

80 Series Parts Manual



For assistance, contact SARGENT at
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 **WARNING**

This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov.

A82311L 04/21

80 Series Rail Assemblies

12-56-

56-

12-56-5CH-

56-5CH-

SARGENT®

ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Assembly No.	Description	Option	Sellable
68-8326	Wide Stile F Rail Assembly*	(12-56-)(5CH) (56-)(5CH)	Yes
68-8325	Wide Stile G Rail Assembly*		Yes
68-8327	Wide Stile J Rail Assembly*		Yes
68-8329	Narrow Stile F Rail Assembly*		Yes
68-8328	Narrow Stile G Rail Assembly*		Yes
68-8330	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
2		68-0552	Mounting Rail Insert Narrow(G)*	Yes	
		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
68-0955		Mounting Rail Narrow(F)*	Yes		
3	68-0956	Mounting Rail Narrow(J)*	Yes		
	68-0957	Mounting Rail Narrow(G)*	Yes		
	M56AE	Rail Motor Kit, E	1	Yes	
	(Std) M56AF	Rail Motor Kit, F ¹		Yes	
(5CH) M56AF	Yes				
(Std) M56AJ	Rail Motor Kit, J ¹	Yes			
4	(5CH) M56AJ		Yes		
	(Std) M56AG	Rail Motor Kit, G ¹	Yes		
(5CH) M56AG	Yes				
5	68-0229	Pivot Pin, Push Rail*	2	Yes	
6	68-0236	Spring, Rail Arm	2	Yes	
7	01-0098	Retaining Ring	2	Yes	
8	809	TouchPad Assembly	1	Yes	
	68-0615	Standard Push Rail, E*	1	Yes	
	68-0618	Standard Push Rail, F*		Yes	
	68-0616	Standard Push Rail, J*		Yes	
	68-0617	Standard Push Rail, G*		Yes	
9	68-3609	Connecting Arm Assembly	1	Yes	
10	52-1261	56- Input Harness Assembly	2	Yes	
11	01-1236	#6-32x3/8" PH FL U' CUT	4	Yes	
12	68-0945	Pivot Pin	1	Yes	
13	68-0943	Bracket	1	Yes	

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK-*	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes
5CH-19-56-HK-*	N/A	68-8358	68-8359	68-8360	N/A	68-8361	68-8359	68-8363	Yes
5CH-53-56-HK-*	N/A	68-8475	68-8476	68-8477	N/A	68-8481	68-8476	68-8483	Yes
5CH-53-55-56-HK-*	N/A	68-8475	68-8476	68-8477	N/A	68-8481	68-8476	68-8483	Yes
5CH-19-53-56-HK-*	N/A	68-8514	68-8515	68-8516	N/A	68-8517	68-8515	68-8519	Yes
5CH-19-53-55-56-HK-*	N/A	68-8514	68-8515	68-8516	N/A	68-8517	68-8515	68-8519	Yes
5CH-56-HK*	N/A	68-8337	68-8332	68-8339	N/A	68-8331	68-8332	68-8333	Yes
5CH-55-56-19-HK*	N/A	68-8409	68-8404	68-8411	N/A	68-8403	68-8404	68-8405	Yes
5CH-55-56-HK*	N/A	68-8391	68-8386	68-8393	N/A	68-8385	68-8386	68-8387	Yes

Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G

*Specify Finish

1. Specify Standard or 5CH prefix before order

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