

Updated 6-27-2023



R1S Version **PRO TIPS**

-RIVIAN SHOULD BE IN OFFROAD MODE (HIGHEST SUSPENSION SETTING) TO GIVE YOU THE MOST ROOM TO WORK UNDERNEATH

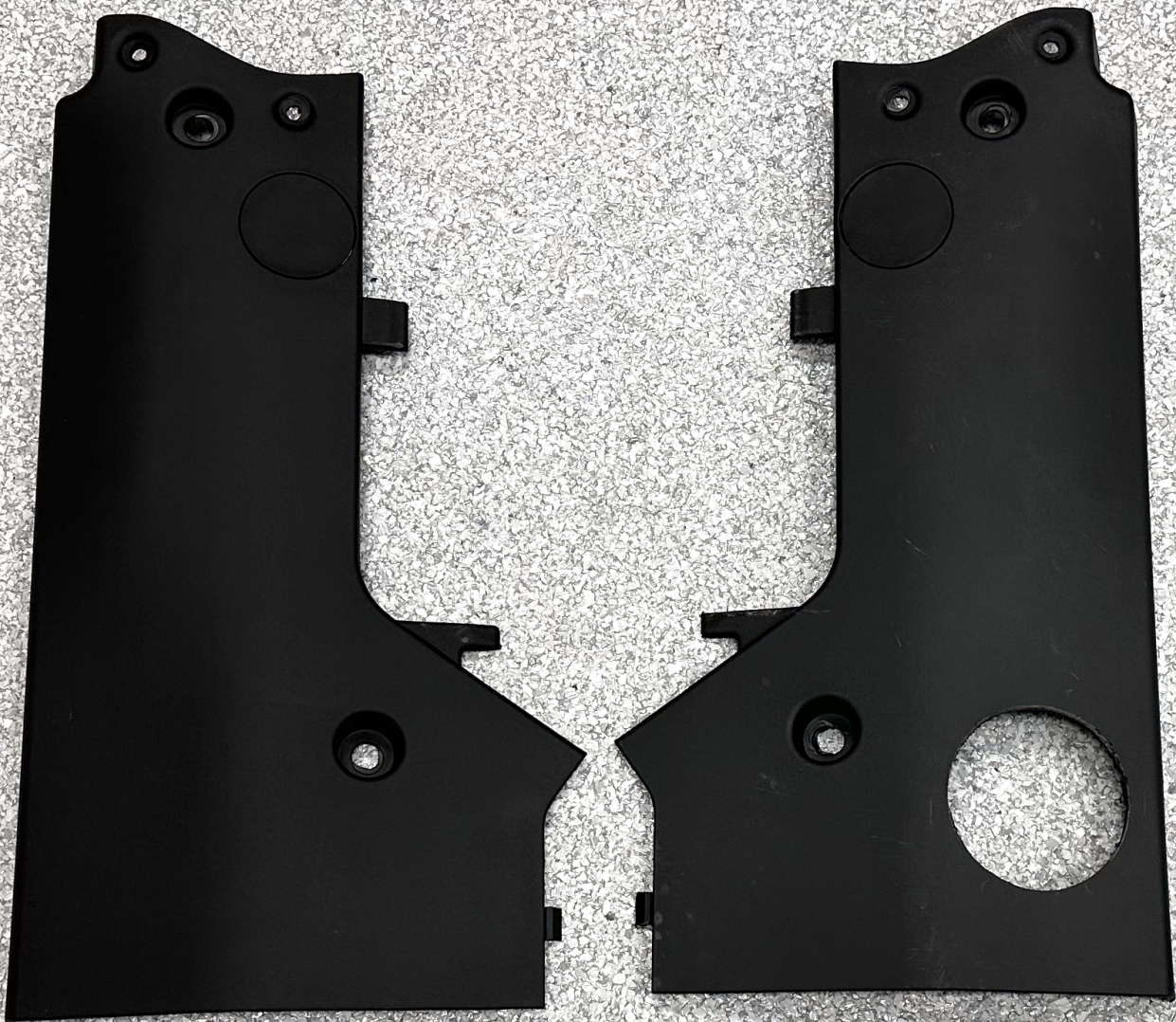
-4" ACCESS HOLE TEMPLATES ARE TO BE USED WHILE THE ROCKER PANELS ARE INSTALLED ON BOTTOMSIDE OF RIVIAN

-ORIENTATION OF TEMPLATES ARE SUCH THAT IF YOU ARE LYING DOWN WITH YOUR BACK ON THE GROUND LOOKING UP TO THE SKY/BOTTOM SIDE OF THE TRUCK, EACH TEMPLATE CAN BE PLACED DIRECTLY ONTO THE PLASTIC ROCKER PANELS TO MARK YOUR ACCESS HOLES

-WHEN USING 4" HOLE SAW, SHORTEN PILOT DRILL SO THAT IT EXTENDS .25" PAST CUTTING EDGE OF SAW. HOLE SAW PURCHASED FROM EV SPORTLINE SHOULD HAVE PILOT DRILL LENGTH PRE-SET.

