

# HONSBERG O Member of GHM GROUP

CRG-025HM/K

# Flow Switch CRG



- Can be used from nominal width DN 25..200
- Suitable for media with ferritic particles.

# Characteristics

The devices function via the principle of a paddle supported by a metal bellows, and the triggering of a micro switch.

## Technical data

Switch	micro switch			
Nominal width	DN 25200			
Process	male thread R 1 "			
connection				
Switching range	0.2165.7 m³/h for details see			
Q <sub>max</sub> .	up to 240 m³/h table "Ranges"			
Tolerance	±15 % of full scale value			
Pressure	PN 11 bar			
resistance				
Medium	-20+120 °C			
temperature				
Ambient	-20+85 °C			
temperature				
Media	water (oils and aggressive media available on request)			
Wiring	changeover no. 0.374 white	$\bar{\uparrow}$ red blue		
Switching voltage	250 V DC			
Switching current	15(8) A			
Protection class	1 - PE connection			
Ingress protection	IP 65			
Electrical connection	cable screw gland M20x1.5			
Materials medium-contact	Brass construction: Stainless steel construction: Tombak Stainless steel construction: 1.4571			
Non-medium- contact materials	ABS, PC transparent			
Weight	Brass construction: 0.95 kg Stainless steel 1.1 kg construction:			

# Installation location

Standard: horizontal inwards flow; switching unit not recommended underneath; other installation positions are possible; the installation position affects the switching point and range.

## Ranges

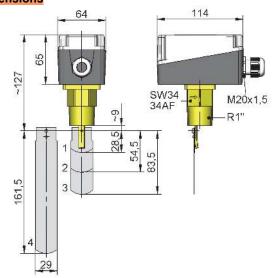
Details in the table correspond to horizontal inwards flow with decreasing flow rate.

● = Standard ○ = Option for reduced switching range

DN		Switching range m³/h H₂O					Q <sub>max.</sub>		
		Padd 1	le	Pado 1,2		Pad 1,2,		Paddle 1,2,3,4*	recom- men- ded
25	0	0.20 -	1.0						3.6
	•	0.60 -	2.0						
32	0	0.25 -	1.4						6.0
	•	0.80 -	2.8						
40	0	0.50 -	1.6						9.0
	•	1.10 -	3.7						
50	0			0.9 -	3.6				15.0
	•			2.2 -	5.7				
65	0			1.2 -	4.9				24.0
	•			2.7 -	6.5				
80	0					2.1 -	7.4		36.0
	•					4.3 -	10.7		
100	0					4.9 -	17.1	3.3 - 11.6	60.0
	•					11.4 -	27.7	6.1 - 17.3	
125	0					9.7 -	34.0	5.0 - 17.5	90.0
	•					22.9 -	53.3	9.3 - 25.2	
150	0					13.6 -	47.6	6.1 - 21.4	120.0
	•					35.9 -	81.7	12.3 - 30.6	
200	0					25.7 -	90.1	21.7 - 55.3	240.0
	•					72.6 -	165.7	38.6 - 90.8	

<sup>\*</sup>must be used together

# **Dimensions**



Adapt paddle 1 for DN 25. From DN 100, adapt paddle 4: DN 100 Paddle length 92 DN 125 Paddle length 117 DN 150 Paddle length 143 From DN 175 unshortened









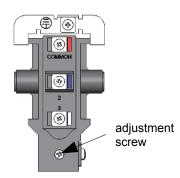
# Handling and operation

#### Note

- Attention! Paddle fixing unsecured. For critical conditions (e.g. vibration), fit a bolted fixing.
- Include straight calming section of 10 x DN in inlet and outlet
- If the media are dirty, install a filter.
- It must be ensured that the values given for voltage, current, and power are not exceeded.
- When switched on, a load must be connected in series.
- The electrical details apply to ohmic loads.
   Capacitive and inductive loads must be operated using a protective circuit.

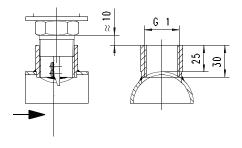
# Loosen adjustment

Screws, and remove hood; set the desired switching value using the adjustment screw, and refasten the hood.



#### Installation recommendation

Use a tube with standard wall thickness as per DIN 2448



# Ordering code

	1.	2.	3.	4.
CRG -	025H		S	

#### O=Option

1.	Process connection			
	025H	threaded connection DN 25 - R 1 "		
2.	Connection material			
	M	brass		
	K	stainless steel		
3.	Cable screw gland			
	S	to the side		
4.	Switching range			
	R O	reduced		

#### **Options**

- Switching ranges for oil
- Special values

#### **Ordering information**

- Specify direction of flow, medium, and switching range.
- For oils, state viscosity, temperature and designation (e.g. ISO VG 68) (enquire about range).



