

**Updated May 5th, 2023**



## **R1T Version**     **PRO TIPS**

-RIVIAN SHOULD BE IN OFFROAD MODE (HIGHEST SUSPENSION SETTING) TO GIVE YOU THE MOST ROOM TO WORK UNDERNEATH

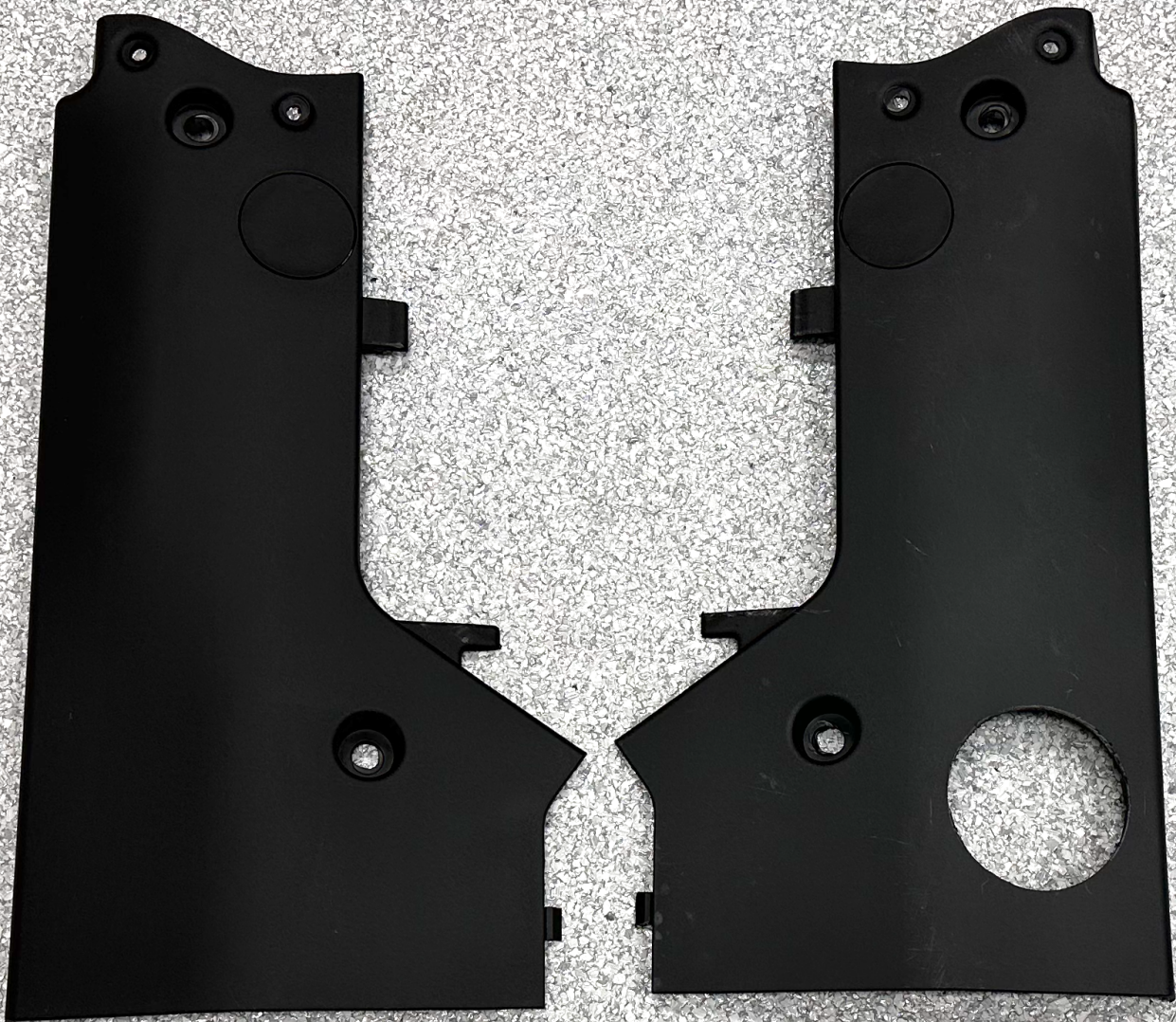
-4" ACCESS HOLE TEMPLATES ARE TO BE USED WHILE THE ROCKER PANELS ARE INSTALLED ON BOTTOMSIDE OF RIVIAN

-ORIENTATION OF TEMPLATES ARE SUCH THAT IF YOU ARE LYING DOWN WITH YOUR BACK ON THE GROUND LOOKING UP TO THE SKY/BOTTOM SIDE OF THE TRUCK, EACH TEMPLATE CAN BE PLACED DIRECTLY ONTO THE PLASTIC ROCKER PANELS TO MARK YOUR ACCESS HOLES

-WHEN USING 4" HOLE SAW, SHORTEN PILOT DRILL SO THAT IT EXTENDS .25" PAST CUTTING EDGE OF SAW

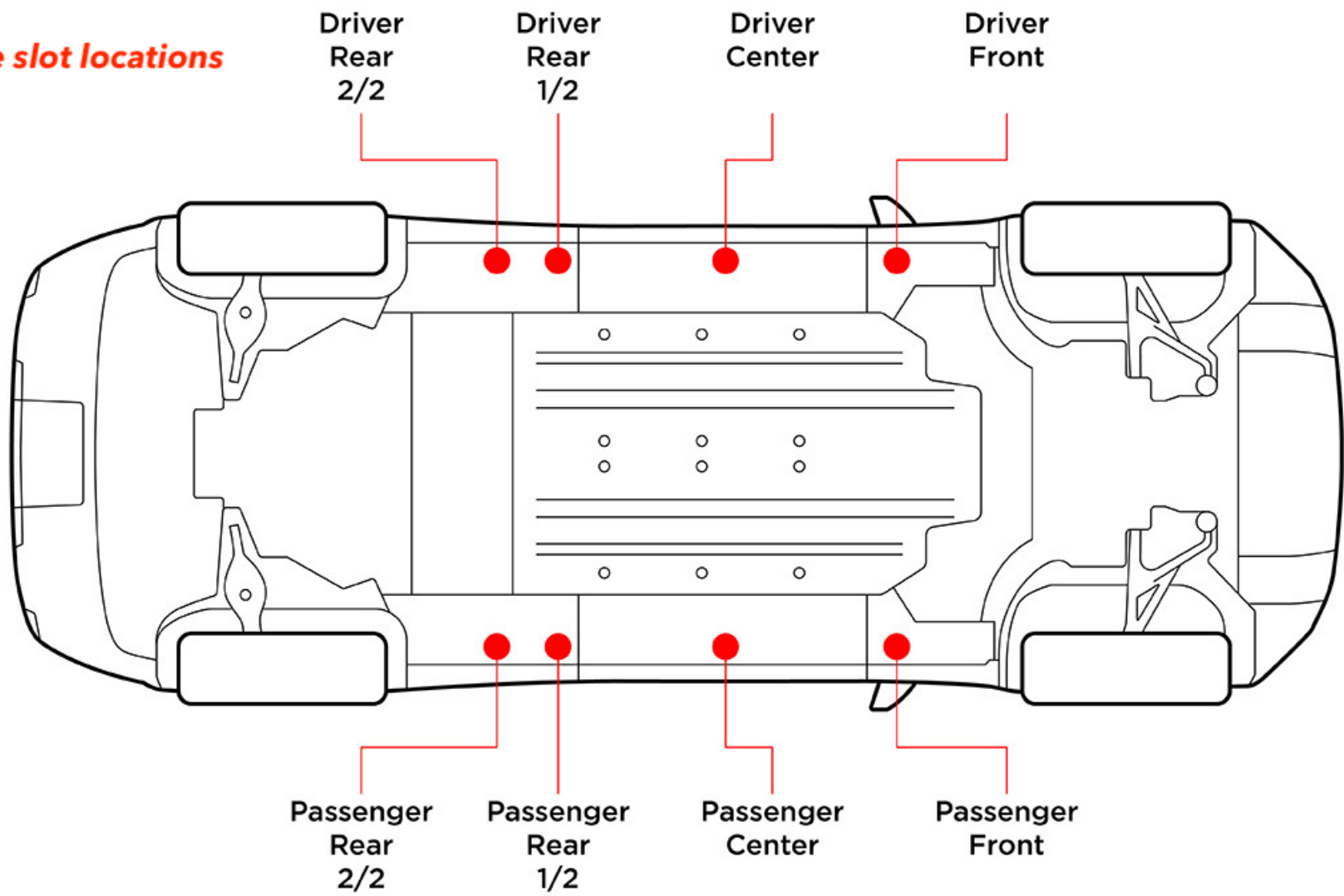
-NO TWO RIVIAN'S ARE BUILT THE SAME, MEANING, THERE MAY BE SOME ADDITIONAL TRIMMING NECESSARY TO MAKE YOUR BODY BRACKETS FIT NICELY INSIDE THE ACCESS HOLES YOU CREATE IN THE PLASTIC ROCKER PANELS.