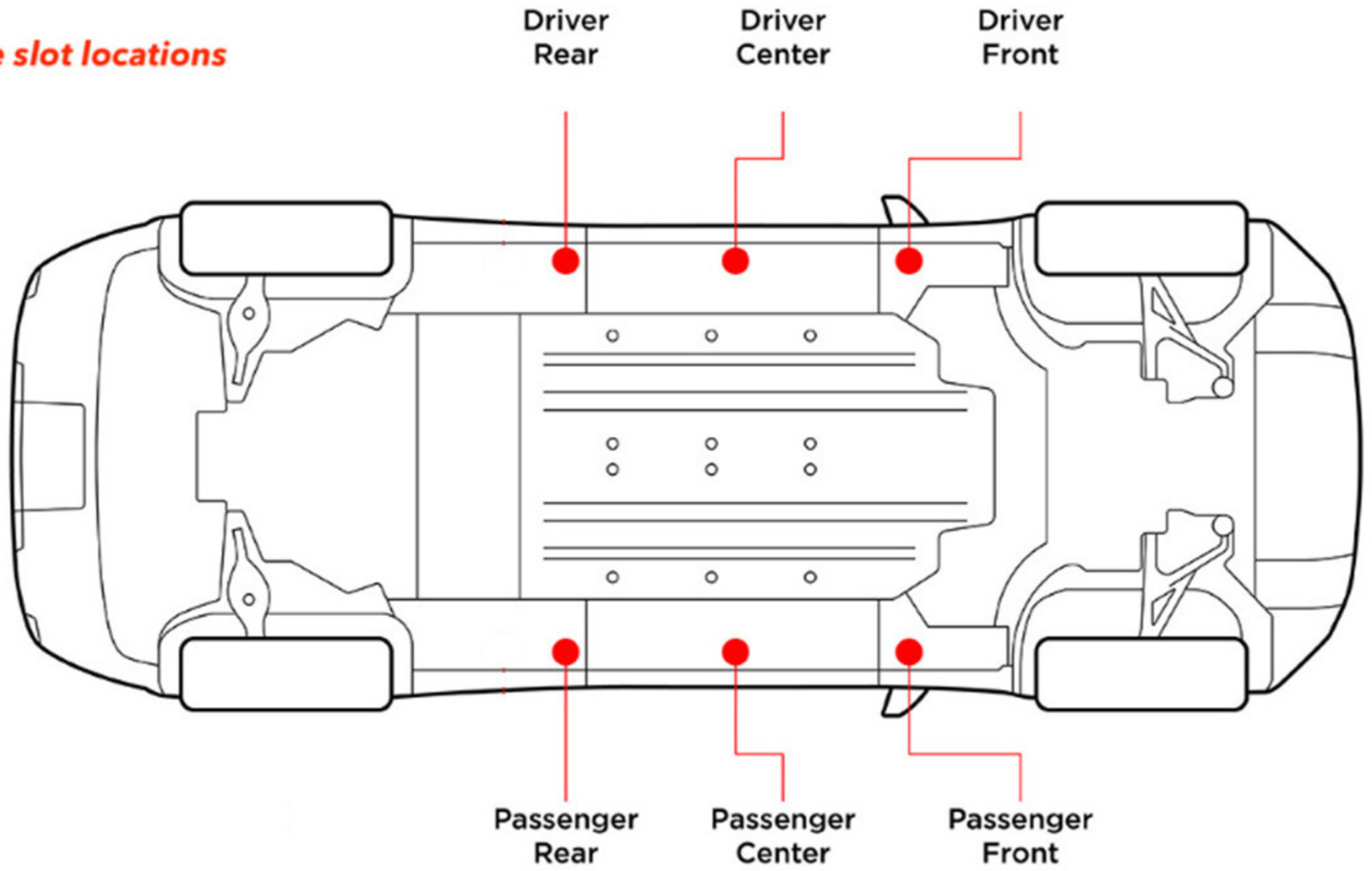
-NO TWO RIVIAN'S ARE BUILT THE SAME, MEANING, THERE MAY BE SOME ADDITIONAL TRIMMING NECESSARY TO MAKE YOUR BODY BRACKETS FIT NICELY INSIDE THE ACCESS HOLES YOU CREATE IN THE PLASTIC ROCKER PANELS.

-IF YOU CHOOSE TO CUT SLOTTED OPENINGS IN THE PLASTIC ROCKER PANELS, YOU WILL NEED TO REMOVE THEM FROM THE VEHICLE. CUTTING THE SLOTS WHILE THE PANELS ARE INSTALLED IS DOABLE, BUT BEFORE INSTALLING THE BRACKETS AND RUNNING BOARDS, YOU WILL HAVE TO REMOVE THE ROCKER PANELS FROM THE VEHICLE SO THAT YOU CAN INSTALL THE BODY BRACKETS AGAINST THE RIVIAN CHASSIS. REMEMBER, FOR THE SLOTTED OPENINGS, THIS TEMPLATE IS TO SERVE AS A GUIDE TO THE INSTALLER. ADDITIONAL TRIMMING OR MODIFYING YOUR SPECIFIC PANELS MAY BE NECESSARY. TRIMMING THE PANELS IS VERY EASY TO DO WITH A UTILITY KNIFE WITH A FRESH RAZOR BLADE.



