

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier****Name of product**Copper Paste Assembly Spray KPS
Code-Nr. 272000**1.2. Relevant identified uses of the substance or mixture and uses advised against****Recommended intended purpose(s)**

Technical Aerosols

Corrosion Protection and Lubricant

1.3. Details of the supplier of the safety data sheet**Distributor**WEICON GmbH & Co. KG
Königsberger Straße 255, DE-48157 Münster
Postbox 48045, DE-8460 Münster
Phone ++49(0)251 / 9322 - 0, Fax ++49(0)251 / 9322 - 244
E-Mail : msds@weicon.de
Internet : www.weicon.de**Advice**Produktsicherheit / Product-Safety-Department
Phone ++49(0)251 / 9322 - 0
E-mail (competent person):
msds@weicon.de**1.4. Emergency telephone number****Emergency advice**GIZ Bonn (German, English)
Phone ++49(0)228-19 240**Manufacturer**WEICON GmbH & Co. KG
Königsberger Str. 255, DE-48157 Münster**1.4. Emergency telephone number****Emergency advice**-
Phone -**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]**

Hazard classes and Hazard categories	Hazard Statements	Classification procedure
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Aerosol 1	H222, H229	
Skin Irrit. 2	H315	
Eye Irrit. 2	H319	
Aquatic Chronic 3	H412	

Hazard Statements

H222	Extremely flammable aerosol.
H229	Pressurised container: May burst if heated.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H412	Harmful to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]



GHS02



GHS07

Signal word

Danger

Hazard Statements

H222	Extremely flammable aerosol.
H229	Pressurised container: May burst if heated.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H412	Harmful to aquatic life with long lasting effects.

Precautionary Statements

P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313	If skin irritation occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice/attention.
P362	Take off contaminated clothing.
P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
P501	Dispose of contents/container to hazardous or special waste collection point.

2.3. Other hazards

Product has an anesthetic effect.

! Information pertaining to special dangers for human and environment

In extensive use, formation of flammable / explosive vapour-air mixture is possible.

Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

! SECTION 3: Composition/ information on ingredients**Description**

Preparation of metallic soap in mineral oil oil with additives

3.2. Mixtures**Hazardous ingredients**



Safety Data Sheet according to Regulation (EC)

No. 1907/2006 (REACH)

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Hazardous ingredients (continued)

CAS No	EC No	Name	[% weight]	Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]
61641-74-5		propane/butane-mixture	40-50	Flam. Gas 1, H220 / Press Gas, H280
64742-49-0	265-151-9	Naphtha (petroleum) hydrotreated , free of aromatics (note P: < 0,1% benzene)	17 - 19	Flam. Liq. 2, H225 / Asp. Tox. 1, H304 / Skin Irrit. 2, H315 / STOT SE 3, H336 / Aquatic Chronic 2, H411

REACH

CAS No	Name	REACH registration number
64742-49-0	Naphtha (petroleum) hydrotreated , free of aromatics (note P: < 0,1% benzene)	01-2119475514-35-xxxx

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated soaked clothing immediately.

In case of inhalation

Remove the casualty into fresh air and keep him immobile.

In the event of symptoms refer for medical treatment.

In case of skin contact

In case of contact with skin wash off with soap and water.

Consult a doctor if skin irritation persists.

In case of eye contact

In case of contact with eyes rinse thoroughly with plenty of water and seek medical advice.

In case of ingestion

Do not induce vomiting.

Refer to medical treatment.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

No information available.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Foam

Dry powder

Carbon dioxide

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

In case of fire formation of dangerous gases possible.

5.3. Advice for firefighters

Special protective equipment for fire-fighters

Fire-fighting operations, rescue and clearing work under effect of combustion and smoulder gases just may be done with breathing apparatus.



Additional information

Cool endangered containers with water spray jet.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Use personal protective clothing.

Keep away sources of ignition.

High risk of slipping due to leakage/spillage of product.

6.2. Environmental precautions

Inform pollution control authorities if product gets into the sewerage systems or open waters.

Do not discharge into the drains or bodies of water..

Do not discharge into the drains/surface waters/groundwater.

6.3. Methods and material for containment and cleaning up

Take up with absorbent material.

After taking up the material dispose according to regulation.

6.4. Reference to other sections

Safe handling: see section 7

Disposal: see section 13

Personal protection equipment: see section 8

! SECTION 7: Handling and storage

7.1. Precautions for safe handling

! Advice on safe handling

Care for thoroughly room ventilation, if necessary use in well ventilated area with local exhaust ventilation at workplace.

General protective measures

Do not inhale gases/vapours/aerosols.

Hygiene measures

At work do not eat, drink and smoke.

Wash hands before breaks and after work.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking

Do not spray on a naked flame or any incandescent material.

Pressurized container.

Protect from heat and sunlight.

Vapours can form an explosive mixture with air.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep in closed original container.

Adhere to administrative regulations relating to storage of compressed gas cylinders / containers.

Further information on storage conditions

Protect from heat and direct solar radiation.