-IF YOU CHOOSE TO CUT SLOTTED OPENINGS IN THE PLASTIC ROCKER PANELS, YOU WILL NEED TO REMOVE THEM FROM THE VEHICLE. CUTTING THE SLOTS WHILE THE PANELS ARE INSTALLED IS DOABLE, BUT BEFORE INSTALLING THE BRACKETS AND RUNNING BNOARDS, YOU WILL HAVE TO REMOVE THE ROCKER PANELS FROM THE VEHICLE SO THAT YOU CAN INSTALL THE BODY BRACKETS AGAINST THE RIVIAN CHASSIS. REMEMBER, FOR THE SLOTTED OPENINGS, THIS TEMPLATE IS TO SERVE AS A GUIDE TO THE INSTALLER. TRIMMING THE PANELS IS VERY EASY TO DO WITH A UTILITY KNIFE WITH A FRESH RAZOR BLADE.



# R1T Version

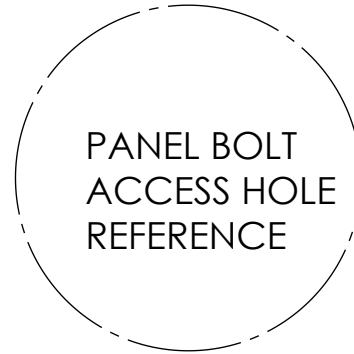
## 4" hole slot locations





INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF CENTER  
PLASTIC PANEL

# DRIVER SIDE FRONT PANEL **R1T**



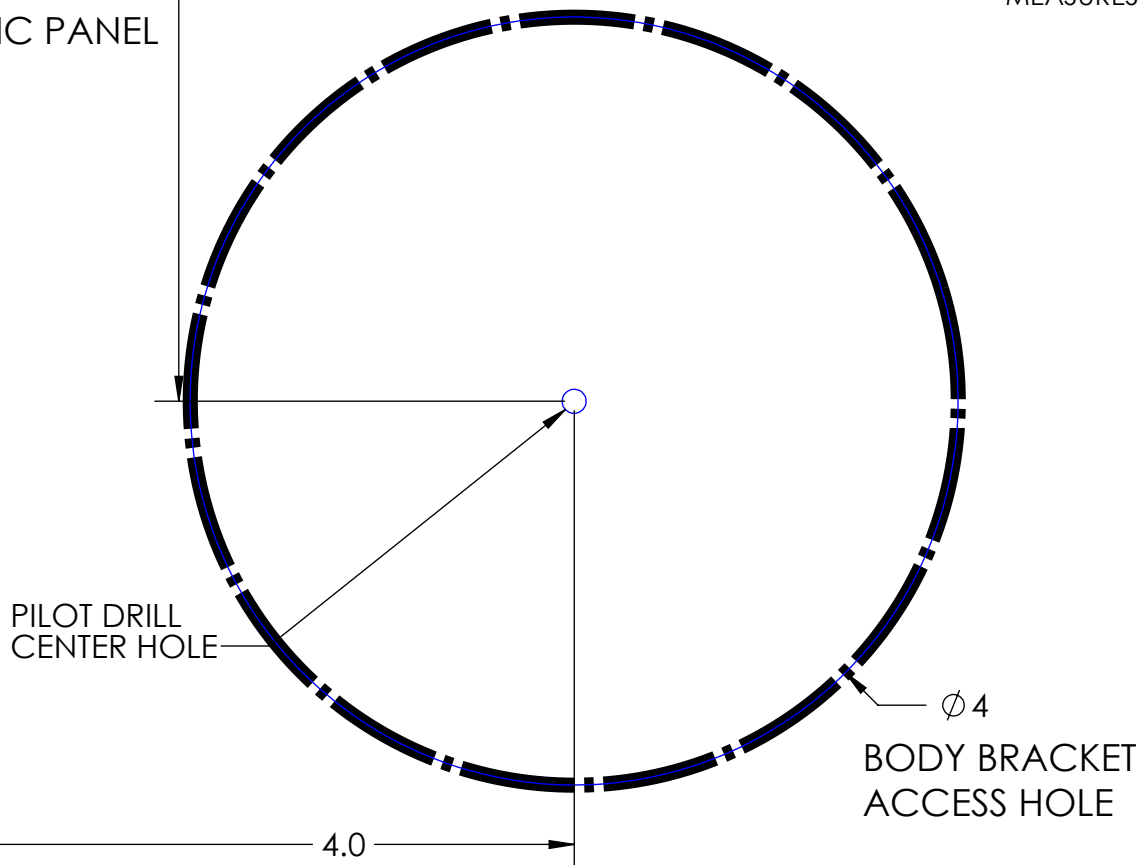
PANEL BOLT  
ACCESS HOLE  
REFERENCE

FRONT

8.1

BACK  
REFERENCE:  
ALIGN THIS  
PAPER EDGE  
TO BACK EDGE  
OF FRONT  
PLASTIC PANEL

MEASUREMENT OF 4"  
CONFIRMS PRINT IS SCALED  
CORRECTLY. IF YOU MEASURE  
LESS THAN 4", PRINTER IS  
SCALING DOWN PRINT. ADJUST  
SETTINGS UNTIL THIS LINE  
MEASURES 4"





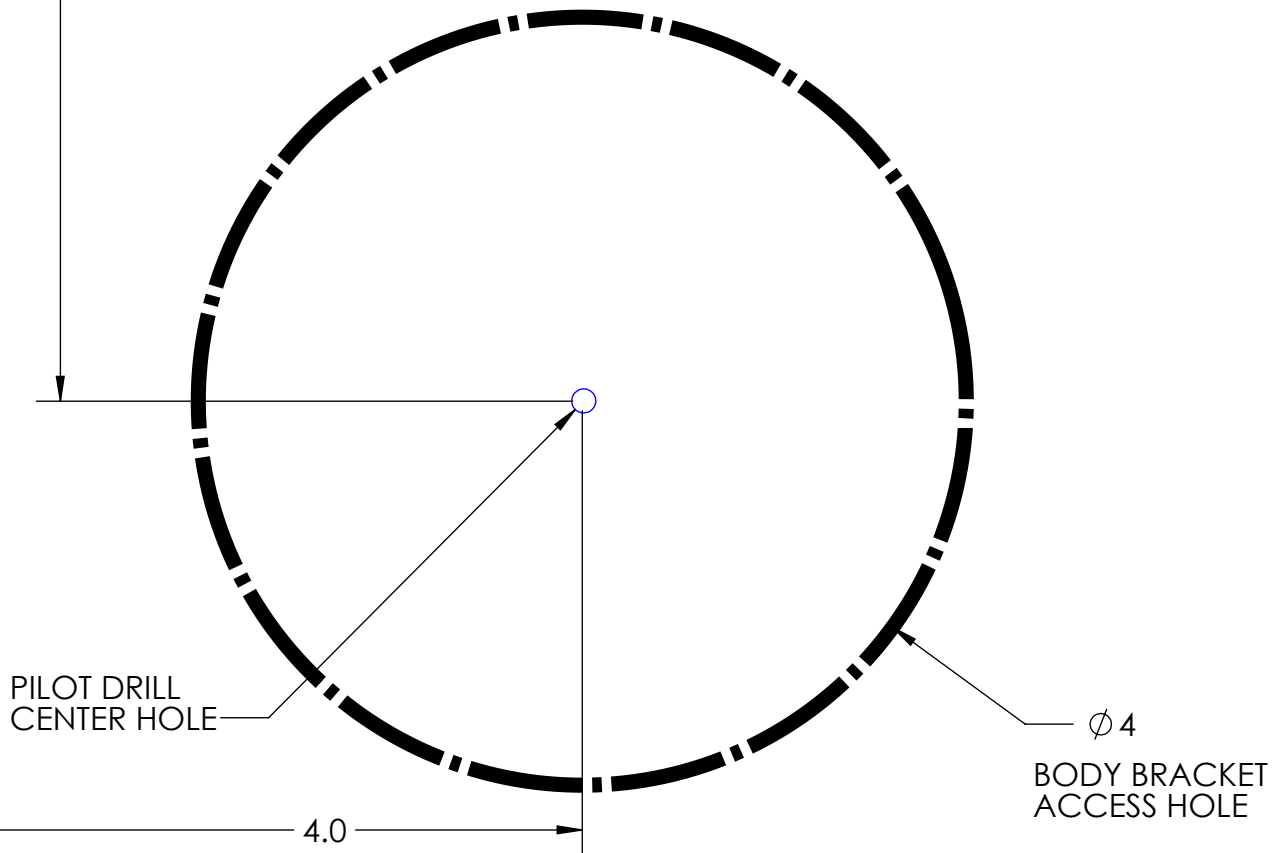
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ALIGN THIS PAPER EDGE TO  
INNER EDGE OF CENTER  
PLASTIC PANEL