R1S Version

4" hole slot locations

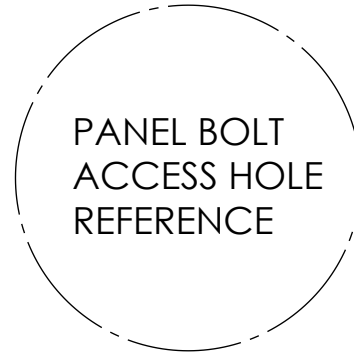




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PLASTIC PANEL

DRIVER SIDE FRONT PANEL R1S

8.1

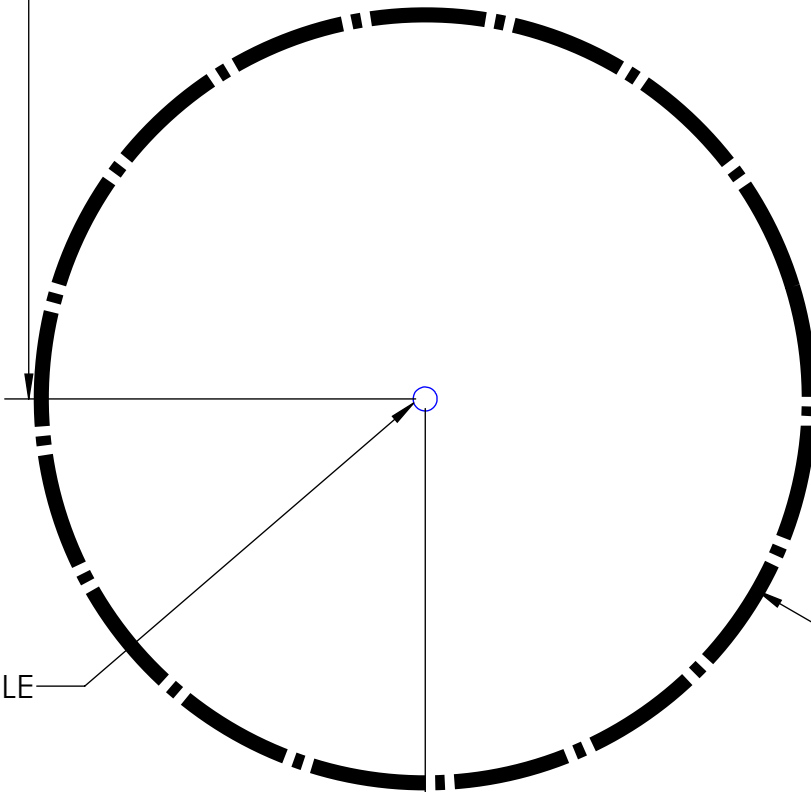


PANEL BOLT
ACCESS HOLE
REFERENCE

FRONT

BACK
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EDGE
OF FRONT
PLASTIC
PANEL

MEASUREMENT OF 4"
CONFIRMS PRINT IS SCALED
CORRECTLY. IF YOU MEASURE
LESS THAN 4", PRINTER IS
SCALING DOWN PRINT. ADJUST
SETTINGS UNTIL THIS LINE
MEASURES 4"



PILOT DRILL
CENTER HOLE

Ø 4

BODY BRACKET
ACCESS HOLE

3.5

4.0

OUTSIDE



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PLASTIC PANEL

DRIVER SIDE CENTER PANEL R1S

FRONT REFERENCE:
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OF CENTER PLASTIC
PANEL

