



QUICK SET UP GUIDE

GENERATOR | CONTROLS | ACCESSORIES

mr.steam®
Feel Good Inc.®



For illustrative purposes only.

KEY SIGNAL WORDS

⚠️ **WARNING** As you follow these instructions, you will notice warning and caution symbols. This blocked information is important for the safe and efficient installation and operation of this generator. These are types of potential hazards that may occur during installation and operation:

⚠️ **WARNING** Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.

⚠️ **CAUTION** Indicates a potentially hazardous situation, which, if not avoided may result in minor or moderate injury or product damage.

IMPORTANT NOTE: This highlights information that is especially relevant to a problem-free installation.

All information in these instructions is based on the latest product information available at the time of publication. Sussman-Automatic Corporation reserves the right to make changes at any time without notice.

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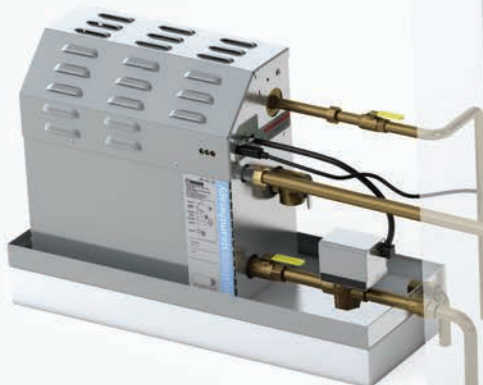
SUBJECT TO CHANGE WITHOUT NOTICE.



MR.STEAM® GENERATOR INSTALLATION

LOCATING THE MR.STEAM® GENERATOR

Select a location as near as practical to the steam room. Typical locations include: closet, vanity cabinet, climate controlled attic or basement.



Locate steambath generator as close to shower as possible.
30ft cable is included.
Optional 60ft cable available

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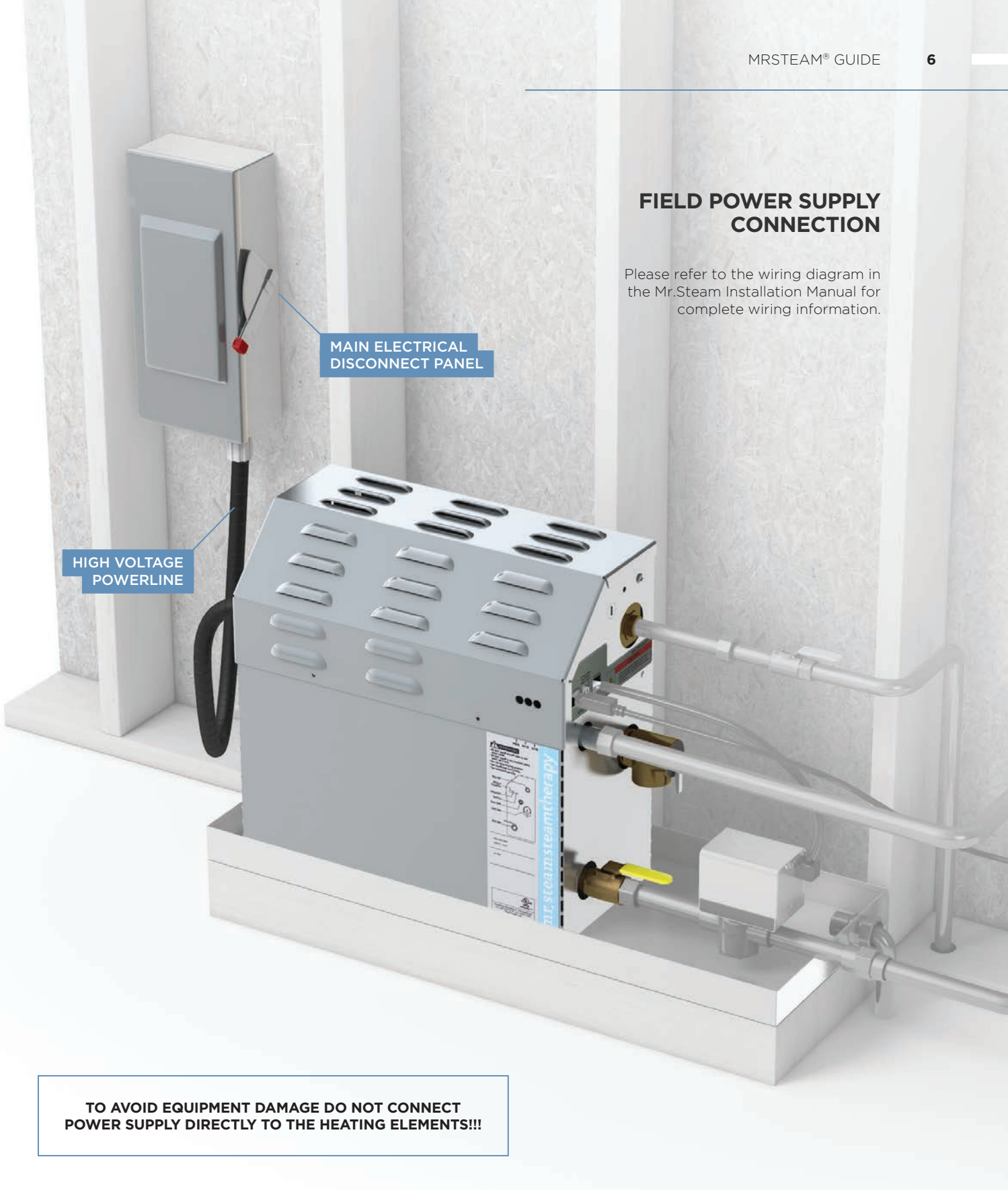
FIELD POWER SUPPLY CONNECTION

Please refer to the wiring diagram in the Mr.Steam Installation Manual for complete wiring information.