# DRIVER SIDE CENTER PANEL **R1T**

FRONT REFERENCE:  
20 INCHES FROM  
THIS PAPER EDGE  
TO FRONT EDGE  
OF CENTER PLASTIC  
PANEL

8.1

BACK



OUTSIDE



INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF REAR  
PLASTIC PANEL

FRONT  
REFERENCE:  
ALIGN THIS  
PAPER EDGE  
TO FRONT EDGE  
OF REAR  
PLASTIC PANEL

# DRIVER SIDE REAR PANEL (1/2) **R1T**

PANEL BOLT  
ACCESS HOLE  
REFERENCE

8.1

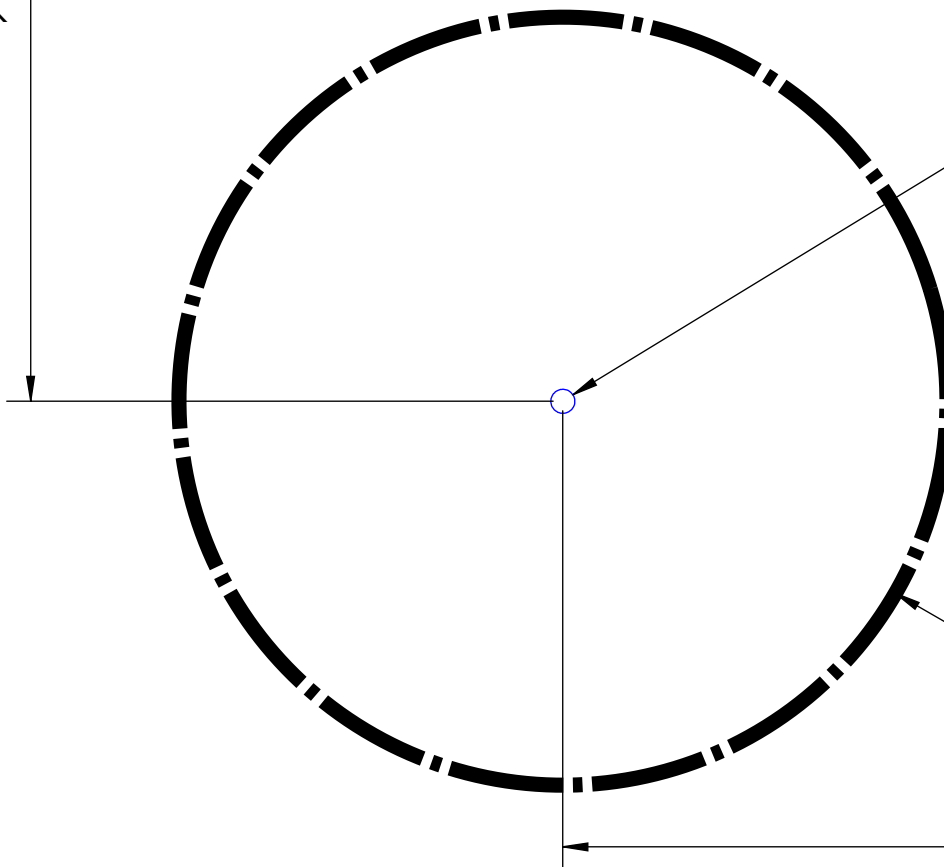
BACK

PILOT DRILL  
CENTER HOLE

Ø 4.0  
BODY BRACKET  
ACCESS HOLE

4.9

OUTSIDE

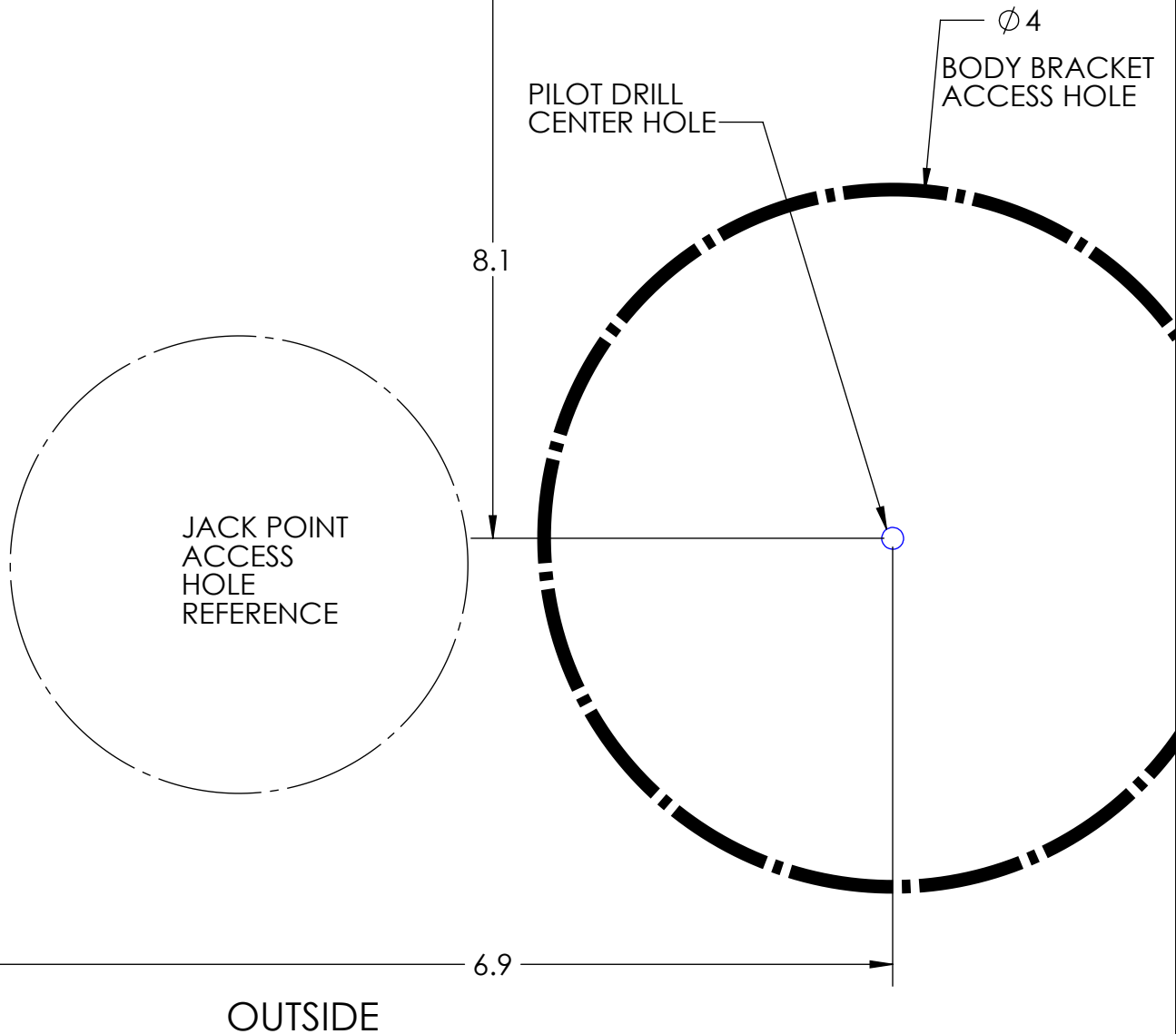




# DRIVER SIDE REAR PANEL (2/2) **R1T**

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INNER EDGE OF REAR  
PLASTIC PANEL

