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## HEADLINER-BRKT-KIT

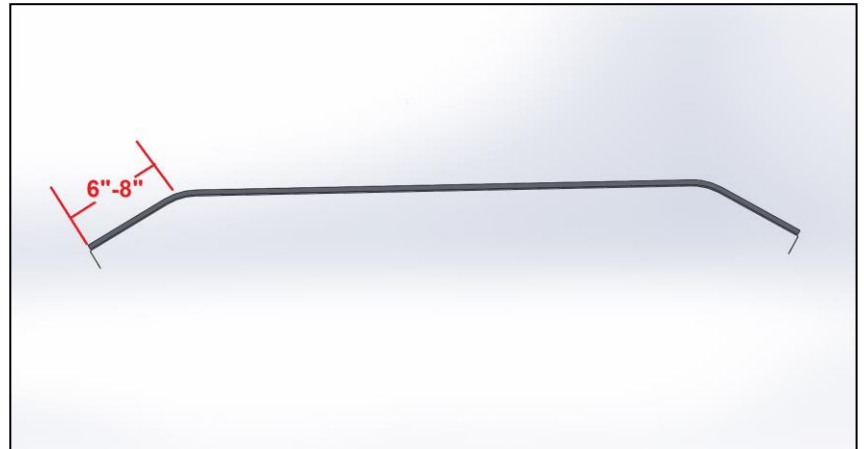
### Vanagon Headliner Support Bracket ['80-'91 Westfalia Pop-Top]

#### Tools Needed

- Rivet Gun
- Electric Drill With #2 Phillips Bit
- 1/8" Drill Bit

#### PREPARATION

The headliner bracket needs to be pre-formed before installation. Each end will need to be bent smoothly at about 6" to 8" from each end at an angle of *about* 40°. Make a nice radius when flexing the bracket so that it does not kink. The edge of a curved counter top works nicely. The "U" of the bracket faces **up** and the bends will be made **down**. Don't kink it the other way or the strength of the channel will be compromised.



#### INSTALLATION

1. Start by removing the old headliner.
2. Line up the headliner bracket so that the edge of the bracket is 2-3/8" from the rear of the dome light cut out, as shown in the picture. Mark the location of the mounting hole on each side. A second set of hands can be helpful.
3. Drill a 1/8" hole where you placed the mark in the last step. Now rivet the headliner bracket to the van through these holes with the provided rivets.
4. Push up on the headliner bracket where the 40° bends are located, to snug the headliner bracket up against the roof and insulation.
5. The headliner can now be installed over the bracket. Pre-drill 3 evenly spaced holes with the 1/8" bit and install the included screws.

