

80 Series Parts Manual



For assistance, contact SARGENT at
800-727-5477 or www.sargentlock.com

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 **WARNING**

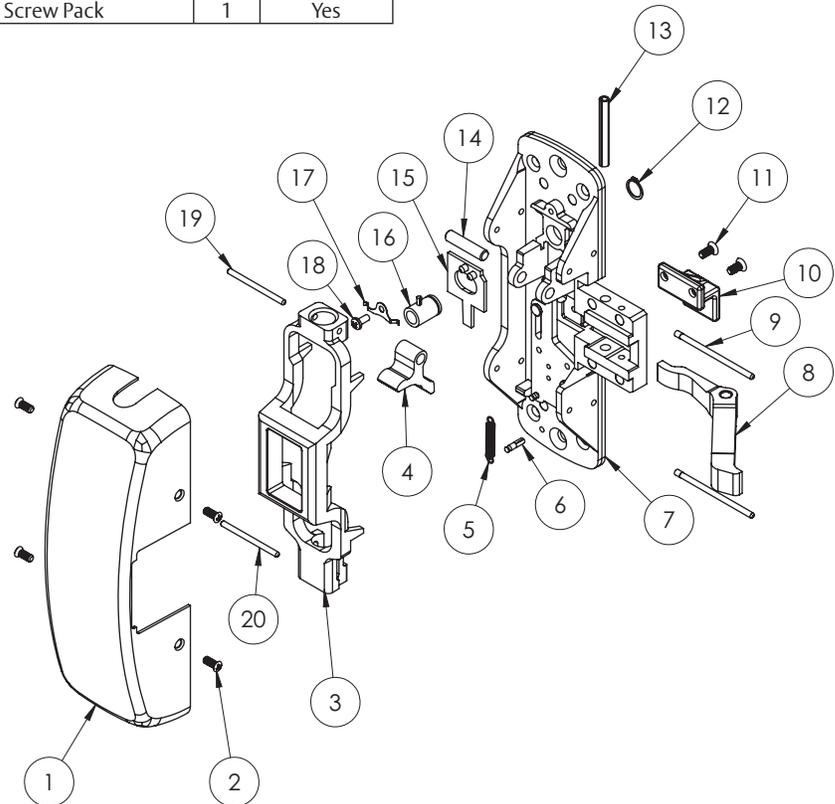
This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov.

A82311L 04/21

Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH U'CUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18	01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes	
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

*Specify Finish



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The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.