BACK REFERENCE:  
ALIGN THIS  
PAPER EDGE  
3 INCHES FROM  
BACK EDGE OF  
REAR PLASTIC  
PANEL

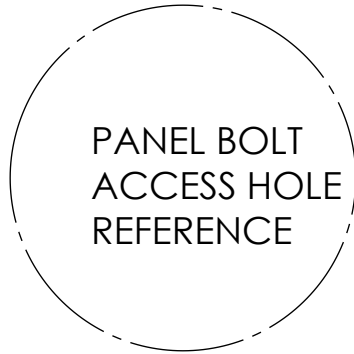




INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF CENTER  
PLASTIC PANEL

# PASSENGER SIDE FRONT PANEL

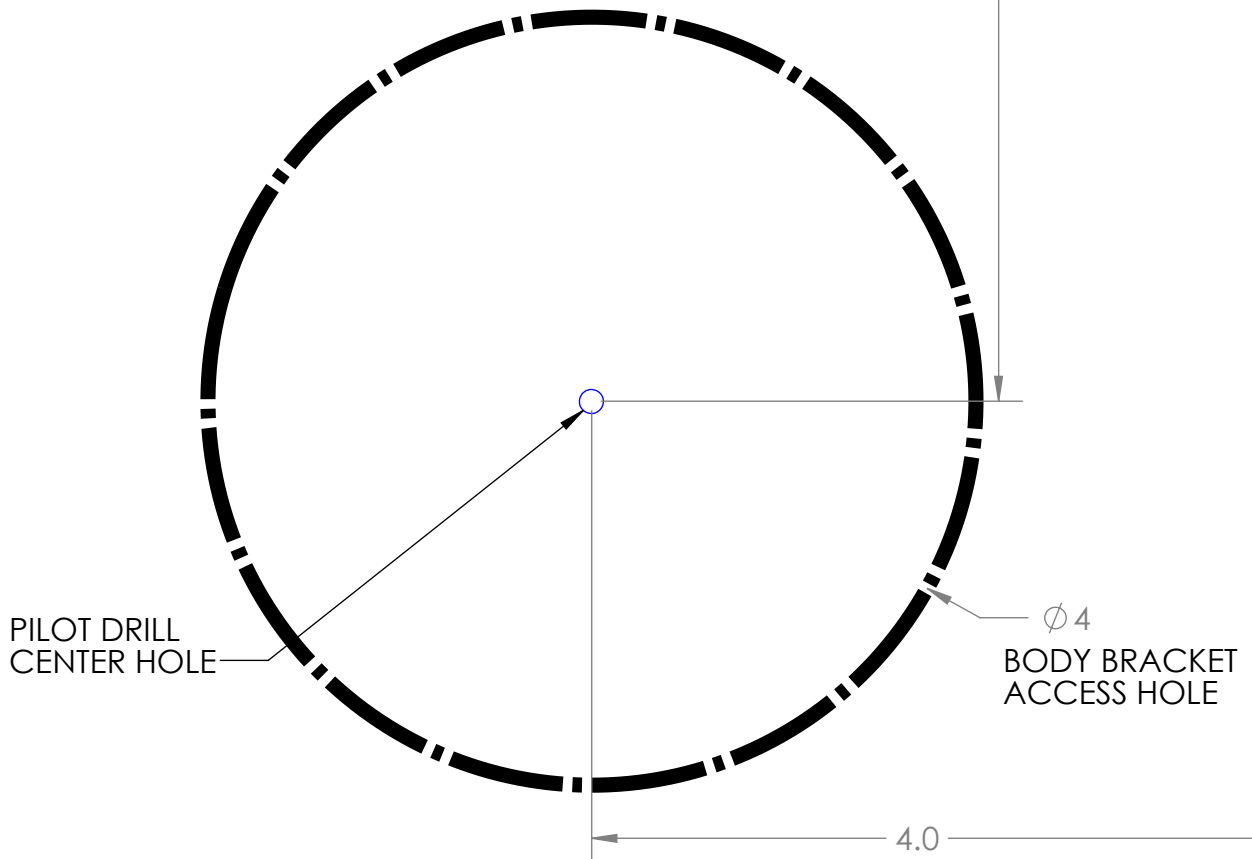
## **R1T**



8.1

BACK  
REFERENCE:  
ALIGN THIS  
PAPER EDGE  
TO BACK  
EDGE OF  
FRONT  
PLASTIC  
PANEL

FRONT



OUTSIDE





INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF CENTER  
PLASTIC PANEL

# PASSENGER SIDE CENTER PANEL

## ***R1T***

FRONT REFERENCE:  
20 INCHES FROM  
THIS PAPER EDGE  
TO FRONT EDGE  
OF CENTER PLASTIC  
PANEL

8.1

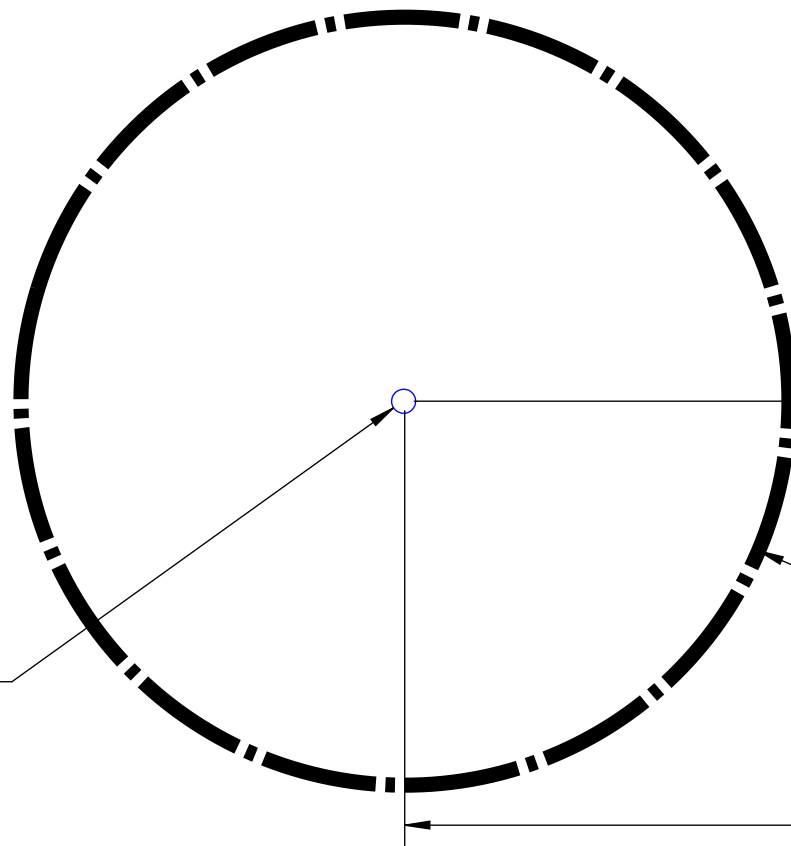
BACK

PILOT DRILL  
CENTER HOLE

$\phi 4$   
BODY BRACKET  
ACCESS HOLE

4.0

OUTSIDE



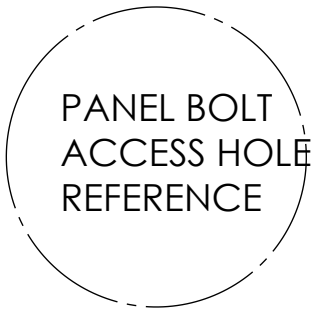


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PLASTIC PANEL

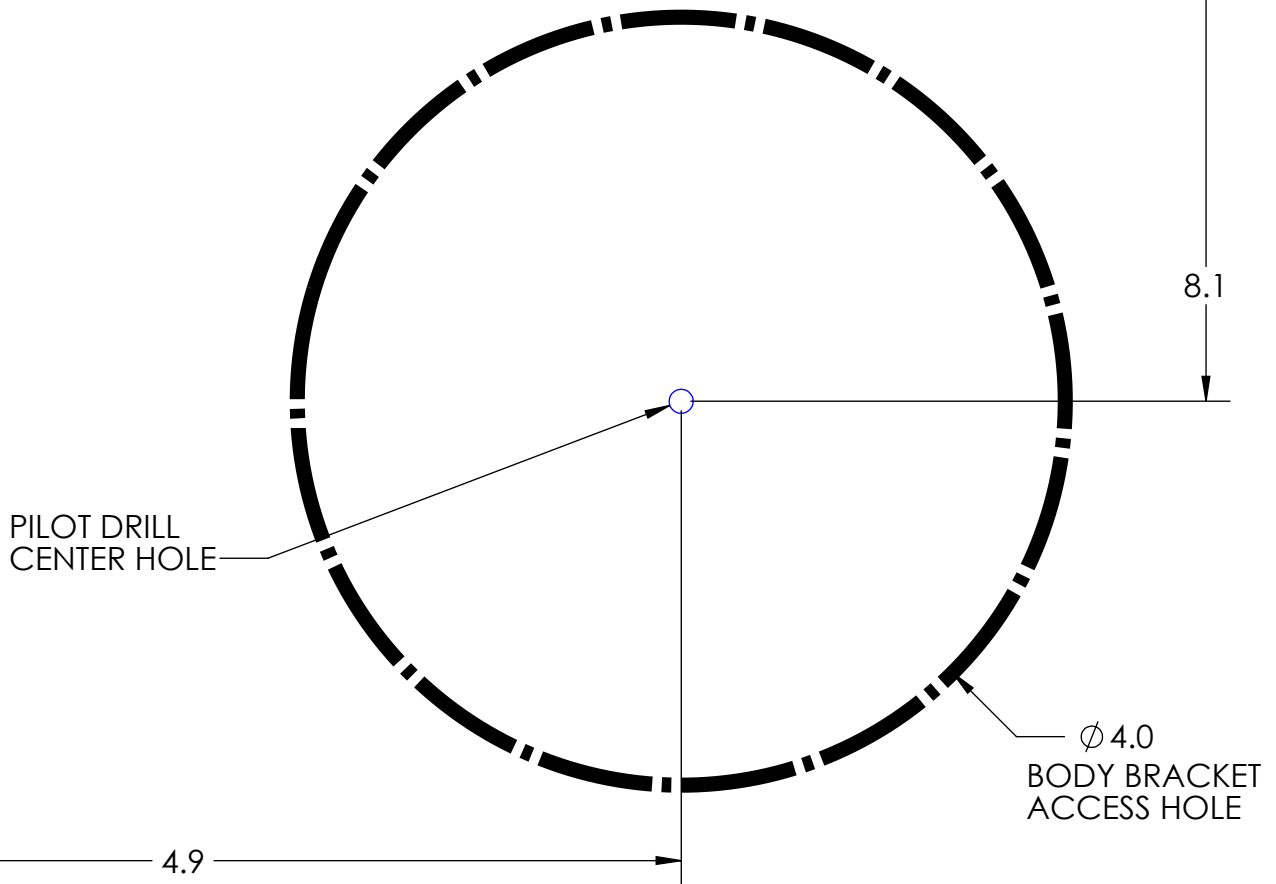
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ALIGN THIS  
PAPER EDGE  
TO FRONT EDGE  
OF REAR  
PLASTIC PANEL

