

ASSA ABLOY, the global leader in door opening solutions



HEAVY-DUTY FLOOR CLOSERS

Complete Door Control for Exterior and Interior, High Traffic, Heavy Doors, Where Concealment is Desired

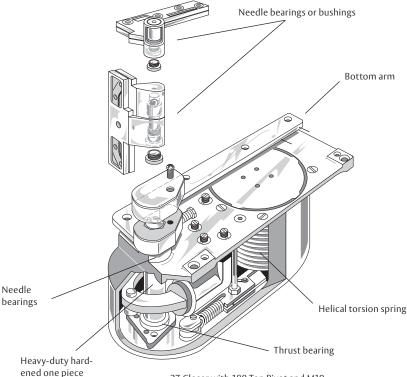
Copyright © 2001-2018, ASSA ABLOY Accessories and Door Controls Group, Inc., an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Accessories and Door Controls Group, Inc. is prohibited. Floor closers provide the best mechanical means to support and control a door. They are designed to work with the laws of physics to provide long-lasting performance and reliability.

The weight of the door is supported by bottom arm and floor

- Door swings with less resistance
- Heavier doors can be accommodated
- Reduced stress on frame
- Fasteners are in shear, not tension
- Eliminates door sag
- Vertically adjustable

Heavy-duty, hardened, one piece steel spindles

- Designed to provide positive dead stop
- Thrust bearing supports vertical load
- Needle bearings for lateral forces
- Extra heavy-duty models also have an additional surface applied thrust bearing to handle heavier doors or doors that have very high traffic



ened one piece spindle

27 Closer with 180 Top Pivot and M19 Intermediate Pivot (Recommended)

Bottom arm attached directly to closer spindle

- A mechanical advantage that increases efficiency insuring that ICC/ANSI A117.1 compliant, lower opening forces, will still close the door
- One to one ratio of door swing to spindle rotation makes control more precise
- Floor closers are more efficient than a regular arm surface closer

Helical torsion spring

- Operates in same direction as door movement and contributes to even higher closer efficiency
- A torsion spring has a much longer life than standard compression springs

Advantages of concealed floor closers

- Aesthetics let the beauty of the door and its surroundings take center stage
 Vandal resistant – mechanism not exposed
- The solution for arch top doors offset floor closers
- Both mechanical advantage and aesthetics a concealed floor closer exclusive

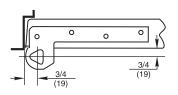
Choose from many different models

- Use standard product with a top pivot for the best efficiency
- Use a quick install (Q) model to facilitate easy closer removal
- Use extra heavy-duty (L & H) (L-offset)
 (H-center hung) models for higher traffic/lead lined or extremely heavy doors
- Use model HM with 3/4" offset hinges for hollow metal doors and frames prepared for 4-1/2" hinges
- Closers can be offset hung, center hung or independently hung, single or double acting (center hung only)



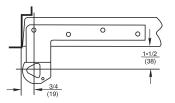
HEAVY-DUTY FLOOR CLOSERS HOW TO SELECT A PRODUCT

1. Offset Vs. Center Hung Application



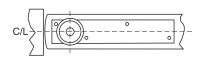
3/4" Offset

Pivot point located 3/4" from the heel edge of the door and 3/4" from face of door



1-1/2" Offset

Pivot point located 3/4" from the heel edge of the door and 1-1/2" from face of door. Used on doors with cladding on face or trim on frame



Center Hung

Pivot point centered in thickness of door. Distance from heel edge can vary 2-3/4" and up. **Not for use on fire rated doors.**

2. Size of Door (Width, Height, Thickness)

Door Material	Door Thickness					
	1-3/4"	2-1/4"	3"			
Hollow Metal	6.5	7	—			
Solid Core Wood	7	9	11.5			
Aluminum/Glass Storefront	3.5	4	_			
Bullet Resistant	20	21				
MDF	7	9	11.5			
	Glass Thickness					
Tempered Glass	3/8"	1/2"	3/4"			
Tempered diass	5	7	9.75			
		Lead Thickness				
Lead Lining	1/16"	1/8"	1/4"			
(add to door material weight)	5	8	9.75			
		Cladding Material				
3/4" Cladding	Wood	Stone	Bronze			
(add to door material weight)	3	10.5	28			