8.1

BACK

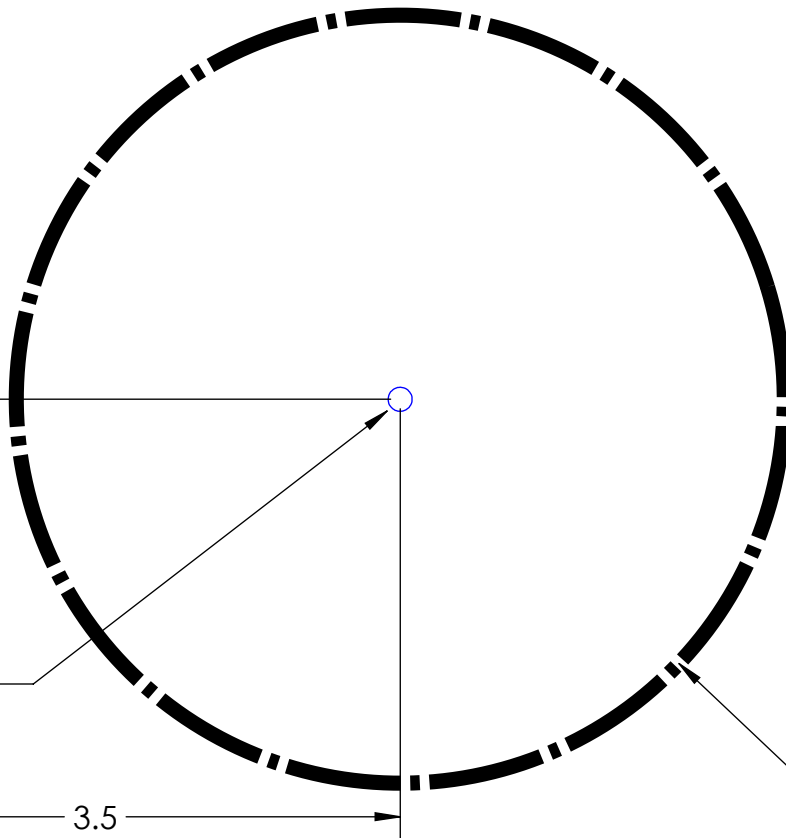
PILOT DRILL
CENTER HOLE

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Ø4

BODY BRACKET
ACCESS HOLE

OUTSIDE

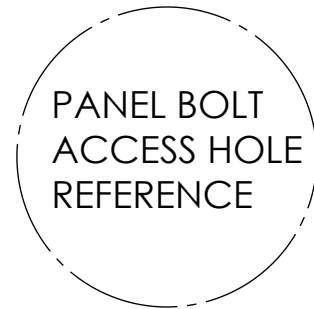




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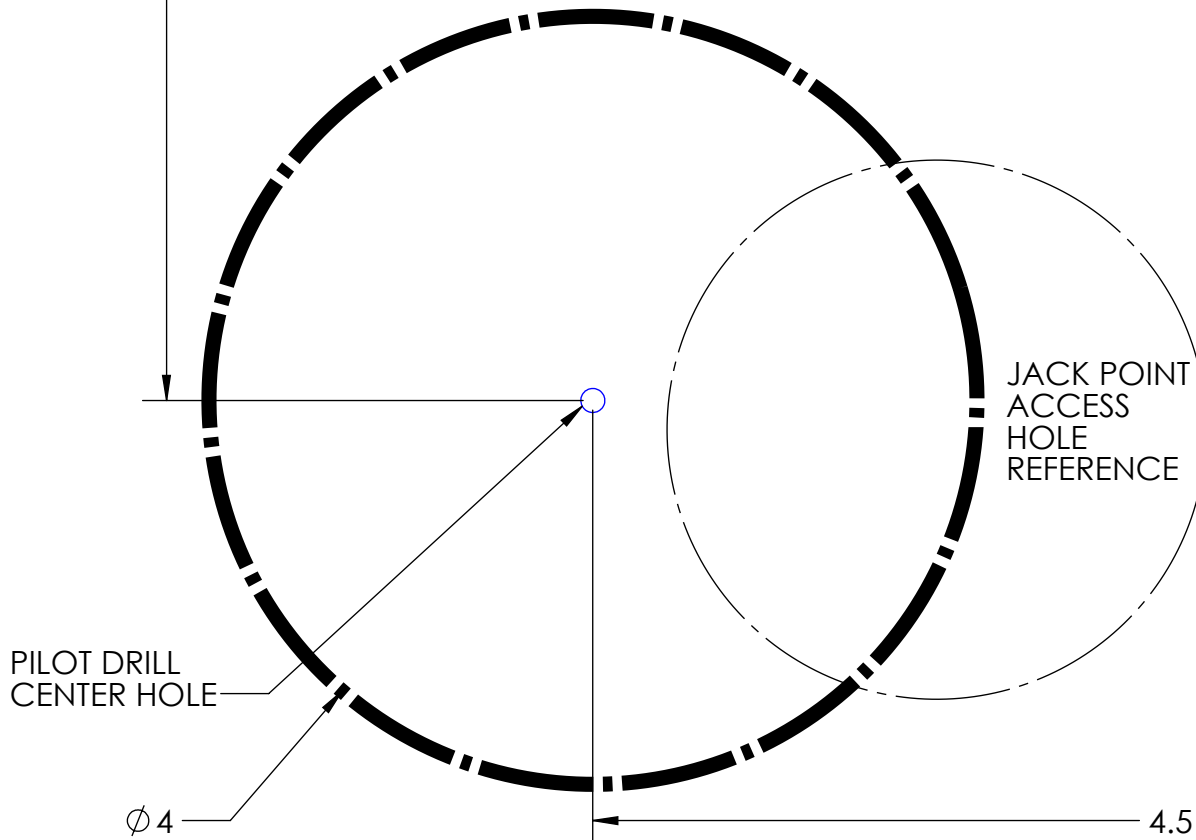
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DRIVER SIDE REAR PANEL R1S



8.1

BACK



BODY BRACKET
ACCESS HOLE

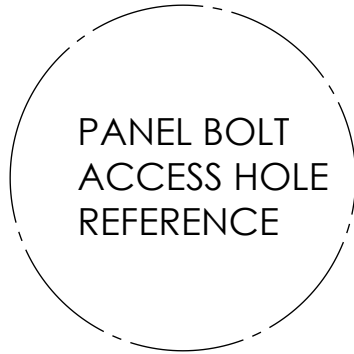
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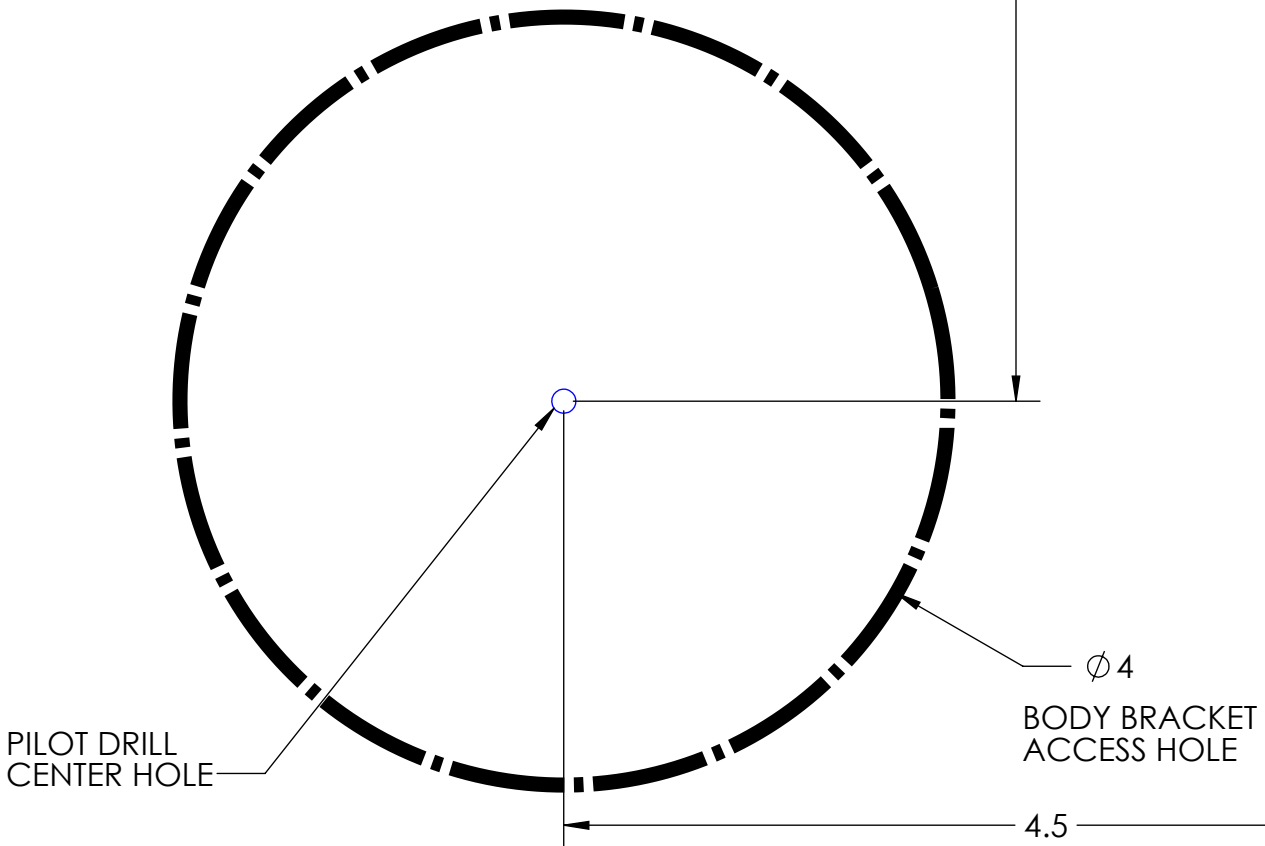
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PASSENGER SIDE FRONT PANEL R1S



FRONT

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OUTSIDE



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PASSENGER SIDE CENTER PANEL R1S