# PASSENGER SIDE REAR PANEL (1/2)

## **R1T**



BACK



OUTSIDE



INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF REAR  
PLASTIC PANEL

# PASSENGER SIDE REAR PANEL (2/2) **R1T**

8.1

PILOT DRILL  
CENTER HOLE

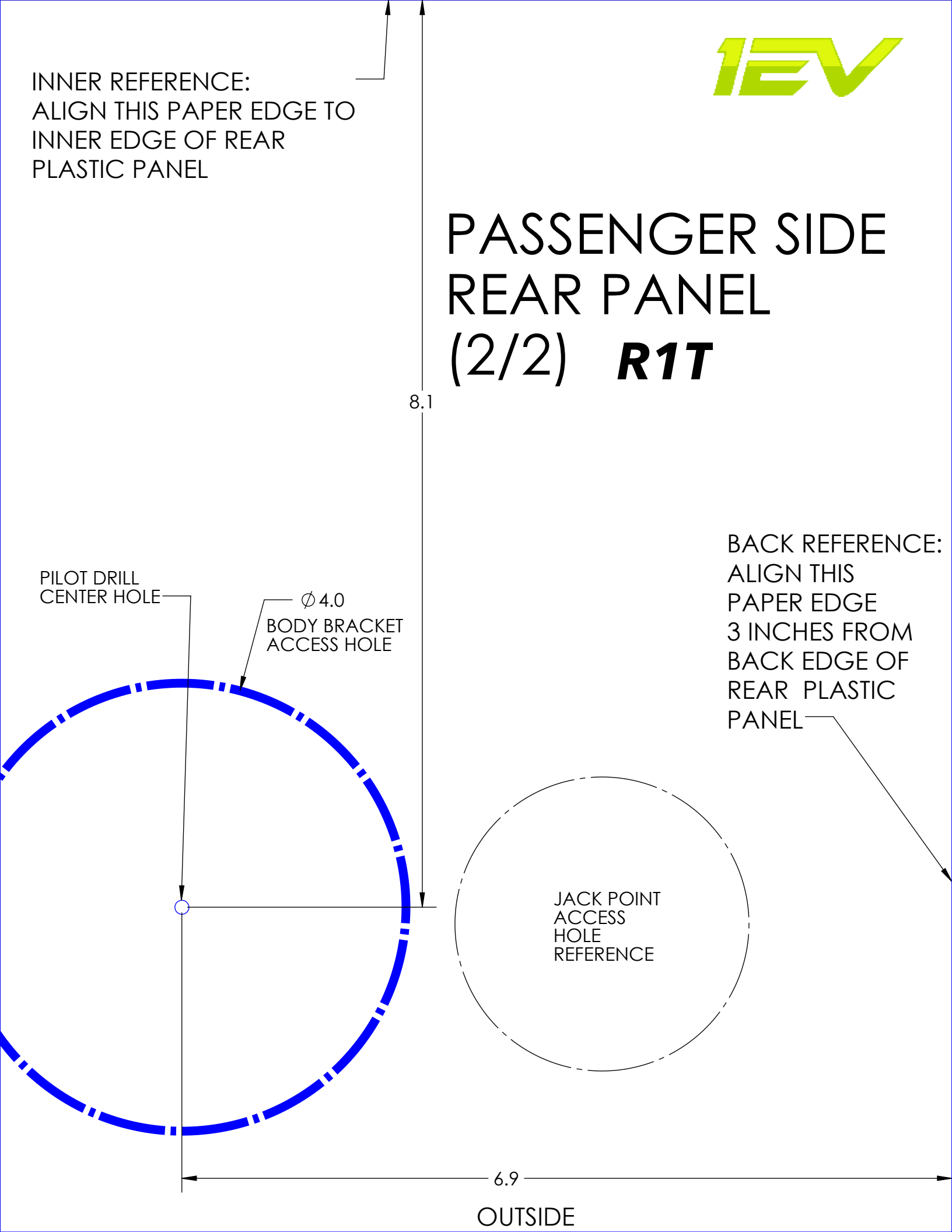
Ø 4.0  
BODY BRACKET  
ACCESS HOLE

BACK REFERENCE:  
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3 INCHES FROM  
BACK EDGE OF  
REAR PLASTIC  
PANEL

