

99-06 GM Truck Switch Panel LEFT STORAGE COMPARTMENT SWITCH PANEL Part #'s 00-11009

INSTALLATION INSTRUCTIONS

- **Step 1:** Clear anything from your left dash storage compartment.
- **Step 2:** Remove the dash trim from the front of the dash by gently pulling on the trim evenly all the way around. Remove the two screws on the right of the storage compartment. Towards the back of the compartment drill a hole large enough to loosely fit the switch panel wires through. 1/2" Should be good.
- **Step 3:** Now it's time to start wiring the switch panel. We suggest building a small harness. Using 18-22 gauge wires, make a harness with the wires about 1 foot in length. You have been supplied with flag terminals to crimp to your wires for making connections. Following the supplied wiring diagram wire your harness to specs. Always solder wire to wire connections.
- **Step 4:** With your harness complete and plugged onto the switch panel feed the wires through the storage compartment and out the hole in the bottom.
- **Step 5:** Connect the harness wires to the system wiring.
- **Step 6:** Slide the panel over the storage compartment with the tabs facing to the right. Using the stock screws fasten the panel and spacer to the dash.
- **Step 7:** Test the system and make sure your wiring is correct. With the key in the on position turn on system arm, the solenoids should click. If they don't something is wired wrong. If they do click then turn on the heater and see if it gets warm, then try your purge. Once everything is working correctly move to the next step.



