

**! SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Name of product Easy-Mix RK-7000 Adhesive
Code-Nr. 105651

**1.2. Relevant identified uses of the substance or mixture and uses advised against
Recommended intended purpose(s)**

2-Component- Structural Adhesive Adhesive Component

1.3. Details of the supplier of the safety data sheet**Distributor**

WEICON GmbH & Co. KG
Königsberger Str. 255, DE-48157 Münster
Phone : +49(0)251 / 9322 - 0, Fax : +49(0)251 / 9322 - 244
E-Mail : msds@weicon.de
Internet : www.weicon.de

Advice

Produktsicherheit / Product-Safety-Department
Phone : +49(0)251 / 9322 - 0
Fax : +49(0)251 / 9322 - 244
E-mail (competent person):
msds@weicon.de

1.4. Emergency telephone number

EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel:
++44 1865 407333 (English)
TRANSPORT EMERGENCY CONTACT - UK, UAE, South
Africa (24h): Tel: ++44 1865 407333 (English)

Manufacturer

WEICON GmbH & Co. KG
Königsberger Str. 255, DE-48157 Münster

1.4. Emergency telephone number

GIFTNOTRUF/TRANSPORTNOTRUF - Deutschland (24h):
Tel: ++49 69 222 25285 (Deutsch, Englisch)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]**

Hazard classes and Hazard categories	Hazard Statements	Classification procedure
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Flam. Liq. 2	H225
Skin Irrit. 2	H315
Eye Dam. 1	H318
Skin Sens. 1	H317
STOT SE 3	H335
Aquatic Chronic 3	H412

Hazard Statements

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.

H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]



GHS02



GHS05



GHS07

Signal word

Danger

Hazard Statements

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.

Precautionary Statements

P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing vapours/spray.
P264	Wash hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/eye protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P332 + P313	If skin irritation occurs: Get medical advice/attention.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362	Take off contaminated clothing.
P363	Wash contaminated clothing before reuse.
P370 + P378	In case of fire: Use foam for extinction.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container to hazardous or special waste collection point.

**Hazardous ingredients for labeling**

colophony, maleic acid, methacrylic acid, methyl methacrylate

2.3. Other hazards**Results of PBT and vPvB assessment**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/ information on ingredients**3.1. Substances**

not applicable

3.2. Mixtures**Hazardous ingredients**

CAS No	EC No	Name	[% weight]	Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]
80-62-6	201-297-1	methyl methacrylate	50 < 75	Flam. Liq. 2, H225 / STOT SE 3, H335 / Skin Irrit. 2, H315 / Skin Sens. 1, H317
110-16-7	203-742-5	maleic acid	1 < 3	Acute Tox. 4, H302 / Eye Irrit. 2, H319 / STOT SE 3, H335 / Skin Irrit. 2, H315 / Skin Sens. 1, H317
8050-09-7	232-475-7	colophony	1 < 3	Skin Sens. 1, H317
80-15-9	201-254-7	cumene hydroperoxide	<= 0,95	Org. Perox. E, H242 / Acute Tox. 3, H331 / Acute Tox. 4, H312 / Acute Tox. 4, H302 / STOT RE 2, H373 / Skin Corr. 1B, H314 / Aquatic Chronic 2, H411
128-37-0	204-881-4	2,6-Di-tert.-butyl-p-cresol	0,3 < 1	Aqu. Acute 1, H400 M=1 / Aqu. Chronic 1, H410 M=1
79-41-4	201-204-4	methacrylic acid	3 < 5	Acute Tox. 4, H302, H332 / Acute Tox. 3, H311 / Skin Corr. 1A, H314 / Eye Dam. 1, H318 / STOT SE 3, H335

REACH

CAS No	Name	REACH registration number
80-62-6	methyl methacrylate	01-2119452498-28
110-16-7	maleic acid	01-2119488705-25
8050-09-7	colophony	01-2119480418-32
80-15-9	cumene hydroperoxide	01-2119475796-19
128-37-0	2,6-Di-tert.-butyl-p-cresol	01-2119555270-46
79-41-4	methacrylic acid	01-2119463884-26

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Remove contaminated soaked clothing immediately.

In case of inhalation

Remove the casualty into fresh air and keep him immobile.