JACK POINT  
ACCESS  
HOLE  
REFERENCE

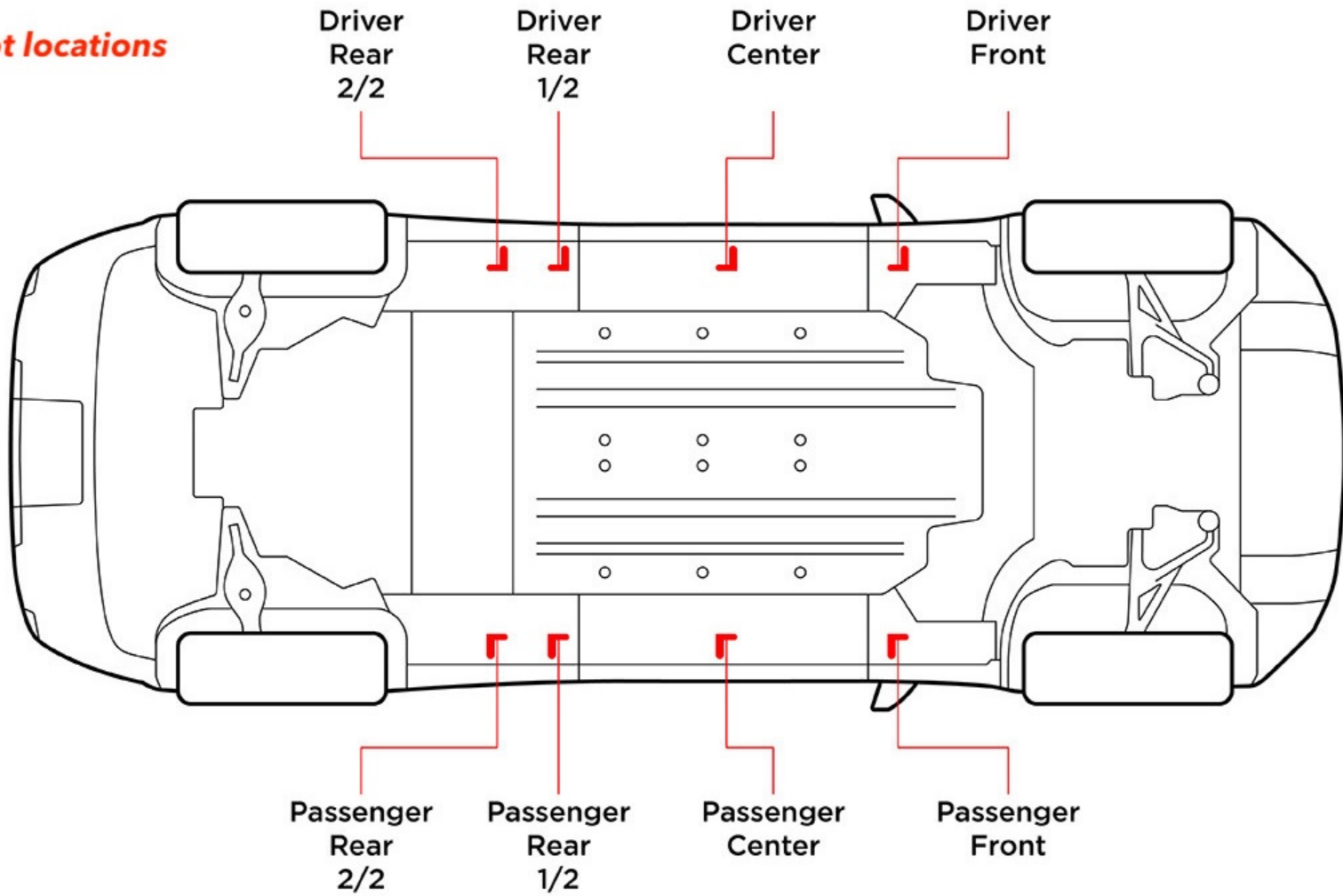
6.9

OUTSIDE



**R1T**

**"L" slot locations**



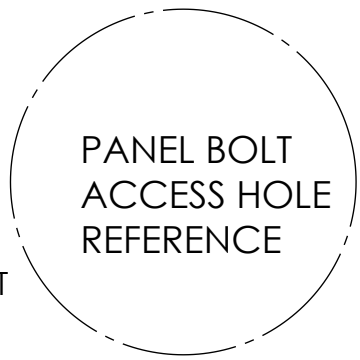


INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF CENTER  
PLASTIC PANEL

# DRIVER SIDE FRONT PANEL

## R1T

6.6



PANEL BOLT  
ACCESS HOLE  
REFERENCE

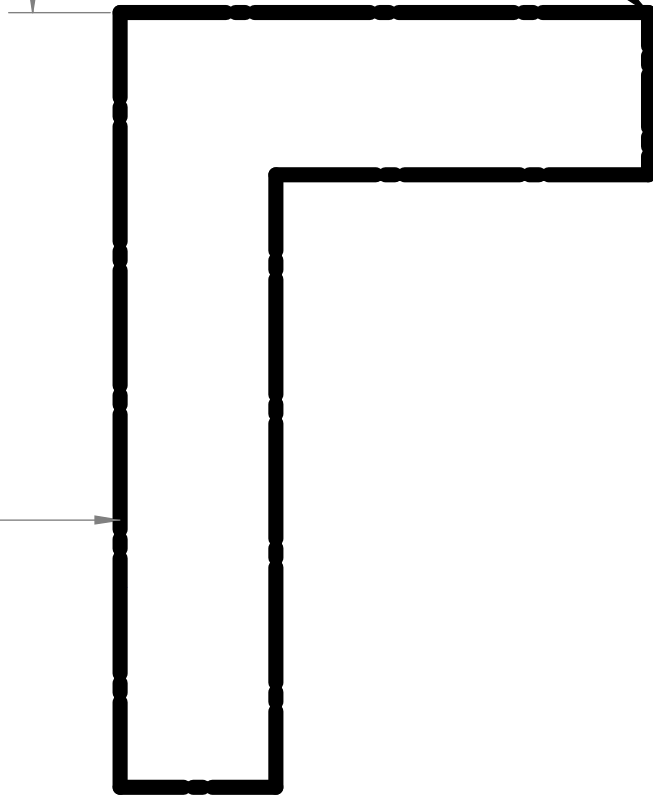
FRONT

MARK 6 CORNERS OF L-SLOT  
AND SCRIBE LINES TO  
CONNECT

CUT OUT L-SLOT WITH  
RAZOR KNIFE OR ROTARY  
CUTTING TOOL WITH A  
CUTTING DISC

MEASUREMENT OF 4"  
CONFIRMS PRINT IS SCALED  
CORRECTLY. IF YOU MEASURE  
LESS THAN 4", PRINTER IS  
SCALING DOWN PRINT. ADJUST  
SETTINGS UNTIL THIS LINE  
MEASURES 4"

BACK  
REFERENCE:  
ALIGN THIS  
PAPER EDGE  
TO BACK EDGE  
OF FRONT  
PLASTIC PANEL



2.5

4.0

OUTSIDE



INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF CENTER  
PLASTIC PANEL

# DRIVER SIDE CENTER PANEL ***R1T***

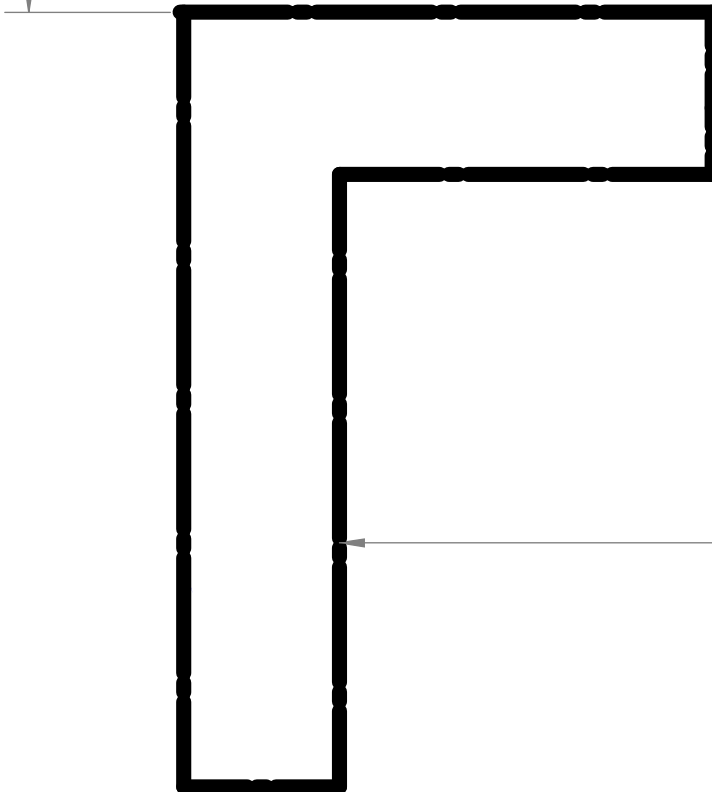
FRONT REFERENCE:  
20 INCHES FROM  
THIS PAPER EDGE  
TO FRONT EDGE  
OF CENTER PLASTIC  
PANEL

