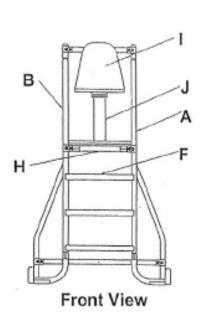
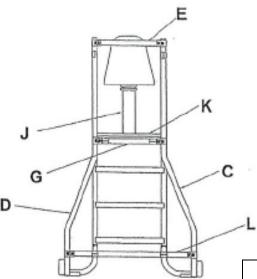


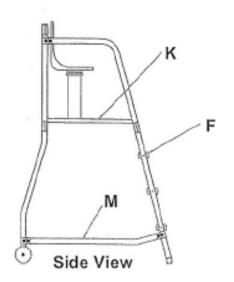
## **Discovery Guard Chair Assembly Instructions**

Assembly of this Discovery Guard Chair may require two people, but should only take roughly 1-2 hours depending on the assembler's experience. Take inventory of all parts to verify you have all the parts necessary to assemble before beginning.





Rear View



	Description	Qty
Α	Side Rail-Right	1
В	Side Rail-Left	1
С	Rear Support-Right	1
D	Rear Support-Left	1
Ε	Top Connector	1
F	Step Tread	*
G	Rear Platform Bar	1
Н	Front Platform Bar	1
1	Seat	1
J	Seat Pedestal	1
Κ	Footboard	1
L	Rear Connector Bar	1
М	Side Connector Bar	2
	Split Tees w/Hardware	14
	Wheels	2
*	Step Treads for 8' Model	5
	Step Treads for 6' Model	3
	Step Treads for 5' Model	2
	Step Treads for 4' Model	2

Reference the first page drawings while following the steps below.

USING THE SPLIT TEE HARDWARE PACKS #14233:	
Split-tee hardware – 14233 (14)	
(2) 20034 3/8" x 2 3/4" Carriage bolt	
(2) 20018 3/8" Acorn nut	
(2) 20017 3/8" Lock washer	
STEP 1: Secure the Side Rails (A) & (B) to the Front Platform Bar (H) as shown in the Front	
View Drawing.	
STEP 2: Attach the Rear Support (D) to Side Rail (A) as shown in the Rear View Drawing.	
<b>STEP 3:</b> Attach the Rear Support (C) to Side Rail (B) as shown in the Rear View Drawing.	
<b>STEP 4:</b> Attach the Rear Connector (L) to the Rear Supports (C) and (D) as shown in the Rear View Drawing.	ar
STEP 5: Slide on the two umbrella holders onto the rear support (C) Umbrella Holder Hardware – 14242 (1)	
(1) 564955-03 - Screw BH 3/8-16 x 2 1/4"	
(1) 20018 - Nut ACN 3/8-16	
(1) 20010 Nut Helv 5/0 10 (1) 20017 - 3/8" Lock Washer	
Attach using two $5/16 \times 1/2$ hex bolts to clamp holders in place. Use $3/8 \times 2^{1/4}$ button head with lock washer and acorn nut as stopper for bottom umbrella holder.	bolt
<b>STEP 6:</b> Attach the Top Connector (E) to the Rear Supports (C) and (D) as shown in the Rear View Drawing.	r
<b>STEP 7:</b> Attach one Side Connector (M) to the Side Rail (A) and the Rear Support (D) as sho in the Side View Drawing.	wn
<b>STEP 8:</b> Attach the other Side Connector (M) to the Side Rail (B) and the Rear Support (C) a shown in the Side View Drawing.	ıs
<b>STEP 9:</b> Secure the Rear Platform Bar (G) between the Rear Supports (C) and (D) as shown the Rear View.	in
STEP 10: HARDWARE PACK: Footboard to frame hardware – 14232 (1)	
(4) 20215 3/8" x 4 ½" Button Head bolt	
(4) 30036 Washer- nylon	
(4) 20017 3/8" Lock washers	
(4) 20004 3/8" Hex nut	
(4) 20012 3/8" Flat washer	
	.1

Secure the Footboard (K) to the Front and Rear Platform Bars (H) and (G) respectively. Make sure the nylon washer is between the footboard and frame.

STEP 11: HARDWARE PACK: Pedestal to footboard hardware – 14236 (1)(4) 20113 3/8" x 2 ½" Hex head bolt
(8) 20012 3/8" Flat washer
(4) 20011 3/8" Nylock nut
Attach the Pedestal (J) to the Footboard (K). Add backing plate to footboard top before placing pedesta
STEP 12: HARDWARE PACK: Quick disconnect to pedestal hardware - 14252 (1)
(4) 20128 1/4" x 1 1/4" Button head bolt
(4) 23080 1/4" Flat washer
(4) 20129 1/4" Nylock nut
Secure the Quick Disconnect Plate of the seat (I) to the Pedestal (J).
STEP 13: HARDWARE PACK: Step tread hardware – 14227 (3)
(2) 20035 - 3/8"x 2 3/4" Button head bolt
(2) 20004 3/8" Hex nut
(2) 20017 3/8" Lock washer
(2) 20004 3/8" Flat washer
Secure the Step Treads (F) to the Side Rails (A) & (B) using the supplied hardware.
STEP 14: HARDWARE PACK: Ring buoy – 14242 (1)
(2) 20038 Button Head 3/8" X 2 ½"
(2) 20012 3/8" Flat washer
(2) 20017 3/8" Lock washer
(2) 20018 3/8" Acorn nut
(2) 20074 – 5/16" X 1/2" Hex Bolt
Attach the ring buoy to the left side rail (B) using two 2-1/2 x 3/8 button head bolts with lock washers
and nuts.
Wheel hardware – 14228 (1)
(2) 20144 Screw HC 3/8-16 x 4 1/4"
(4) 20012 3/8" Flat washer
(2) 20011 3/8" Nylock nut
(2) 30036 Washer- nylon
Assemble the wheels making sure that the nylon washer is between the wheel and frame.