Example: 3/0 X 7/0 X 1-3/4" WD X 1/4" Lead lining

Door:	21sq ft x 7lb.sq ft	=	147lbs
Lead Lining:	ad Lining: 21sq ft x 9.75lb./sq ft		204.75lbs
	Total Door weight		351.75lbs

For doors of other sizes consult factory

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Example: 3/6 X 8/0 X 1/2" Tempered Glass Door Door: 28sq ft x 7lb./sq ft = 196lbs



3. Expected Frequency of Door Opening

Application	Daily	Yearly	
Large department store entrance	5,000	1,500,000	
Large office building entrance	4,000	1,200,000	
Theater entrance	1,000	365,000	
School entrance	1,250	225,000	High
School restroom door	1,250	225,000	
Store or bank entrance	500	150,000	
Office building restroom door	400	118,000	
School corridor door	80	15,000	
Office building corridor door	75	22,000	Average
Store restroom door	60	18,000	
Residential entrance door	40	15,000	
Residential restroom door	25	9,000	
Residential hallway door	10	3,600	Low
Residential closet door	6	2,200	

How to Determine Hand of Door



Face a door swinging open away from you. If it opens to the right, it is right handed. If it opens to the left, it is left handed.



ΟΡΤΙΟΝΣ

Automatic Hold Open – Suffix A

These closers hold the door open. This feature cannot be changed in the field. Models 27-180, 30 & 40 only.

Cold Weather Fluid – Suffix CWF

Cold weather fluid should be specified for exterior doors in consistently cold climates under 32° F for weeks at a time. The hydraulic fluid is of a lower viscosity to prevent sluggish closing. Cannot be used with the delayed action feature.

Cover Pan (Terrazzo) – Suffix Part Number

Closers should always be accessible. They should never be buried beneath flooring materials. A cover pan sits on top of the closer and has the flooring material set in it. This way the sight line for the floor is consistent. Cover pans may require closers with longer spindles. See cover pan template to determine spindle length needed.

Degree of Swing – Follows Model Number

Single acting heavy-duty floor closers have a deadstop. This means that the door cannot go past a certain point. If ordered as a hold open closer, the hold open position is exactly the same as the deadstop. The degrees available are 85°, 90°, 95° or 105° (180° for model 27 only). It is recommended that the maximum degree of swing be ordered.

Double acting closers have a deadstop at 103° and are available with hold open options at 90° or 100°.

Delayed Action – Prefix DA

After full open, permits door to remain ajar (at 70 degrees) for up to 40 seconds. Operates by separate valve and can be shut off if not needed. Not available on closers with hold open feature.

Door Thickness - Suffix 1-3/4, 2, 2-1/4, 2-1/2 or 3

When ordering L product for lead lined doors, the thickness of the door must be given. The purpose of the L product is to have screws spaced so that they straddle the lead in the center of the door. Also used when lead lining is under the skins of the door. Recommended for use on extra heavy or high traffic doors.

Extended Spindle - Suffix Extra Length

Any special floor coverings, or severe door undercuts, will affect the spindle height. In these applications an extended spindle may be required. See product template to determine if an extended spindle is needed. Extended spindles available in 1/2" increments up to 2" longer than standard.

Fire Rated – Prefix F 🕛

Closer packages for fire rated doors (up to 3 hours) include a steel top pivot and must have additional steel intermediate pivots. These closers are non-hold open.

Hand- Suffix RH or LH

All single acting floor closers are handed. All double acting floor closers (30, 40, H40) are non-handed.

Less All Parts – Suffix LAP

If a closer is needed for replacement, the arm, cover, cement case, top pivot and floor plate are omitted.

Less Cement Case – Suffix LCC

For existing installations or when cement case has been sent earlier in construction. Closer will be packaged without the cement case.

Less Floor Plate – Suffix LFP

When thresholds or cover pans are being used, the closer doesn't need the decorative floor plate.

