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ASSA ABLOY

80 Series Parts Manual

A82311 04/21

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Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*		Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*	(12-) Fire Rated	Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Assembly No.	Description	Option	Sellable
68-7524	Wide Stile E Rail Assembly*		Yes
68-7525	Wide Stile F Rail Assembly*		Yes
68-7527	Wide Stile G Rail Assembly*		Yes
68-7526	Wide Stile J Rail Assembly*	(12-)(5CH-) Fire Rated	Yes
68-8021	Narrow Stile E Rail Assembly*		Yes
68-8117	Narrow Stile F Rail Assembly*		Yes
68-8309	Narrow Stile G Rail Assembly*		Yes
68-8213	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1		68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2	See Chart Above	68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
		68-1832	Spring, Rail Arm (5CH-)	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

*Specify Finish

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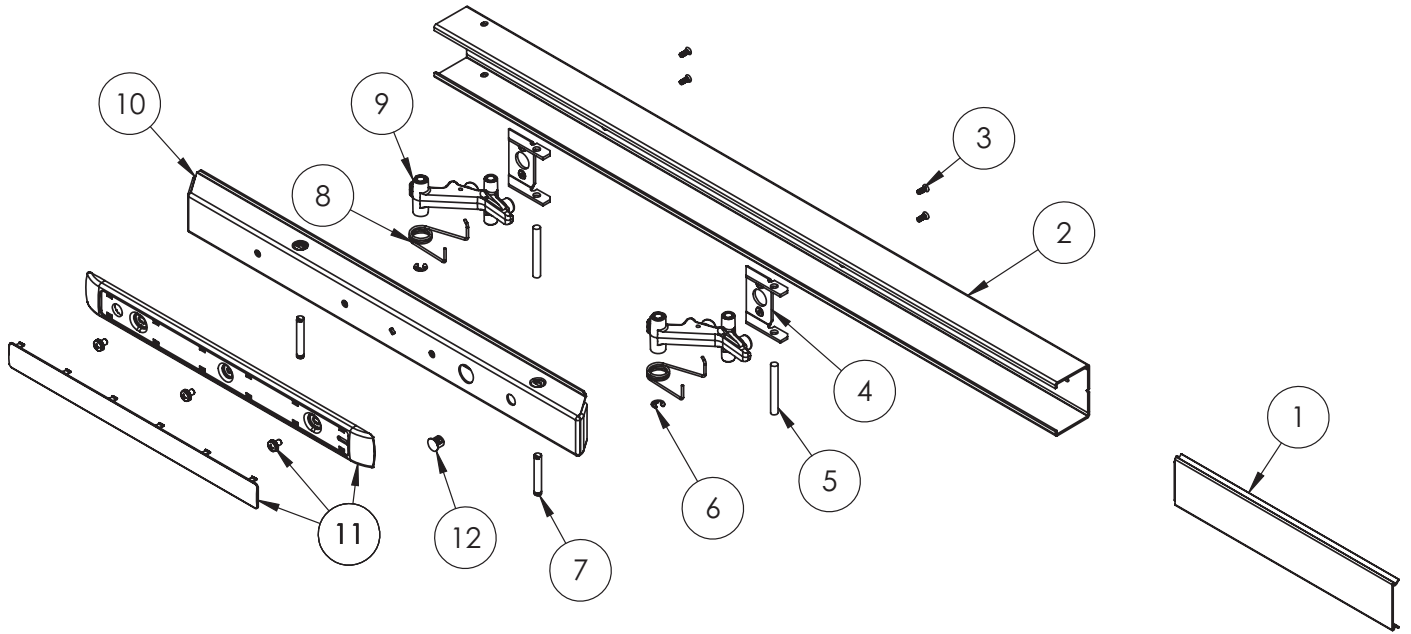
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Assembly 68-2703 Shown Above

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Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*		Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*	(12-56-)	Yes
68-5578	Narrow Stile E Rail Assembly*	(56-)	Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Assembly No.	Description	Option	Sellable
68-8326	Wide Stile F Rail Assembly*		Yes
68-8325	Wide Stile G Rail Assembly*		Yes
68-8327	Wide Stile J Rail Assembly*	(12-56-)(5CH)	Yes
68-8329	Narrow Stile F Rail Assembly*	(56-)(5CH)	Yes
68-8328	Narrow Stile G Rail Assembly*		Yes
68-8330	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1		68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
		68-0957	Mounting Rail Narrow(G)*		Yes
3	See Chart Above	M56AE	Rail Motor Kit, E	1	Yes
		(Std) M56AF	Rail Motor Kit, F[1]		Yes
		(5CH) M56AF			Yes
		(Std) M56AJ	Rail Motor Kit, J[1]		Yes
		(5CH) M56AJ			Yes
		(Std) M56AG	Rail Motor Kit, G[1]		Yes
		(5CH) M56AG			Yes
4		68-0229	Pivot Pin, Push Rail*	2	Yes
5		68-0236	Spring, Rail Arm	2	Yes
6		01-0098	Retaining Ring	2	Yes
7		809	TouchPad Assembly	1	Yes
8		68-0615	Standard Push Rail, E*	1	Yes
		68-0618	Standard Push Rail, F*		Yes
		68-0616	Standard Push Rail, J*		Yes
		68-0617	Standard Push Rail, G*		Yes
9		68-3609	Connecting Arm Assembly	1	Yes
10		52-1261	56- Input Harness Assembly	2	Yes
11		01-1236	#6-32x3/8" PH FL U'CUT	4	Yes
12		68-0945	Pivot Pin	1	Yes
13		68-0943	Bracket	1	Yes