Refer for medical treatment.

In case of skin contact

In case of contact with skin wash off immediately with soap and water.

Consult a doctor if skin irritation persists.

In case of eye contact

After eye contact, rinse opened eye for 15 minutes under running water. Transfer to hospital for specialist examination.



In case of ingestion

Do not induce vomiting.

Call for a doctor immediately.

If swallowed give water to drink.

4.2. Most important symptoms and effects, both acute and delayed

Physician's information / possible symptoms

Stomache -ache

Nausea

Gastrointestinal complaints

skin irritation

Physician's information / possible dangers

allergic reactions

Causes serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Treatment (Advice to doctor)

Keep under medical supervision for at least 48 hours.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Foam

Dry powder

Carbon dioxide

Dry sand

water mist

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Danger of bursting

In case of fire formation of dangerous gases possible.

Carbon monoxide (CO)

Carbon dioxide (CO₂)

5.3. Advice for firefighters

Special protective equipment for fire-fighters

Fire-fighting operations, rescue and clearing work under effect of combustion and smoulder gases just may be done with breathing apparatus.

Do not inhale explosion and/or combustion gases.

Additional information

Cool endangered containers with water spray jet.

Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Ensure adequate ventilation.

Use personal protective clothing.

Keep away sources of ignition.

Use breathing apparatus if exposed to vapours/dust/aerosol.



For emergency responders

Avoid sparking.

6.2. Environmental precautions

Inform pollution control authorities if product gets into the sewerage systems or open waters.

Do not discharge into the drains or bodies of water..

Do not discharge into the subsoil/soil.

6.3. Methods and material for containment and cleaning up

Take up with absorbent material (e.g. sand, kieselguhr, acid binder, general-purpose binder, sawdust).

After taking up the material dispose according to regulation.

6.4. Reference to other sections

Safe handling: see section 7

Disposal: see section 13

Personal protection equipment: see section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Keep container tightly closed.

Care for thoroughly room ventilation, if necessary use in well ventilated area with local exhaust ventilation at workplace.

Open and handle container with care!

General protective measures

Avoid contact with eyes and skin

Do not inhale gases/vapours/aerosols.

Hygiene measures

At work do not eat, drink, smoke or take drugs.

Remove soiled or soaked clothing immediately.

Storing of food in workroom forbidden.

Wash hands and skin before breaks and after work.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking

Protect from heat and sunlight.

Take precautionary measures against static discharges.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep only in original container.

Advice on storage compatibility

Do not store with combustible materials.

Do not store with acids or alkalis.

Do not store together with animal feedstuffs.

Do not store together with food.

Do not store together with oxidizing agents.

Further information on storage conditions

Keep container tightly closed and store at cool and aired place.

Keep locked up.

Protect from direct solar radiation.

Store in a dry place.

**7.3. Specific end use(s)****Recommendation(s) for intended use**

See section 1.2

! SECTION 8: Exposure controls/personal protection**8.1. Control parameters****! Ingredients with occupational exposure limits to be monitored**

CAS No	Name	Code	[mg/m3]	[ppm]	Remark
128-37-0	2,6-Di-tert-butyl-p-cresol	8 hours	10		EH40/2005
79-41-4	Methacrylic acid	8 hours	72	20	EH40/2005
		Short-term	143	40	
80-62-6	Methyl methacrylate	8 hours	208	50	EH40/2005
		Short-term	416	100	
98-83-9	2-Phenylpropene	8 hours	246	50	EH40/2005
		Short-term	491	100	
8050-09-7	Rosin-based solder flux fume	8 hours	0.05		EH40/2005
		Short-term	0.15		
98-59-9	p-Toluenesulphonyl chloride	8 hours			EH40/2005
		Short-term	5		

Indicative occupational exposure limit values (91/322/EEC, 2000/39/EC, 2006/15/EC or 2009/161/EU)

CAS No	Name	Code	[mg/m3]	[ppm]	Remark
80-62-6	methyl-methacrylate	8 hours		50	
		Short-term		100	