FRONT REFERENCE:
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OF CENTER PLASTIC
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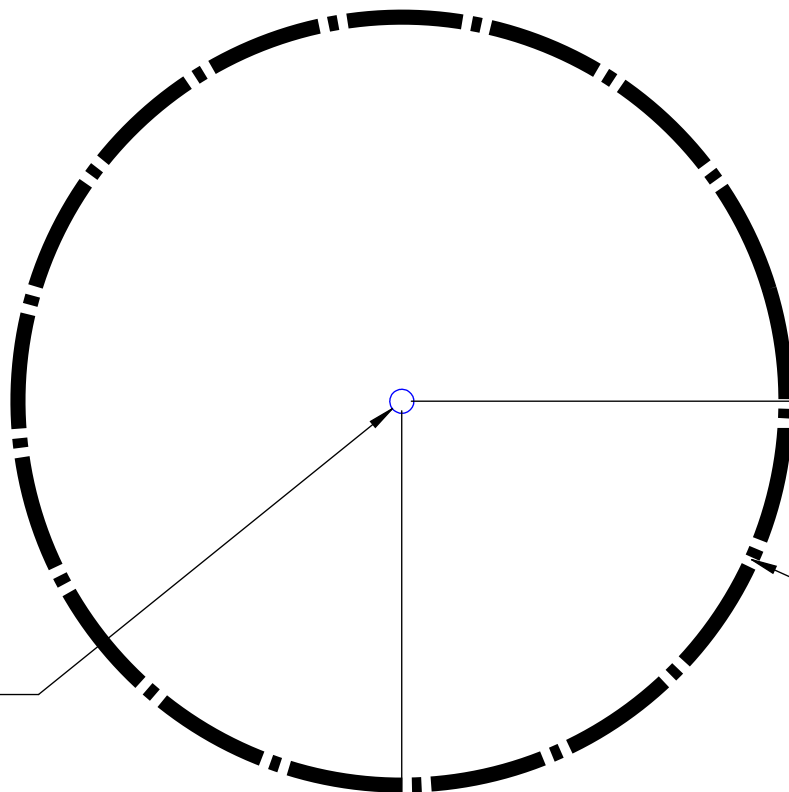
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PILOT DRILL
CENTER HOLE

$\phi 4$
BODY BRACKET
ACCESS HOLE

4.5

OUTSIDE

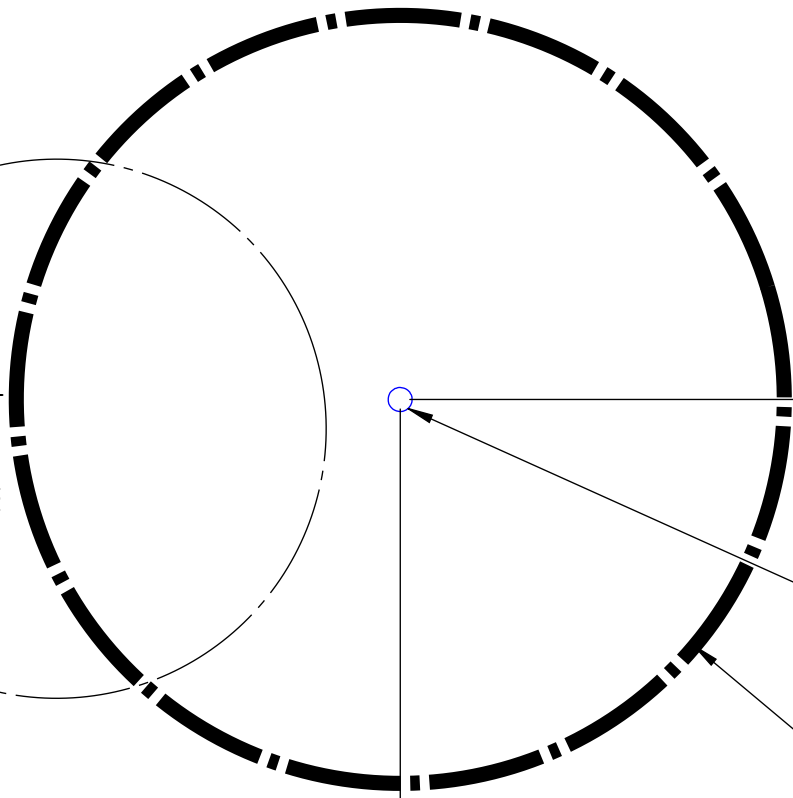
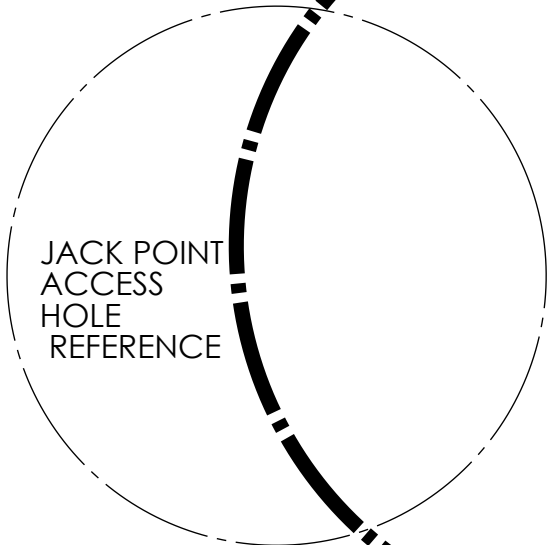
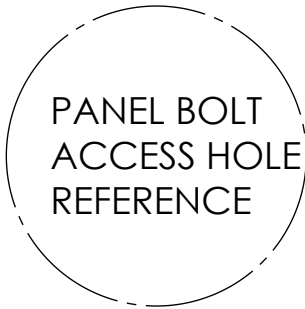




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OF REAR
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PASSENGER SIDE REAR PANEL R1S



