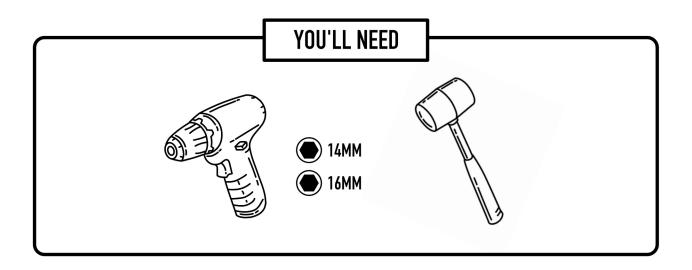


ASSEMBLY INSTRUCTIONS

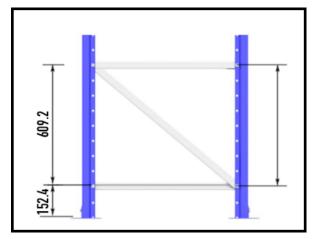


HEAVY DUTY WORK BENCHES

Heavy Duty Workshop Work Bench 1600 & 3000

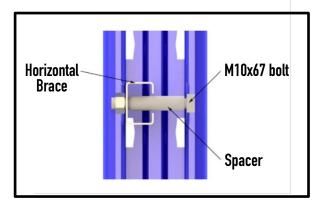


ASSEMBLE THE END FRAMES



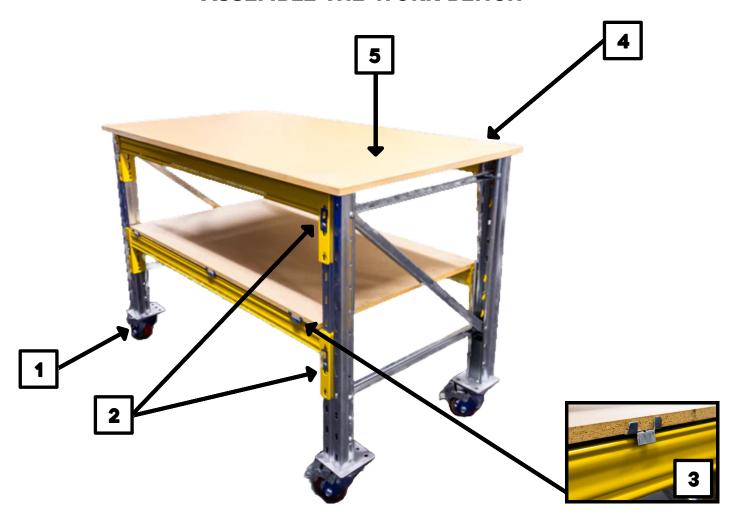
- Diagonal Brace Horizontal Brace
- M10x67 bolt

 Diagonal
 Brace



- 1. Lay two Columns parallel on the ground and arrange the Horizontal Braces and Diagonal Braces as per the diagram.
- 2. Make sure the distance along the column between a Horizontal and Diagonal Brace is 609.2mm (8 holes) and distance along the column between the Horizontal Braces and the ends of the Columns is 152.4mm.
- 3. Fasten the Braces to the Columns with M10x67 bolts, using a spacer for Horizontal Braces where they don't meet a diagonal as per diagrams to the left.
- 4. Assemble the other End Frame in the same configuration.

ASSEMBLE THE WORK BENCH



- 1. Assemble and fit standard Foot Plate or Castor Wheel Foot Plates (optional) using the fixings provided.
- 2. Fit Horizontal Beams at top and lower levels and fix with the Beam Clips provided. Use a rubber mallet if necessary to knock the Horizontal Beams into place.
- 3. Place the Front To Back (FTB) Supports across the bottom beam level and fit Particleboard Shelf on top making sure it fits into the retainer tabs of the FTB Supports.
- 4. Position the timber Packing Strips provided on the upper level of Horizontal Beams. These lift the Bench Top above the welded ends of the beams.
- 5. Fit Bench Top (Particleboard, MDF or 10mm Steel Plate) using the fixings provided. For the Steel Plate the installer will need to drill fixing holes through the Horizontal Beams when the bench top is positioned and centred.

ENJOY YOUR NEW STORAGE SYSTEM!