



EV-MV-SCREEN-FIX

Rebuild Kit for EV Sliding Window Screen

Fully read these instructions before beginning installation. This kit includes enough adhesive and material to rebuild two screens. It also includes screws to hold the screens in place in the window frames, reinforcing the failure-prone OEM plastic tabs. Be sure to allow 24 hours for glue to dry before reinstalling the rebuilt screen.

Tools required:

- Drill and 1/8" bit
- Screwdriver
- Sandpaper
- Masking Tape
- Scissors

INSTALLATION PROCEDURE:

Remove the Screen:

Slide the window open. To remove the screen, pry its plastic frame from the bottom toward the inside of the van. Remove the seal and screen from the frame. Scrape away any remaining adhesive. Use sandpaper to rough the areas where you'll be gluing the new frame.

Prepare for Gluing:

Cut the new screen and seal to fit the frame. Slightly squeeze the long edges of the frame together. Apply masking tape to hold the frame in this position. Once the screen is glued in place, removing the masking tape will apply tension to the screen.

Glue New Materials:

Glue the screen in place with the included adhesive. For best results, apply a small amount of adhesive to the entire mounting surface of the window frame. Place the mesh over this adhesive, locating it in the frame. Apply a 1/8" bead of adhesive over the screen, and spread it flat over the entire edge of the screen so that the screen material is fully embedded in glue. Finally, use a little more adhesive to glue the new seal in place. Once the adhesive has dried, remove the masking tape.

Reinstall the Screen:

Place masking tape under the edge of the sliding window to keep chips from falling into the door while drilling in the following steps. Press the screen back into place in the window, starting by lining up the top channel. Hold the screen tightly, pressing the frame forward into place. Drill two holes where you'll screw in the frame. Do not drill these holes too deep – they need to go through the plastic screen frame, through one layer of sheet metal on the window frame, and no further. Drill the holes approximately where the tabs were located on the bottom of the screen frame. Screw the frame into place. Do not overtighten these screws!