DNEL-/PNEC-values**DNEL worker**

CAS No	Substance name	Value	Code	Remark
128-37-0	2,6-Di-tert.-butyl-p-cresol	0,5 mg/kg bw/day	DNEL long-term dermal (systemic)	
		3,5 mg/kg bw/day	DNEL long-term inhalative (systemic)	
79-41-4	methacrylic acid	88 mg/m3	DNEL long-term inhalative (local)	
		29,6 mg/m3	DNEL long-term inhalative (systemic)	
		4,25 mg/kg bw/day	DNEL long-term dermal (systemic)	
80-15-9	cumene hydroperoxide	6 mg/m3	DNEL long-term inhalative (systemic)	
8050-09-7	colophony	25 mg/kg bw/day	DNEL long-term dermal (systemic)	
		176,32 mg/ m3	DNEL long-term inhalative (systemic)	

PNEC

CAS No	Substance name	Value	Code	Remark
128-37-0	2,6-Di-tert.-butyl-p-cresol	99,6 µg/l	PNEC sediment, freshwater	
		0,199 µg/l	PNEC aquatic, freshwater	
		0,0199 µg/l	PNEC aquatic, marine water	

**DNEL-/PNEC-values (continued)**

CAS No	Substance name	Value	Code	Remark
		47,69 µg/l	PNEC soil, freshwater	
79-41-4	methacrylic acid	0,82 mg/l	PNEC aquatic, marine water	
		0,82 mg/l	PNEC aquatic, freshwater	
8050-09-7	colophony	108 mg/kg dw	PNEC sediment, freshwater	
		0,005 mg/l	PNEC aquatic, freshwater	
		0,0005 mg/l	PNEC aquatic, marine water	
		1000 mg/l	PNEC sewage treatment plant (STP)	
		21,4 mg/kg dw	PNEC soil, freshwater	
		10,8 mg/kg dw	PNEC sediment, marine water	

Additional advice

The statutory local and national regulations have to be observed.

8.2. Exposure controls**Respiratory protection**

If ventilation insufficient, wear respiratory protection.

Selection of the appropriate filter type depends on the quantity and chemicals handled at the workplace. Contact supplier of respiratory protective equipment or more information about filter properties.

In case of insufficient ventilation or long-term effect use breathing apparatus.

Hand protection

Glove material specification [make/type, thickness, permeation time/life, wetting resistance]: Neopren; 480min.

In the cases of special applications, it is recommended to check the chemical resistance with the manufacturer of the gloves.

Chemical protective gloves must be chosen carefully in view of their design and depending on the dependence on the concentration and amounts of dangerous goods used in the specific working tasks.

Eye protection

tightly fitting goggles

Other protection measures

protective clothing

Appropriate engineering controls

Sufficient ventilation and exhaustion.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance**

pasty

Colour

light grey

Odour

pungent

Odour threshold



not determined

Important health, safety and environmental information

	Value	Temperature	at	Method	Remark
pH value	not determined				
boiling point	not determined				
melting point	not determined				
Flash point	11 °C			closed cup	
Vapourisation rate	not determined				
Flammable (solid)	not applicable				
Flammability (gas)	not applicable				
Ignition temperature	not determined				
Self ignition temperature	not determined				
Lower explosion limit	not determined				
Upper explosion limit	not determined				
Vapour pressure	not determined				
Relative density	ca. 1,03 g/cm ³	25 °C			
Vapour density	not determined				
Solubility in water					insoluble
Solubility/other	not determined				
Partition coefficient n-octanol/water (log P O/W)	not determined				
Decomposition temperature	not determined				
Viscosity kinematic	> 40 mm ² /s	40 °C			
Viscosity dynamic	not determined				

Oxidising properties

No information available.

Explosive properties

No information available.

9.2. Other information

No information available.



SECTION 10: Stability and reactivity

10.1. Reactivity

No information available.

10.2. Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

Reactions with acids, alkalies and oxidising agents.
If heating up polymerisation.

10.4. Conditions to avoid

Keep away from heat.

