

# VYPER

ASSEMBLY GUIDE

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**ROBUST STEEL**  
*SPORT*



# WARNING

## Safety & Warnings

The VYPER CHAIR complies with all legally prescribed safety rules and regulations. Inappropriate use may cause damage to the product and injury or death to persons.

It is crucial to read the operation manual prior to using the VYPER CHAIR. It provides you with important information about safe and proper assembly, use and maintenance of the VYPER CHAIR.

Children should never use this VYPER CHAIR unless closely supervised by an adult.

Do not allow horseplay on or around the VYPER CHAIR.

**SERIOUS OR FATAL INJURY CAN OCCUR FROM THE VYPER CHAIR FROM TIPPING OVER OR FALLING OFF OF THE VYPER CHAIR.**

### **ACCORDINGLY:**

Keep weight centered when using the VYPER CHAIR.

Only use VYPER CHAIR on a flat level surface, free of debris.

Keep one or both feet on the ground at all times when sitting on the VYPER CHAIR.

Never stand on the VYPER CHAIR.

Never allow more than one person on the VYPER CHAIR.

**DO NOT USE THE VYPER CHAIR IF IT APPEARS DAMAGED OR BROKEN.**

**WARNING:** To avoid the danger of suffocation, keep this plastic bag away from babies and children. Do not use this bag in cribs, beds, carriages or playpens. This bag is not a toy.

Read all instructions before assembly and use of VYPER CHAIR. Failure to comply with and observe all assembly, safety, operating instructions and warnings regarding the use of the VYPER CHAIR may result in serious bodily injury or death.

This includes strictly following all assembly instructions in the order in which they appear.

Assembling any VYPER CHAIR in an order other than that set out in the instructions increases the risk of product damage or injury or death to individuals.

Never attempt to sit on the VYPER CHAIR until it is fully assembled and all the fasteners are tightened in accordance with the assembly instructions. Failure to comply with this warning can lead to product damage and injury or death to individuals.

Do not attempt to repair any broken or defective parts or assemble using any parts that are damaged or defective. Please contact manufacturer immediately at: [sales@vyperindustrial.com](mailto:sales@vyperindustrial.com)

Never use substitute parts when assembling the VYPER CHAIR. Please contact manufacturer immediately if replacement parts are needed from VYPER CHAIR.



# VYPER

VYPER was founded by the Rusch Family, a family that spent countless hours in the garage, starting one project after another. After years of torture using cheap chairs and hundreds of falls, Chris Rusch (known for being a master in metal shaping), designed & built the first ever VYPER CHAIR.

The VYPER CHAIR is strategically designed to prevent tipping over while rolling, provide relieving back support, improve sitting posture and increase comfort while using the highest quality American-made materials.

With their passion for the garage industry, Dayne and Dylan (the brothers) took over VYPER years ago with the determination to launch the highest quality products in any industry under the VYPER Brand while continuing to provide jobs to the American people.

## TOOLS REQUIRED FOR ASSEMBLY

1/2" WRENCH AND/OR SOCKET | 3/4" WRENCH AND/OR SOCKET

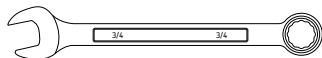
x2



or x2



x1



and x1



3/8" WRENCH AND/OR SOCKET

x1

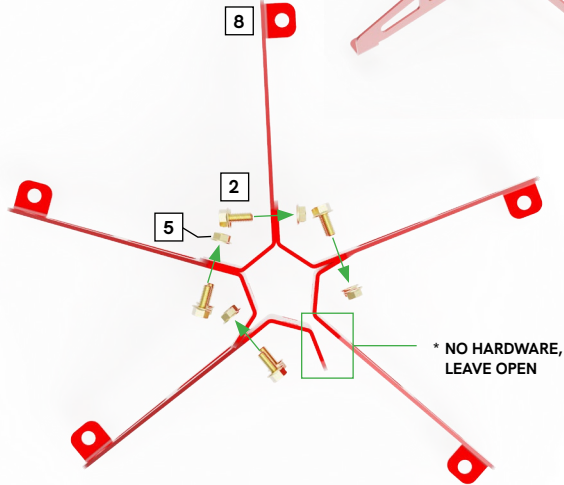
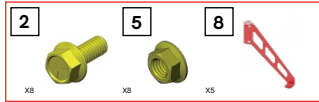


or x1



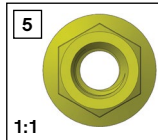
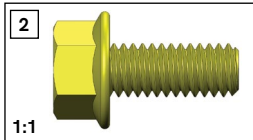
**\*POWER TOOLS NOT RECOMMENDED!**