8.1

BACK

PILOT DRILL
CENTER HOLE

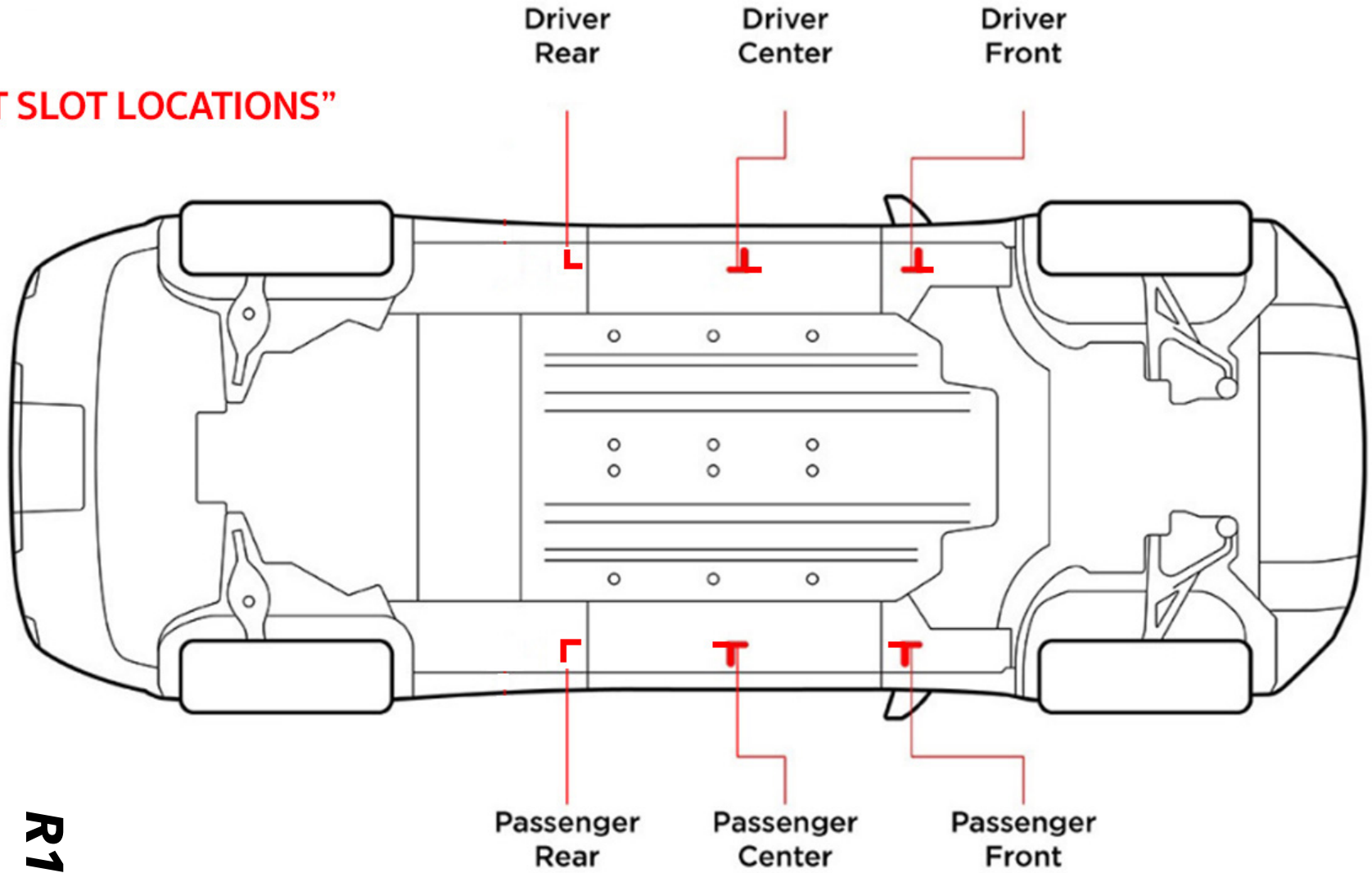
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BODY BRACKET
ACCESS HOLE

4.5

OUTSIDE

“L / T SLOT LOCATIONS”

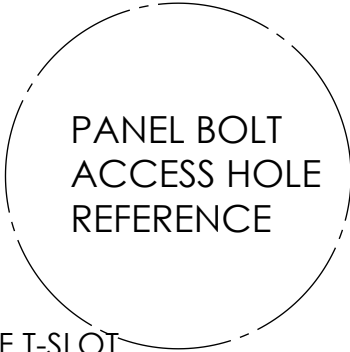


R1S Version



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DRIVER SIDE FRONT PANEL T-SLOT R1S



PANEL BOLT
ACCESS HOLE
REFERENCE

6.6

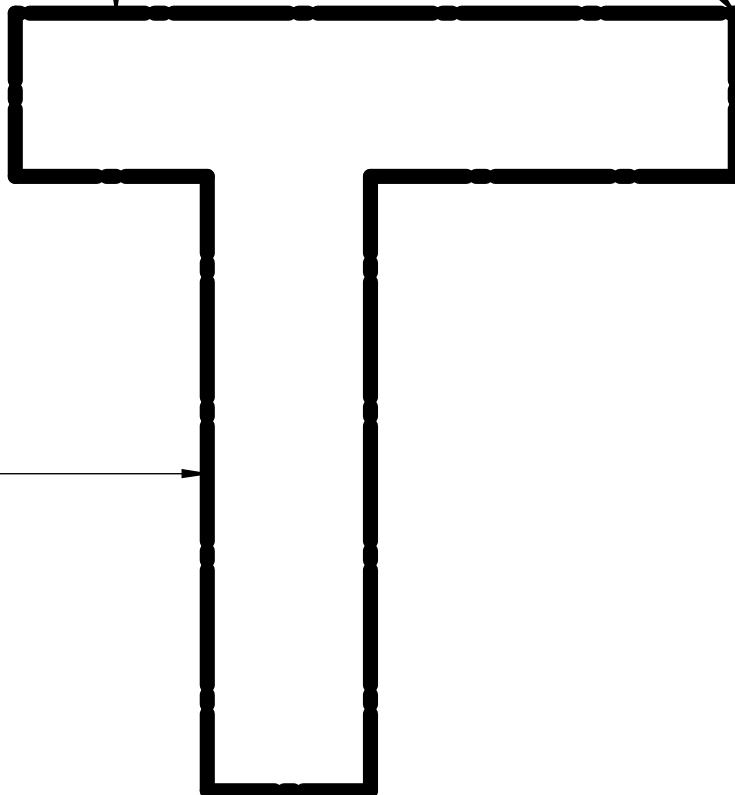
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PLASTIC PANEL