6.6

5.2

BACK

OUTSIDE

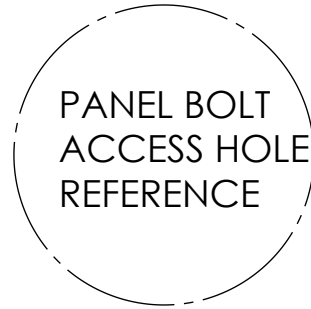




INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF REAR  
PLASTIC PANEL

FRONT  
REFERENCE:  
ALIGN THIS  
PAPER EDGE  
TO FRONT EDGE  
OF REAR  
PLASTIC PANEL

# DRIVER SIDE REAR PANEL (1/2) **R1T**



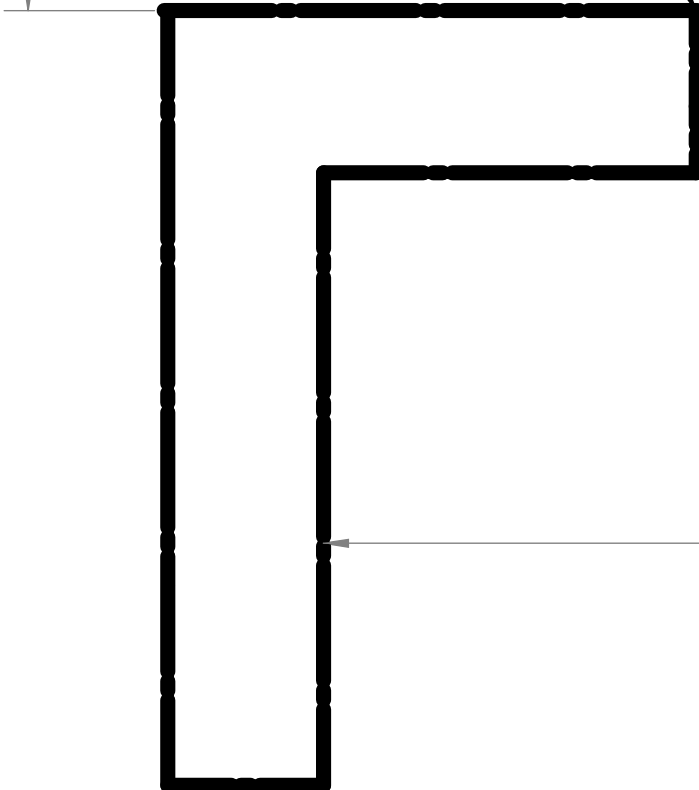
PANEL BOLT  
ACCESS HOLE  
REFERENCE

MARK 6 CORNERS OF L-SLOT  
AND SCRIBE LINES TO  
CONNECT

CUT OUT L-SLOT WITH  
RAZOR KNIFE OR ROTARY  
CUTTING TOOL WITH A  
CUTTING DISC

6.6

BACK



5.6

OUTSIDE



INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF REAR  
PLASTIC PANEL

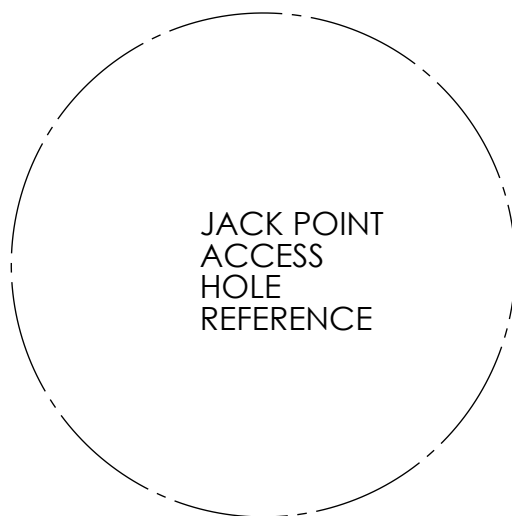
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BACK REFERENCE:  
ALIGN THIS  
PAPER EDGE  
3 INCHES FROM  
BACK EDGE OF  
REAR PLASTIC  
PANEL

MARK 6 CORNERS OF L-SLOT  
AND SCRIBE LINES TO  
CONNECT

CUT OUT L-SLOT WITH  
RAZOR KNIFE OR ROTARY  
CUTTING TOOL WITH A  
CUTTING DISC

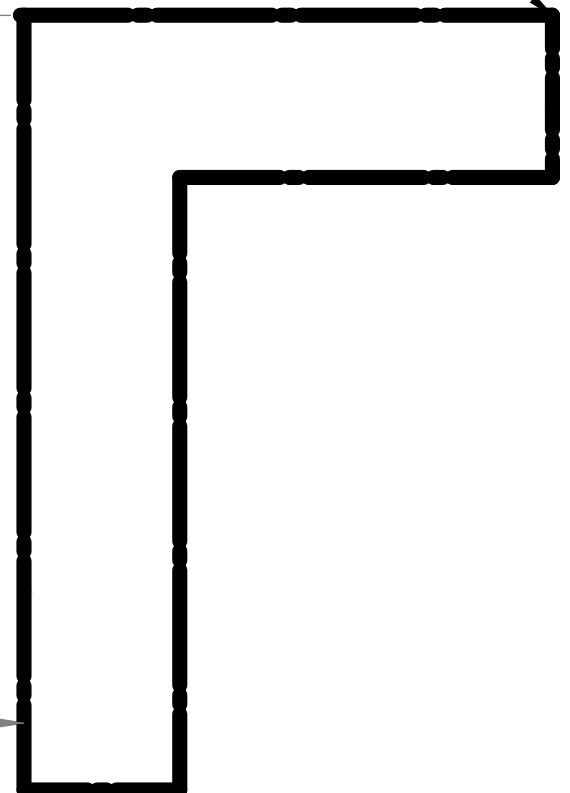
6.6



JACK POINT  
ACCESS  
HOLE  
REFERENCE

5.4

OUTSIDE



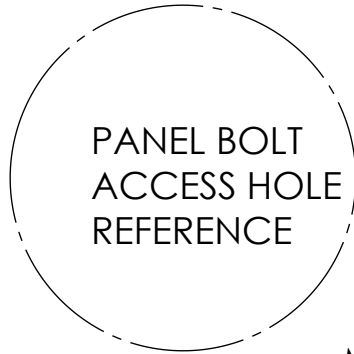




INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF CENTER  
PLASTIC PANEL

# PASSENGER SIDE FRONT PANEL

## **R1T**



MARK 6 CORNERS OF L-SLOT  
AND SCRIBE LINES TO  
CONNECT

CUT OUT L-SLOT WITH  
RAZOR KNIFE OR ROTARY  
CUTTING TOOL WITH A  
CUTTING DISC

BACK  
REFERENCE:  
ALIGN THIS  
PAPER EDGE  
TO BACK  
EDGE OF  
FRONT  
PLASTIC  
PANEL

6.6

4.7

FRONT

OUTSIDE



INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF CENTER  
PLASTIC PANEL

# PASSENGER SIDE CENTER PANEL

## **R1T**

FRONT REFERENCE:  
20 INCHES FROM  
THIS PAPER EDGE  
TO FRONT EDGE  
OF CENTER PLASTIC  
PANEL

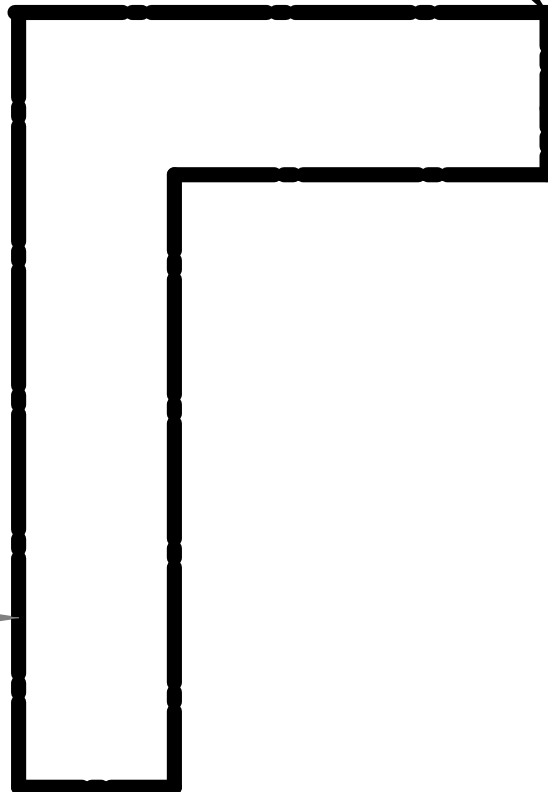
MARK 6 CORNERS OF L-SLOT  
AND SCRIBE LINES TO  
CONNECT

CUT OUT L-SLOT WITH  
RAZOR KNIFE OR ROTARY  
CUTTING TOOL WITH A  
CUTTING DISC

BACK

6.6

3.0



OUTSIDE

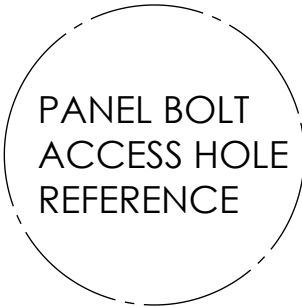


INNER REFERENCE:  
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INNER EDGE OF REAR  
PLASTIC PANEL

FRONT  
REFERENCE:  
ALIGN THIS  
PAPER EDGE  
TO FRONT EDGE  
OF REAR  
PLASTIC PANEL

# PASSENGER SIDE REAR PANEL (1/2)

## **R1T**



PANEL BOLT  
ACCESS HOLE  
REFERENCE

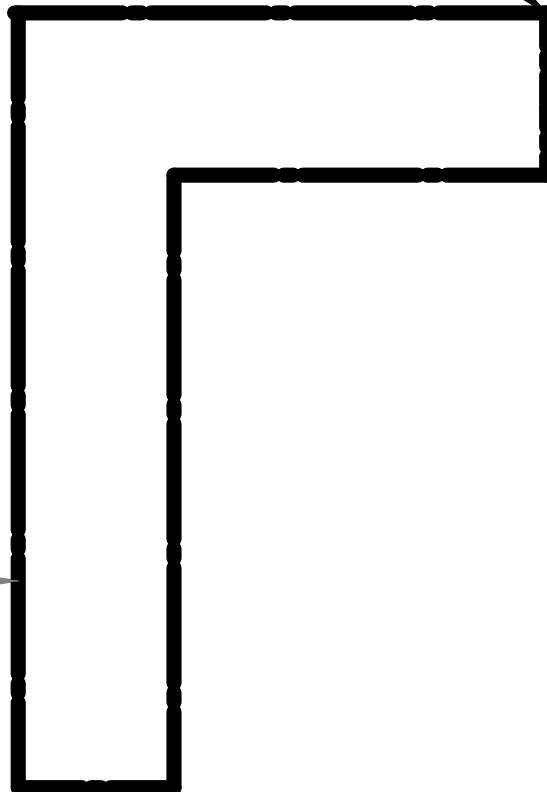
MARK 6 CORNERS OF L-SLOT  
AND SCRIBE LINES TO  
CONNECT