All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK-*	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes
5CH-19-56-HK-*	N/A	68-8358	68-8359	68-8360	N/A	68-8361	68-8359	68-8363	Yes
5CH-53-56-HK-*	N/A	68-8475	68-8476	68-8477	N/A	68-8481	68-8476	68-8483	Yes
5CH-53-55-56-HK-*	N/A	68-8475	68-8476	68-8477	N/A	68-8481	68-8476	68-8483	Yes
5CH-19-53-56-HK-*	N/A	68-8514	68-8515	68-8516	N/A	68-8517	68-8515	68-8519	Yes
5CH-19-53-55-56-HK-*	N/A	68-8514	68-8515	68-8516	N/A	68-8517	68-8515	68-8519	Yes
5CH-56-HK*	N/A	68-8337	68-8332	68-8339	N/A	68-8331	68-8332	68-8333	Yes
5CH-55-56-19-HK*	N/A	68-8409	68-8404	68-8411	N/A	68-8403	68-8404	68-8405	Yes
5CH-55-56-HK*	N/A	68-8391	68-8386	68-8393	N/A	68-8385	68-8386	68-8387	Yes

Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G
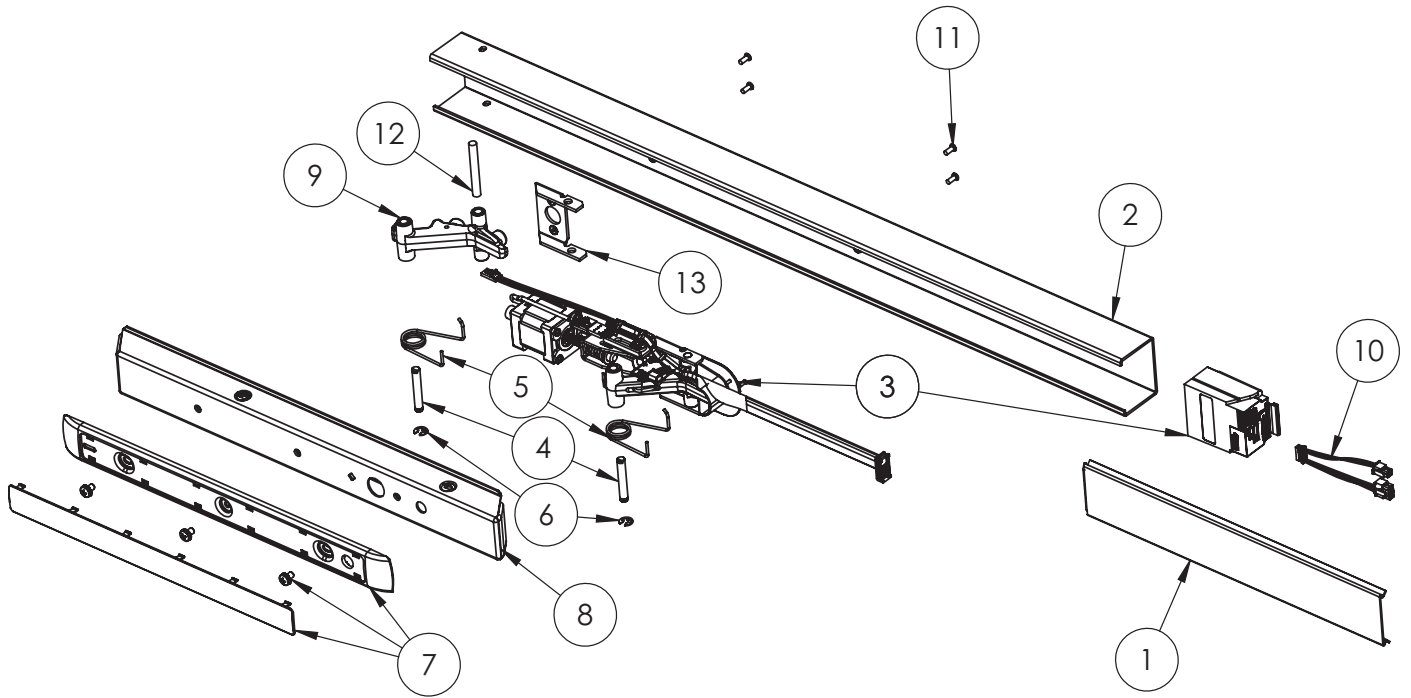*Specify Finish
1. Specify Standard or 5CH prefix before order

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Assembly 68-5578 Shown Above