MAIN ELECTRICAL DISCONNECT PANEL

HIGH VOLTAGE POWERLINE

TO AVOID EQUIPMENT DAMAGE DO NOT CONNECT POWER SUPPLY DIRECTLY TO THE HEATING ELEMENTS!!!



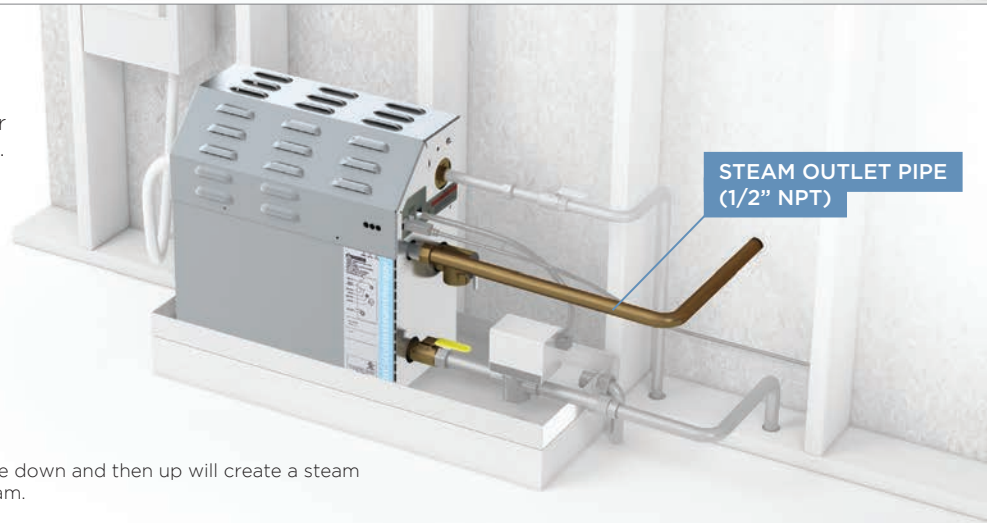
WATER FEED

1. Connect to cold water line.
2. Provide a shut off valve, and a copper or brass union on the water supply line.
3. Flexible copper tubing, braided hose, PVC or PEX if permissible by local codes.



STEAM OUTLET PIPE

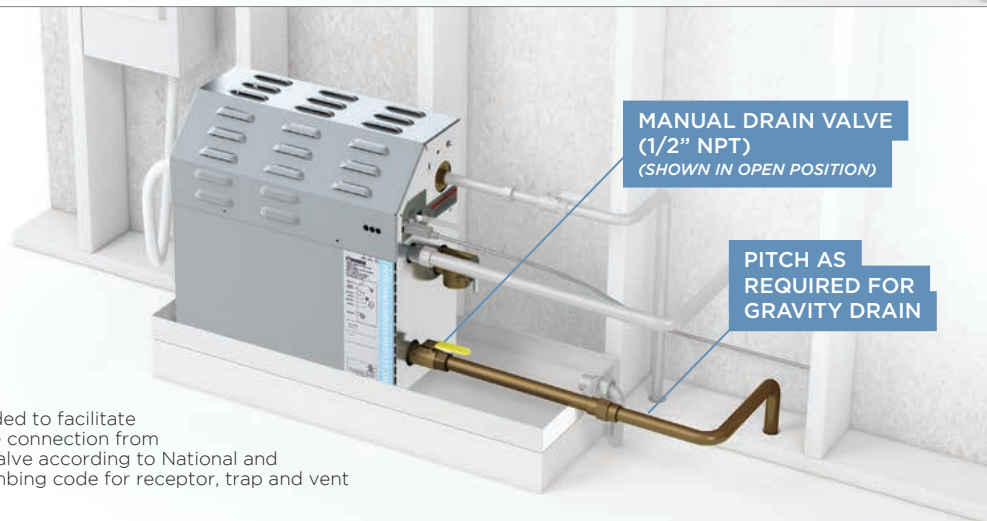
1. Provide a 1/2" copper or brass union on steam line.
2. Pitch steam line 1/4" per foot towards steam head or steam generator to avoid valleys and trapping of condensate.



NOTE: Running the steam line down and then up will create a steam trap blocking the flow of steam.

