

# 80 Series Parts Manual



For assistance, contact SARGENT at  
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 **WARNING**

This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65warnings.ca.gov](http://www.P65warnings.ca.gov).

A82311L 04/21

# 80 Series Rail Assemblies

12-  
12- 5CH-



Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Assembly No.	Description	Option	Sellable
68-7524	Wide Stile E Rail Assembly*	(12-)(5CH-) Fire Rated	Yes
68-7525	Wide Stile F Rail Assembly*		Yes
68-7527	Wide Stile G Rail Assembly*		Yes
68-7526	Wide Stile J Rail Assembly*		Yes
68-8021	Narrow Stile E Rail Assembly*		Yes
68-8117	Narrow Stile F Rail Assembly*		Yes
68-8309	Narrow Stile G Rail Assembly*		Yes
68-8213	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
68-0957	Mounting Rail Narrow(G)*	Yes			
3		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
4		68-0943	Bracket	2	Yes
5		68-0945	Pivot Pin	2	Yes
6		01-0098	Retainer Ring	2	Yes
7		68-0229	Pivot Pin, Push Rail*	2	Yes
8		68-0236	Spring, Rail Arm	2	Yes
		68-1832	Spring, Rail Arm (5CH-)	2	Yes
9		68-3609	Connecting Arm Assembly	2	Yes
10		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
11		809	TouchPad Assembly	1	Yes
12		01-4537	Standard Hole Plug	1	Yes

A8231.L 04/21

\*Specify Finish

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# 80 Series Rail Assemblies

12-56-

56-

12-56-5CH-

56-5CH-

# SARGENT®

# ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Assembly No.	Description	Option	Sellable
68-8326	Wide Stile F Rail Assembly*	(12-56-)(5CH) (56-)(5CH)	Yes
68-8325	Wide Stile G Rail Assembly*		Yes
68-8327	Wide Stile J Rail Assembly*		Yes
68-8329	Narrow Stile F Rail Assembly*		Yes
68-8328	Narrow Stile G Rail Assembly*		Yes
68-8330	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
2		68-0552	Mounting Rail Insert Narrow(G)*	1	Yes
		68-0950	Mounting Rail Wide(E)*		Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
	68-0956	Mounting Rail Narrow(J)*	Yes		
3	68-0957	Mounting Rail Narrow(G)*	1	Yes	
	M56AE	Rail Motor Kit, E		Yes	
	(Std) M56AF	Rail Motor Kit, F <sup>1</sup>		Yes	
	(5CH) M56AF			Yes	
	(Std) M56AJ	Rail Motor Kit, J <sup>1</sup>	Yes		
	(5CH) M56AJ		Yes		
	(Std) M56AG	Rail Motor Kit, G <sup>1</sup>	Yes		
	(5CH) M56AG		Yes		
4	68-0229	Pivot Pin, Push Rail*	2	Yes	
5	68-0236	Spring, Rail Arm	2	Yes	
6	01-0098	Retaining Ring	2	Yes	
7	809	TouchPad Assembly	1	Yes	
8	68-0615	Standard Push Rail, E*	1	Yes	
	68-0618	Standard Push Rail, F*		Yes	
	68-0616	Standard Push Rail, J*		Yes	
	68-0617	Standard Push Rail, G*		Yes	
9	68-3609	Connecting Arm Assembly	1	Yes	
10	52-1261	56- Input Harness Assembly	2	Yes	
11	01-1236	#6-32x3/8" PH FL U' CUT	4	Yes	
12	68-0945	Pivot Pin	1	Yes	
13	68-0943	Bracket	1	Yes	

### All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK-*	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes
5CH-19-56-HK-*	N/A	68-8358	68-8359	68-8360	N/A	68-8361	68-8359	68-8363	Yes
5CH-53-56-HK-*	N/A	68-8475	68-8476	68-8477	N/A	68-8481	68-8476	68-8483	Yes
5CH-53-55-56-HK-*	N/A	68-8475	68-8476	68-8477	N/A	68-8481	68-8476	68-8483	Yes
5CH-19-53-56-HK-*	N/A	68-8514	68-8515	68-8516	N/A	68-8517	68-8515	68-8519	Yes
5CH-19-53-55-56-HK-*	N/A	68-8514	68-8515	68-8516	N/A	68-8517	68-8515	68-8519	Yes
5CH-56-HK*	N/A	68-8337	68-8332	68-8339	N/A	68-8331	68-8332	68-8333	Yes
5CH-55-56-19-HK*	N/A	68-8409	68-8404	68-8411	N/A	68-8403	68-8404	68-8405	Yes
5CH-55-56-HK*	N/A	68-8391	68-8386	68-8393	N/A	68-8385	68-8386	68-8387	Yes

Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G

\*Specify Finish

1. Specify Standard or 5CH prefix before order

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# 80 Series Rail Assemblies

12-59-

59-

# SARGENT®

# ASSA ABLOY

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*	(12-59-)	Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile J Rail Assembly*		Yes
68-3786	Wide Stile G Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*		Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam <sup>1</sup>	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer <sup>1</sup>	1	Yes
18	68-0583	Lockdown Button <sub>1</sub>	1	Yes	
19	01-4466	Machine Screw SEMS <sup>1</sup>	1	No	
20	01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes	
21	68-6127	Connecting Arm	1	Yes	

Item	Assy No.	Part No.	Description	Qty	Sellable			
22	See Chart Above	68-1045	Mounting Rail, E Narrow*	1	Yes			
		68-1042	Mounting Rail, F Narrow*		Yes			
		68-1043	Mounting Rail, J Narrow*		Yes			
		68-1044	Mounting Rail, G Narrow*		Yes			
		68-0950	Mounting Rail, E Wide*		Yes			
		68-1058	Mounting Rail, F Wide*		Yes			
		68-1059	Mounting Rail, J Wide*		Yes			
		68-1060	Mounting Rail, G Wide*		Yes			
		23	See Chart Above		68-6090	Insert Assembly, E Wide	1	No
					68-6091	Insert Assembly, F Wide		No
68-6092	Insert Assembly, J Wide			No				
68-6093	Insert Assembly, G Wide			No				
68-6097	Insert Assembly, E Narrow			No				
68-6094	Insert Assembly, F Narrow			No				
68-6095	Insert Assembly, J Narrow			No				
68-6096	Insert Assembly, G Narrow			No				
24	See Chart Above	52-1292	Harness Assembly	1	Yes			
		52-1293	Harness Assembly		Yes			

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\*Specify Finish

\*\*Qty is 6 in Sizes F J G, 4 in Size E

1. Do not use on any 12- Rail Assembly

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**80 Series Rail Assemblies  
Standard-Non-Fire Rated**



Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes
68-7520	Wide Stile E Rail Assembly*	Standard Rails (5CH-)	Yes
68-7521	Wide Stile F Rail Assembly*		Yes
68-7522	Wide Stile G Rail Assembly*		Yes
68-7523	Wide Stile J Rail Assembly*		Yes
68-8001	Narrow Stile E Rail Assembly*		Yes
68-8097	Narrow Stile F Rail Assembly*		Yes
68-8289	Narrow Stile G Rail Assembly*		Yes
68-8193	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(I)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		01-1236	#6-32x3/8 PH FL U'Cut	4	Yes
3		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
	68-0956	Mounting Rail, J Narrow*	Yes		
4	68-0957	Mounting Rail, G Narrow*	Yes		
5	68-0943	Bracket	2	Yes	
6	68-3609	Connecting Arm Assembly	2	Yes	
7	01-4466	Machine Screw SEMS <sup>1</sup>	1	Yes	
8	68-0582	Lockdown Cam <sup>1</sup>	1	Yes	
9	01-0610	Wave Spring Washer <sup>1</sup>	1	Yes	
9	68-0236	Spring, Rail Arm	2	Yes	
	68-1832	Spring, Rail Arm (5CH-)	2	Yes	
10	68-0945	Pivot Pin	2	Yes	
11	01-0098	Retaining Ring	2	Yes	
12	68-0229	Pivot Pin Push Rail*	2	Yes	
13	68-0583	Lockdown Button <sup>1</sup>	1	Yes	
14	809	Touch Pad Assembly	1	Yes	
15	68-0615	Push Rail, E*	1	Yes	
	68-0618	Push Rail, F*		Yes	
	68-0616	Push Rail, J*		Yes	
	68-0617	Push Rail, G*		Yes	

