



EGR64
INSTALLATION MANUAL

FLO~PRO
PERFORMANCE EXHAUST

EGR & Cooler Delete for 2007.5-2010 6.4L Ford Powerstroke

WARNING

ONLY install this kit if you are using a tuner that disables the EGR sensors & circuit system. Any product that requires the removal of ANY emissions control device is strictly prohibited and is intended for closed course racing only for non-registered vehicles.

EGR/Cooler Delete Will:

- Provide lower Exhaust Gas Temperatures (EGT)**
 - Increase low end power**
- Reduced black smoke emission**
- Eliminates EGR cooler failure**

Your Kit Includes



- (1) Upper Stainless Steel EGR Block-Off Plate**
- (1) Lower Stainless Steel EGR Block-Off Plate**

Installing The EGR64

STEP 1: Un-hook battery terminals.

STEP 2: Remove front driver's side wheel and fender well. Use a tie to tuck some of the wiring out of the way. (Fig. 1)



STEP 3: Remove the 2 flange bolts that holds the cooler to the exhaust manifold pipe.

STEP 4: Use a deep socket or extension to loosen the 2 nuts that hold the cooler down to allow it to move more freely.

STEP 5: Use a flat head screwdriver to create a gap in the flange to install the plate. Install the lower plate between the cooler and the existing gasket.

Installing The EGR64

STEP 6: Tighten flange bolts & cooler clamps to factory specifications. Make sure the gasket, plate and flange all line up, and that the plate is on the left and gasket on the right.



Fig. 2

Installing the EGR64

STEP 7: Loosen the 3 EGR clamps that hold the cooler to the engine. (Blue in Fig. 3)



Fig. 3

STEP 8: With a 12 point 8mm socket, loosen the left bolt. (Red in Fig. 3). Then with a 13mm socket, remove the 2 nuts from the right stud. (Yellow in Fig. 3)

STEP 9: Create a gap and slide the plate in, keeping the gasket on the engine side. Tighten and reinstall the bolts and the 2 nuts on the right stud. Do not over tighten!

STEP 10: Tighten the 3 nuts to secure the cooler, and you're done!

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