MANUAL DRAIN LINE

1. Drain (1/2" NPT).
2. Unit drains by gravity.
3. Provide 1/2" copper or brass union.

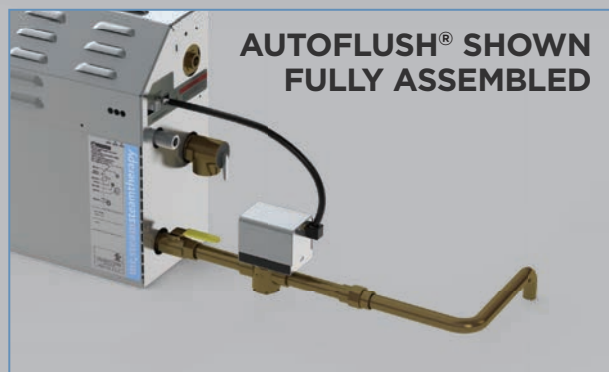
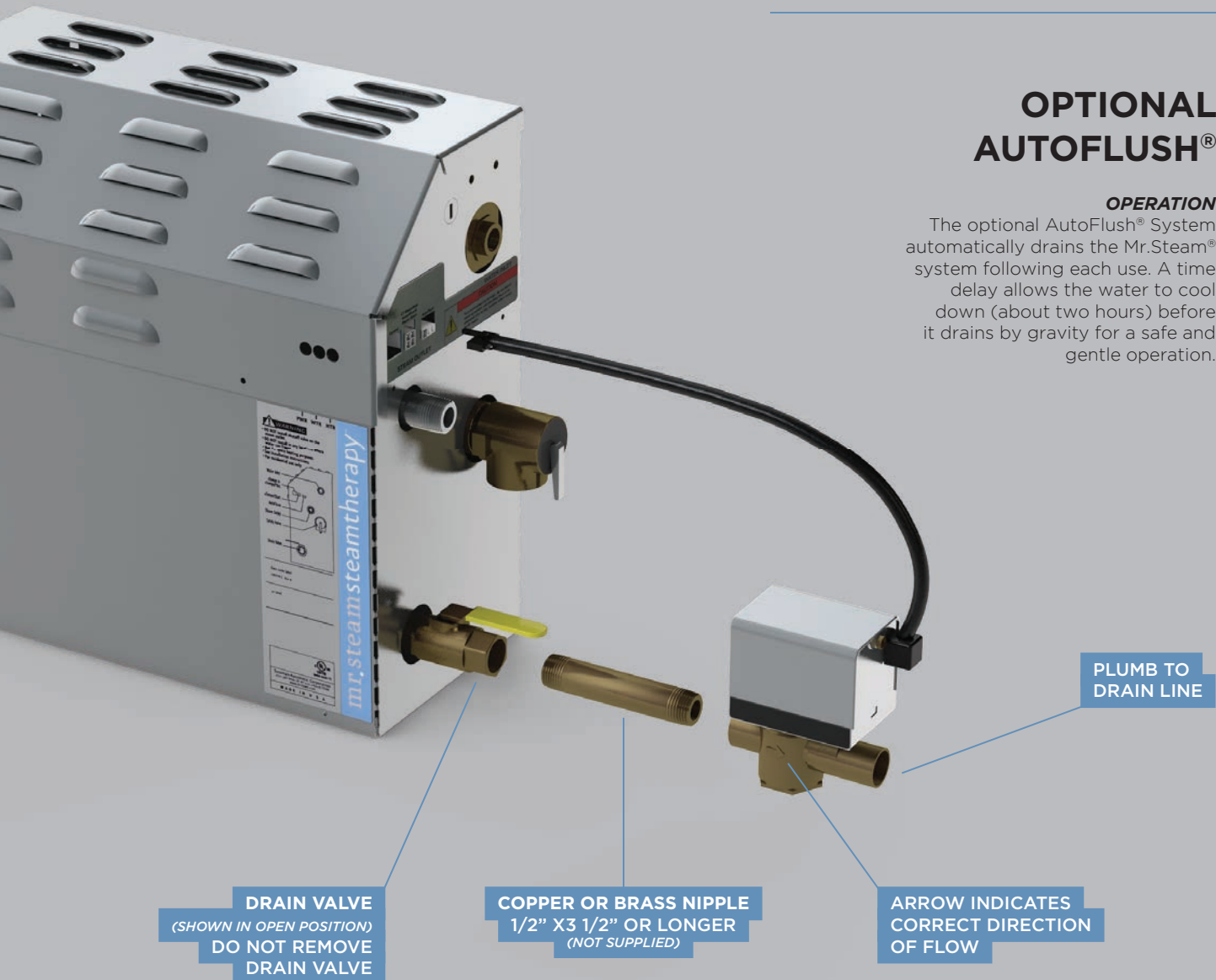


NOTE: A drain valve is provided to facilitate servicing. Provide a drain line connection from steambath generator drain valve according to National and local Codes. Check local plumbing code for receptor, trap and vent requirements.

