

80 Series Parts Manual





04/21 which is known to the state of California to cause cancer and birth defects or other to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov.

For assistance, contact SARGENT at 800-727-5477 or www.sargentlock.com

Experience a safer and more open world

Copyright @ 2017-2021, SARGENT Manufacturing Company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing Company is prohibited.

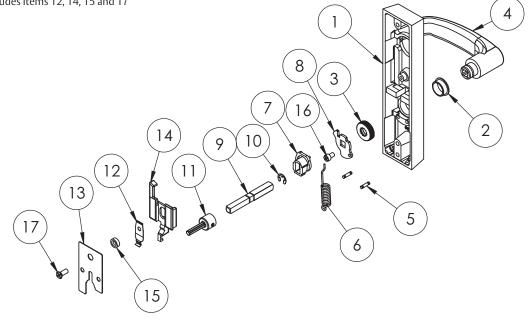
SARGENT ASSA ABLOY

ltem	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4		Lever Handle ^{1,3}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown		Cylinder ^{1,2}	1	Yes
	97-0350	Collar ¹	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
9	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

Specify #41 cylinder by keying requirements
Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Experience a safer and more open world

Copyright © 2017-2021, SARGENT Manufacturing Company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing Company is prohibited.

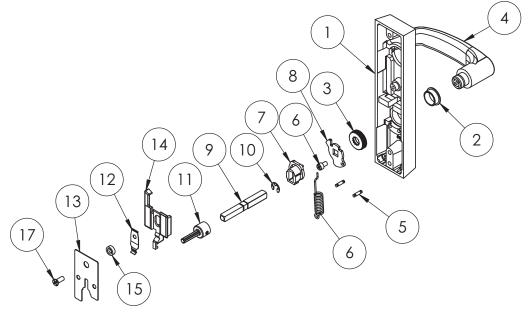


ltem	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle ^{1,3}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
	_	Cylinder ^{1,2}	1	Yes
Not Shown	97-0350	Collar ¹	1	Yes
31101011	13-0180	Cylinder Nut	1	Yes
	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
9	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

Specify #41 cylinder by keying requirements
Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17





The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

Experience a safer and more open world

136 Copyright © 2017-2021, SARGENT Manufacturing Company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing Company is prohibited.