Less Top Pivot – Suffix LTP

For unusual head conditions, where the top pivot cannot be used, the closer is shipped without the top pivot. For offset installations, an additional load bearing intermediate (side jamb) M190 pivot is required. All intermediate pivots for that opening should be M190's, not M19's.

Non Hold Open – Suffix N

These closers do not hold the door open. This feature cannot be changed in the field.

1-1/2" Offset - Suffix 1-1/2

Offset is the distance from the face of the door to the pivot point. Extended offsets should not be used unless there is cladding on the face of the door or there is trim to clear on the frame. 1-1/2" offset arms and pivots are for doors with cladding or trim that project 3/4" from the face of the door.

Physically Handicapped – Prefix PH 遱

To comply with ICC/ANSI A117.1 established by the Americans with Disabilities Act. PH prefix indicates 5 pounds of opening force, based at 30" from centerline of pivot. PH closers may not be used on labeled fire doors or exterior doors. Rixson accepts no responsibility for PH closers and door latching. Also, be advised that ADA guidelines DO NOT apply to fire rated openings or exterior doors.

8-1/2 Lbs. Opening Force – Prefix PH Suffix 8-1/2

This is a lighter than normal opening force. Be aware that this may not be strong enough to close fire rated or exterior doors. Rixson accepts no responsibility for PH closers and door latching. Also, be advised that ADA guidelines DO NOT apply to fire rated openings or exterior doors.

Sealed Closer – Prefix SC

This option for exterior doors or interior doors, with heavy exposure to water or cleaning solvents, protects the body. The closer body is placed in the cement case. A stainless steel cover plate is then gasketed and fastened to the cement case. This must be ordered with closer and cannot be ordered less the cement case.



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Selective Hold Open – Suffix S

These closers can be set to hold open or non-hold open. This is done via a screw control on the top of the closer. Available on Models 27 and 28 only.

Special Layouts – Suffix SPLO

Unique installations or specially engineered products are called special layouts. These numbers must be assigned by the technical support department and they must be called out specifically, by their number, when ordered.

Twenty Minute Label – Suffix -20 🕕

This UL rating is for 20 minute doors. Pivots are brass base material and include a visible label.

Wood Door – Prefix W

When using a center hung product with the centering arm (e.g. 28, 30 or 40) a special plate and less obtrusive adjusting screws are needed for wood doors. This plate is reinforcement to the deep mortise required for that arm, protecting veneer.

All Rixson[®] heavy-duty floor closers are in compliance with ANSI/BHMA A156.4 Standards. See individual products for sub sections.

LIMITED WARRANTY

Rixson heavy-duty floor closers models 27/28 and 30/40 are warranted for 10 years against defect. The model 20 closer carries a 2 year warranty. See Rixson Price Book for specific details of the limited warranty.

SPECIFICATION

Floor closers shall be heavy-duty model 27 (offset) or model 28 (center hung). All closers shall be handed. Choose appropriate functions and strengths to accommodate lead lining, extra high traffic, fire rating, independently hung or quick install models. These closers shall have separate and independent checking valves, to control latch speed, closing speed and adjustable hydraulic backcheck. All single acting closers shall have a built in dead stop feature. All closers shall have one piece spindle assembly. Extra heavy-duty closers shall have minimum of two thrust bearings and one needle bearing. Closers shall not have compression spring.



HEAVY-DUTY FLOOR CLOSERS

3/4" OFFSET HUNG

Application

- Single Acting, Handed
- Exterior or Interior Doors
- Lead-Lined, Heavy, High Traffic Doors
- Weight to 1500 lbs.*
- Door Width up to 4'0" (1219mm)

