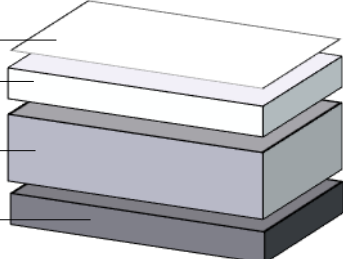


PROCEDURE SISTEMA QUALITA'

07	CARTONCINO DUPLEX PATINATO, RETRO GRIGIO / GD2 FULLY COATED WHITE LINED CHIPBOARD, GREY BACK / GD2	
	Doppia Patinatura – Pigmenti Naturali <i>Double Coating – Natural Pigments</i> 100% Macero Selezionato Bianco <i>100% Selected White Waste Paper</i> 100% Macero Selezionato <i>100% Selected Waste Paper</i> 100% Macero Selezionato Grigio <i>100% Selected Waste Paper</i>	

GRAMMATURA SUBSTANCE	SPESSORE CALIPER	VOLUMINOSITA' BULK	RIGIDITA' TABER STIFFNESS TABER		RIGIDITA' TABER STIFFNESS TABER		RIGIDITA' DIN (**) STIFFNESS DIN	
			g/cm ²	microns	cm ³ /g	g.cm		mN.m
			LONG-MD	TRASV-CD	LONG-MD-SM	TRASV-CD	LONG-MD	TRASV-CD
270*	350	1,30	86,0	29,0	8,4	2,8	16,1	5,0
290*	380	1,31	105.0	38.0	10.3	3.7	19.8	6.7
320	420	1,31	138.0	52.0	13.5	5.1	26.2	9.5
350	460	1,31	180.0	66.0	17.7	6.5	34.3	12.2
385	510	1,32	230.0	90.0	22.6	8.8	44.0	16.8
400	530	1,33	260.0	105.0	25.5	10.3	49.9	19.8
435	575	1,32	315.0	135.0	30.9	13.2	60.5	25.6
450	600	1,33	340.0	140.0	33.4	13.7	65.4	26.6
500	665	1.33	415.0	180.0	40.7	17.7	80.0	34.3
550	720	1,31	540.0	250.0	53.0	24.5	104.2	47.9

CONDIZIONI DI FORNITURA: QUANTITÀ MINIMA PER ORDINE TON.10 + FORMATI AUTOABBINABILI O LUCE MACCHINA
 SUPPLY CONDITIONS: ORDER MINIMUM QUANTITY TON 10 + SELF COMBINED OR WIDTH MACHINE SIZES

CONDIZIONI AMBIENTALI – TESTING CLIMATE CONDITIONS (UNI EN 20187:1994): T 23°C - RH 50%

CAMPIONAMENTO – SAMPLING	UNI EN ISO 186:2003	TOLLERANZE - TOLERANCES 95% DEI VALORI – 95% OF VALUES	
GRAMMATURA - SUBSTANCE	UNI EN ISO 536:2012	- 3%	+ 3%
SPESSORE – CALIPER	UNI EN ISO 534:2012	- 5%	+ 5%
VOLUMINOSITA' – BULK	UNI EN ISO 534:2012	- 5%	+ 5%
RIGIDITA' - STIFFNESS (**) I valori Taber sono misurati; i valori DIN sono calcolati. Taber figures are measured; DIN figures are calculated	ISO 2493-1:2010 ISO 2493-2:2011 DIN 53121:2014-08	- 15%	

		VALORI – VALUES	
		MIN	MAX
BIANCO COPERTINA - TOP BRIGHTNESS	UNI ISO 2470-1:2016 UNI ISO 2470-2:2010	80%	84%
STRAPPO IGT - DRY PICK IGT (M.V. OIL)	UNI ISO 3783:2008	50 cm/sec	
* COBB RETRO (60 secondi) –WATER ABSORPTION BACK (60 seconds)	UNI EN ISO 535:2014		120 g/m ²
CLASSIFICAZIONE CARTONE - BOARD CLASSIFICATION	DIN 19303: 2011-03		