10.5. Incompatible materials

Substances to avoid

Alkali (lye), concentrated
Acid, concentrated
Oxidising agent, strong

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide.
Halogen hydrocarbons
Toxic gases/vapours

Thermal decomposition

Remark No decomposition if used as directed.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity/Irritation/Sensitization

	Value/Validation	Species	Method	Remark
LD50 acute oral	14667,2 mg/kg			ATE
LD50 acute dermal	8818,6 mg/kg			ATE
LC50 acute inhalation	237,7 mg/l ()		dust/mist	ATE
Skin irritation	irritant			
Eye irritation	corrosive			
Skin sensitization	sensitizing			

Subacute Toxicity - Carcinogenicity

	Value	Species	Method	Validation
Chronic Toxicity	NOAEL 300 ppm (90 d) Repeated Dose 90-Day Oral Toxicity Study in Rodents CAS: 79-41-4			-



Safety Data Sheet according to Regulation (EC)

No. 1907/2006 (REACH)

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Easy-Mix RK-7000 Adhesive

Value	Species	Method	Validation
Mutagenicity			No experimental information on genotoxicity in vitro available.
Reproduction-Toxicity			No indications of toxic effects were observed in reproduction studies in animals.
Carcinogenicity			No indications of carcinogenic effects are available from long-term trials.
Experiences made from practice			
Sensitization through skin contact possible.			
Risk of strong eye injuries.			
Irritates respiratory tract.			
Irritates mucous membranes.			
Irritates eyes and skin.			
Additional information			
The product is to be handled with the caution usual with chemicals.			
Other hazardous properties may not be excluded.			

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicological effects

Value	Species	Method	Validation
Fish	LC50 85 mg/l (96 h)	Fish	CAS: 79-41-4
Daphnia	EC50 1440 Mikro-g/l (48 h)	Daphnia pulex	CAS: 128-37-0
Algae	EC50 45 mg/l (96 h)	Green algae	CAS: 79-41-4

12.2. Persistence and degradability

Elimination rate	Method of analysis	Method	Validation
Biological degradability	86 % (28 d) CAS: 79-41-4		readily degradable
Degradability	64 % (28 d) CAS: 8050-09-7		readily degradable

12.3. Bioaccumulative potential

The product has not been tested. Because of the product's consistency and low solubility in water bioavailability is not likely.

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects

Additional ecological information



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Easy-Mix RK-7000 Adhesive

Value	Method	Remark
AOX		Product can contain organically bound halogen and contribute to the adsorbable organic halogen value.

General regulation

Harmful to aquatic life with long lasting effects.

Do not allow uncontrolled leakage of product into the environment.

Product is not allowed to be discharged into the ground water or aquatic environment.

Product is not allowed to be discharged into aquatic environment, drains or sewage treatment plants.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recommendations for the product

Remove in accordance with local official regulations.

Dispose of as hazardous waste.

Recommendations for packaging

Dispose of according to the local waste regulations.

General information

Assignment to a waste code number / waste identification according to the EWC is to be carried out on a sector or process-specific basis.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA-DGR
14.1. UN number	1133	1133	1133
14.2. UN proper shipping name	ADHESIVES	ADHESIVES	Adhesives
14.3. Transport hazard class(es)	3	3	3
14.4. Packing group	III	III	III
14.5. Environmental hazards	No	No	No

14.6. Special precautions for user

No information available.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
not applicable

Land and inland navigation transport ADR/RID

Hazard label(s) 3

tunnel restriction code D/E

Special provisions 640E

Classification code F1



! SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC standard

VOC content 0 %

15.2. Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

! SECTION 16: Other information

! Recommended uses and restrictions

National and local regulations concerning chemicals shall be observed.

For industrial use only.

Further information

Each user is responsible for the implementation of the national special regulations.

The information contained herein is based on the state of our knowledge. It characterizes the product with regard to the appropriate safety precautions. It does not represent a guarantee of the properties of the product.

Please observe the following disclaimer! --- Our safety data sheets have been compiled according to effective EU-directives, WITHOUT taking into account the special national directives concerning the handling of hazardous substances.

Indication of changes: "!" = Data changed compared with the previous version. Previous version: 8.7

H225 Highly flammable liquid and vapour.

H242 Heating may cause a fire.

H302 Harmful if swallowed.

H302, -?-

~~H332~~ Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H331 Toxic if inhaled.

H335 May cause respiratory irritation.

H373 May cause damage to organs (or state all organs affected, if known) through prolonged or repeated exposure (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard).

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H411 Toxic to aquatic life with long lasting effects.