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## GVW-SHIFTER-TAB-KIT

### Vanagon Shift Rod Fork Repair Kit

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This installation is easily accomplished with the shift rod in place. You will need to remove the spare tire and shift rod housing to access the end of the shift rod from underneath the vehicle.

#### INSTALLATION

1. Remove the remains of the original plastic tips and clean and dry the fork legs thoroughly.
2. Check the fit of the plastic tips. It may be necessary to file the top edges of the fork legs a bit so they slip on easily. **WARNING! Do not force them! They may crack!** They should slip into place easily but should not be loose. *NOTE: The shift rod has two differently-sized tips; make sure the correct tip is applied to each leg (the larger plastic tip goes on the larger shifter tab).*
3. Mix the included epoxy according to the directions on the package. Apply to the inner surfaces of the plastic tips and the fork legs being sure to fill the hole in the leg. Press them into place on the appropriate fork legs.
4. Clean up any excess epoxy, leaving a small fillet at the junction of the plastic tip and fork leg.
5. Allow epoxy to fully cure (working time = 3 hours @ 77°F, full cure = 18 hours @ 77°F)
6. Clean up the shift rod housing and apply a coat of the included grease to the shifter fork guides as well as the guides in the shift mechanism housing.
7. Reinstall the shift rod (if removed) and the shift rod housing and adjust as necessary. *NOTE: You may need to adjust the shift rod even if it was left in place, as it may have been adjusted to work with the damaged legs.*

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