OPTIONAL AUTOFLUSH®

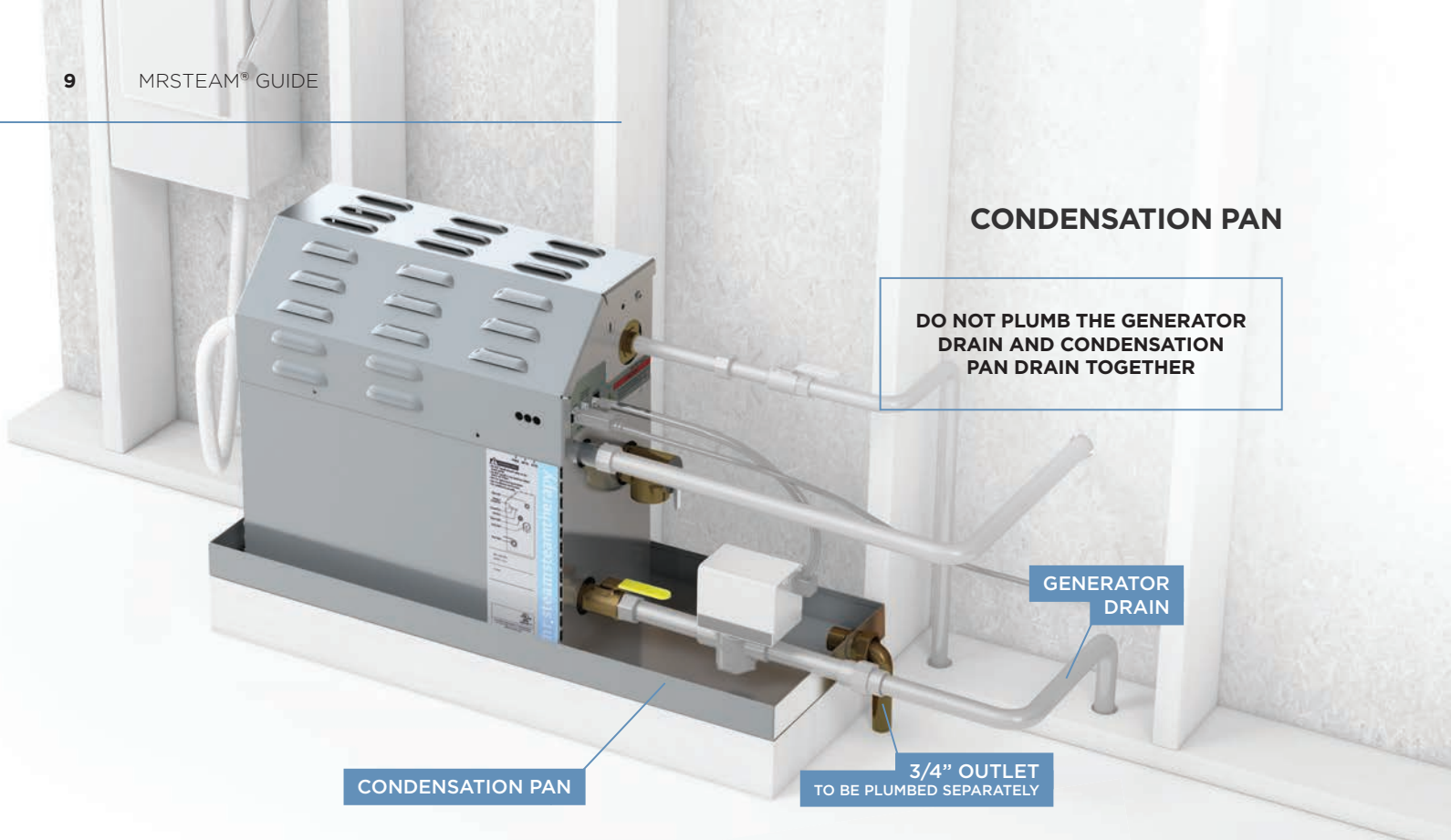
OPERATION

The optional AutoFlush® System automatically drains the Mr.Steam® system following each use. A time delay allows the water to cool down (about two hours) before it drains by gravity for a safe and gentle operation.



CAUTION: PROVIDE DRAIN PLUMBING ACCORDING TO NATIONAL AND LOCAL CODES. PLUMB AS REQUIRED FOR AUTOFLUSH® SYSTEM.

