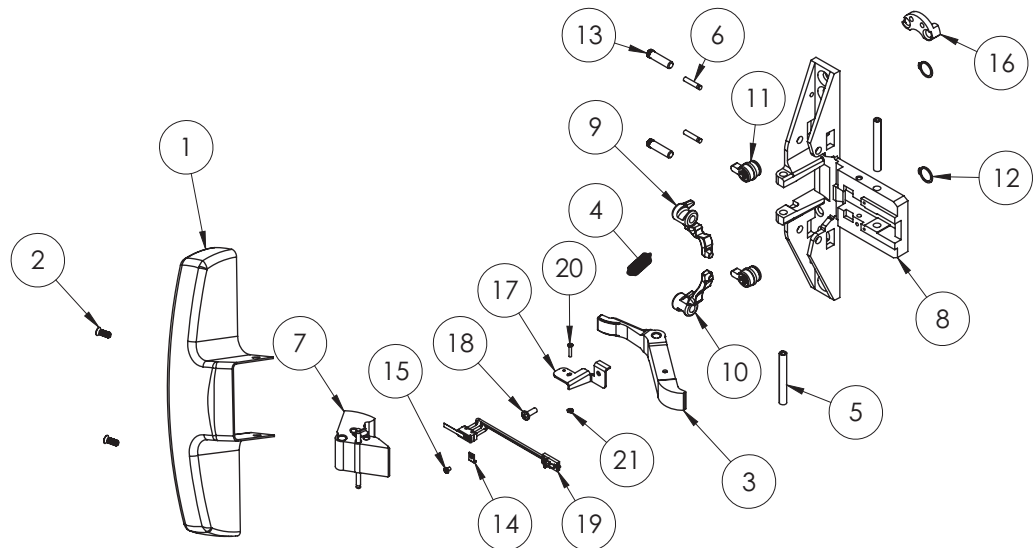
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SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes
(12-) 5CH- All functions	68-8009	LHRB/RHRB	Yes
(12-) 53-, 5CH- All functions	68-8010	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover ¹	1	Yes
2		68-3905	Cover Screw Pack ¹	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
		68-1831	Latch Bolt Spring (5CH-)	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7	68-7420	Latchbolt Assembly (53-)	1	Yes	
	68-6021	Latchbolt Assembly (Std)	1	Yes	
8	68-6082	68-1624	8500 Chassis	1	No
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14	N/A	52-0310	Cable Clamp (53-)	1	Yes
15		01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
	657	Strike Pack	1	Yes	

1. Indicates finish required



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

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