Product Description & Features

- L180 top pivot included
- ML19 intermediate pivot(s) required (order separately)
- Heavy-duty bottom arm and top pivot with screw holes spaced to straddle lead lining, or for extra heavy or very high traffic doors.
- Available for the following lead-lined door thicknesses: 1-3/4" (44mm), 2" (51mm), 2-1/4" (57mm), 2-1/2" (63mm) or 3" (76mm)
- Available non-hold open (N) or selective hold open (S) at same degree as dead stop
- Built-in positive dead stop prevents door from swinging beyond the desired opening degree (specify 85°, 90°, 95° or 105°)
- Additional thrust bearing for greater load capacity
- Separate and independent valves for closing speed, latch speed and backcheck
- Vertical door adjustment
- Available with floor plate or threshold installation (floor plate shown)
- Cast iron cement case
- For arch top doors or applications where an L180 top pivot cannot be used, supply at least two each ML19-load bearing intermediate pivots, mounted together at the top of the vertical edge
- Doors 60" (1524mm) to 90" (2286mm) in height should use one intermediate pivot. Each additional 30" (762mm) warrants another intermediate pivot
- Furnished with wood and machine screws

Optional Features

- Delayed action option prefix "DA" (non-hold open closers only)
- Cold weather fluid option specify "CWF" (not available for closers with "DA")
- Sealed closer option specify "SC"
- For extended offsets, consult factory
- Extended spindles available in 1/2" increments up to 2" longer than standard
- For extended offsets, consult factory

Compliance

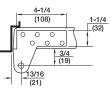
- Models available to meet ICC/ANSI A117.1 low opening force requirements, prefix "PH". (For 8-1/2 lbs. of opening force prefix PH and suffix 8-1/2 lbs.)
- For fire rated openings (up to 3 hour assemblies) prefix "F". This package will be supplied with a
 FL180 steel top pivot and non-hold open closer. FML19 intermediate required (order separately).
 Note: UL listing for 1-3/4" thick doors only.
- UL labeled closers cannot have PH option
- For 20-minute labeled doors suffix "-20" to the part number
- ANSI/C06071

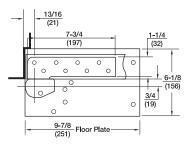
* Door size & weight guidelines are determined using the appropriate number of intermediate pivots

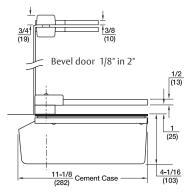


Technical Information

(Frame stop required)







* 1-3/4" door thickness shown



ASSA ABLOY, the global leader in door opening solutions

Model L27

Model L27-180

Application

- Single Acting, Handed
- Exterior or Interior Doors
- Lead-Lined, Heavy, High Traffic Doors
- Weight to 1500 lbs.*
- Door Width up to 4'0" (1219mm)

Product Description & Features

- L180 top pivot included
- ML19 intermediate pivot(s) required (order separately)
- Heavy-duty bottom arm and top pivot with screw holes spaced to straddle lead lining, or for extra heavy or very high traffic doors.
- Available for the following lead-lined door thicknesses: 1-3/4" (44mm), 2" (51mm), 2-1/4" (57mm), 2-1/2" (63mm) or 3" (76mm)
- Available non-hold open (N) or automatic hold open (A) at 180°
- Built-in positive dead stop prevents door from swinging beyond 180° only
- Additional thrust bearing for greater load capacity
- Separate and independent valves for closing speed, latch speed and backcheck
- Vertical door adjustment
- Available with floor plate or threshold installation (floor plate shown)
- Cast iron cement case
- For arch top doors or applications where a L180 top pivot cannot be used, supply at least two each ML19 load bearing intermediate pivots, mounted together at the top of the vertical edge
- Doors 60" (1524mm) to 90" (2286mm) in height should use one intermediate pivot. Each additional 30" (762mm) warrants another intermediate pivot
- Furnished with wood and machine screws

Optional Features

- Delayed action option prefix "DA" (non-hold open closers only)
- Cold weather fluid option specify "CWF" (not available for closers with "DA")
- Sealed closer option specify "SC"
- For extended offsets, consult factory
- Extended spindles available in 1/2" increments up to 2" longer than standard
- For extended offsets, consult factory

Compliance

- Models available to meet ICC/ANSI A117.1 low opening force requirements, prefix "PH". (For 8-1/2 lbs. of opening force prefix PH and suffix 8-1/2 lbs.)
- For fire rated openings (up to 3 hour assemblies) prefix "F". This package will be supplied with a FL180 steel top pivot and non-hold open closer. Furnish FML19 intermediate pivot (order separately). Note: UL listing for 1-3/4" thick doors only.
- UL labeled closers cannot have PH option
- For 20-minute labeled doors suffix "-20" to the part number
- ANSI/C06071

