ES Series Spring Check Valves



Chemline **ES Series** PVC True Union Spring Check valves have a PTFE covered stainless steel spring for positive closing. Compared to ball check valves, ES Series require very low liquid head pressure to close. That means more flexibility as to where valves may be placed in a piping system.



SERIES: ES

SIZES: 1/2" to 4"1

ENDS: Socket, Threaded, Flanged or ChemFlare™

SEALS: EPDM or FKM (Viton®)



Features

True Union Design

· Easy installation and maintenance

PTFE Covered Stainless Steel Spring

- Spring allows disc to self close
- PTFE covering is minimum 0.45 mm (0.018") thick
- · Resistant to almost all chemicals

New Disc Design²

- Fully guided for smooth, trouble-free operation
- Hydraulic design to minimize pressure loss

Moulded Elastomer Seat

• For a secure seal even at low pressures

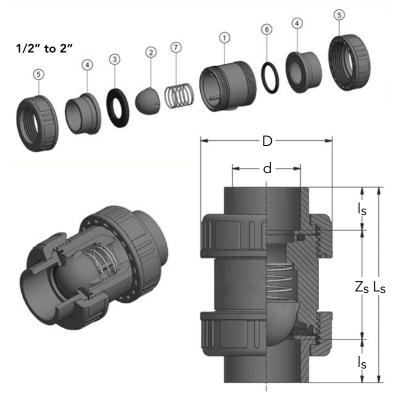


PARTS

▲ Recommended Spare Parts

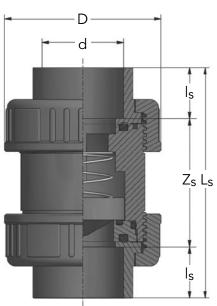
No.	Part	Pcs.	Materials	
1	Body	1	PVC	
2	Cone	1	PVC	
3▲	Seat	1	EPDM, FKM (Viton®)	
4	End Connector	2	PVC	
5	Union Nut	2	PVC	
6▲	Face O-Ring	1/2 ¹	EPDM, FKM (Viton®)	
7▲	Spring	1	PTFE covered SS	
8	Seat Carrier	1	PVC	
9▲	Seat O-Ring	1	EPDM, FKM (Viton®)	
10▲	Seat Carrier O-Ring	1	EPDM, FKM (Viton®)	

^{11/2&}quot; to 2" valves: 1 piece; 2-1/2" and 3" to 4" valves: 2 pieces









DIMENSIONS INCHES

			Socket		Threaded			Flanged ²	ChemFlare™	
Size	D	d	L _S	Z _s	I _s	L _T	Z _T	I _T	L _F	L _{CF}
1/2"	1.9	0.50	3.7	1.9	0.9	3.0	2.0	0.5	5.8	5.31
3/4"	2.4	0.75	4.2	2.1	1.0	3.4	2.3	0.6	6.5	5.55
1″	2.7	1.00	4.7	2.4	1.1	4.0	2.6	0.7	7.3	6.20
1-1/4"	3.1	1.25	5.2	2.7	1.3	4.4	3.1	0.7	8.0	7.08
1-1/2"	3.8	1.50	6.1	3.2	1.4	4.8	3.4	0.7	9.4	_
2"	4.6	2.00	6.3	3.3	1.5	5.3	3.9	0.7	9.7	_
2-1/2"	6.6	2.50	9.1	5.6	1.8	8.5	6.6	0.9	13.6	_
3″3	6.6	3.00	9.3	5.5	1.9	7.8	5.8	1.0	13.9	_

² Flanged valves have cemented-on flanges. Dimension L_F is approximate. Before ordering, please specify a specific L_F if required. ³ 4" valve is fabricated from a 3" valve.

ES Series Spring Check Valves



NET WEIGHTS LBS. Cv VALUES

WORKING PRESSURES PSI

		USGPM flow	20°C	30°C	40°C	50°C	60°C
Size	Lbs.	@ 1 psi △P	68°F	94°F	105°F	120°F	140°F
1/2"	0.2	4.0	230	190	150	100	45
3/4"	0.4	6.0	230	190	150	100	45
1″	0.6	12.0	230	190	150	100	45
1-1/4"	0.9	15.0	230	190	150	100	45
1-1/2"	1.4	30.5	230	190	150	100	45
2"	2.4	48.0	230	190	150	100	45
2-1/2"	6.2	146.0	230	190	150	100	45
3″	6.6	194.0	150	115	90	50	15

Maximum Temperature: 60°C (140°F)

PRESSURE TO OPEN/CLOSE PSI

	Minimum 🛆	P to Open	Minimum $\triangle P$ to Close		
Size	Horizontal	Vertical	Horizontal	Vertical	
1/2"	0.7	0.1	1.2	1.2	
3/4"	0.7	0.1	1.2	1.2	
1″	0.7	0.1	1.2	1.2	
1-1/4"	1.4	0.3	1.2	1.2	
1-1/2"	1.4	0.3	1.2	1.2	
2"	1.4	0.3	1.2	1.2	
2-1/2"	1.4	0.3	1.2	1.2	
3″	1.4	0.3	1.2	1.2	

SAMPLE SPECIFICATION

- 1. All PVC Spring Check valves 1/2" to 4" will be Chemline ES Series Spring Check type, slip-out true union design.
- 2. PVC valves will have an EPDM or FKM (Viton®) uniseat/seal for tight shut-off
- 3. Valves will be 230 psi rated up to 2-1/2" and 150 psi rated for 3" and 4" suitable for temperatures up to $60^{\circ}\text{C}/140^{\circ}\text{F}^{1}$
- Springs will be stainless steel, with minimum 0.45 mm thick PTFE covering for chemical resistance. "Teflon" spray coated springs are not acceptable.
- 3. Socket ends shall be Schedule 80 and conform to ASTM D-2467.
- 4. Threaded ends shall be Schedule 80 and conform to ASTM D-2464.
- 5. Flanged ends shall be ANSI Class 150.
- 1 At maximum temperatures, pressure ratings are lower than the maximum stated. Refer to Chemline data sheet.

INSTALLATION RECOMMENDATIONS

- Install at least 5 pipe diameters from fittings or valves
- Install at least 10 pipe diameters from pump outlet
- Maximum recommended fluid velocity 5 m/s (16 ft/sec.)

VACUUM RATING

• 29.9 inches mercury

ORDERING EXAMPLE

••	nline ES Serio Union Spring		A	015	E	S
Materi	ial A – PVC					
			- 1"			
Seals	E – EPDM	V – FKM (Viton®)				
Ends	S – Socket	T – Threaded	F – Flanged	ChemFlare™ – Use Item	n Numbers below	

Example: Chemline ES Series Spring Check, 1-1/2", with EPDM seals, socket ends.

CHEMFLARE™ ITEM NUMBERS

Valve Size	Tube O.D.	End Connector	Nut	Item Number
1/2"	1/4"	PVC	PVDF	A4N-1
1/2"	3/8″	PVC	PVDF	A6N-1
1/2"	1/2"	PVC	PVC	A8N-1
3/4"	3/4"	PVC	PVDF	A12N-1
1"	1"	PVC	PVDF	A16N-1



² 4" valve is fabricated from a 3" valve.