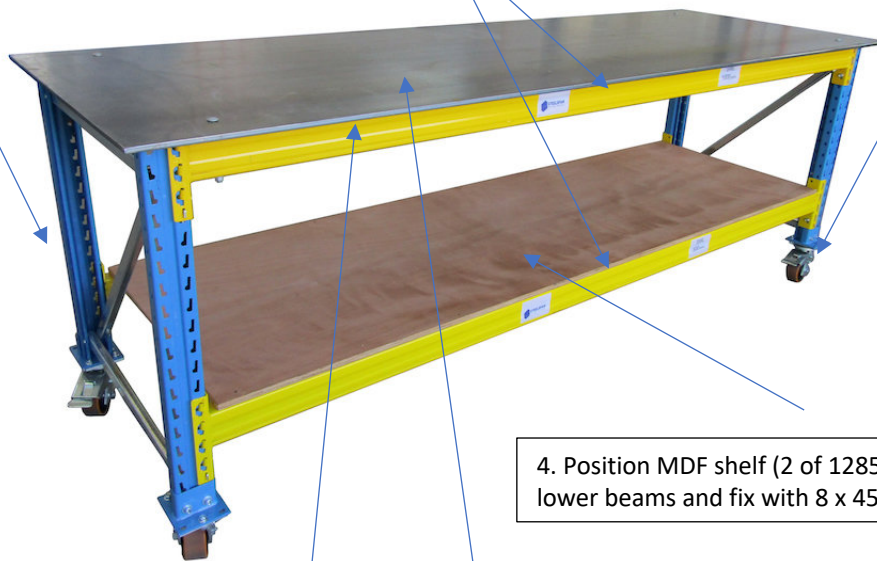


1. Assemble End Frames using uprights, bracing, nuts, bolts and spacers provided. Use spacer where bracing is not overlapping.

2. Assemble and fit feet and castors (option).

3. Fit beams at top and lower levels and fix with beam pins provided.



4. Position MDF shelf (2 of 1285 x 840mm panels) to lower beams and fix with 8 x 45mm Wingtek screws

5. Position timber pack strips provided to centre top of upper beams. These lift the benchtop above welded ends of the beams.

6. Fit Bench Top (2 of 1500 x 900mm panels of MDF/Timber/10mm Steel Plate) using the fixings provided. For Steel Plate the installer will need to drill fixing holes through the plate and beams when the bench top is positioned and centred.