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Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes
68-7520	Wide Stile E Rail Assembly*	Standard Rails (5CH-)	Yes
68-7521	Wide Stile F Rail Assembly*		Yes
68-7522	Wide Stile G Rail Assembly*		Yes
68-7523	Wide Stile J Rail Assembly*		Yes
68-8001	Narrow Stile E Rail Assembly*		Yes
68-8097	Narrow Stile F Rail Assembly*		Yes
68-8289	Narrow Stile G Rail Assembly*		Yes
68-8193	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1		68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3	See Table Above	68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
4		68-0943	Bracket	2	Yes
5		68-3609	Connecting Arm Assembly	2	Yes
6		01-4466	Machine Screw SEMS[1]	1	Yes
7		68-0582	Lockdown Cam[1]	1	Yes
8		01-0610	Wave Spring Washer[1]	1	Yes
9		68-0236	Spring, Rail Arm	2	Yes
		68-1832	Spring, Rail Arm (5CH-)	2	Yes
10		68-0945	Pivot Pin	2	Yes
11		01-0098	Retaining Ring	2	Yes
12		68-0229	Pivot Pin Push Rail*	2	Yes
13		68-0583	Lockdown Button[1]	1	Yes
14		809	Touch Pad Assembly	1	Yes
15		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes

*Specify Finish
1. Do not use on any 12- Rail Assembly

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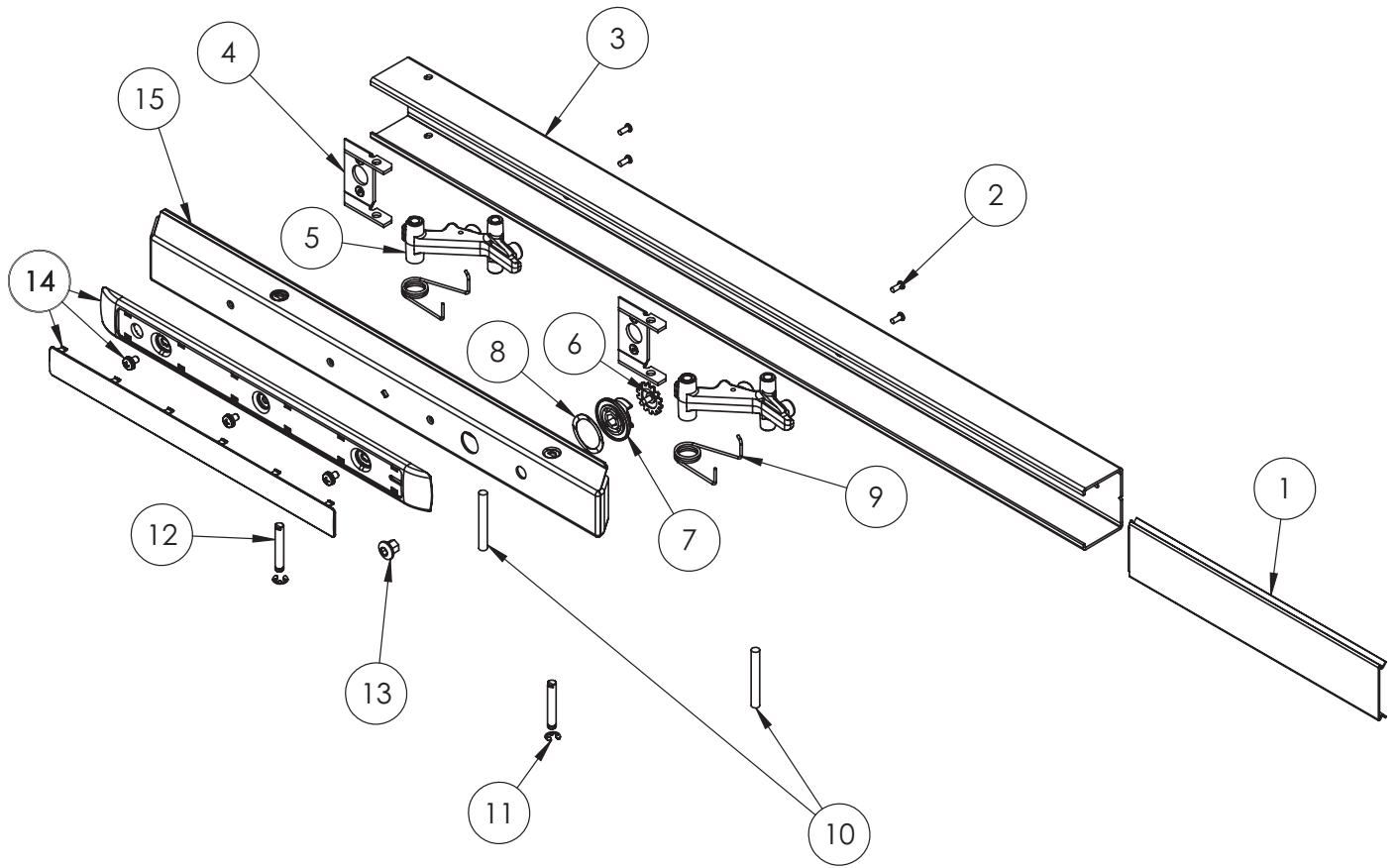
Assembly 68-2695 Shown Above

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