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## RIVNUT-BOLT-TOOL

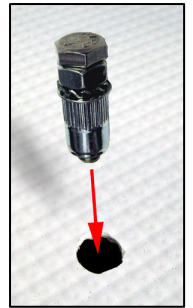
This simple tool allows you to set internally threaded rivet nuts into sheet metal where you do not have access to the backside of the panel. Many of our kits require the installation of these strong, reliable fasteners.

**Note: This tool does not come with rivet-nuts. If you bought a GoWesty kit that requires their installation, the product will come equipped with the necessary rivet nuts included along with the other hardware for the kit. If you wish to purchase additional rivet nuts, we sell high quality replacements, available in bags of six.**

1. Assemble the tool by sliding the slip-nut onto the bolt, followed by a serrated washer. Add a dab of light oil to the threads and spin a rivet nut onto the bolt until it just snugs up against the washer.



2. Insert the Rivnut-Tool assembly into the properly drilled hole. M6 rivet nuts require a 25/64" bit. M8 and M10 rivet nuts require a 17/32" drill bit. You want the fit to be snug—tapping lightly to set it into the hole is okay; just don't deform the metal. If the fit is too tight, open it up *carefully* with a small round file.



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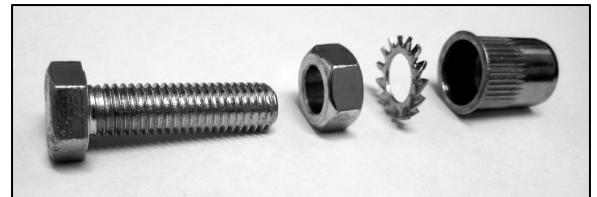


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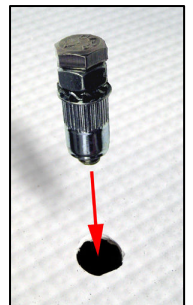
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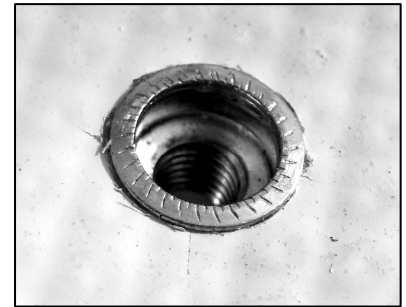
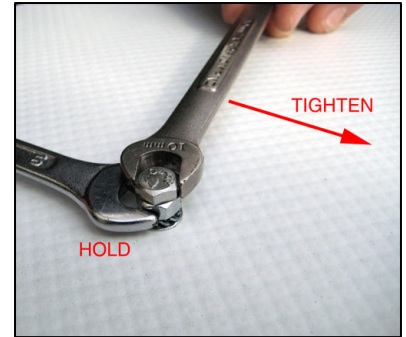
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3. Hold lower nut in place while tightening bolt. Tighten until you feel a significant increase in resistance, but don't over tighten. It will be pretty obvious when the rivet nut is fully collapsed.
4. Remove the bolt by backing it out of the rivet nut; make sure not to lose the slip-nut.
5. Each new rivet nut you install should use a new serrated washer. After use, they become flattened and lose their effectiveness at gripping the rivet nut and preventing it from rotating.



**Congratulations!**  
You are now on your way to  
becoming a rivet-nut master!

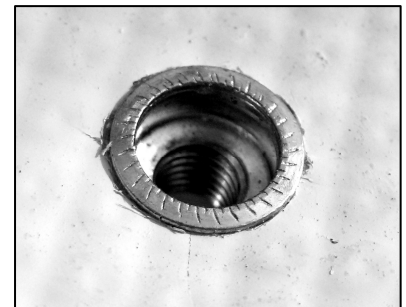
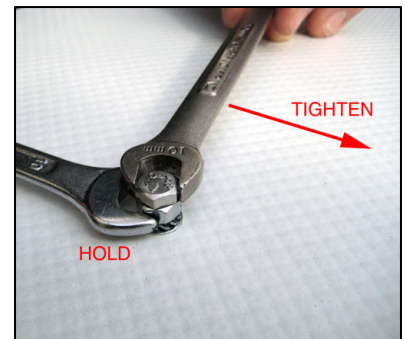
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