2004.5-2005 LLY DURAMAX ROTARY SWITCH USER MANUAL



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Caution

Never work on a hot vehicle. Serious injury in the form of burns can result if the vehicle has been in use. Allow vehicle to cool prior to installation. Always wear eye protection when working on or under any vehicle.

Notice:

Unplug both batteries before installation.





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GDP410015



- A. Loomed electrical wires
- B. Dial stickers
- C. Switch control board

- D. Switch knob
- E. Allen Wrench





Step 1
Use C3 grey connector



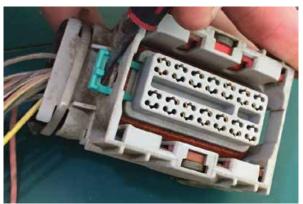
Step 2
Lift grey lever & detatch all 3 plugs



Step 3Use bottom grey connector



Step 4
Remove pin lock



Step 5

Remove black cover, insert flathead screwdriver into unlock clips

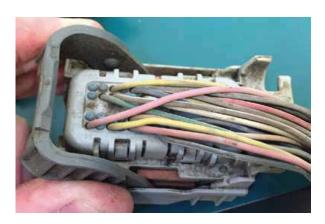


Step 6

Remove black cover

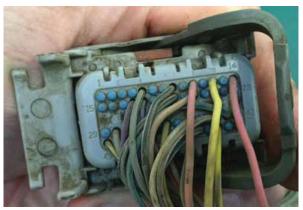


Step 7Top view of connector



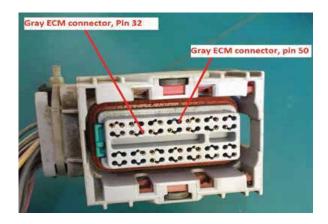
Step 8

Locate correct pin locators



Step 9

Step 10
Remove pin filler





Step 11
Insert pin & wires to latch, reinstall pin lock



Step 12
Reassemble connectors



Notice:

Proper switch pin position between the 5th and 6th slot



Notice:

Stock Connector

Signal = Grey connector, pin 32 Ground = Grey connector, pin 50 **GDP Wires**

Signal = Purple Ground = Black





Troubleshooting:

To troubleshoot your switch, you will need a voltmeter.

Step 1

Set your switch to position 1.

Step 2

Turn key to the run position. (engine off or on)

Step 3

Test the Switch on the fly wire (Purple Wire). These numbers may vary within their specific levels. (i.e. 4.0-4.9 in Position 1) The voltage you should be seeing is:

Step 4

If the readings do not match, please check your connections and pins to make sure they are not bent or broken. As well as, there is no debris stopping the pins from being inserted completely.

| LEVEL 1 | 4.5 |
|-----------|-----|
| LEVEL 2 | 3.5 |
| LEVEL 3 | 2.5 |
| LEVEL 4 | 1.5 |
| LEVEL 5 | 0.5 |
| HIGH IDLE | 5.0 |

Step 5

If the issue persists please call our tech support line for more help. 877-223-5018