\*Specify Finish  
1. Do not use on any 12- Rail Assembly

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# 80 Series Rail Assemblies

16-  
16-5CH-



Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes
68-7528	Wide Stile E Rail Assembly*	16-5CH-	Yes
68-7529	Wide Stile F Rail Assembly*		Yes
68-7530	Wide Stile G Rail Assembly*		Yes
68-7531	Wide Stile J Rail Assembly*		Yes
68-8007	Narrow Stile E Rail Assembly*		Yes
68-8103	Narrow Stile F Rail Assembly*		Yes
68-8295	Narrow Stile G Rail Assembly*		Yes
68-8199	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	809	Touch Pad Assembly	1	Yes
2		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
5		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
6		68-0957	Mounting Rail, G Narrow*	1	Yes
		816-5	Insert Assembly, E Wide <sup>1</sup> *		Yes
		816-1	Insert Assembly, F Wide <sup>1</sup> *		Yes
		816-7	Insert Assembly, J Wide <sup>1</sup> *		Yes
		816-4	Insert Assembly, G Wide <sup>1</sup> *		Yes
		816-2	Insert Assembly, E/F Narrow <sup>1</sup> *		Yes
7		816-6	Insert Assembly, J Narrow <sup>1</sup> *	1	Yes
		816-3	Insert Assembly, G Narrow <sup>1</sup> *		Yes
8		68-0945	Pivot Pin	2	Yes
9		01-0098	Retaining Ring	2	Yes
10	68-0229	Pivot Pin, Push Rail*	2	Yes	
	68-0236	Spring, Rail Arm	2	Yes	
	68-1832	Spring, Rail Arm (5CH-)	2	Yes	
11	68-3609	Connecting Arm Assembly	2	Yes	
12	01-4537	Standard Hole Plug	1	Yes	

\*Specify Finish  
1. Do not use on any 12- Rail Assembly

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**80 Series Rail Assemblies**  
**12-19-**  
**19-**  
**12-19-5CH**  
**19-5CH-**



Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes
68-2919	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes
68-2926	E Wide Rail Assembly*	12-19-	Yes
68-2927	F Wide Rail Assembly*		Yes
68-2929	J Wide Rail Assembly*		Yes
68-2928	G Wide Rail Assembly*		Yes
68-2913	E Narrow Rail Assembly*		Yes
68-2914	F Narrow Rail Assembly*		Yes
68-2916	J Narrow Rail Assembly*		Yes
68-2915	G Narrow Rail Assembly*		Yes

Assembly No.	Description	Option	Sellable
68-7540	E Wide Rail Assembly*	19-5CH-	Yes
68-7541	F Wide Rail Assembly*		Yes
68-7543	J Wide Rail Assembly*		Yes
68-7542	G Wide Rail Assembly*		Yes
68-8011	E Narrow Rail Assembly*		Yes
68-8107	F Narrow Rail Assembly*		Yes
68-8203	J Narrow Rail Assembly*		Yes
68-8299	G Narrow Rail Assembly*		Yes
68-7536	E Wide Rail Assembly*	12-19-5CH-	Yes
68-7537	F Wide Rail Assembly*		Yes
68-7538	J Wide Rail Assembly*		Yes
68-7539	G Wide Rail Assembly*		Yes
68-8027	E Narrow Rail Assembly*		Yes
68-8123	F Narrow Rail Assembly*		Yes
68-8219	J Narrow Rail Assembly*		Yes
68-8315	G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button <sup>1</sup>	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer <sup>1</sup>	1	Yes
4		68-0582	Lockdown Cam <sup>1</sup>	1	Yes
5		01-4466	SEMS Machine Screw <sup>1</sup>	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
		68-1832	Spring, Rail Arm (5CH-)	2	Yes
7		01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail	2	Yes
9		68-0945	Pivot Pin, Mounting Rail	2	Yes
10		68-0943	Bracket	2	Yes
11	68-0950	Mounting Rail, E*	1	Yes	
	68-0952	Mounting Rail, F*		Yes	
	68-0949	Mounting Rail, J*		Yes	
	68-0948	Mounting Rail, G*		Yes	
12	01-1236	#6-32X3/8" Machine Screw <sup>1</sup>	4	Yes	
13	68-0550	Mounting Rail Insert, E*	1	Yes	
	68-0549	Mounting Rail Insert, F*		Yes	
	68-0552	Mounting Rail Insert, J*		Yes	
	68-0551	Mounting Rail Insert, G*		Yes	
14	01-4537	Standard Hole Plug	1	Yes	

\*Specify Finish

1. Do not use on any 12- Rail Assembly

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