

80 Series Parts Manual





04/21 which is known to the state of California to cause cancer and birth defects or other to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov.

For assistance, contact SARGENT at 800-727-5477 or www.sargentlock.com

Experience a safer and more open world

Copyright @ 2017-2021, SARGENT Manufacturing Company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing Company is prohibited.

STD	8706	8713
12-		
HC-		
12-HC-		

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)	Chassis Assembly	Yes

ltem	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	-	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7	7 8 9 68-2201(LHRB) 10 68-2202(RHRB) 11 12 13 14 15 15	68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB	ין	No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17		97-0049	Top Rod Adjustment Pin	1	Yes
18	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish

D, Ø S

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Experience a safer and more open world

Copyright © 2017-2021, SARGENT Manufacturing Company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing Company is prohibited.