

# Contact VA 100 Cyanoacrylate Adhesive

IMPA-Code

81 29 27/28/29/30



**Cyanoacrylate Adhesive for rubber and plastics**  
**medium viscosity**  
**slightly longer curing**

WEICON Contact VA 100 is a universal type for the bonding of metals, plastic and rubber, both to and among each other. VA 100 is ideal for the "do-it-yourself" area, but can also be used in many areas of industry.

## Technical Data

Ester type	Ethyl
Composition	colourless, clear liquid
Viscosity at +20°C (+68°F) according to Brookfield	60 -120 mPa·s
Max. Gap Bridging	0,15 mm
Initial strength on aluminium	30 -60 sec.
Initial strength on NBR-Rubber	5 -20 sec.
Initial strength on hard PVC	10 -60 sec.
Final strength approx. after	24 h
Shear strength according to DIN 53283 on	
Sand-blasted Steel	20 N/mm <sup>2</sup>
Sand-blasted Aluminium	15 N/mm <sup>2</sup>
Rigid PVC	13 N/mm <sup>2</sup>
ABS	12 N/mm <sup>2</sup>
PC	13 N/mm <sup>2</sup>
NBR	> 8 N/mm <sup>2</sup>
Temperature resistance	-50 to +80 briefly to +100 / squatting temp. +150 °C
ISSA-Code	75.629.01/02/03/15

## Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

## Surface pre-treatment

To ensure a perfect bonding, the surfaces to be joined must be clean and dry (to clean and degrease use WEICON Surface Cleaner). Smooth surfaces should be mechanically roughened. To improve the adhesion on difficult to bond plastics (e.g. PE, PP, POM, PTFE), thermoplastic elastomers (TPE) and Silicone, WEICON CA-Primer can be applied on the surface.

## Processing

- Apply WEICON Contact Cyanoacrylate Adhesive only on one of the surfaces to be bonded. The bond line should be between 0.05 mm and max. 0.2 mm (acc. to type) in thickness. Otherwise complete hardening cannot be guaranteed.

- For bonding large surfaces WEICON Contact Cyanoacrylate Adhesive should be applied drop by drop to avoid inner tensions.

- WEICON Contact Cyanoacrylate Adhesives are very economical. One drop is sufficient to cover approx. 3 - 5 cm<sup>2</sup> of bonded surface.

- The parts to be joined should be bonded in an atmosphere of 40 - 80 % relative humidity. In conditions of below 40%, the cure will be considerably slowed or even inhibited. With a relative air humidity of more than 80% or with basic substrates (e.g. glass), shock-curing can occur. In such cases, some materials show a drop in bond strength of 10 - 15 %, due to inner tensions in the bond line.

- Basic-reacting surfaces (pH-value smaller 7) will speed up the cure whereas acidic-reacting surfaces will retard and, under extreme conditions, completely inhibit the polymerization.

## Storage

WEICON Contact Cyanoacrylate Adhesives can be stored in the unopened original container for at least 9 months at room temperature (+ 18°C to + 25°C). Keep away from moisture and direct sunlight. At temperatures of about + 5°C, the shelf life can be extended up to 12 months.

## Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

## Available sizes:

12050001	Contact VA 100 Cyanoacrylate Adhesive 3g
12050012	Contact VA 100 Cyanoacrylate Adhesive 12 g
12050020	Contact VA 100 Cyanoacrylate Adhesive 20 g
12050030	Contact VA 100 Cyanoacrylate Adhesive 30 g
12050060	Contact VA 100 Cyanoacrylate Adhesive 60 g

WEICON GmbH & Co. KG  
 (Headquarters)  
 Germany  
 phone +49 (0) 251 9322 0  
[info@weicon.de](mailto:info@weicon.de)

WEICON Middle East L.L.C.  
 United Arab Emirates  
 phone +971 4 880 25 05  
[info@weicon.ae](mailto:info@weicon.ae)

WEICON Inc.  
 Canada  
 phone +1 877 620 8889  
[info@weicon.ca](mailto:info@weicon.ca)  
[www.weicon.ca](http://www.weicon.ca)

WEICON Kimya Sanayi Tic. Ltd. Şti.  
 Turkey  
 phone +90 (0) 212 465 33 65  
[info@weicon.com.tr](mailto:info@weicon.com.tr)  
[www.weicon.com.tr](http://www.weicon.com.tr)

WEICON Romania SRL  
 Romania  
 phone +40 (0) 3 65 730 763  
[office@weicon.com](mailto:office@weicon.com)

WEICON SA (Pty) Ltd  
 South Africa  
 phone +27 (0) 21 709 0088  
[info@weicon.co.za](mailto:info@weicon.co.za)

WEICON South East Asia Pte Ltd  
 Singapore  
 phone (+65) 6710 7671  
[info@weicon.com.sg](mailto:info@weicon.com.sg)

WEICON Czech Republic s.r.o.  
 Czech Republic  
 phone +42 (0) 417 533 013  
[info@weiconcz.cz](mailto:info@weiconcz.cz)

WEICON Ibérica S.L.  
 Spain  
 phone +34 (0) 914 7997 34  
[info@weicon.es](mailto:info@weicon.es)

## Technical Datasheet

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12050500 Contact VA 100 Cyanoacrylate Adhesive 500 g

### Accessories:

11202400 Sealant and Adhesive Remover, 400 ml  
11207400 Surface Cleaner, 400 ml  
11850200 Hand Protective Foam, 200 ml  
12450010 CA-Primer for Polyolefines, 10 ml  
12500150 CA-Activator Spray, 150 ml  
12505150 CA-Activator Spray AC, 150 ml  
12955170 Dosing Tips, Size 0  
12955175 Dosing Tips, Typ A Size 0,5

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WEICON GmbH & Co. KG  
(Headquarters)  
Germany  
phone +49 (0) 251 9322 0  
info@weicon.de

WEICON Middle East L.L.C.  
United Arab Emirates  
phone +971 4 880 25 05  
info@weicon.ae

WEICON Inc.  
Canada  
phone +1 877 620 8889  
info@weicon.ca  
www.weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.  
Turkey  
phone +90 (0) 212 465 33 65  
info@weicon.com.tr  
www.weicon.com.tr

WEICON Romania SRL  
Romania  
phone +40 (0) 3 65 730 763  
office@weicon.com

WEICON SA (Pty) Ltd  
South Africa  
phone +27 (0) 21 709 0088  
info@weicon.co.za

WEICON South East Asia Pte Ltd  
Singapore  
phone (+65) 6710 7671  
info@weicon.com.sg

WEICON Czech Republic s.r.o.  
Czech Republic  
phone +42 (0) 417 533 013  
info@weiconcz.cz

WEICON Ibérica S.L.  
Spain  
phone +34 (0) 914 7997 34  
info@weicon.es