

Installation Instructions

for

Transfer Case Skid Plate

for

1999-2006 Toyota Tundra and 2005-2007 Toyota Sequoia

Thank you for purchasing your new Skid Row Offroad transfer case skid plate. It is designed to give you peace of mind while traversing even the toughest trails.

Your skid plate package should come complete with the following parts:

- 1. (1) Transfer Case Skid Plate
- 2. (4) 3/8-16 UNC x 1.0" Carriage Head Bolts
- 3. (2) 3/8-16 UNC x 3.0" Carriage Head Bolts
- 4. (6) 3/8-16 UNC Hex Nuts

- 5. (6) 3/8" Lock Washers
- 6. (4) Large 1.5" Diameter Flat Washers
- 7. (2) 3/8" Flat Washers
- 8. (4) 3/8-16 x 1.0" Self-tapping Bolts (for Sequoia)

Step 1: Remove the factory "skid plate" from the bottom of the transfer case. There are four small bolts holding it in place.

1999-2006 TUNDRA INSTALL

Step 2: Lift the new transfer case skid plate into place as shown to the right. Tundra's should have existing holes in the chassis in both locations 1 and 2 indicated by the arrows.

Step 3: Install the two 3/8-16 UNC x 3.0" carriage head bolts through the transmission cross-member holes indicated by arrow 2. The large flat washers, lock washers, and hex nuts are used on top of the crossmember. Leave the bolts loose.

Step 4: Install two 3/8-16 UNC x 1.0" carriage head bolts, large

flat washers, lock washers, and nuts through the holes indicated by the arrow 1 and tighten along with the two bolts from step 2.

Step 5: Drill two 3/8" holes through the chassis using the holes in the skid plate as a guide in the area indicated by arrow 3.

Step 6: Install the remaining 3/8-16 UNC x 1.0" carriage head bolts, flat washers, lock washers, and nuts and tighten.

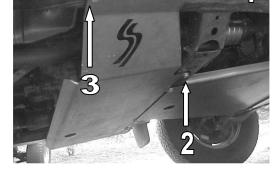
2005-2007 SEQUOIA INSTALL

Step 2: Lift the new transfer case skid plate into place as shown above. Sequoia's have existing holes in the transmission crossmember in location indicated by the arrow 2.

Step 3: Install the two 3/8-16 UNC x 3.0" carriage head bolts through the transmission cross-member holes indicated by arrow 2. The large flat washers, lock washers, and hex nuts are used on top of the crossmember. Leave the bolts loose.

Step 4: On a Sequoia, square up and center the skid plate on the chassis. Tighten the two bolts from Step 2 to hold it in location.

Step 5: Drill four 5/16" holes through the chassis using the holes in the skid plate as a guide in the area indicated by arrows 1 and 3.



Step 6: Install the four 3/8-16 self-tapping bolts in the holes just drilled and tighten. It's helpful to put some oil on the bolt threads to help them cut new threads into the chassis.

Step 7: Once all the bolts have been tightened, you're ready to hit the trail!

We hope you enjoy your new Skid Row Offroad transfer case skid plate!

Sincerely,

Your friends at Skid Row Offroad

Skid Row Offroad

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