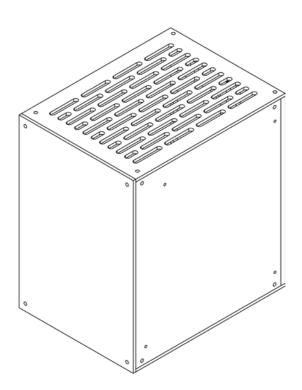
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# SF5A

**Assembly Instructions** 

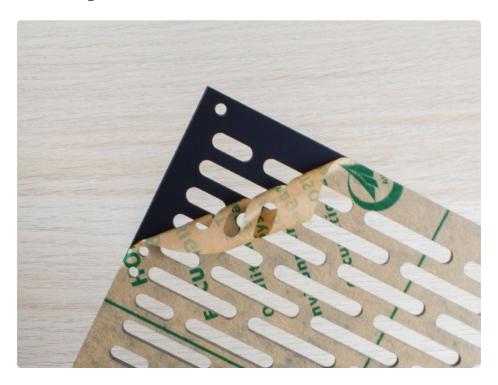


#### Warning

Do not overtighten screws. Overtightening will damage the head and threads of the screws.

Case structure fragile during assembly. Construct with care and avoid unnecessary movement.

Remove the protective layer from both sides of all case panels before assembling the case.



#### Parts List



Use 4 *M3 x 8 mm* screws to attach 4 *Aluminium Nuts* to the *Right Panel*, making sure that the corners of the Aluminium Nuts are aligned with the corners of the panel.





Install your CPU, CPU Cooler, RAM and M.2 SSD to your Motherboard. (Refer to your motherboard instruction manual)

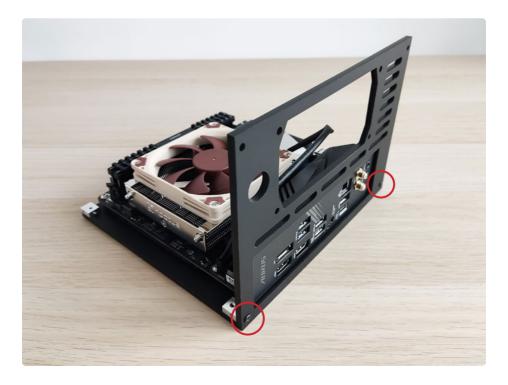


Align your Motherboard with the standoffs on the *Right Panel* and use 4 *M3 x 5 mm Button Head* screws to attach the Motherboard to the *Right Panel*.



Use 2 *M3 x 8 mm* screws to attach the *Back Panel* to the *Right Panel*.

*Tip:* The holes in the panels are slightly larger than the screws to allow for adjustments. During the build, you may loosen screws, adjust panels and retighten screws to ensure that all panel edges are correctly aligned.



Use 2 *M3 x 8 mm* screws to attach 2 *Aluminium Nuts* to the *Back Panel*.



Attach the **Power Switch** to the **Back Panel**.



Connect the power supply cables, and power switch cable to the corresponding motherboard connectors. Refer to your power supply and motherboard instructions manuals.

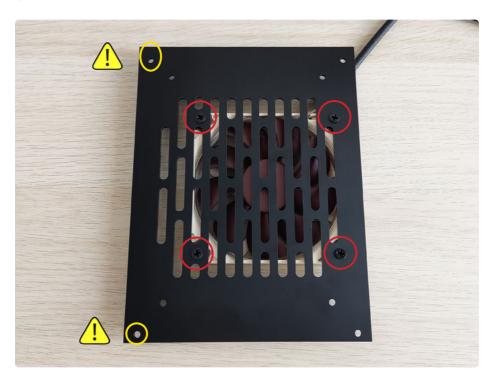


Use 4 *M5 x 10 mm* screws to attach your 92 mm case fan to the *Bottom Panel*.

*Tip:* The arrow on the side of your case fan indicates the direction of airflow. We recommend installing the fan so that it blows air into the case.

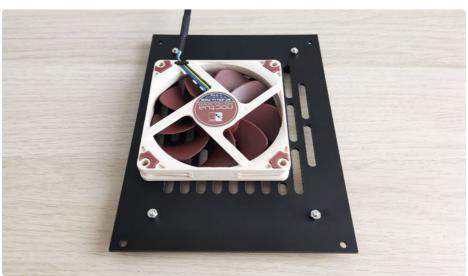
*Tip:* Refer to page 13 for further guidance regarding the position of the bottom panel and fan.

*Tip:* Lay the case fan and bottom panel flat for better stability to drive the screw in straight and ensure that the screw head sits flush with the bottom panel.



Use 4 *M3 x 8 mm Button Head* screws and 4 *Hexagonal Nuts* to attach 4 *Case Feet* to the *Bottom Panel*.





Connect the case fan cable to the motherboard, and use 3 *M3 x 6 mm* screws to attach the *Bottom Panel* to the case.





Use 4 *6-32, 3/8"* screws to attach your SFX power supply unit to the *Back Panel* and connect the loose power cables to the Power Supply Unit. Refer to your power supply instructions manual.

*Tip:* Use cable ties for a tidy look and to prevent cables obstructing any fans.



Use 3 *M3 x 6 mm* screws to attach the *Top Panel* to the case.

*Tip:* Note the correct orientation of the top panel before attaching it to the case.



Use 2 *M3 x 6 mm* screws to attach 1 *Aluminium Nut* to the *Bottom Panel* and 1 *Aluminium Nut* to the *Top Panel*.



Use 4  $\it M3~x~8~mm$  screws to attach the  $\it Left~Panel$  to the case.



Using both hands, lift and rotate the case onto its feet. Then use 4 *M3 x 6 mm* screws to attach the *Front Panel* to the case.



#### Disassembly Instructions

Follow the instructions in reverse order to disassemble the case.

#### Cleaning and Care

Use an air duster to blow out dust from the case, then wipe down the case gently with a non-scratch microfibre cloth.

- [!] Use of cleaning chemicals may cause damage or discolouration.
- [!] Use of liquids/chemicals may cause damage to metal parts.
- [!] Always use both hands to support the case when moving.

#### Help and Feedback

For further assistance, or to provide feedback, please use the contact form at www.malkans.com

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