MARK 8 CORNERS OF T-SLOT
AND SCRIBE LINES TO
CONNECT

CUT OUT T-SLOT WITH
RAZOR KNIFE OR ROTARY
CUTTING TOOL WITH A
CUTTING DISC

FRONT

MEASUREMENT OF 4"
CONFIRMS PRINT IS SCALED
CORRECTLY. IF YOU MEASURE
LESS THAN 4", PRINTER IS
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MEASURES 4"



2.5

4.0

OUTSIDE



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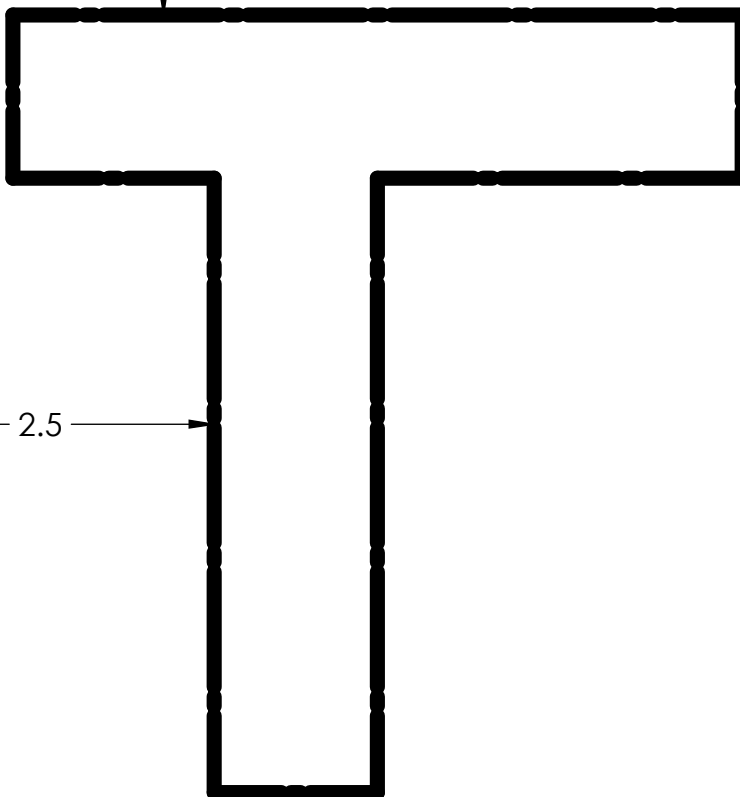
DRIVER SIDE CENTER PANEL T-SLOT RIS

FRONT REFERENCE:
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OF CENTER PLASTIC
PANEL

6.6

MARK 8 CORNERS OF T-SLOT
AND SCRIBE LINES TO
CONNECT

CUT OUT T-SLOT WITH
RAZOR KNIFE OR ROTARY
CUTTING TOOL WITH A
CUTTING DISC



2.5

OUTSIDE

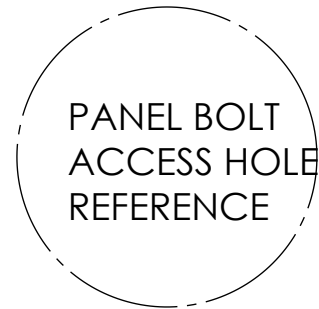
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DRIVER SIDE REAR PANEL L-SLOT RIS



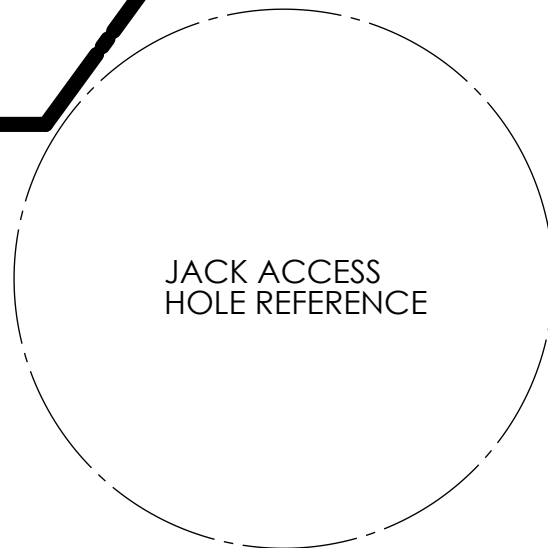
PANEL BOLT
ACCESS HOLE
REFERENCE

MARK 6 CORNERS OF L-SLOT
AND SCRIBE LINES TO
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CUTTING TOOL WITH A
CUTTING DISC

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BACK



JACK ACCESS
HOLE REFERENCE

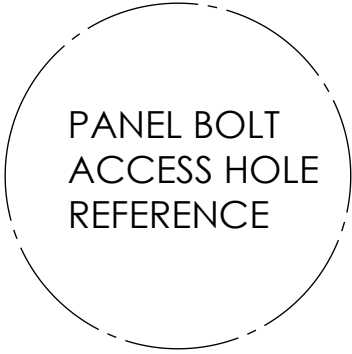
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OUTSIDE



