

80 Series Parts Manual



For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

80 Series Rail Assemblies
12-59-
59-



Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile G Rail Assembly*		Yes
68-3786	Wide Stile J Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam ¹	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer ¹	1	Yes
18	68-0583	Lockdown Button ¹	1	Yes	
19	01-4466	Machine Screw SEMS ¹	1	No	
20	01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes	
21	68-6127	Connecting Arm	1	Yes	

Item	Assy No.	Part No.	Description	Qty	Sellable			
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes			
		68-1042	Mounting Rail, F Narrow*		Yes			
		68-1043	Mounting Rail, J Narrow*		Yes			
		68-1044	Mounting Rail, G Narrow*		Yes			
		68-0950	Mounting Rail, E Wide*		Yes			
		68-1058	Mounting Rail, F Wide*		Yes			
		68-1059	Mounting Rail, J Wide*		Yes			
		68-1060	Mounting Rail, G Wide*		Yes			
		23	See Chart Above		68-6090	Insert Assembly, E Wide	1	No
					68-6091	Insert Assembly, F Wide		No
68-6092	Insert Assembly, J Wide			No				
68-6093	Insert Assembly, G Wide			No				
68-6097	Insert Assembly, E Narrow			No				
68-6094	Insert Assembly, F Narrow			No				
24	See Chart Above	68-6095	Insert Assembly, J Narrow	1	No			
		68-6096	Insert Assembly, G Narrow		No			
24	See Chart Above	52-1292	Harness Assembly	1	Yes			
		52-1293	Harness Assembly		Yes			

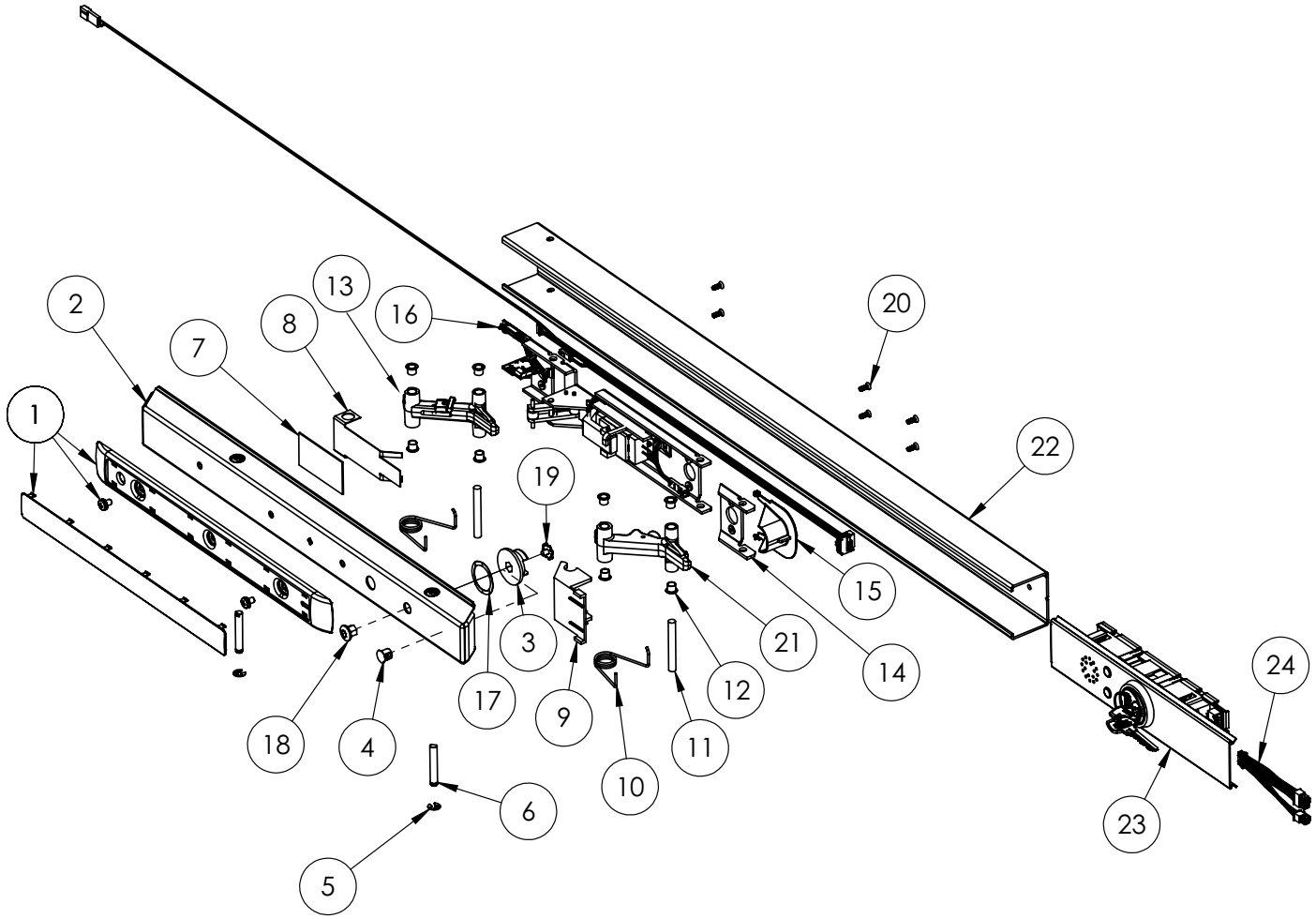
*Specify Finish

**Qty is 6 in Sizes F J G, 4 in Size E

1. Do not use on any 12- Rail Assembly

The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Copyright ©2017 Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.



Assembly 68-3780 Shown Above