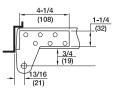
 * Door size & weight guidelines are determined using the appropriate number of intermediate pivots

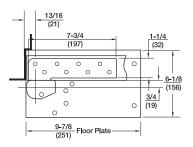


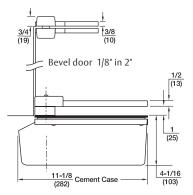


Technical Information

(Frame stop required)









RIGHT HAND SHOWN

3/4" OFFSET

- (A) Pivot Stud 181770-ASY
- (B) Hex Cap 181778-*
- (C) Arm Cap & Screw 012142R*AS (RH, BRS) 012142L*AS (LH, BRS) 012144R*AS (RH, SS) 012144L*AS (LH, SS)
- (D) Arm x Locking Screw 1-3/4" Door 18550-Asy (RH) 18650-Asy (LH)

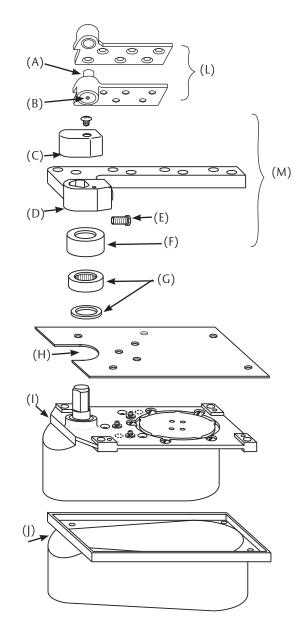
2" Door 18551-Asy (RH) 18651-Asy (LH)

2-1/4" Door 18552-Asy (RH) 18652-Asy (LH)

2-1/2" Door 18553-Asy (RH) 18653-Asy (LH)

3" Door 18554-Asy (RH) 18654-Asy (LH)

- (E) Arm Locking Screw Only 88905-PKG (5)
- (F) Spindle Shoulder Collar 259500-*
- (G) Heavy-Duty Thrust Bearing 41204-PKG (Includes 41207N spacer)
- (H) Floor Plate with Screws
 274050R* (RH) NHO
 274050L* (LH) NHO
 274750R* (RH) SHO
 274750L* (LH) SHO
- (I) Closer Body (Specify Complete Model No. x LAP) (Includes G)
- (J) Cement Case with Screws 253001-PKG



- (L) 3/4" Offset Top Pivot L180 (standard)
 FL180 (Fire Rated)
 L180 x 20 (20 minute)
- (M) Bottom Arm Package
 1-3/4" Door
 252051R*(RH)
 252051L* (LH)

2" Door 252052R* (RH) 252052L* (LH)

2-1/4" Door 252053R* (RH) 252053L* (LH)

2-1/2" Door 252054R* (RH) 252054L* (LH)

3" Door 252055R* (RH) 252055L* (LH) (Includes: C, D, F and attaching screws)

SCREW KITS

L180 Screw Kit 107016-* Machine (2) Req 107116-* Wood (2) Req

Arm Screw Kit 107048 Machine (2) Req 107144 Wood (2) Req

Floor Plate Screw Kit 107004-*

Cement Case Screw Kit 107046



*specify finish

HEAVY-DUTY FLOOR CLOSERS

HOW TO ORDER

	PH Prefix	27 Mode	I	90 Degree of Swin	g	N Hold Open	x 1/2" Ext Spdl Suffix		x RH Hand	x 626 Finish
SC DA PH W F	Sealed Closer Delayed Action Lighter Spring (ADA) Wd Dr (center hung) Fire Rated Doors (offset) — Not available with PH	27 127 427 F327^ L27 Q27 QT27 HM27 20	28 H28 328 428 *30 *40 *H40	85 90 95 105 180 *(90 & 100 for 30-40 series only	A S	Non- Hold Open Automatic Hold Open Selective Hold Open (model 27 & 28) 554 587 Ext Spo 1-1/2" CWF -20 8.5# LAP LFP LCC LTP — — SPLO	Concealed Arm Side Load Arm	equired) Fluid el ring hly ase d depth	613 613E 618 619 622 625 626) BSP	Bright Brass Satin Brass Bright Bronze Satin Bronze Oil Rubbed Bronze Dark Oxidized Satin Bronze - equivalent Bright Nickel Satin Nickel Flat Black Bright Chrome Satin Chrome Black Suede Powder White Suede Powder