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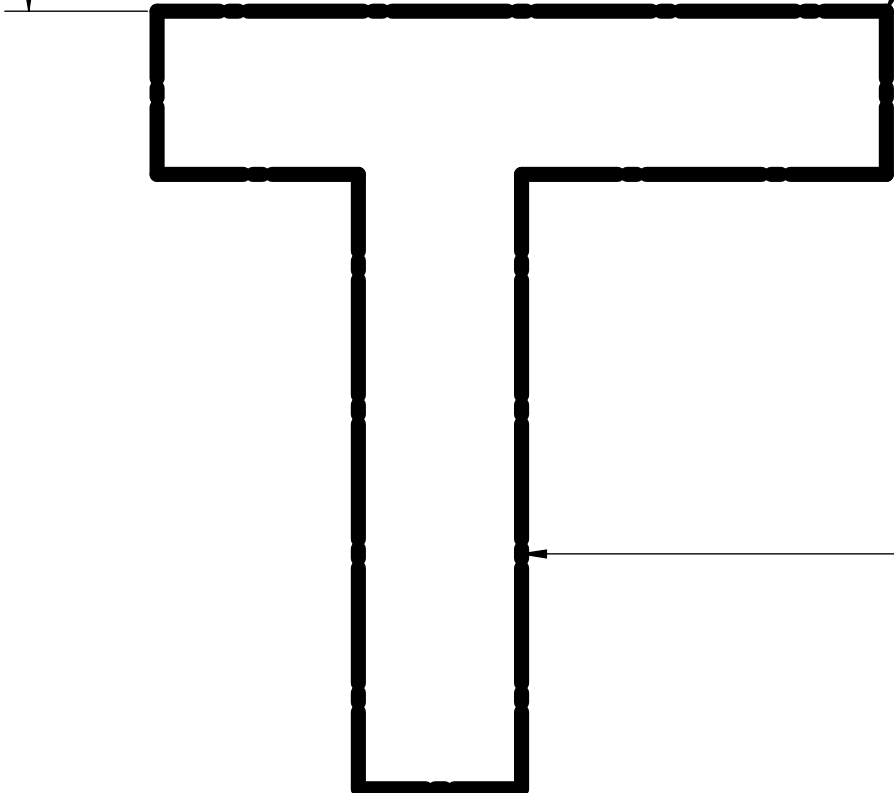
PASSENGER SIDE FRONT PANEL T-SLOT R1S

6.6

FRONT

MARK 8 CORNERS OF T-SLOT
AND SCRIBE LINES TO
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CUT OUT T-SLOT WITH
RAZOR KNIFE OR ROTARY
CUTTING TOOL WITH A
CUTTING DISC



4.7

OUTSIDE



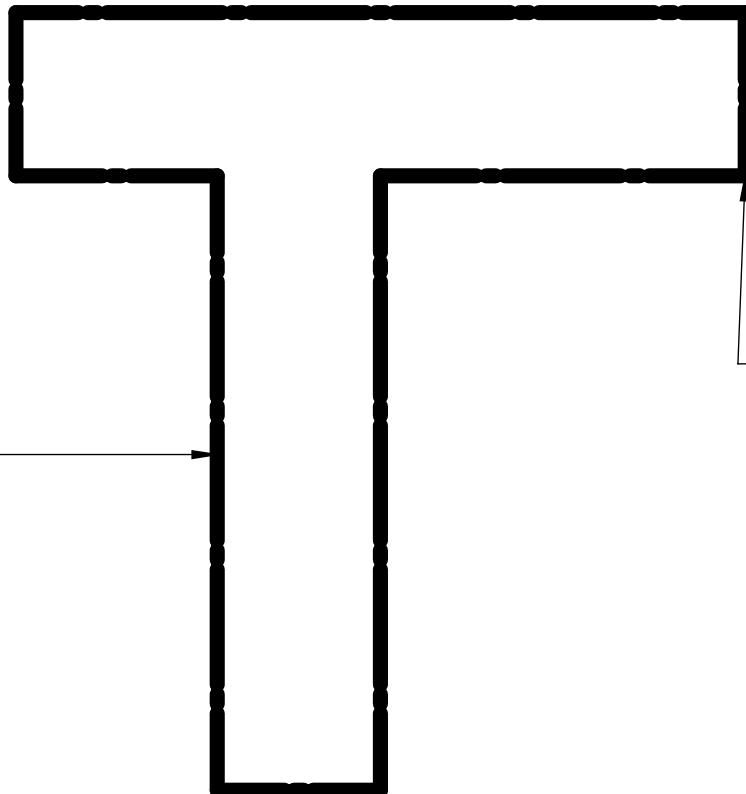
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PASSENGER SIDE CENTER PANEL T-SLOT RIS

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OF CENTER PLASTIC
PANEL

6.6

BACK



MARK 8 CORNERS OF T-SLOT
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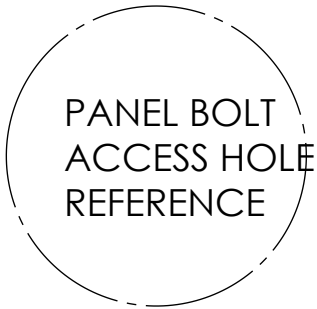
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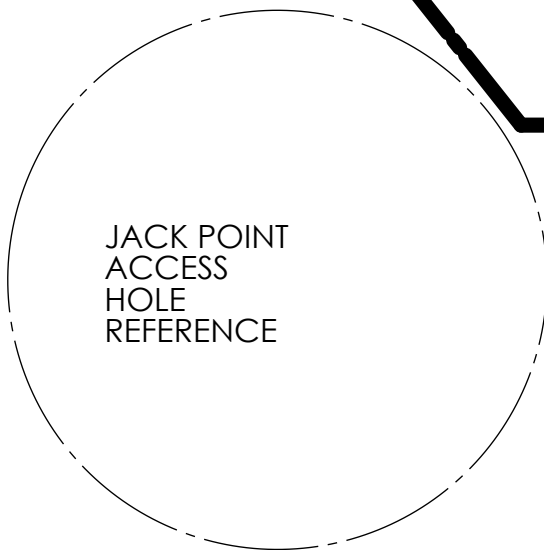
PASSENGER SIDE REAR PANEL L-SLOT R1S



MARK 6 CORNERS OF L-SLOT
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6.6



5

OUTSIDE