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CONDENSATION PAN

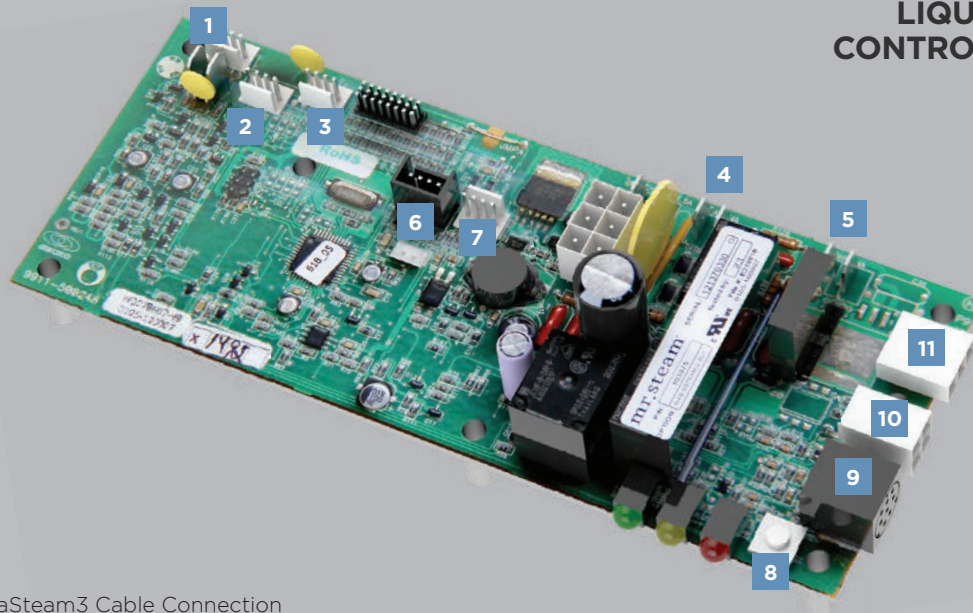
DO NOT PLUMB THE GENERATOR DRAIN AND CONDENSATION PAN DRAIN TOGETHER

GENERATOR DRAIN

CONDENSATION PAN

**3/4" OUTLET
TO BE PLUMBED SEPARATELY**

LIQUID LEVEL CONTROL BOARD



1 ChromaSteam3 Cable Connection

2 SteamLinux A Cable Connection

3 AudioSteam3 Cable Connection

4 AromaSteam 1/4" Spade Terminal Connection

5 Chroma72 1/4" Spade Terminal Connection

6 MSTs (Remote Temperature Sensor) Connection

7 Tandem Connection (for two generators)


8 Test Button

9 Control Cable Connection

10 Home Wizard Connection

11 AutoFlush Connection

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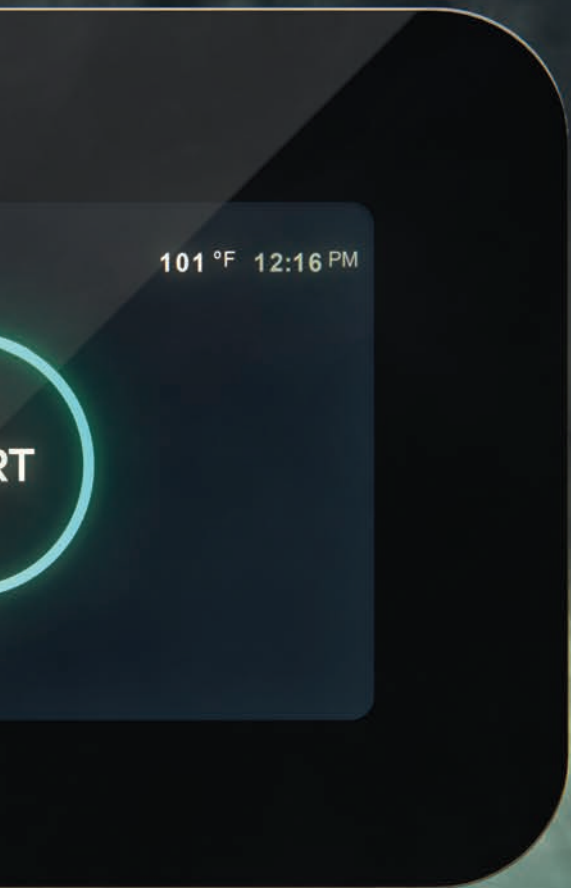
Product Dimensions*	Model No.	Total Room Volume (cu.ft.)	kW	Amps 240V/1PH	Wire Size AWG‡	Water Usage Gallons**
 <p>MS Generators 14 1/2" x 14 3/4" x 6 3/4"</p>	MS90E	up to 100	5	21	10	0.67
	MS150	101-150	6	25	8	0.80
	MS225E	151-225	7.5	32	8	1.0
	MS400E	226-360	9	38	8	1.2
 <p>SUPER Generators 17" x 18 1/2" x 7 7/8"</p>	MSSUPER1E	361-475	10	42	8	1.4
	MSSUPER2E	476-575	12	50	6	1.6
	MSSUPER3E	576-675	15	63	4	2.0
NEW  <p>MAX Generators 27 5/8" x 20 3/4" x 7 7/8"</p>	MX4E	676-875	20	84	2	2.7
	MX5E	876-1075	24	100	1	3.2
	MX6E	1076-1275	30	125	2/0	4.0

* Dimensions are for generator only, without AutoFlush® or plumbing features.

‡ Wire size (AWG) based on minimum 90 rated THHN copper conductors. Refer to the National Electrical Code for other types of conductors.

** Water usage based on 20 minutes of operation.

**FOR ADDITIONAL INFORMATION ON
CONTROLS AND ACCESSORIES SEE
CORRESPONDING QUICK GUIDES**



101 °F 12:16 PM

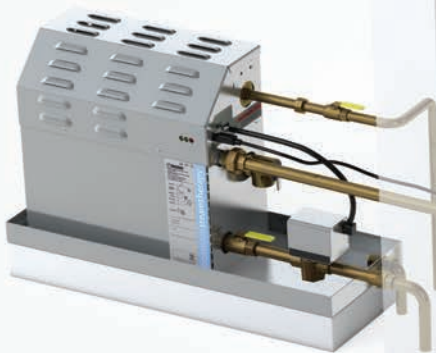
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QUICK SET UP GUIDE
CONTROLS



For illustrative purposes only.

LOCATING THE iSTEAM®3, iTEMPO®, iTEMPO/PLUS® & AIRTEMPO® CONTROLS

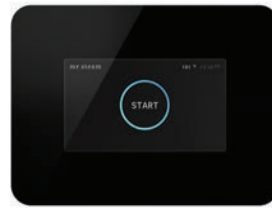


Locate control (or Remote Temperature Sensor) where it will sense general room temperature and NOT direct steam emission from the steam head.

Controls installed inside the steam room must be located 4-5 feet above the floor on a vertical wall.

Locating any control outside of the steam room will require the installation of a Remote Temperature Sensor inside the steam room (see page 13).

CAUTION: TO AVOID UNINTENTIONAL STEAM BATH OPERATION, DO NOT LOCATE THE CONTROL WHERE OTHER CONTROLS, ACCESSORIES, SHOWER HEADS, VALVES, BODY SPRAYS OR SIMILAR WITHIN THE SHOWER COULD CAUSE CONFUSION OR INTERFERE WITH THE MRSTEAM CONTROL'S INTENDED USE AND FUNCTION.



iSTEAM®3



iTEMPO/PLUS®



AIRTEMPO®

STEAMHEAD INSTALLATION LOCATION

IMPORTANT NOTE: To avoid unintentional steam bath operation, do not locate the control where other controls, accessories, shower heads, valves, body sprays or similar within the shower could cause confusion or interfere with the MrSteam control's intended use and function.