^Hanging means template must accompany request for quote, prior to ordering. *Degree must be furnished for hold open units only.



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HEAVY-DUTY FLOOR CLOSERS

PRODUCT COMPARISON CHART

OFFSET HUNG

	20	27	27-180	127	427	HM27 ⁶	L27	L27-180	Q27, QT277
Application	Replacement	Standard	Standard	Deep reveal	Deep reveal or alcove	Hollow metal doors and frames	Lead-lined, heavy or high traffic	Lead-lined, heavy or high traffic	Arm allows closer to be removed without demounting door
3/4" offset standard	•	•	•	•	•	•	•	•	•
1-1/2" offset optional ¹		•	•				consult factory	consult factory	
Handed	•	•	•	•	•	•	•	•	•
Exterior door		•	•	•	•	•	•	•	•
Interior door	•	•	•	•	•	•	•	•	•
Non-hold open	•	•	•	•	•	•	•	•	•
Selective hold open		•		•	•	•	•		•
Automatic hold open			•					•	
Door weight	200 lbs.	450 lbs.	450 lbs.	250 lbs.	250 lbs.	250 lbs.	1500 lbs.	1500 lbs.	350 lbs.
Maximum door swing ²	180°	105°	180°	105°	105°	95°	105°	180°	95°
Maximum door width	36"	48"	48"	48"	48"	48"	48"	48"	48"
Standard top pivot (included)	180	180	180	180	180x102	N/A	L180	L180	180
Intermediate pivot (order separately) ³	M19	M19	M19	119	119	N/A	ML19	ML19	(1) M19 included
Standard 1-3/4" door thickness	•	•	•	•	•	•	•	•	•
Optional door thicknesses available⁴							•	•	
Extended spindles available⁵	•	•	•	•	•	•	•	•	•
Options	PH, F, -20	SC, DA, PH, F, CWF, -20	SC, PH, F, CWF, -20	SC, DA ,PH, F, CWF, -20	SC, DA, PH, CWF	SC, DA, PH, F, CWF, -20	SC, DA, PH, F, CWF, -20	SC, PH, F, -20	SC, DA, PH, F, CWF, -20
Furnished with wood and machine screws	•	•	•		•	•	•	•	•

Note: All offset closers have positive deadstop except models F327 and 20

1. Recommended door weight will be less when 1-1/2" offset is specified

Door swing must be specified when ordering several models. Models 27, 127, 427 and L27; specify 85°, 90°, 95° or 105°. Q/QT models; specify 85°, 90° or 95°
 Doors 60" (1524mm) to 90" (2286mm) in height should use one intermediate pivot. Each additional 30" (762mm) of

- door height warrants another intermediate pivot
- 4. Can accommodate the following door thicknesses: 2", 2-1/4", 2-1/2" or 3". Specify when ordering

Can accommodate the following door thicknesses. 2 ,
 1/2" increments up to 2"
 Shipped with (3) special hinges
 Q: includes floor plate, QT: for threshold applications
 Delayed Action only available with NHO closers

