# **OPERATING INSTRUCTIONS**



# Ultra Sauna Heater Operating Instructions & Recommendations

**Notice:** Remove plastic protective coating on outside of heater <u>after</u> installation and wiring but <u>before</u> start-up. Sauna heaters come fully assembled.

## **Installation steps:**

- A. Remove the protective cover off the heater shell.
- B. Hang the heater in place or as specified by manufacturer.
- C. Fill the heater rock basket with the sauna rocks. <u>Note</u>: This sauna heater should not be operated without the recommended quantity of rocks. <u>PLACE ROCKS IN THE HEATER TRAY LOOSELY, DO NOT PACK THEM IN!</u> This is to ensure proper airflow and prevent the high limit override from switching the unit off when it gets too hot.
- D. ENSURE GOOD AIR CIRCULATION AROUND SENSOR BULB.
- E. Install the heater guard around rail around heater. After installation is completed, the heater should be turned on to maximum temperature for one hour to break any rocks having fault lines and to burn off the protective coating on the heater elements. **Do not enter the sauna room during the initial start-up.** The smell of smoke and cracking of rocks will not re-occur.

#### Sauna Timer

Scandia' Sauna controls come with standard 60 minute timer (wall mounted outside the sauna) and thermostat . For T models, the thermostat is located on the heater. To turn on the heater, turn the timer knob up the desired time (up to the 60 min. mark). Leave knob at the setting and sauna will operate for one hour before shutting off automatically. Allow 30 minutes for room to heat up to an average sauna temperature. The Thermostat is marked with numbers 1through 10. 1 means the lowest temperature and 10 the highest. Set the desired temperature. Note: Make sure the thermostat is on before setting up the time, otherwise the heater will not heat up."

For 24-hour timer operation, see Operating Guidelines for 24-hour mechanical timer.

### **Aromastone and fragrances**

Fill the aroma stone with water. For aromatherapy, dilute Scandia fragrance in water as recommended. Place the aroma stone on the rocks, when the heater is still OFF and COLD. DO NOT place aroma stone on rocks when heater is ON or HOT!!! Turn on heater.

# **Product Liability**

The buyer acknowledges that the goods sold to them by Scandia Manufacturing can cause property damage and personal injury if not properly sized, handled or installed. The buyer further agrees to indemnify and hold harmless Scandia Manufacturing from any or all claims for damage, loss and/or liability arising out of improper handling, sizing and/or installation of goods