



## **Front Bumper Installation Instructions**

1. Remove front bumper by removing the three bolts on either side of frame. If working on a later model that has the wrap around bumper corners, two additional 6mm bolts on each side attaching plastic to fender will also need to be removed. Disconnect vacuum reservoir, attached to the bumper on the right side, from bumper.
2. On early models the front fenders will need to be trimmed flush with bottom of grill.
3. Remove four bolts attaching sway bar to frame. Remove lower rear steering box bolt. If vehicle is equipped with factory tow hooks these will also need to be removed. Remove four factory clip nuts at front of frame.
4. Slide Frame Tie-In Plates in from the rear and align with existing bumper mount holes.
5. Install new 7/16" x 4" steering box bolt on drivers side and 7/16" x 4" bolt with nut on passengers side. Also install supplied 1/2" x 3-1/2" bolt through frame and secure with Load Washer and Nut. Re-attach sway bar using original hardware. Do not tighten at this time.
6. Place Bumper on vehicle. Bumper brackets will fit between frame and Tie-In Plate. Install two 7/16" x 1-1/4" bolts through front holes on each side. Install one 10mm x 30mm bolt through rear mounting hole into frame on each side.
7. Align Bumper to fenders and grill. Tighten all bolts at this time.
8. Attach vacuum reservoir to fender brace by turning around and using an existing hole.
9. Bend horn brackets up and forward so they aren't exposed. Trim inner fenders.