GOOD



BAD



DO NOT LOCATE THE
CONTROL ABOVE OR NEAR
THE STEAM HEAD OR DIRECT
STEAM EMISSIONS

iSTEAM®3 CONTROL INSTALLATION

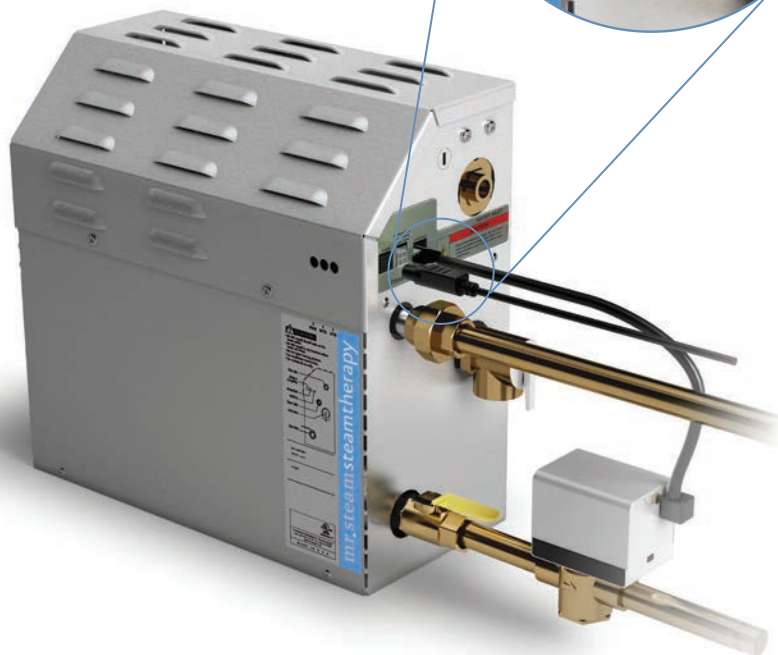
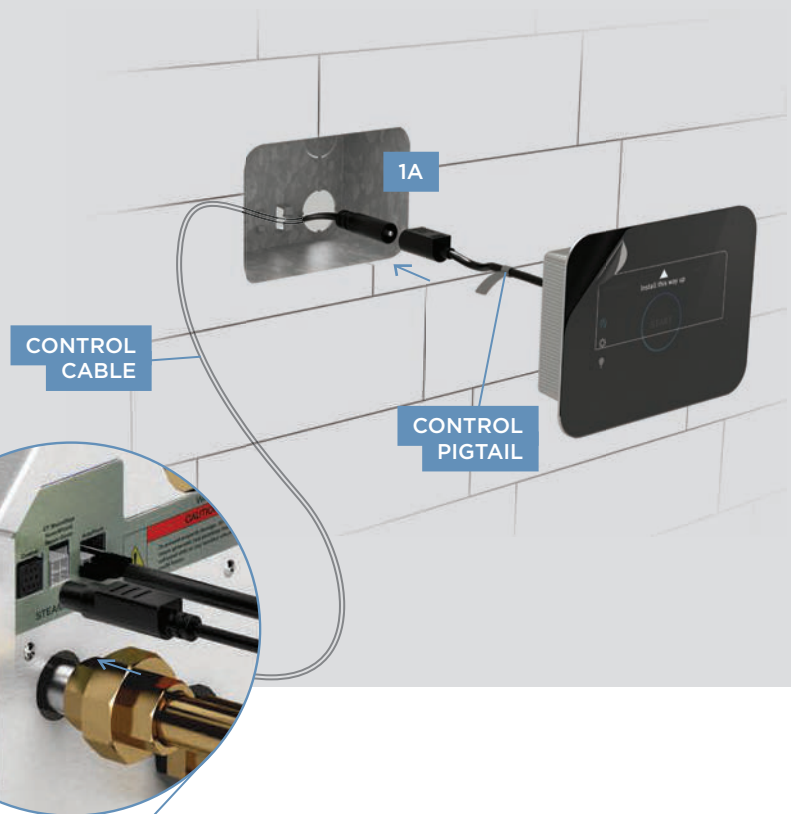
IMPORTANT NOTE: Turn power to the steam generator OFF before installing the control. Failure to turn the power off will result in an inoperable control.

STEP 1

PLUG the 30' control cable into the iSteam®3 control pigtail (1A). Turn the generator on and test the control to verify proper function.

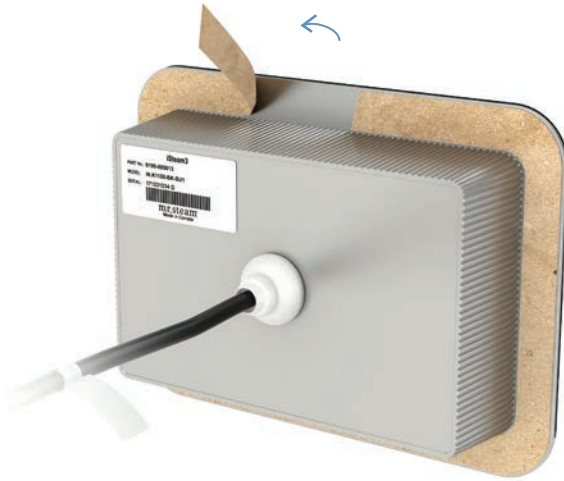
Install rough-in box in desired control location.

Use rough-in box provided as a guide to cut hole in finished wall.



CAUTION: DO NOT FORCE OR TWIST CABLE CONNECTOR INTO THE RECEPTACLE. FORCING OR TWISTING MAY DAMAGE THE CONNECTORS.