# STEP 1

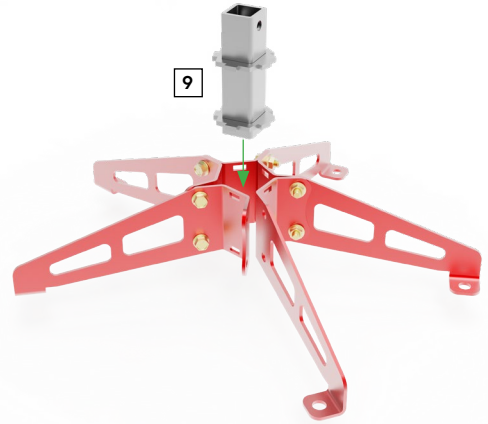
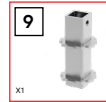


\* FINGER TIGHTEN BOLTS

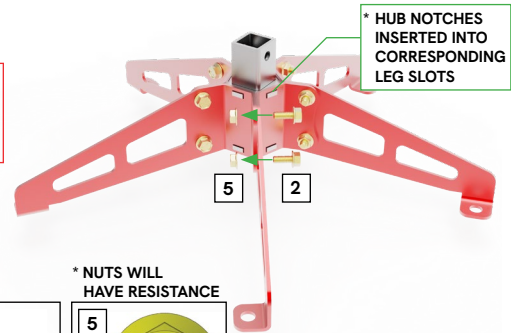
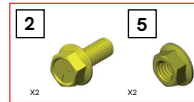
\* NUTS WILL HAVE RESISTANCE



# STEP 2

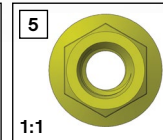
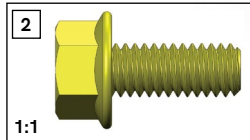


# STEP 2A

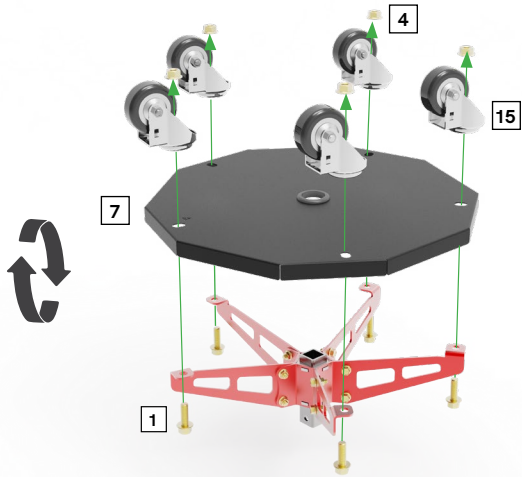


\* DO NOT TIGHTEN

\* NUTS WILL HAVE RESISTANCE

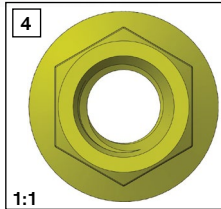
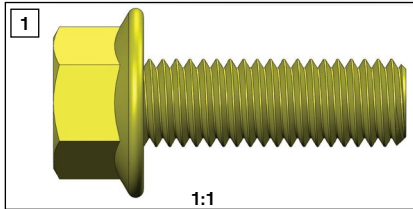


### STEP 3

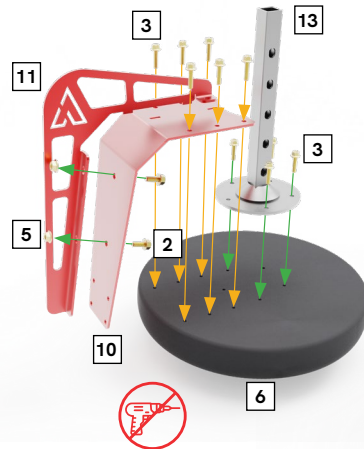
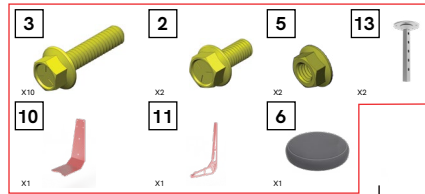


\* OKAY TO TIGHTEN ALL BOLTS FROM PREVIOUS STEPS

\* NUTS WILL HAVE RESISTANCE

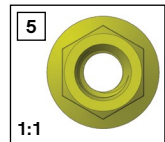
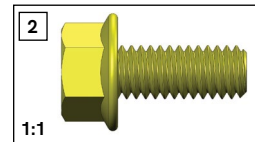
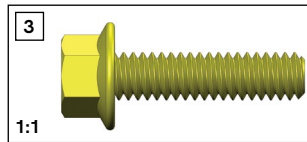