9. CWF not available for closers with DA



Designation
SC
DA
PH
F
CWF
-20

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HEAVY-DUTY FLOOR CLOSERS PRODUCT COMPARISON CHART

CENTER HUNG, SINGLE ACTING

	28	28x554	328	428	EH28 ³	EH28x587 ^{3,4}	H28	H28x587 ⁴
Application	Standard	Standard; concealed arm eliminates visible adjusting screws	Glass doors with patch fittings (by others)	Full glass doors with patch fitting (by	Floor closer for power transfer through closer spindle	Floor closer for power transfer through closer spindle; side load arm	Extra Heavy, High Traffic Doors	Extra Heavy, High Traffic Doors; side load arm
Handed	•	•	•	•	•	•	•	•
Exterior door	•	•	•	•	•	•	•	•
Interior door	•	•	•	•	•	•	•	•
Non-hold open	•	•	•	•	•	•	•	•
Selective hold open	•	•	•	•	•	•	•	•
Door weight	350 lbs.	350 lbs.	325 lbs.	325 lbs.	500 lbs.	500 lbs.	1000 lbs.	1000 lbs.
Maximum door swing ¹	105°	105°	105°	105°	105°	105°	105°	105°
Maximum door width	48"	48"	38"	38"	48"	48"	48"	48"
Standard top pivot (included)	340	340	N/A	Special to fit patch fitting	H340	H340	H340	H340
Standard door thickness	1-3/4"	1-3/4"	N/A	3/8" - 1/2" thick tempered glass doors	2"	1-3/4"	2"	1-3/4"
Frame stop required	•	•	•	•	•	•	•	•
Extended spindles available ²	•	•	Consult factory	Consult factory	•	•	•	•
Optional Features	SC, DA, PH, W, CWF	SC, DA, PH, CWF	SC, DA, PH, CWF	SC, DA, PH, CWF	SC, DA, PH, CWF	SC, DA, PH, CWF	SC, DA, PH, CWF	SC, DA, PH, CWF
Furnished with wood and machine screws	•	•			•	•	•	•

Notes:

Center hung closers are not allowed on fire rated doors
Doors taller than 8'6', use 345 in lieu of 340 top pivot and H345 in lieu of H340 top pivot

• All single acting closers have positive deadstop

Door swing must be specifi ed when ordering center hung single acting closers. Single acting closers: specify 85°, 90°, 95° or 105°
 1/2" increments up to 2"

3. Low voltage Class II wiring (2 wire, 18 gauge only)

4. Side load arm allows pivot point to be moved away from pivot edge of door; minimum 2-3/4" backset

5. Delayed Action only available with NHO closers

6. Cold Weather Fluid not available for closers with Delayed Action

RIXSON
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Optional Features	Designation
Sealed Closer	SC
Delayed Action⁵	DA
Physically Handicapped	PH
Wood Door	w
Cold Weather Fluid ⁶	CWF

HEAVY-DUTY FLOOR CLOSERS PRODUCT COMPARISON CHART

CENTER HUNG, DOUBLE ACTING

	30	40	H40 ³	H40x587 ⁴
Application	Standard	Standard	Extra Heavy, High Traffic Doors	Extra Heavy, High Traffic Doors; Side Load Arm
Exterior door	•	•	•	•
Interior door	٠	•	•	•
Non-hold open	٠	•	•	•
Automatic hold open	•	•	•	•
Door weight	200 lbs.	300 lbs.	1000 lbs.	1000 lbs.
Maximum door swing ¹	103°	103°	103°	103°
Maximum door width	48"	48"	48"	48"
Standard top pivot (included)	340	340	H340	H340
Standard 1-3/4" door thickness	٠	•	2" (min)	•
Extended spindles available ²	•	•	•	•
Optional Features	SC, PH, W, CWF	SC, PH, W, CWF	SC, PH, CWF	SC, PH, CWF
Furnished with wood and machine screws	•	•	•	•

Notes

Notes: Center hung closers are not allowed on fire rated doors 	Optional Features	Designation
Primary means of egress should NOT use double acting closers	Sealed Closer	SC
Doors taller than 8'6", use 345 in lieu of 340 top pivot and H345 in lieu of H340 top pivot	Physically Handicapped	PH
 Door swing must be specified when ordering closers. Specify 90° or 100°. Door will swing 3° beyond specified degree. 1/2" increments up to 2" 	Wood Door	w
3. Arm does not allow centering adjustment; NOT recommended for pair of doors	Cold Weather Fluid⁵	CWF

4. Side load arm allows pivot point to be moved away from pivot edge of door; minimum 2-3/4" backset

5. CWF not available for closers with DA



ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience



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