Storage temperature may not exceed 50°C (=122°F).

Store container at cool and aired place.

**7.3. Specific end use(s)****Recommendation(s) for intended use**

See section 1.2

! SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Ingredients with occupational exposure limits to be monitored**

CAS No	Name	Code	[mg/m3]	[ppm]	Remark
106-97-8	Butane	8 hours	1450	600	EH40/2005
		Short-term	1810	750	

Additional advice

The statutory local and national regulations have to be observed.

8.2. Exposure controls**Respiratory protection**

If ventilation insufficient, wear respiratory protection.

Breathing apparatus

! Hand protection

When using chemical substances protective gloves against chemicals must be worn with the CE-label including the four control digits.

Glove material specification [make/type, thickness, permeation time/life, wetting resistance]: Nitrile rubber; 0,4mm; 480min;60min.

Chemical protective gloves must be chosen carefully in view of their design and depending on the dependence on the concentration and amounts of dangerous goods used in the specific working tasks.

! Eye protection

tightly fitting goggles

Other protection measures

protective clothing

Appropriate engineering controls

Sufficient ventilation and exhaustion.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance**

aerosol

Colour

copper-coloured

Odour

solvent-like

Odour threshold

not determined

Important health, safety and environmental information

	Value	Temperature	at	Method	Remark
pH value	not determined				
boiling temperature	not determined				
Melting point / Freezing point	not determined				
Flash point	not applicable				Aerosol



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	Value	Temperature	at	Method	Remark
Vapourisation rate	not determined				
Flammable (solid)	not determined				
Flammability (gas)	not determined				
Ignition temperature	> 250 °C				
Self ignition temperature	not determined				
Lower explosion limit	not determined				
Upper explosion limit	not determined				
Vapour pressure	3,5 bar	20 °C			
Relative density	not determined	20 °C			
Vapour density	not determined				
Solubility in water					insoluble
Solubility/other	not determined				
Partition coefficient n-octanol/water (log P O/W)	not determined				
Decomposition temperature	not determined				
Viscosity	not determined				

Oxidising properties

No information available.

Explosive properties

The product is considered non-explosive ; nevertheless explosive vapour/air mixtures can be generated .

9.2. Other information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No information available.

10.2. Chemical stability

No information available.

10.3. Possibility of hazardous reactions

No information available.

10.4. Conditions to avoid

Keep away from heat.



10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide.

Thermal decomposition

Remark No decomposition if used as directed.

! SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity/Irritability/Sensitization

	Value/Validation	Species	Method	Remark
Irritability skin	irritant			
Irritability eye	irritant			

! Experiences made from practice

Irritates mucous membranes.

Irritates eyes and skin.

Inhalation causes narcotic effect/intoxication.

Additional information

The product is to be handled with the caution usual with chemicals.

Other hazardous properties may not be excluded.

SECTION 12: Ecological information

12.1. Toxicity

No information available.

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects

General regulation

Do not allow uncontrolled leakage of product into the environment.

Product is not allowed to be discharged into aquatic environment.



SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste code No.	Name of waste
15 01 04	metallic packaging
15 01 10*	packaging containing residues of or contaminated by dangerous substances

Wastes marked with an asterisk are considered to be hazardous waste pursuant to Directive 2008/98/EC on hazardous waste.

Recommendations for the product

Remove in accordance with local official regulations.

Recommendations for packaging

Dispose of according to the local waste regulations.

General information

For proper waste disposal a complete emptying of the tin is necessary.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA-DGR
14.1. UN number	1950	1950	1950
14.2. UN proper shipping name	AEROSOLS	AEROSOLS	Aerosols, flammable
14.3. Transport hazard class(es)	2.1	2.1	2.1
14.4. Packing group	-	-	-
14.5. Environmental hazards	No	No	No

14.6. Special precautions for user

Caution: Gases

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

Land and inland navigation transport ADR/RID

Hazard label(s) 2.1

tunnel restriction code D

Classification code 5F

transport in "limited quantities" according to 3.4 ADR is possible

Transport/further information

24h EMERGENCY CONTACT (TRANSPORT) +49(0)178 433 7434 (Consultank Lutz Harder GmbH)

! SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

! VOC standard

VOC content	61,8 %
VOC value	430,7 g/L



15.2. Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

! SECTION 16: Other information

! Recommended uses and restrictions

National and local regulations concerning chemicals shall be observed.

For industrial use only.

Further information

Each user is responsible for the implementation of the national special regulations.

The information contained herein is based on the state of our knowledge. It characterizes the product with regard to the appropriate safety precautions. It does not represent a guarantee of the properties of the product.

Please observe the following disclaimer! --- Our safety data sheets have been compiled according to effective EU-directives, WITHOUT taking into account the special national directives concerning the handling of hazardous substances.

Indication of changes: "!" = Data changed compared with the previous version. Previous version: 8.3

H220	Extremely flammable gas.
H225	Highly flammable liquid and vapour.
H280	Contains gas under pressure; may explode if heated.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.