CUT OUT L-SLOT WITH  
RAZOR KNIFE OR ROTARY  
CUTTING TOOL WITH A  
CUTTING DISC

6.6

BACK

3.4



OUTSIDE



INNER REFERENCE:  
ALIGN THIS PAPER EDGE TO  
INNER EDGE OF REAR  
PLASTIC PANEL

# PASSENGER SIDE REAR PANEL (2/2) **R1T**

6.6

MARK 6 CORNERS OF L-SLOT  
AND SCRIBE LINES TO  
CONNECT

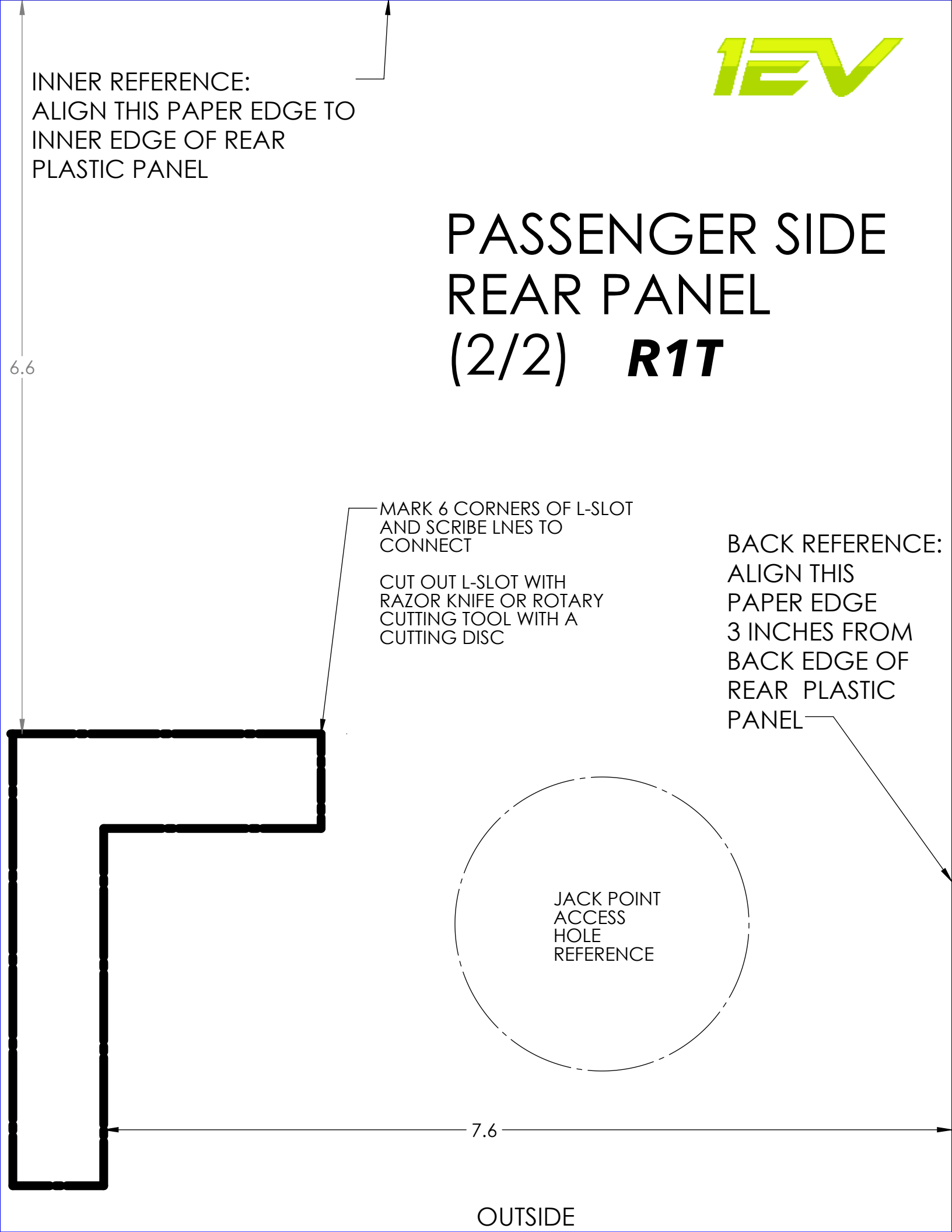
CUT OUT L-SLOT WITH  
RAZOR KNIFE OR ROTARY  
CUTTING TOOL WITH A  
CUTTING DISC

BACK REFERENCE:  
ALIGN THIS  
PAPER EDGE  
3 INCHES FROM  
BACK EDGE OF  
REAR PLASTIC  
PANEL

JACK POINT  
ACCESS  
HOLE  
REFERENCE

7.6

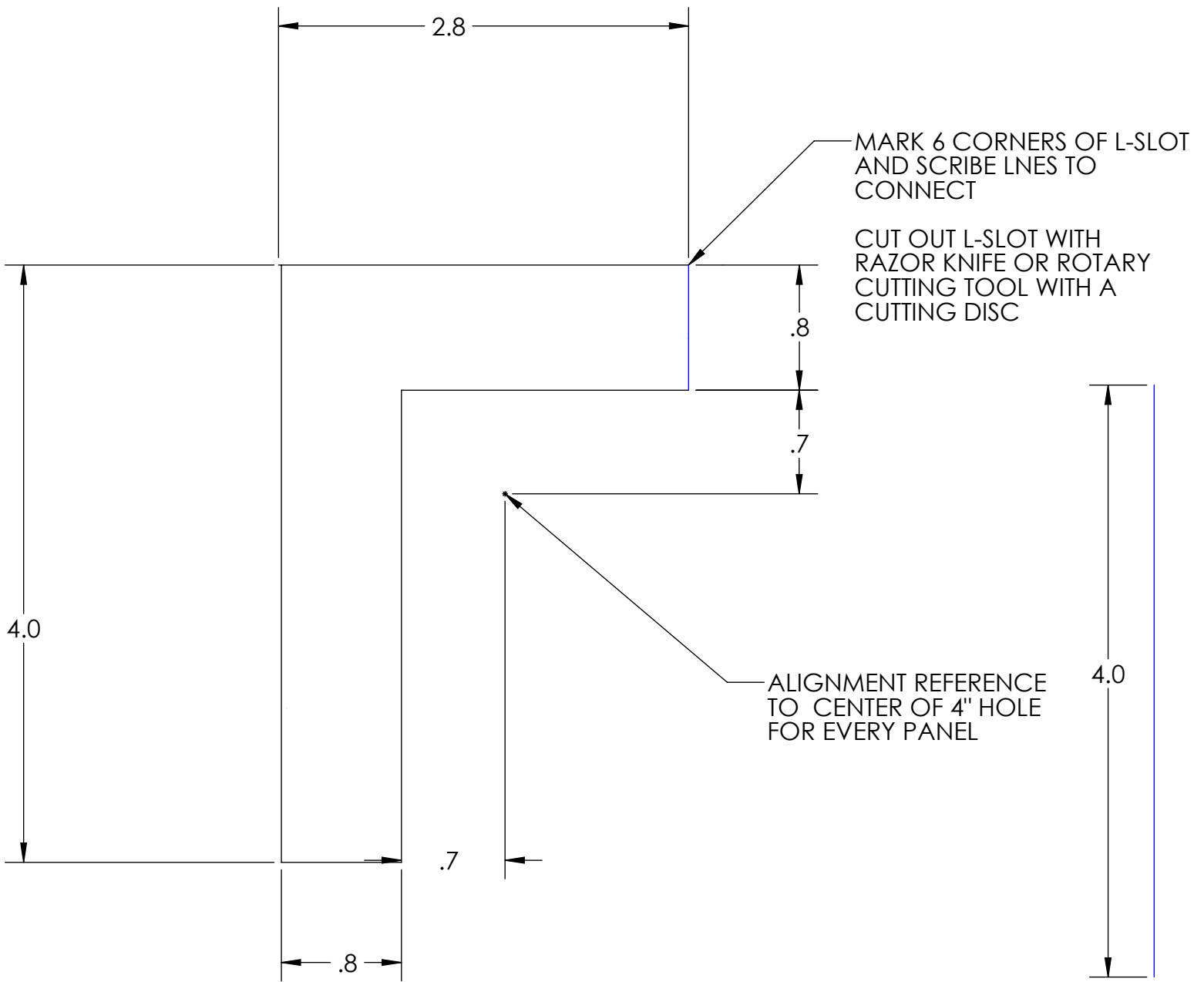
OUTSIDE





# L-SLOT CUTTING TEMPLATE R1T (ALL LOCATIONS)

**NOTE: THIS IS A GUIDE, SOME  
ADJUSTMENTS MAY BE NEEDED  
DUE TO ASSEMBLY TOLERANCES.  
UNDER-BODY AERO PANELS VARY  
FROM TRUCK TO TRUCK.**



MEASURE  
TO VERIFY  
PRINTOUT  
IS SCALED  
1:1