### STEP 4

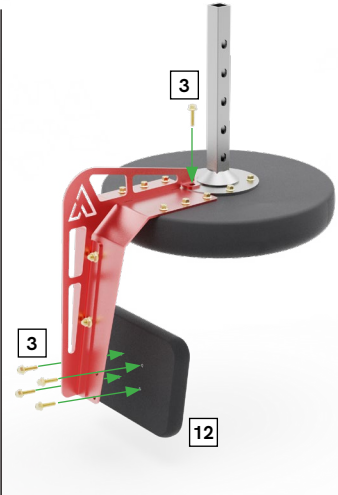
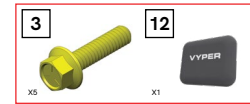


\*POWER TOOLS NOT RECOMMENDED!

\* DO NOT OVER TIGHTEN



### STEP 4A



## STEP 5

14



X1



14

### HEIGHT ADJUSTMENT OPERATION

HOLD SEAT WHILE REMOVING PIN TO ADJUST HEIGHT

ADJUST SEAT TO DESIRED HEIGHT

RE-INSERT PIN  
PIN MUST BE USED TO SECURE SEAT POST

REMOVE WEIGHT TO ADJUST

ENSURE PIN CLIP IS SECURE **\*AUDIBLE CLICK\***

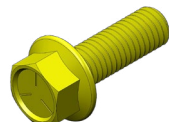
# WARNING!



**\* DO NOT ADJUST SEAT HEIGHT WHILE WEIGHT IS APPLIED, MAY CAUSE INJURY OR DAMAGE TO CHAIR**

## PARTS

1



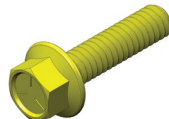
X4 | JHS08048-GR5-YZ

2



X12 | JHS05024-GR5-YZ

3



X15 | JHS04032-GR5-YZ

4



X5 | JFS08

5



X12 | JFS05

6



X1 | SEAT

8



X5 | SUPPORT LEG

10



X1 | BACKREST BASE

12



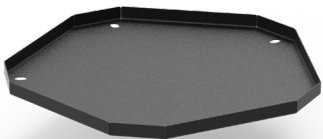
X1 | BACKREST CUSHION

14



X1 | SEAT POST PIN

7



X1 | STATIONARY TOOL TRAY

9



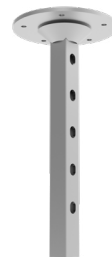
X1 | CENTER HUB

11



X1 | BACKREST SPINE

13



X1 | SEAT POST

15



X5 | 3" SWIVEL CASTER



**VYPER INDUSTRIAL CUSTOMER SERVICE**

(920) 301-3822 OR [sales@vyperindustrial.com](mailto:sales@vyperindustrial.com)

VISIT [WWW.VYPERINDUSTRIAL.COM](http://WWW.VYPERINDUSTRIAL.COM)

# VYPER

## SHARE THE LOVE!

If you love your VYPER CHAIR, we'd be honored if you left us a review on our website!

Want a VYPER \$25 gift card?

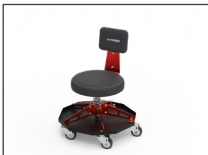
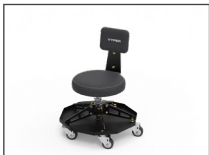
Take a screenshot of your review and email it to: [sales@vyperindustrial.com](mailto:sales@vyperindustrial.com)

## STILL HAVE QUESTIONS?

Visit: [www.vyperindustrial.com/pages/assembly-tutorials](http://www.vyperindustrial.com/pages/assembly-tutorials)

Call: 920.301.3822

ROBUST STEEL  
Stroker



## RETURN INFO

If your chair was damaged during shipping please follow the steps below:

Take a picture of the box and parts that were damaged along with your packing slip

Send pictures to [sales@vyperindustrial.com](mailto:sales@vyperindustrial.com) with your order number

Once we receive the inquiry, we will contact you to resolve the issue

To review our refund policy, please visit: [www.vyperindustrial.com/policies/refund-policy](http://www.vyperindustrial.com/policies/refund-policy)



## CONTACT US

Please contact us at anytime with any questions, concerns or feedback and we will respond as soon as possible.



[sales@vyperindustrial.com](mailto:sales@vyperindustrial.com)



920.301.3822