2A

**STEP 2**

Peel the adhesive film off the back of the iSteam control (2A). Apply a bead of silicone (provided) around the rear of the control as required to create a moisture seal (2B).

Ensure the control is level. Carefully feed the cable into the rough-in box and secure the control to the wall. Care must be taken to not pinch the cable.

2B



Remove and discard the peel off screen protector (2C).

2C



**STEP 2**

Remove decorative bezel from AirTempo® control.

IMPORTANT NOTE: BE CAREFUL NOT TO DROP CONTROLLER WHEN RING POPS OFF

STEP 3

- Using the template provided, cut the hole in the desired location. Do not oversize or undersize the cutout. Ensure the template is level before cutting the hole.
- Test fit the flush mount box to ensure the hole is the correct size.
- Ensure the mounting surface is clean and dry.

STEP 4

Apply a bead of silicone (provided) around the rear of the control as required to create a moisture seal.

Remove and discard the release paper to expose the adhesive liner.

Press the flush mount box against the wall until the adhesive sticks and holds firmly.



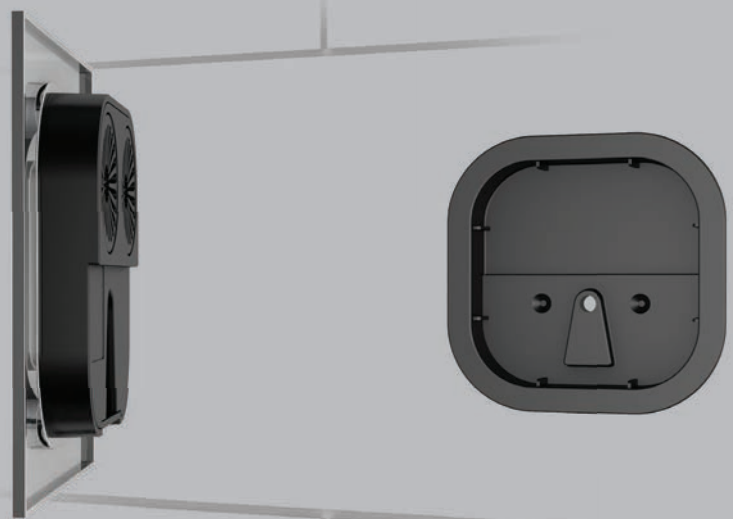
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STEP 5

Place the electronic assembly into the decorative bezel as shown.

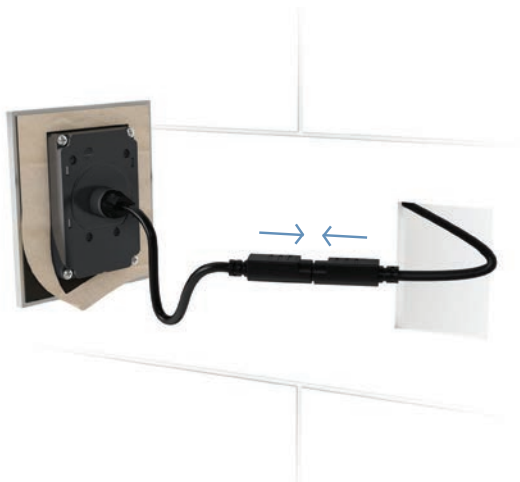
**STEP 6**

The retention ring snaps onto the assembly from behind. The 3 piece assembly can then be placed into the flush mount box.



iTEMPO OR iTEMPO/PLUS CONTROL INSTALLATION

IMPORTANT NOTE: Turn power to the steam generator OFF before installing the control. Failure to turn the power off will result in an inoperable control.



STEP 1

Firmly connect the control cable to the control pigtail. Turn on power to the steam generator and test the control to verify correct connections. Test per instructions.

Disconnect control cable. Make a 2-5/8" wide by 3-7/8" high cutout in the desired control location.



STEP 2

Firmly connect control cable. Remove & discard peel-off paper to expose adhesive liner.

STEP 3

Apply a bead of silicone (provided) around the rear of the control as required to create a moisture seal.



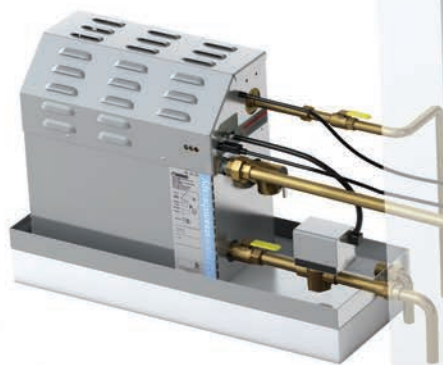
STEP 4

Ensure the mounting surface is clean, flat/smooth, and dry as required for good adhesion. Hold the control with the LED display in the 12 o'clock position and press the control against the wall until the adhesive sticks and holds firmly as shown.

REMOTE TEMPERATURE SENSOR (MSTS)

A Remote Temperature Sensor is required when the control is installed outside the steam room.

Locate the Remote Temperature Sensor where it will sense general room temperature and NOT direct steam emission from the steam head. Refer to the MrSteam Installation manual for additional control installation information.



For illustrative purposes only. Consult with qualified designer, architect or contractor for steamroom construction details.

INSTALLING A REMOTE TEMPERATURE PROBE

STEP 1

The Probe must be installed:

- A. On a vertical surface
- B. 4-5 feet above the Floor
- C. In a location representative of the desired steambathing temperatures. Do not locate the probe above or near the steam head or direct steam emissions. The probe has an integral 30 or 60 ft. cable. Ensure that the probe and control are located accordingly.

