

# **Product Description**

ENCO® SRC-Primer<sup>™</sup> is a high-quality single component moisture cure silicone-based primer with excellent adherence to a wide variety of substrates that provides a powerful protection to many aggressive environments. It is resistant to stains and blisters, exhibits excellent alkali resistance over cementitious surfaces as well to corrosion resistance over metal. This Easy-to-apply primer bonds to properly prepared roofing surfaces and improves adhesion of ENCO® SRC-100™ silicone coating

# **Product Uses**

ENCO® SRC-Primer™ is designed for bonding and sealing coating systems in sound conditions. Due to its versality, it can be used over many different types of roofing systems such as:

- Concrete
- Metal
- Polyurethane Foam
- Aged Galvanized Metal
- Wood

## Advantages

- · Single coat easy application
- Excellent surface adhesion
- Eliminates usage of emulsions
- High weathering characteristics
- Prevents / stops the development of bacteria, fungi and algae
- Excellent UV resistance
- Does not generate a vapor barrier
- Cures to moisture to form a hardlusterless coating

## **Packaging Sizes**

Available in 5 gal pail.

Product Characteristics & Properties	
Coverage	Approximately 150 Square feet per gallon  Depending on surface texture, porosity and application method
Shelf Life	12 Months unopened
Storage Temperature	≤75°F (24°F)
Disposal	Consult local and federal agencies for details

Physical Property	Value	Test Method
Appearance	Liquid	INTERNAL
Туре	100% Silicone Primer	INTERNAL
Color	Beige	INTERNAL
Solids by volume, %	65.0 ± 2.0	ASTM D-2697
Solids by weight, %	78.0 ± 2.0	ASTM D-1644
Density, lb/Gal	10.5 ± 0.2	ASTM D-1475
Elongation, %	< 100	ASTM D-412
Drying time for water resistance	1 to 4 Hours*	ASTM D-1640
Total drying time	8 to 24 Hours*	ASTM D-1640
Fungus resistance	Approved	ASTM G-21
Tensile Strength, lb/in² (Kg/cm²)	< 200 (14)	ASTM D-412
Accelerated weathering	No deleterious effects after 5,000 hours	ASTM G-151 & G-154
Water Permeability, perms	10 Maximum	ASTM E-96



### Surface Preparation

- Clean Pressure wash roof with a mild detergent and rinse thoroughly. Remove any water, dirt, oil, grease and loose particles etc. Kill and remove any mildew or fungus with a bleach solution. Any loosely adhered previous coating must be mechanical removed by sand blasting, scraping or wire brushing.
- Repair Before priming repair concrete cracks and holes using ENCO<sup>®</sup> Crack Filler PRO<sup>™</sup> and ENCO<sup>®</sup> Patching Mesh<sup>™</sup>. Any existing coating must be tested for good adhesion and compatibility
- Level If possible correct excessive ponding water areas by installing proper drains or using ENCO<sup>®</sup> SLU-5000<sup>™</sup>
- 4. Mix Mix the content of the bucket during 3 minutes using a 3-inch blade with a power mixer at 3/4 horse power or more.

## **Product Application**

Apply directly to the surface using a brush, ¾" nap woven roller or squeegee. Mark areas of application to ensure proper Primer coverage. Apply only at temperatures above 40°F and below 95°F. Do not apply if rain is expected within 1 - 4 hours after application. Do not apply coatings unless Total Drying time is completed. DO NOT THIN OR DILUTE FROM FULL STRENGTH.

### Caution

In case of eye contact, flush thoroughly with water for at least 5 minutes with eyelid open. Do not rub eyes. In case of irritation due to skin contact, flush area immediately with clean water, if irritation persists Consult a physician immediately. If swallowed, do not induce vomiting. CONSULT A PHYSICIAN IMMEDIATELY. Use only with adequate ventilation. KEEP OUT OF REACH OF CHILDREN. Refer to the product's safety information on the Safety Data Sheet (SDS).

### **Limitation of Liability**

Our liability regarding this product is limited to its replacement or its refund value should it not comply with our specifications and does not include any application costs.

#### Contacts

For additional information please contact Enco® Manufacturing Corp.