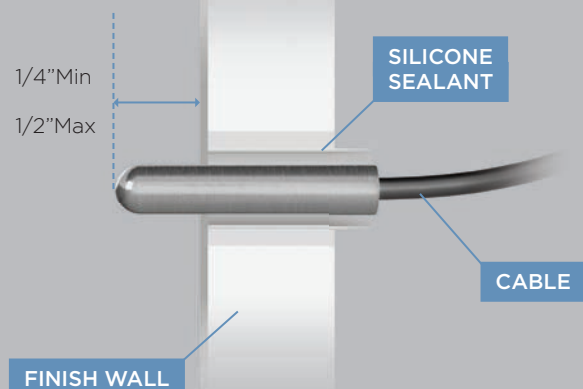
STEP 2

Drill a 5/16 inch hole in the wall. Do not oversize or undersize the hole. Clean area thoroughly.

STEP 3

Route the end of the temperature probe cable with the temperature probe through a conduit inside the wall cavity as shown in Fig 1.

FIG 1



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STEP 4

With a minimal length of the cable exposed, apply silicone (provided) to the hole in the wall as required to create a moisture seal as shown in Fig 2.

FIG 2

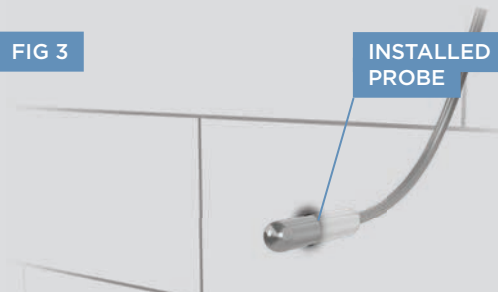


STEP 5

Push the Remote Temperature Probe into hole as required to leave between 1/4"- 1/2" of the probe. Exposed as shown in Fig 3.

FIG 3

INSTALLED PROBE



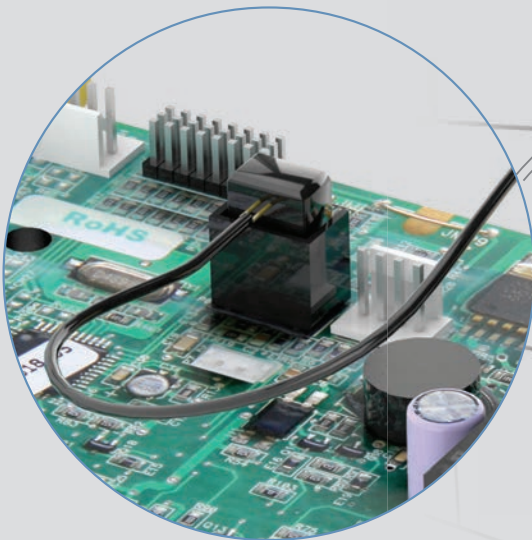
STEP 6

Ensure a minimum of 1/4" of the probe is exposed to the air. Failure to do so may result in an inoperative control and a hazardous condition. The exposed area of the probe must be free of silicone or any materials that prevent direct exposure to the steam room air. Failure to do so may interfere with the ability to sense temperature and may result in excessive steam room temperatures.

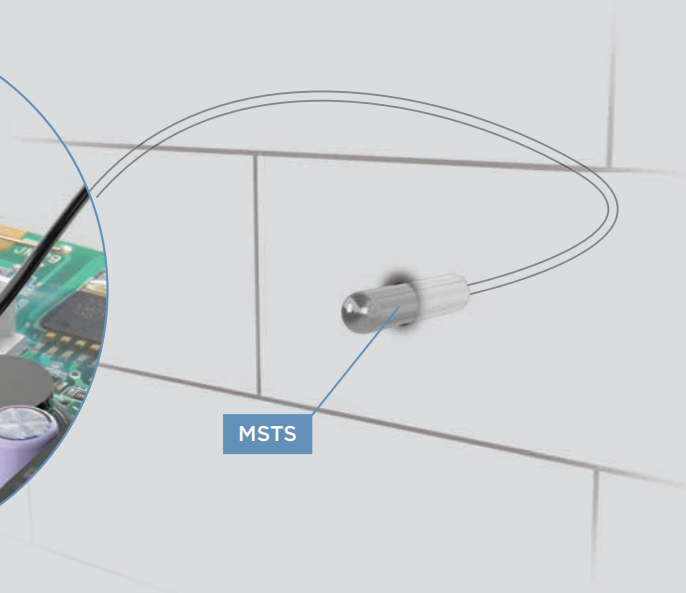
IMPORTANT NOTE: DO NOT STRAIN, STAPLE, PINCH OR OTHERWISE DAMAGE THE PROBE CABLE.

STEP 7

Plug MSTs into location shown on PC board (EXT. TEMP)



MSTS



CONNECTING THE CONTROL CABLE TO THE STEAM GENERATOR

Route the control cable (provided with the control) from the wall cutout to the steam generator. The 30' (and optional 60') control cable features identical Mini-Din connectors at both ends.



For illustrative purposes only. Consult with qualified designer, architect or contractor for steam room construction details.

IMPORTANT NOTE: The standard length of the cable for connecting the control to the steam generator is 30 feet.

IMPORTANT NOTE: DO NOT STRAIN, STAPLE, PINCH OR OTHERWISE DAMAGE THE CONTROL CABLE. ROUTE CABLE AS REQUIRED TO PERMIT REPLACEMENT.